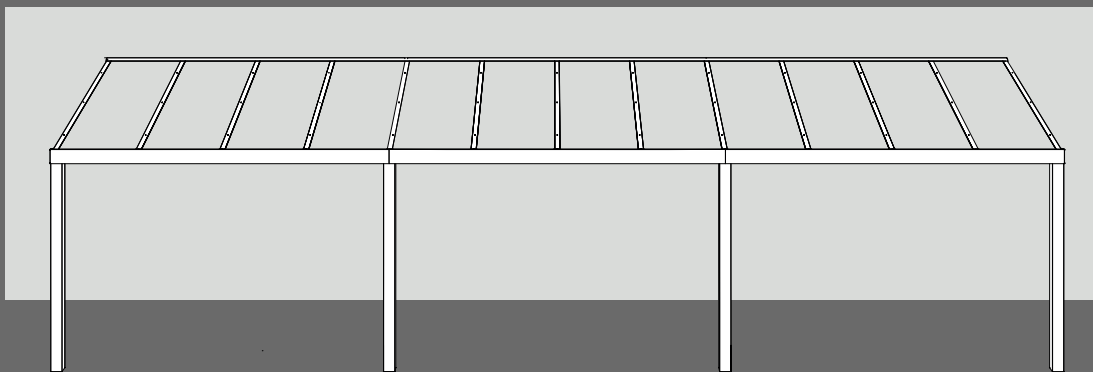
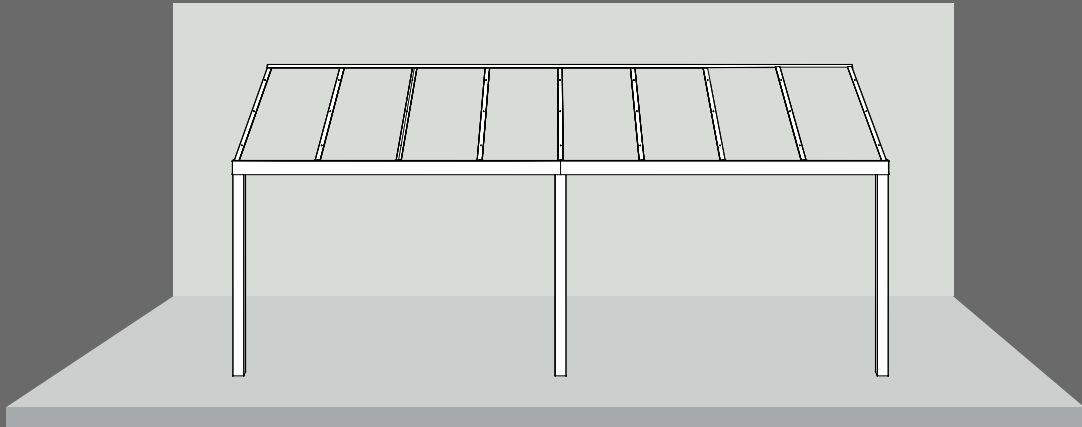


MODERN BEDACHT



**Terrassenüberdachung mit Polycarbonat- oder
Glasdach 7+**

Handbuch

Veranda with Polycarbonate Roof or Glass Roof 7+
manuel

MODERNBEDACHT

If you have accessories, it is possible that you have to refer to other manuals found on the website.

For a veranda shorter than 7 metres, see the manual 'Porch with polycarbonate or glass roof, found on the website.

Als je accessoires hebt, kun je andere handleidingen raadplegen die op de website te vinden zijn.

Voor een veranda korter dan 7 meter, zie de handleiding "Veranda met polycarbonaat of glazen dak", te vinden op de website.

Falls Sie Zubehör haben, können Sie sich auf andere Handbücher beziehen, die Sie auf der Website finden.

Für eine Terrassenüberdachung mit einer Länge von kürzer als 7 Metern siehe die Anleitung „Terrassenüberdachung mit Polycarbonat- oder Glasdach“.

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Terrassenüberdachung mit Polycarbonat- oder Glasdach ab7m

Veranda with Polycarbonate Roof or Glass Roof 7m

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1 English

Safety instructions – Veranda with Polycarbonate Roof or Glass Roof (from 7 meters on)

Article 1 – General Provisions

- 1.1 Read this manual in full before installing or using the Product. Failure to follow the instructions may result in property damage or personal injury and voids the warranty.
- 1.2 Keep this manual safe. Transfer it to third parties if the Product changes ownership.
- 1.3 Contact your supplier for any questions not addressed in this guide. Consult a professional if you lack installation experience.
- 1.4 Illustrations are for guidance only and may differ from the actual Product.
- 1.5 This manual is protected by copyright. Reproduction or distribution without written permission is prohibited.
- 1.6 Keep unassembled components out of the reach of children.

Article 2 – Intended Use

- 2.1 The Product must be installed on ground level against a stable, flat wall with a minimum bearing capacity of 250 kg per meter.
- 2.2 Only tempered glass is suitable for this system. It cannot be cut to size.
- 2.3 Max load capacity: 98 kg/m². Max wind load: 83.6 kg/m² (EN-1991-1-4). Lower if combined with sliding glass doors.
- 2.4 Not suitable for extreme wind areas or within 5 km of open water.
- 2.5 Each support point must carry at least 980 kg. Consult a structural expert.
- 2.6 Use outside the intended application is at the user's own risk.
- 2.7 For domestic use under normal conditions only.
- 2.8 Maintain 1.5 mm clearance per meter width between walls.
- 2.9 Support structures must be vertical; gutter and wall profile must be level.
- 2.10 Install at an 8-degree slope. Roof is not load-bearing.
- 2.11 Compatibility with accessories is limited. Check whether side walls, shading, or other items are suitable. Consult a specialist if needed.

Article 3 – Transport

- 3.1 Secure the Product to prevent transport damage.
- 3.2 Always transport and store in original packaging in a dry and safe place.
- 3.3 Use glass lifters with at least 75 kg lifting capacity per panel.
- 3.4 Transport and store glass vertically. Never place on hard or uneven surfaces.
- 3.5 Transport vehicles must be suitable and certified.

Article 4 – Pre-Installation Check

- 4.1 Check quantities and for visible damage upon delivery. Lay out all parts clearly.
- 4.2 Inspect each component for defects before installation. Report issues with photos.
- 4.3 Do not proceed with installation or use if defects are suspected.

Article 5 – Installation

- 5.1 Ensure a safe workspace. Keep bystanders away.
- 5.2 Use at least two adults and a material lift is mandatory due to component weight.
- 5.3 Use only the supplied bolts and screws.
- 5.4 Wear safety shoes, goggles, gloves, hearing protection, and a mask during sawing or drilling.
- 5.5 Avoid using sharp tools near the Product.
- 5.6 Follow all component-specific instructions.

- 5.7 Use only original parts. Unauthorised parts may cause risks.
- 5.8 Install glass roof panels with the logo facing down.
- 5.9 Water drainage: Seal top of support under the gutter; keep the bottom open.
- 5.10 Regularly check for water accumulation in supports to prevent freeze damage.
- 5.11 Always move glass on its edge using suction cups. Do not lift flat.
- 5.12 Use moisture-resistant furniture and flooring due to potential condensation.

Article 6 – Use

- 6.1 Keep small parts away from children.
- 6.2 Not designed for operation by or as a toy for children.
- 6.3 Keep away from open flames.
- 6.4 Remove all packaging before use.
- 6.5 Take precautions in extreme weather. Do not use the Product during such events.
- 6.6 In case of suspected defects, secure the area and contact an expert.
- 6.7 Do not use the Product if:
 - visible damage is present,
 - the Product malfunctions,
 - it was stored under poor conditions for long periods,
 - it experienced transport stress.
- 6.8 Do not attach objects to the Product. Use only as intended.
- 6.9 Noises like ticking or creaking due to temperature are not defects and excluded from warranty.
- 6.10 Prevent large amounts of snow from sliding onto the roof. Use snow guards if needed.

Article 7 – Maintenance and Cleaning

- 7.1 Inspect annually for secure fixation and damage.
- 7.2 Be cautious of sharp edges during cleaning or maintenance. Wear gloves if necessary.
- 7.3 Clean with a damp cloth only. Avoid aggressive cleaners.

Article 8 – Warranty and Liability

- 8.1 Altering the Product outside the installation instructions voids warranty and liability.
- 8.2 Do not attempt self-repair.
- 8.3 Non-original parts include any components not supplied or approved by the original supplier. Use voids the warranty.
- 8.4 No liability is accepted for property or consequential damages.
- 8.5 Specifications and designs may be updated without notice.
- 8.6 Trademarks and logos are the property of their respective owners.
- 8.7 Content is based on current standards, technology, and experience.
- 8.8 Contractual obligations, terms, and governing laws remain valid.

By following these guidelines, safe and sustainable use of the product is ensured.

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2 Nederlands

Veiligheidsvoorschriften – Veranda met Polycarbonaat Dak of Dakglas (vanaf 7 meter)

Artikel 1 – Algemene bepalingen

- 1.1 Lees deze handleiding volledig door voordat u het Product installeert of gebruikt. Niet-naleving van de instructies kan leiden tot schade of letsel en doet de garantie vervallen.
- 1.2 Bewaar deze handleiding zorgvuldig. Geef deze bij overdracht van het Product ook mee aan derden.
- 1.3 Neem bij vragen contact op met de leverancier. Bij onvoldoende ervaring: schakel een vakman in.
- 1.4 Illustraties in dit document dienen ter verduidelijking en kunnen afwijken van het uiteindelijke product.
- 1.5 Deze handleiding is auteursrechtelijk beschermd. Kopiëren of verspreiden is zonder toestemming niet toegestaan.
- 1.6 Houd ongemonteerde producten buiten het bereik van kinderen.

Artikel 2 – Beoogd gebruik

- 2.1 Het product is bedoeld voor montage op grondniveau tegen een stabiele, vlakke muur met minimaal 250 kg draagvermogen per meter.
- 2.2 Enkel gehard glas is geschikt voor dit systeem. Het glas kan niet op maat worden gesneden.
- 2.3 Max. belasting: 98 kg/m². Max. windbelasting: 83,6 kg/m² (EN-1991-1-4). In combinatie met schuifwanden lager.
- 2.4 Niet geschikt voor extreme windgebieden of locaties binnen 5 km van open water.
- 2.5 Fundering per steunpunt moet minimaal 980 kg kunnen dragen. Laat u hierover adviseren door een specialist.
- 2.6 Niet gebruiken in andere toepassingen dan bedoeld. Gebeurt dit wel, dan is de gebruiker volledig verantwoordelijk.
- 2.7 Alleen bedoeld voor huishoudelijk gebruik onder normale omstandigheden.
- 2.8 Houd 1,5 mm speling per meter breedte tussen muren.
- 2.9 Steunstructuren moeten verticaal, goot en muurbeugel horizontaal worden geplaatst.
- 2.10 Monteer met een hellingshoek van 8 graden. Dak is niet beloopbaar.
- 2.11 Compatibiliteit met accessoires is beperkt. Controleer vooraf of accessoires zoals glazen schuifwanden, zijwanden of zonweringen geschikt zijn. Raadpleeg bij twijfel een expert.

Artikel 3 – Transport

- 3.1 Beveilig het product zodanig dat transportschade wordt voorkomen.
- 3.2 Altijd vervoeren en opslaan in originele verpakking op droge, veilige plaats.
- 3.3 Gebruik glaslifters van minimaal 75 kg draagvermogen per paneel.
- 3.4 Glas altijd verticaal vervoeren en opslaan, nooit op harde of oneffen ondergrond.
- 3.5 Transportmiddelen moeten geschikt zijn voor het gewicht en goedgekeurd zijn.

Artikel 4 – Controle voor installatie

- 4.1 Controleer de levering op aantallen en schade. Leg alles overzichtelijk neer.
- 4.2 Inspecteer elk onderdeel voor montage op gebreken. Meld defecten direct met foto's bij de leverancier.
- 4.3 Installeer of gebruik het product niet bij vermoedelijke gebreken.

Artikel 5 – Installatie

- 5.1 Zorg voor een veilige werkomgeving. Houd omstanders op afstand.
- 5.2 Gebruik minimaal twee personen en verplicht een materiaallift voor het gootprofiel gezien het gewicht.
- 5.3 Gebruik uitsluitend voorgeschreven bouten en schroeven.
- 5.4 Draag veiligheidsschoenen, bril, gehoorbescherming, handschoenen en masker bij zaag- en boorwerk.
- 5.5 Gebruik geen scherpe gereedschappen op of nabij het product.
- 5.6 Volg instructies van alle bijgeleverde componenten nauwkeurig.
- 5.7 Alleen bijgeleverde onderdelen gebruiken. Andere items kunnen schade of risico veroorzaken.
- 5.8 Plaats glazen dakpanelen met het logo naar beneden.
- 5.9 Steunstructuur onder goot moet bovenaan worden afgedicht, onderaan open voor afwatering.
- 5.10 Controleer regelmatig op water in de steunstructuur. Vorst kan schade veroorzaken.
- 5.11 Glas altijd op de kant verplaatsen, bij voorkeur met zuignappen. Niet horizontaal tillen.
- 5.12 Bij condensvorming: gebruik alleen vochtbestendige materialen onder de veranda.

Artikel 6 – Gebruik

- 6.1 Houd kleine onderdelen buiten bereik van kinderen.
- 6.2 Niet ontworpen voor of te bedienen door kinderen.
- 6.3 Vermijd contact met open vuur.
- 6.4 Verwijder alle verpakking voordat u het product in gebruik neemt.
- 6.5 Bij extreme weersomstandigheden extra voorzichtigheid betrachten. Gebruik het product dan niet.
- 6.6 Neem maatregelen bij vermoedelijke defecten. Houd afstand en raadpleeg een expert.
- 6.7 Het product mag niet meer gebruikt worden bij:
 - zichtbare schade;
 - functionele gebreken;
 - langdurige opslag onder ongunstige omstandigheden;
 - blootstelling aan zware transportbelasting.
- 6.8 Geen objecten aan het product bevestigen. Enkel gebruiken waarvoor het is bedoeld.
- 6.9 Geluiden zoals tikken of kraken door temperatureffecten vallen niet onder garantie.
- 6.10 Grote hoeveelheden sneeuw mogen niet op het dak vallen. Gebruik indien nodig sneeuwshaken of -beschermers.

Artikel 7 – Onderhoud en schoonmaak

- 7.1 Inspecteer minimaal jaarlijks op veilige bevestiging en schade.
- 7.2 Wees alert op scherpe randen en uitstekende delen. Draag indien nodig handbescherming.
- 7.3 Reinig met een licht vochtige doek. Geen agressieve schoonmaakmiddelen gebruiken.

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2 Nederlands

Veiligheidsvoorschriften – Veranda met Polycarbonaat Dak of Dakglas (vanaf 7 meter)

Artikel 8 – Garantie en aansprakelijkheid

- 8.1 Aanpassingen aan het product buiten de montagehandleiding doen garantie en aansprakelijkheid vervallen.
- 8.2 Voer geen eigen reparaties uit.
- 8.3 Niet-originele onderdelen zijn alle onderdelen die niet door of via de oorspronkelijke leverancier geleverd zijn, of niet expliciet als compatibel zijn aangemerkt. Gebruik hiervan maakt de garantie ongeldig.
- 8.4 Er wordt geen aansprakelijkheid geaccepteerd voor schade aan eigendommen of gevolgschade.
- 8.5 Technische wijzigingen kunnen zonder aankondiging worden doorgevoerd.
- 8.6 Merknamen en logo's blijven eigendom van de rechthebbenden.
- 8.7 De inhoud is samengesteld op basis van actuele normen, techniek en ervaring.
- 8.8 De voorwaarden uit de koopovereenkomst, algemene voorwaarden en toepasselijke wetgeving blijven van kracht.

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3 Deutsch

Sicherheitsvorschriften – Terrassenüberdachung mit Polycarbonat- oder Glasdach (ab 7 Meter)

Artikel 1 – Allgemeine Bestimmungen

- 1.1 Lesen Sie dieses Handbuch vollständig, bevor Sie das Produkt installieren oder verwenden. Die Nichtbeachtung der Anweisungen kann zu Sachschäden oder Verletzungen führen und führt zum Erlöschen der Garantie.
- 1.2 Bewahren Sie dieses Handbuch sicher auf. Geben Sie es bei Weitergabe des Produkts an Dritte weiter.
- 1.3 Wenden Sie sich bei Fragen, die in dieser Anleitung nicht behandelt werden, an Ihren Lieferanten. Bei fehlender Erfahrung ziehen Sie bitte einen Fachmann hinzu.
- 1.4 Abbildungen dienen der Veranschaulichung und können vom tatsächlichen Produkt abweichen.
- 1.5 Dieses Handbuch ist urheberrechtlich geschützt. Vervielfältigung oder Weitergabe ohne schriftliche Genehmigung ist untersagt.
- 1.6 Bewahren Sie nicht montierte Teile außerhalb der Reichweite von Kindern auf.

Artikel 2 – Zweckbestimmung

- 2.1 Das Produkt ist zur Bodenmontage an einer stabilen, ebenen Wand mit einer Tragfähigkeit von mindestens 250 kg pro Meter vorgesehen.
- 2.2 Nur Einscheibensicherheitsglas (ESG) ist für dieses System geeignet. Es darf nicht zugeschnitten werden.
- 2.3 Maximale Traglast: 98 kg/m². Maximale Windlast: 83,6 kg/m² (EN-1991-1-4). In Kombination mit Glasschiebetüren geringer.
- 2.4 Nicht geeignet für extrem windige Regionen oder Standorte innerhalb von 5 km zum offenen Wasser.
- 2.5 Die Fundamentlast je Stützpunkt muss mindestens 980 kg betragen. Ziehen Sie hierzu einen Statiker hinzu.
- 2.6 Nutzung außerhalb des bestimmungsgemäßen Zwecks erfolgt auf eigenes Risiko.
- 2.7 Nur für den Hausgebrauch unter normalen Bedingungen bestimmt.
- 2.8 Zwischen zwei Mauern ist ein Spielraum von 1,5 mm pro Meter Breite einzuhalten.
- 2.9 Stützstrukturen müssen senkrecht, Rinne und Wandprofil waagrecht ausgerichtet werden.
- 2.10 Montage mit 8° Neigungswinkel. Das Dach ist nicht begehbar.
- 2.11 Zubehörkompatibilität ist eingeschränkt. Prüfen Sie vorab, ob Seitenwände, Beschattungen o. Ä. geeignet sind. Konsultieren Sie im Zweifel einen Experten.

Artikel 3 – Transport

- 3.1 Sichern Sie das Produkt transportsicher, um Beschädigungen zu vermeiden.
- 3.2 Transport und Lagerung stets in Originalverpackung an einem trockenen und sicheren Ort.
- 3.3 Verwenden Sie Glasheber mit mindestens 75 kg Tragkraft pro Scheibe.
- 3.4 Glas ausschließlich senkrecht transportieren und lagern, nicht auf harten oder unebenen Flächen ablegen.
- 3.5 Transportfahrzeuge müssen geeignet und zugelassen sein.

Artikel 4 – Vorinstallation

- 4.1 Prüfen Sie Lieferung auf Vollständigkeit und Schäden. Legen Sie alle Teile übersichtlich bereit.
- 4.2 Inspizieren Sie alle Bauteile vor der Montage auf Mängel. Dokumentieren Sie etwaige Schäden mit Fotos und melden Sie diese.

- 4.3 Bei Verdacht auf Mängel: Montage und Nutzung sofort einstellen.

Artikel 5 – Montage

- 5.1 Sorgen Sie für einen sicheren Arbeitsplatz. Halten Sie Unbeteiligte fern.
- 5.2 Die Montage erfordert mindestens zwei Erwachsene sowie zwingend einen Materiallift aufgrund des hohen Gewichts.
- 5.3 Verwenden Sie nur die mitgelieferten Schrauben und Bolzen.
- 5.4 Tragen Sie Sicherheitsschuhe, Schutzbrille, Gehörschutz, Handschuhe und Atemschutz beim Sägen und Bohren.
- 5.5 Vermeiden Sie scharfe Werkzeuge in der Nähe des Produkts.
- 5.6 Beachten Sie die Anleitungen aller gelieferten Komponenten.
- 5.7 Nur Originalteile verwenden. Fremdteile können Schäden oder Gefahren verursachen.
- 5.8 Glasdachplatten mit Logo nach unten montieren.
- 5.9 Stützen unter Rinnenanschlüssen oben abdichten, unten offen lassen zur Entwässerung.
- 5.10 Prüfen Sie regelmäßig auf stehendes Wasser in Stützen (Frostschäden möglich).
- 5.11 Glasplatten nur aufrecht und mit Saugnäpfen bewegen. Nicht flach anheben.
- 5.12 Verwenden Sie unter dem Dach nur feuchtigkeitsbeständige Möbel und Materialien.

Artikel 6 – Nutzung

- 6.1 Kleine Teile außerhalb der Reichweite von Kindern aufbewahren.
- 6.2 Nicht für Kinderhände oder als Spielzeug geeignet.
- 6.3 Von offenem Feuer fernhalten.
- 6.4 Verpackungsmaterial vor Inbetriebnahme vollständig entfernen.
- 6.5 Bei extremen Wetterbedingungen zusätzliche Schutzmaßnahmen treffen. Produkt nicht verwenden.
- 6.6 Bei Verdacht auf Defekt: Sicherheitsmaßnahmen treffen, Umgebung absichern, Experten hinzuziehen.
- 6.7 Nicht verwenden bei:
 - sichtbaren Schäden,
 - Funktionsstörungen,
 - ungünstiger Langzeitlagerung,
 - starker Transportbelastung.
- 6.8 Keine Gegenstände am Produkt befestigen. Nur wie vorgesehen nutzen.
- 6.9 Geräusche durch Temperaturschwankungen sind kein Mangel und fallen nicht unter Garantie.
- 6.10 Herabfallenden Schnee von oben vermeiden. Bei Bedarf Schneefangsysteme installieren.

Artikel 7 – Wartung und Reinigung

- 7.1 Jährliche Inspektion auf sichere Befestigung und Schäden durchführen.
- 7.2 Achten Sie bei Wartung/Reinigung auf scharfe Kanten und hervorstehende Teile. Tragen Sie ggf. Handschutz.
- 7.3 Nur mit leicht feuchtem Tuch reinigen. Keine aggressiven Reinigungsmittel verwenden.

Artikel 8 – Garantie und Haftung

- 8.1 Änderungen am Produkt außerhalb der Anleitung lassen Garantie und Haftung erlöschen.
- 8.2 Keine eigenen Reparaturen vornehmen.

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Deutsch

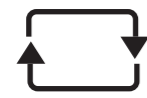
Sicherheitsvorschriften – Terrassenüberdachung mit Polycarbonat- oder Glasdach (ab 7 Meter)

- 8.3 Nicht-Originalteile sind alle Komponenten, die nicht vom ursprünglichen Lieferanten stammen oder nicht ausdrücklich freigegeben sind. Deren Verwendung macht die Garantie ungültig.
- 8.4 Keine Haftung für Sach- oder Folgeschäden.
- 8.5 Technische Änderungen können jederzeit erfolgen.
- 8.6 Marken und Logos bleiben Eigentum der jeweiligen Inhaber.
- 8.7 Der Inhalt basiert auf geltenden Normen, aktueller Technik und Erfahrung.
- 8.8 Vertragliche Bedingungen, AGB und geltendes Recht bleiben unberührt.

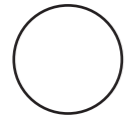
Durch die Einhaltung dieser Richtlinien wird eine sichere und nachhaltige Nutzung des Produkts gewährleistet.

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optional



Hinweis!
caution!



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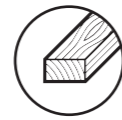
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Stahl
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Stahl



Ziegel
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Holz
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Regenwasserablauf
rainwater drainage



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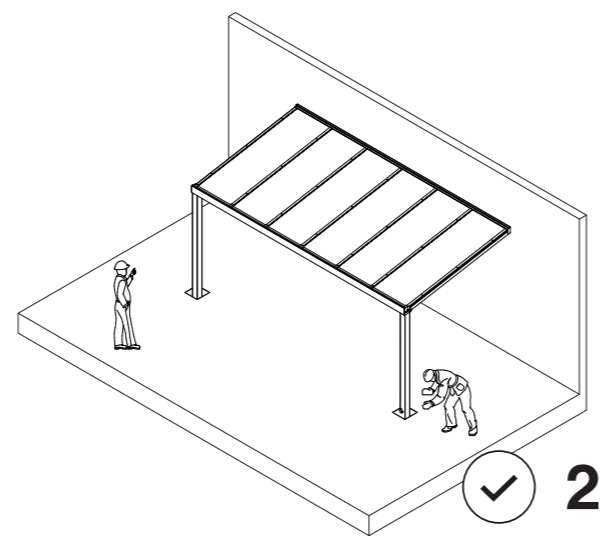
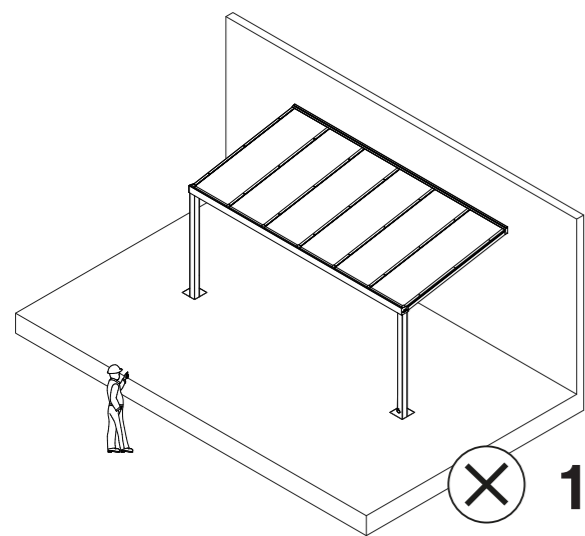


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Experte kontaktieren
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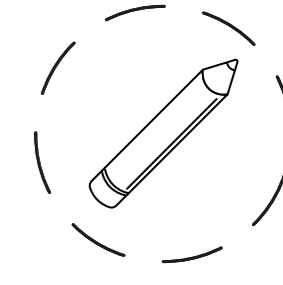
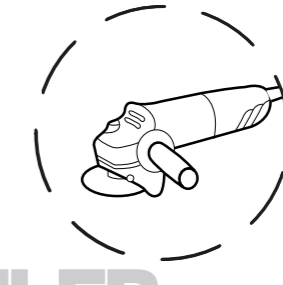
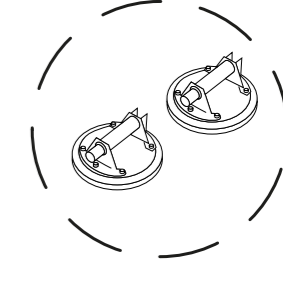
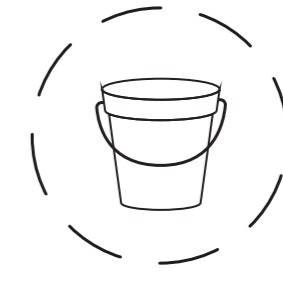
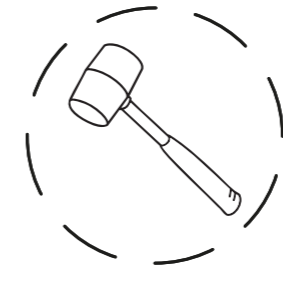
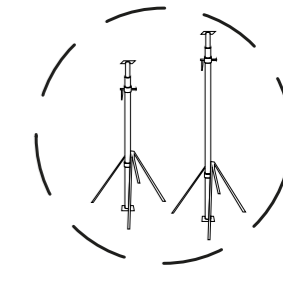
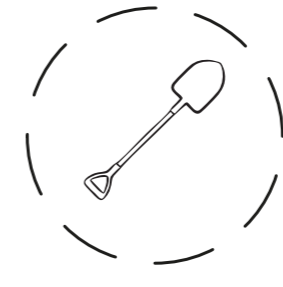
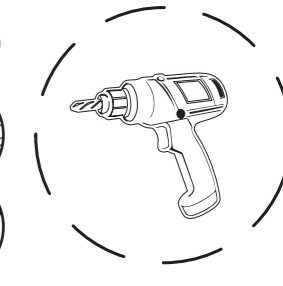
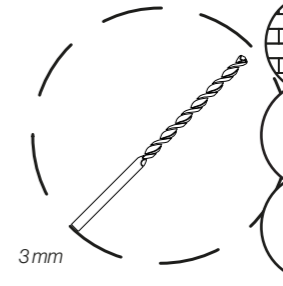
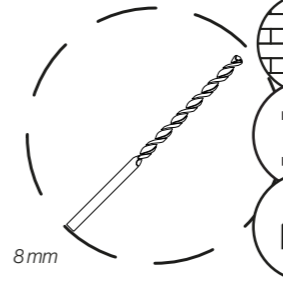
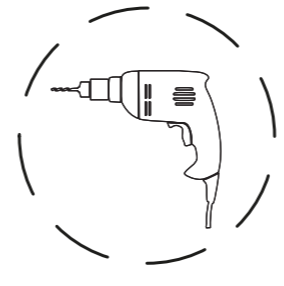
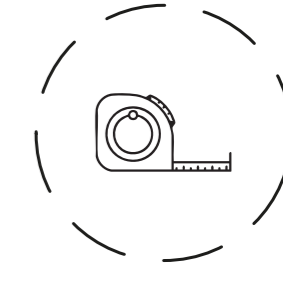
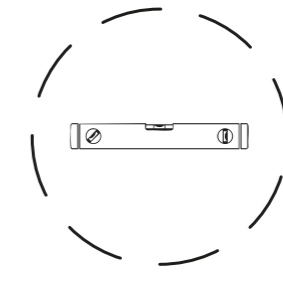
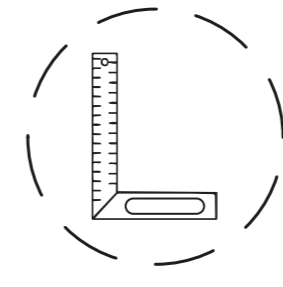
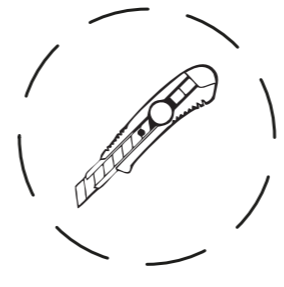
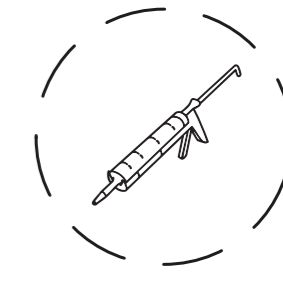
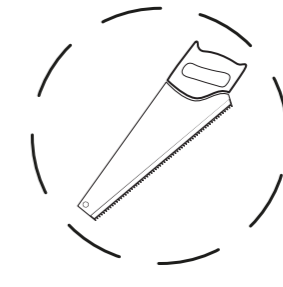
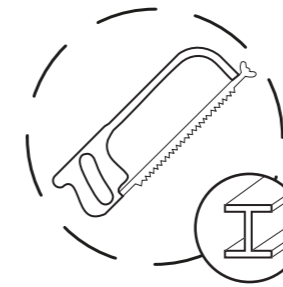
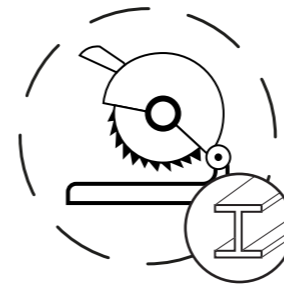


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Werkzeuge

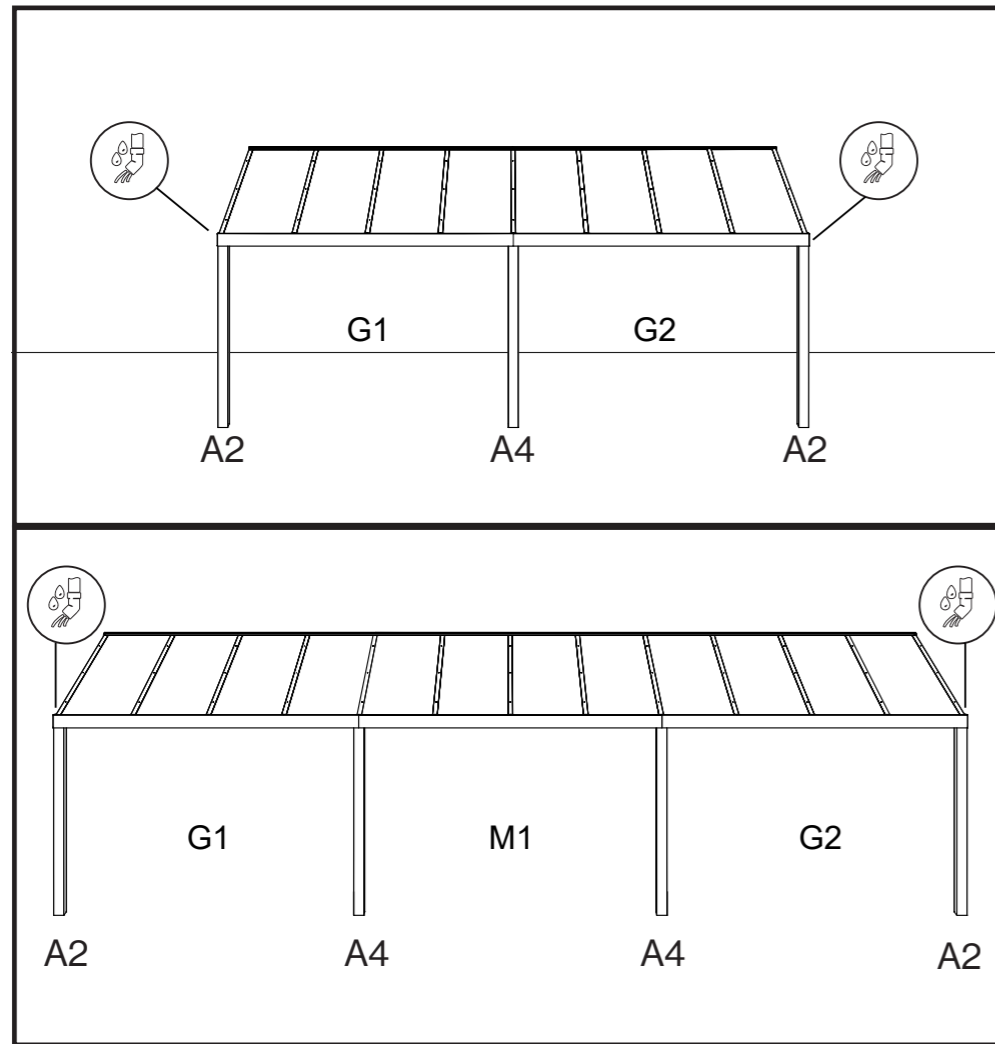
tools / gereedschap / werkzeuge



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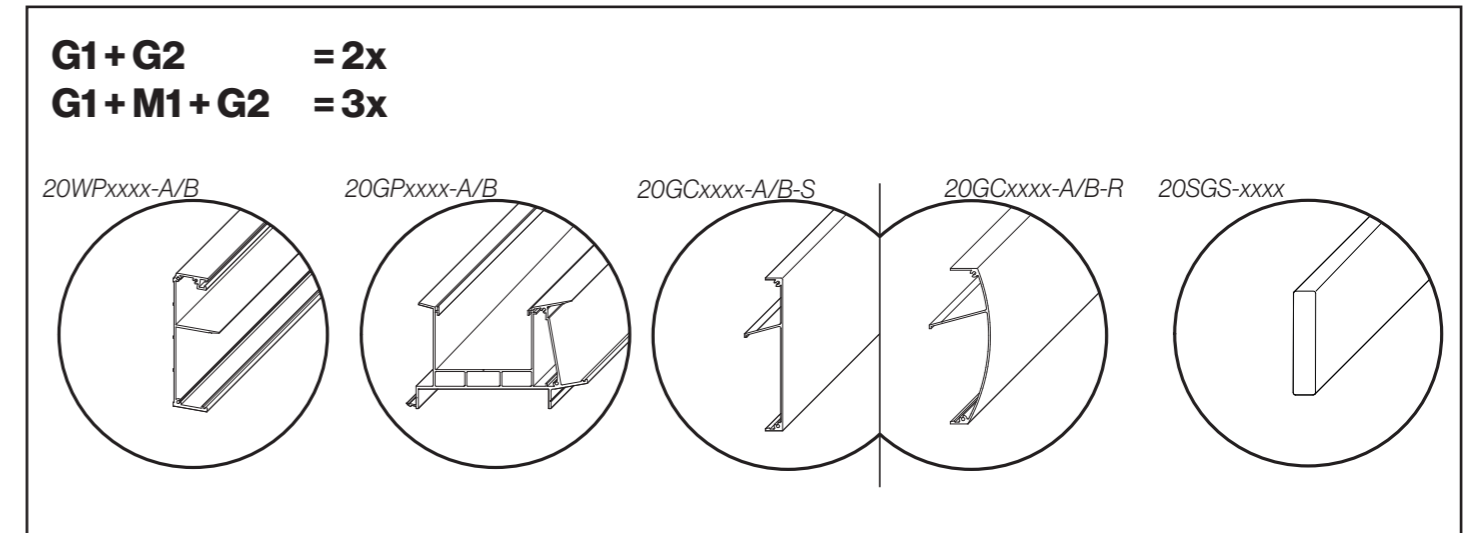
ÜBERSICHT DER KONSTRUKTION



Breite (m)	Type	G1 (m)	M1 (m)	G2 (m)
7.06	all	3.03	-	4.03
8.06	all	4.03	-	4.03
9.06	all	5.03	-	4.03
10.06	all	5.03	-	5.03
11.06	polyline D=2.5 3m	5.03	-	6.03
11.06	polyline D=3.5 4m	4.03	3.00	4.03
11.06	glassline D=2.5	5.03	-	6.03
11.06	glassline D=3 3.5 4m	4.03	3.00	4.03
12.06	all	4.03	4.00	4.03

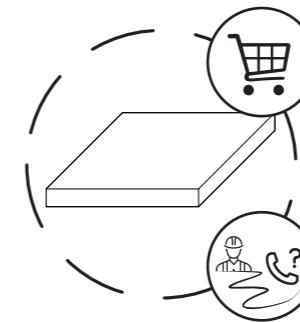
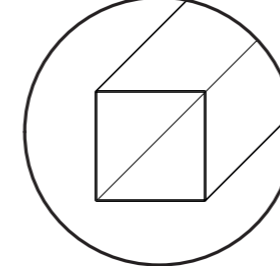
Teile

parts / onderdelen / teile



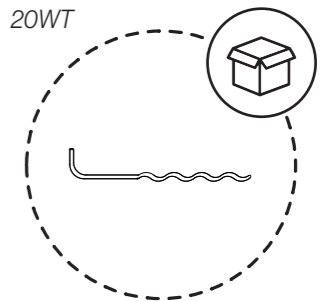
A2 + A4 + A2 = 3x
A2 + A4 + A4 + A2 = 4x

20FP2500-A/B



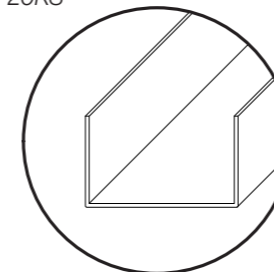
A2 + A4 + A2 = 6x
A2 + A4 + A4 + A2 = 8x

20WT



G1 + G2 = 1x
G1 + M1 + G2 = 2x

20KS



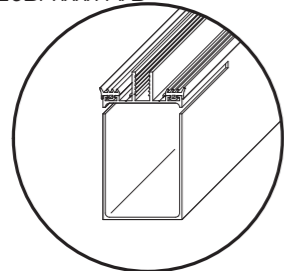
***ACHTUNG! Wandprofil und Regenrinne muss selbst gekürzt werden!**

Teile

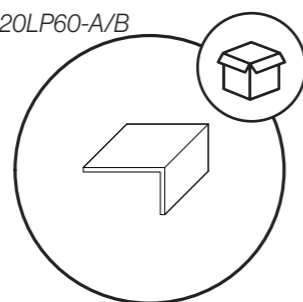
parts / onderdelen / teile

- 7.06m = 8x
- 8.06m = 9x
- 9.06m = 10x
- 10.06m = 11x
- 11.06m = 12x
- 12.06 = 13x

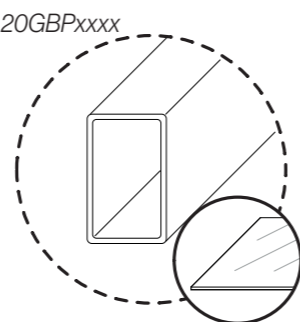
20BPxxxx-A/B



20LP60-A/B

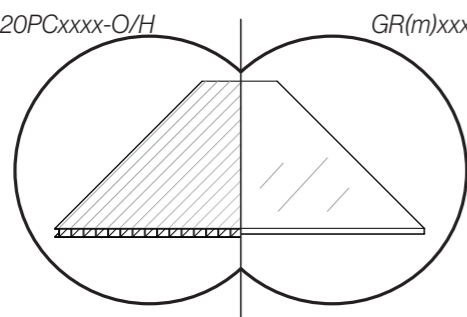


20GBPxxxx



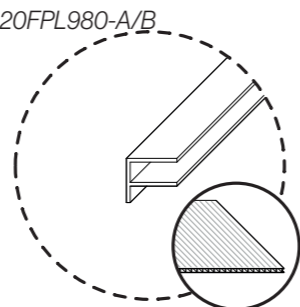
- 7.06m = 7x
- 8.06m = 8x
- 9.06m = 9x
- 10.06m = 10x
- 11.06m = 11x
- 12.06m = 12x

20PCxxxx-O/H



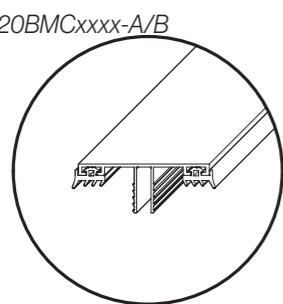
GR(m)xxxx

20FPL980-A/B



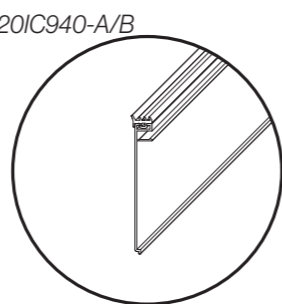
- 7.06m = 6x
- 8.06m = 7x
- 9.06m = 8x
- 10.06m = 9x
- 11.06m = 10x
- 12.06m = 11x

20BMCxxxx-A/B

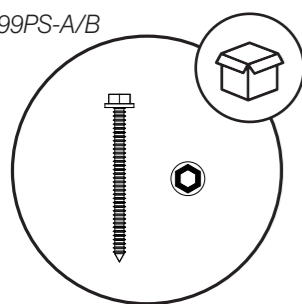


- 7.06m = 14x
- 8.06m = 16x
- 9.06m = 18x
- 10.06m = 20x
- 11.06m = 22x
- 12.06m = 24x

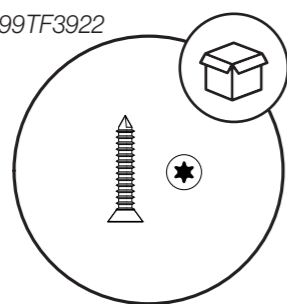
20IC940-A/B



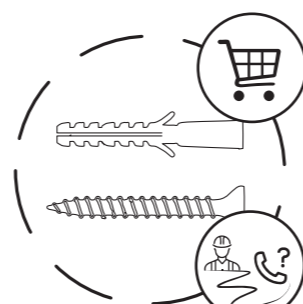
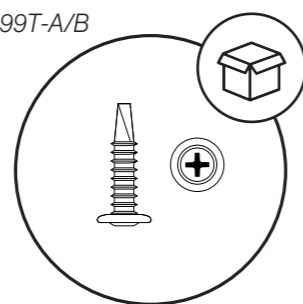
99PS-A/B



99TF3922



99T-A/B



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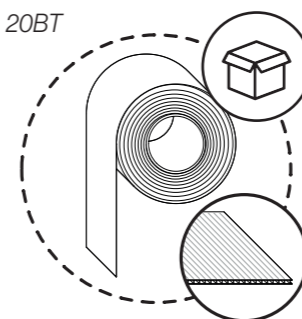
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Teile

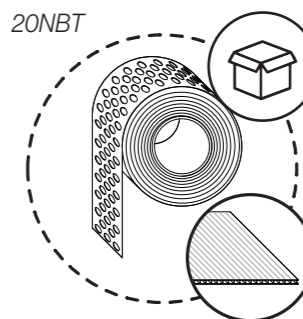
parts / onderdelen / teile

- L=
- 3.06m = 3.2m
- 4.06m = 4.2m
- 5.06m = 5.2m
- 6.06m = 6.2m

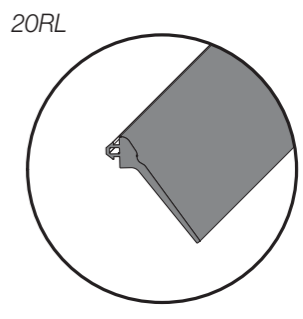
20BT



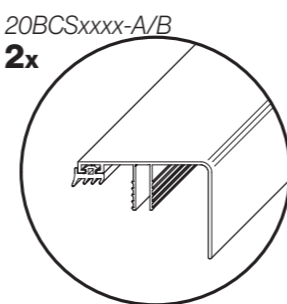
20NBT



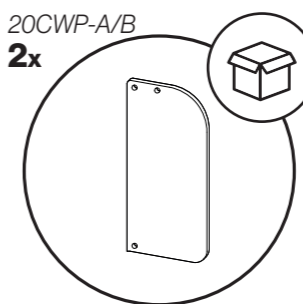
20RL



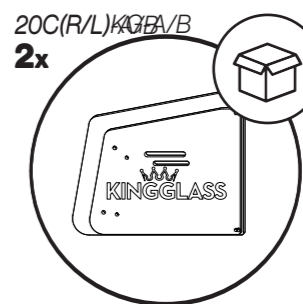
20BCSxxxx-A/B
2x



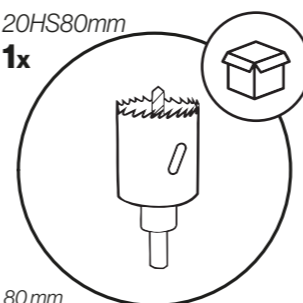
20CWP-A/B
2x



20C(R/L)KGBA/B
2x

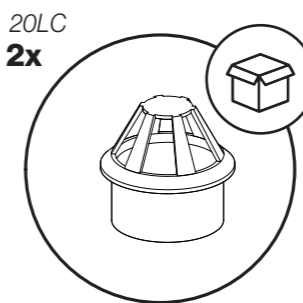


20HS80mm
1x

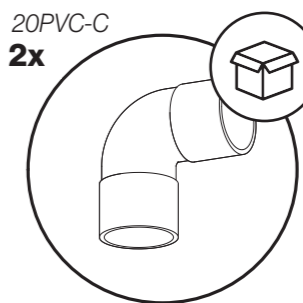


80mm

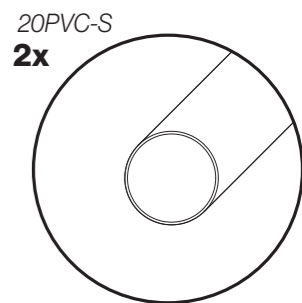
20LC
2x



20PVC-C
2x



20PVC-S
2x



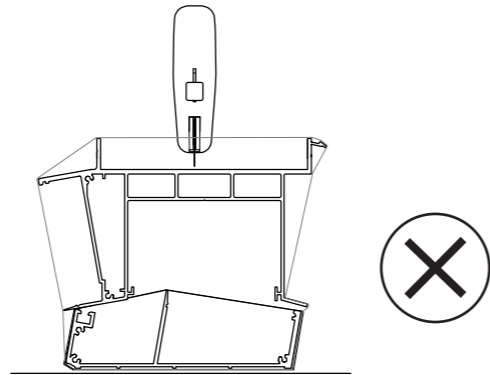
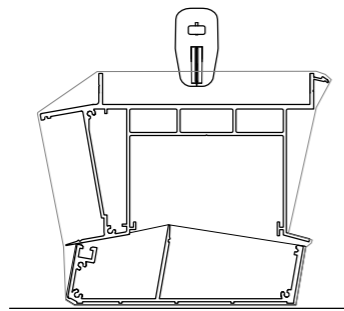
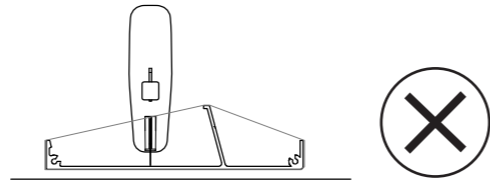
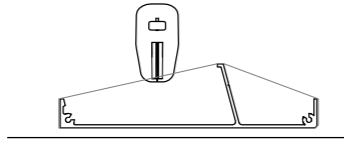
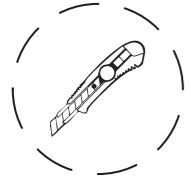
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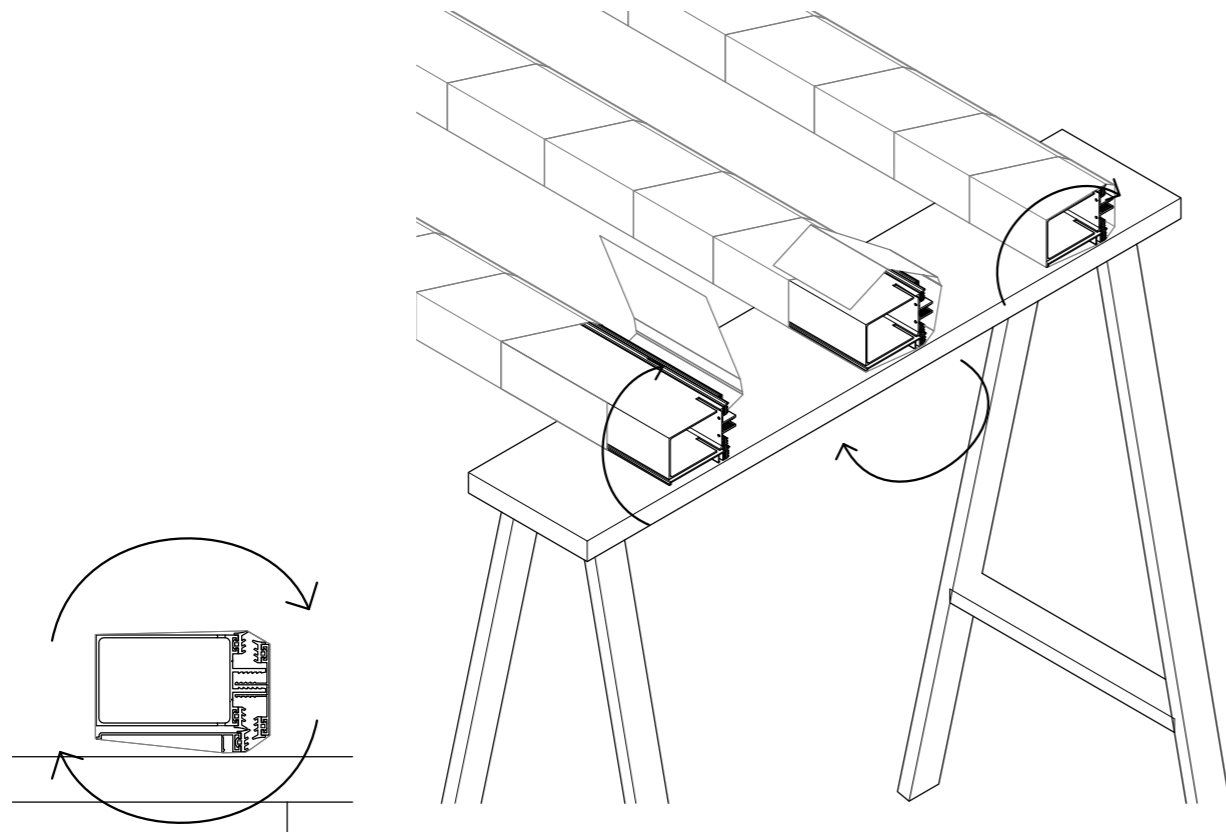
Montage

assembly / assemblage / montage

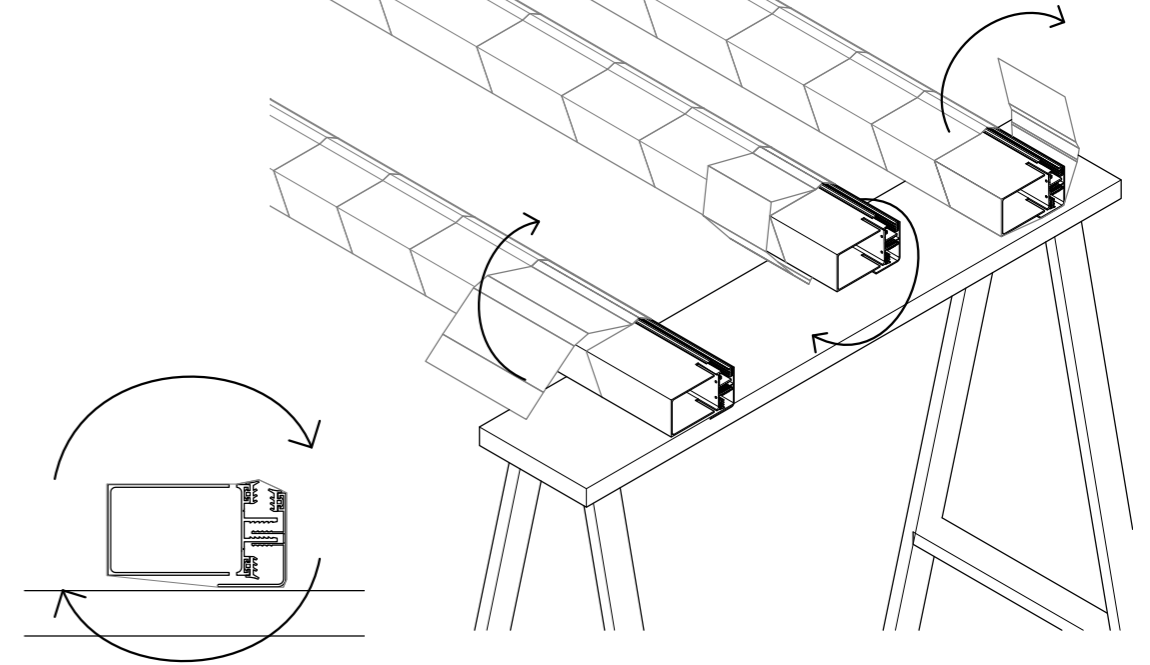
1



2

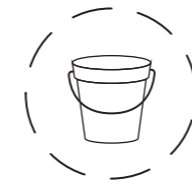
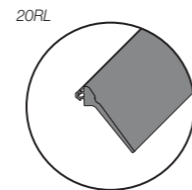


3

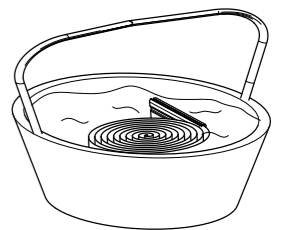
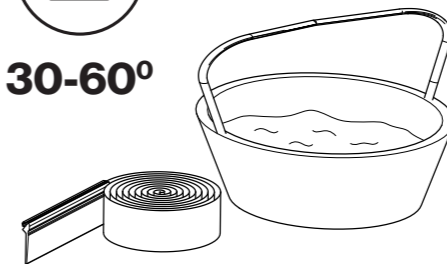


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4



30-60°

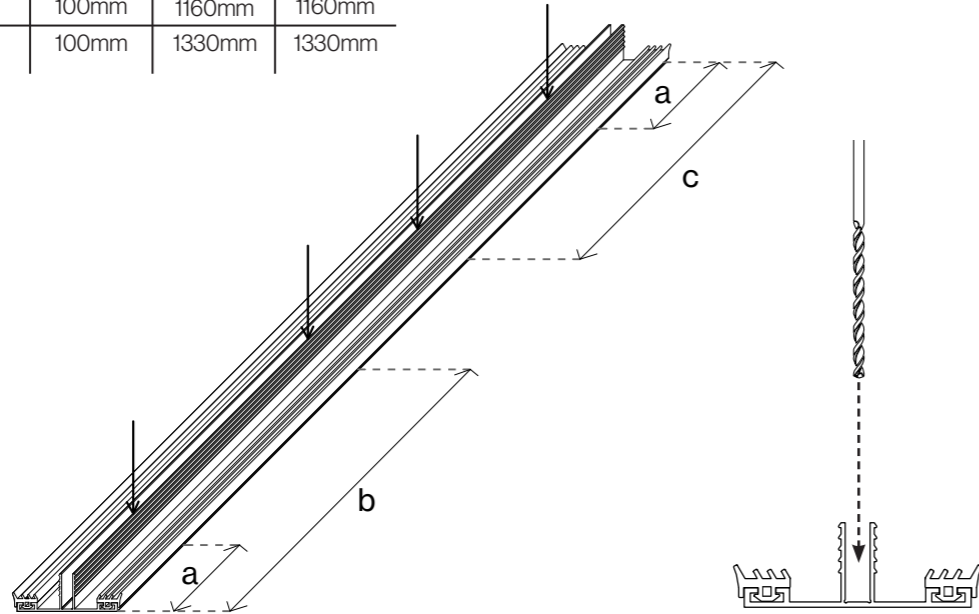
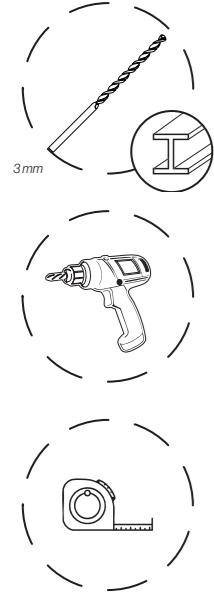


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5

20BMCxxx-A/B

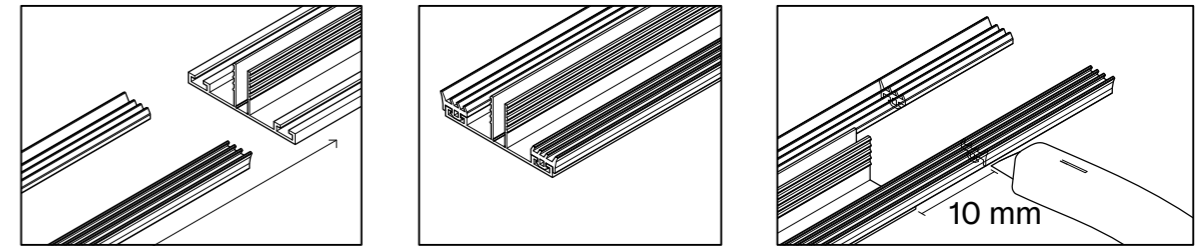
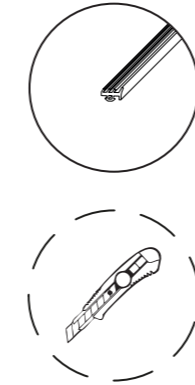
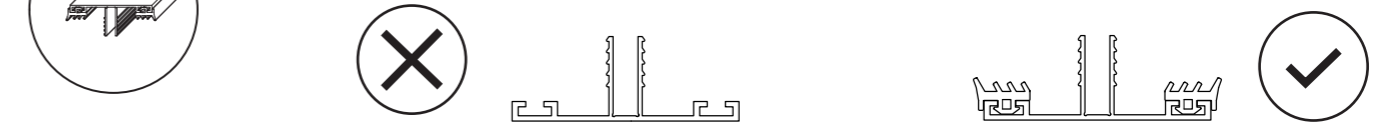
L	a	b	c
2.5 m	100mm	1250mm	x
3.0 m	100mm	1500mm	x
3.5 m	100mm	1160mm	1160mm
4.0 m	100mm	1330mm	1330mm



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5.1

20BMCxxx-A/B

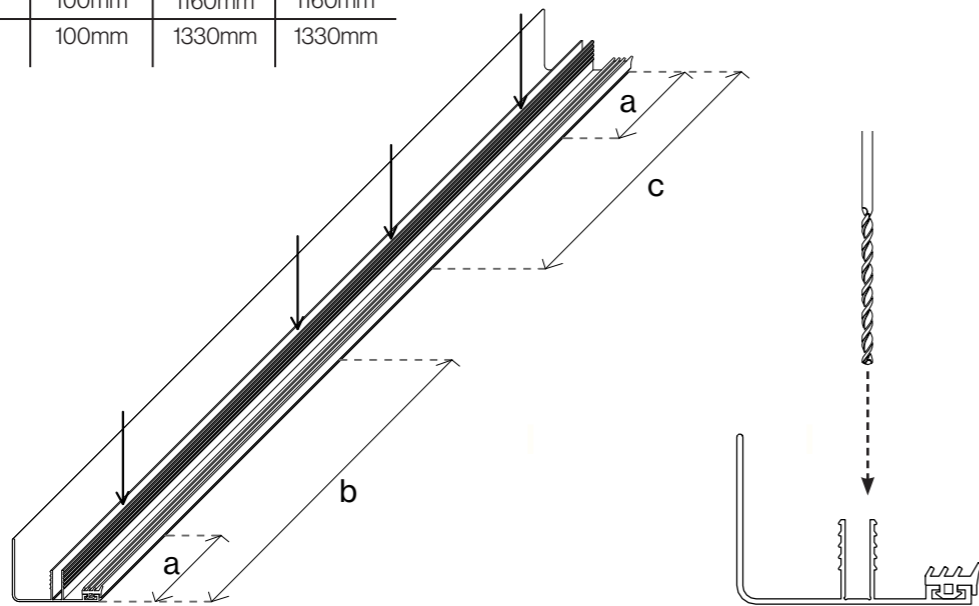
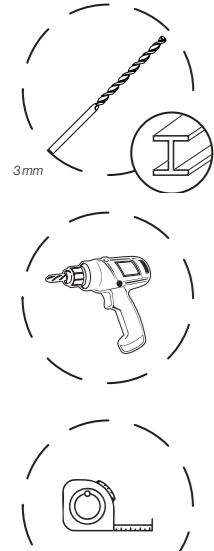


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6

20BCSxxx-A/B

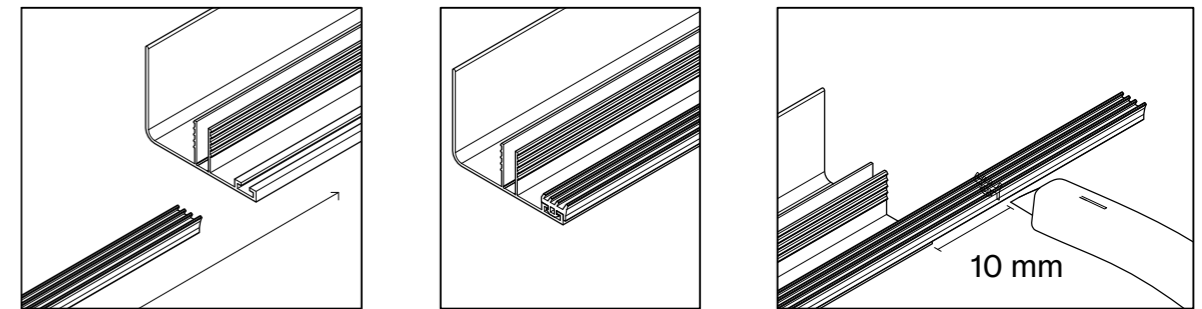
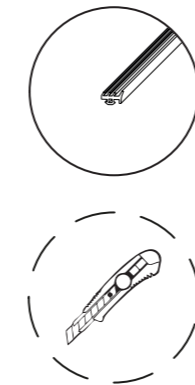
L	a	b	c
2.5 m	100mm	1250mm	x
3.0 m	100mm	1500mm	x
3.5 m	100mm	1160mm	1160mm
4.0 m	100mm	1330mm	1330mm



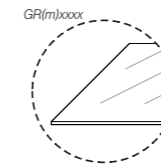
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6.1

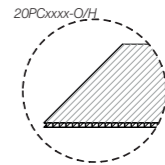
20BCSxxx-A/B



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Glass
> Schritt 7

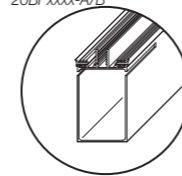


Polycarbonat
> Schritt 8

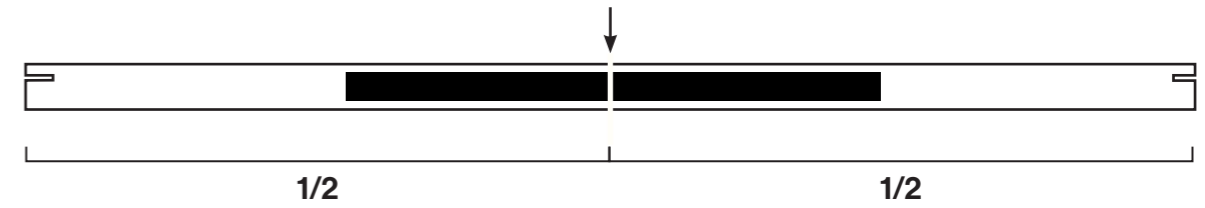
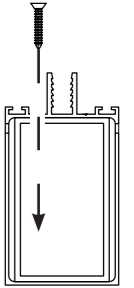
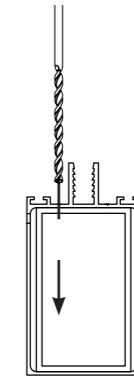
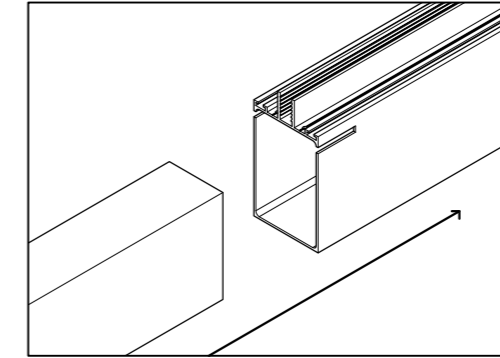
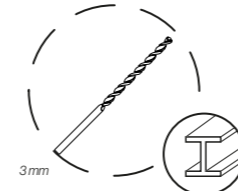
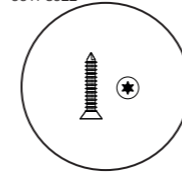
7



20BPxxxx-A/B



99TF3922



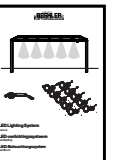
BEGHLER



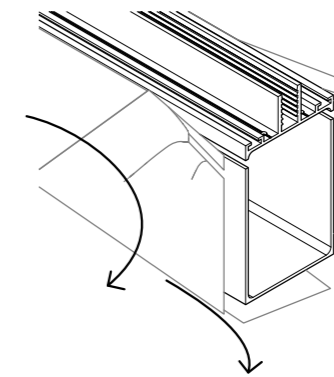
LED

>

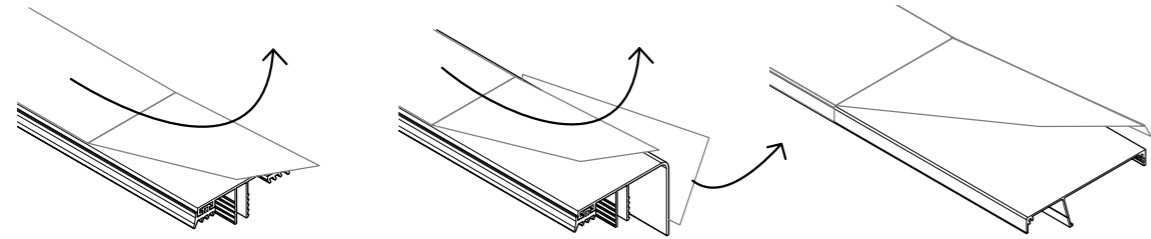
siehe LED - Anleitung



8

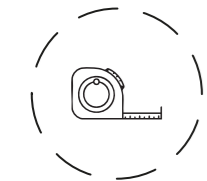
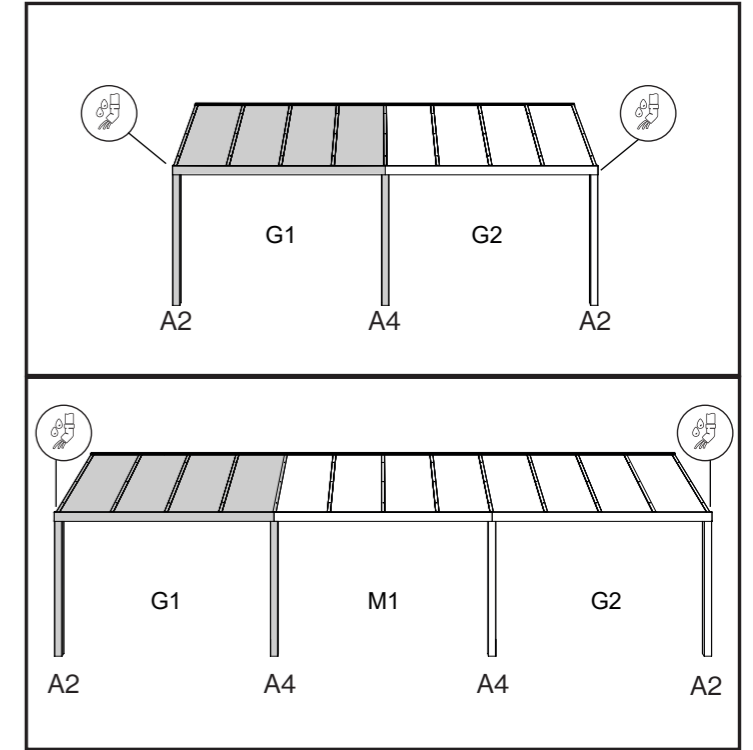


BEGHLER

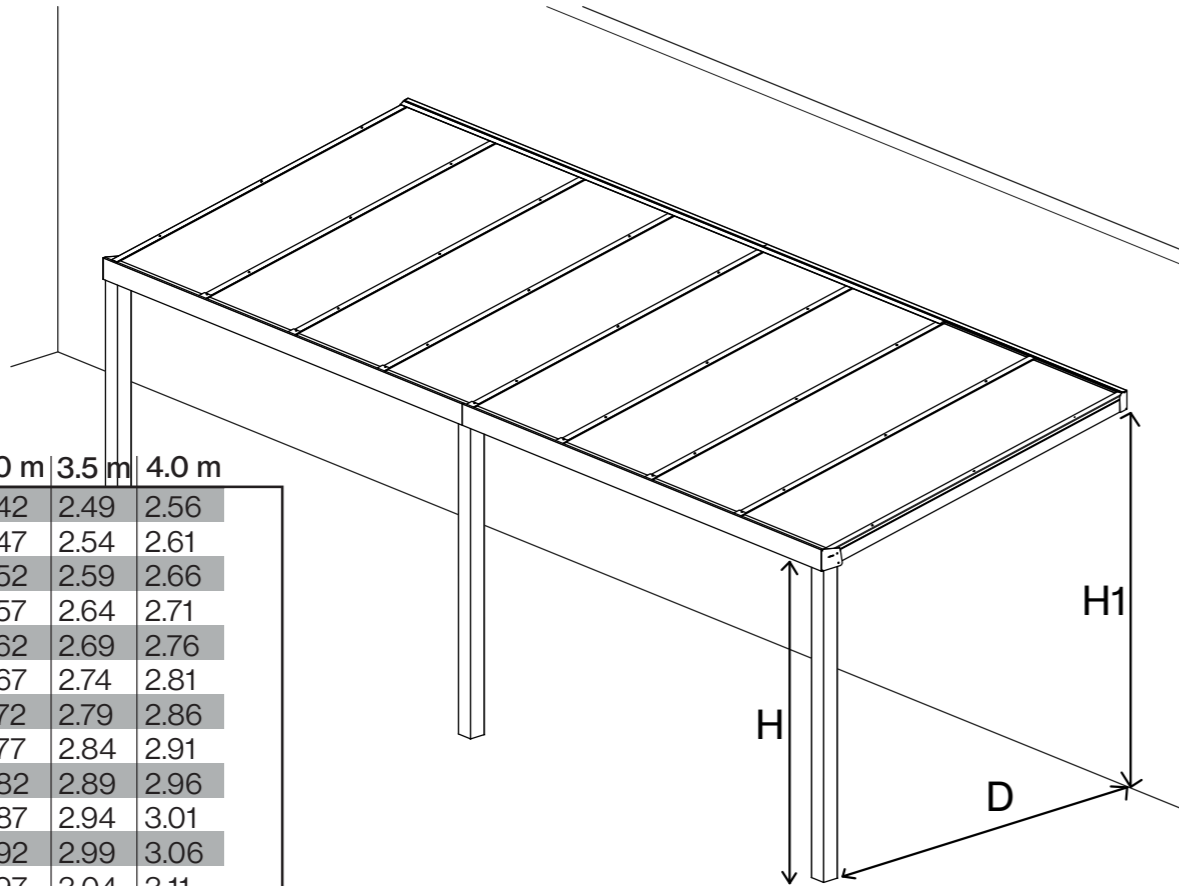


width (m)	type	G1 (m)	M1 (m)	G2 (m)
7.06	all	3.03	-	4.03
8.06	all	4.03	-	4.03
9.06	all	5.03	-	4.03
10.06	all	5.03	-	5.03
11.06	polyline D=2.5 3m	5.03	-	6.03
11.06	polyline D=3.5 4m	4.03	3.00	4.03
11.06	glassline D=2.5	5.03	-	6.03
11.06	glassline D=3 3.5 4m	4.03	3.00	4.03
12.06	all	4.03	4.00	4.03

w

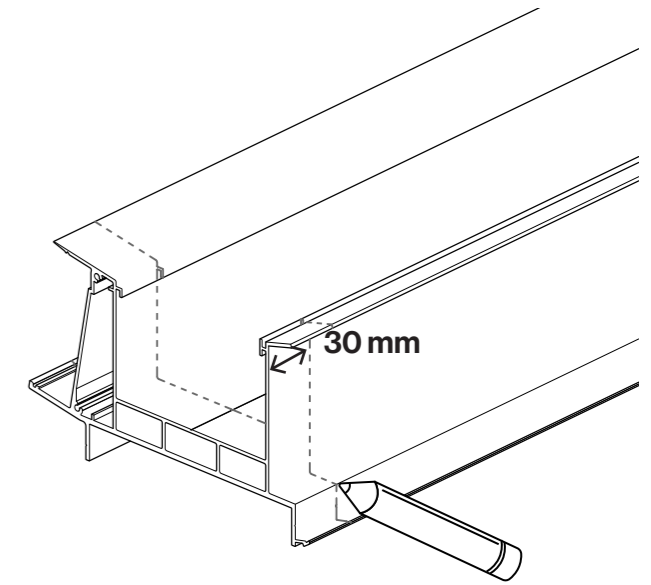
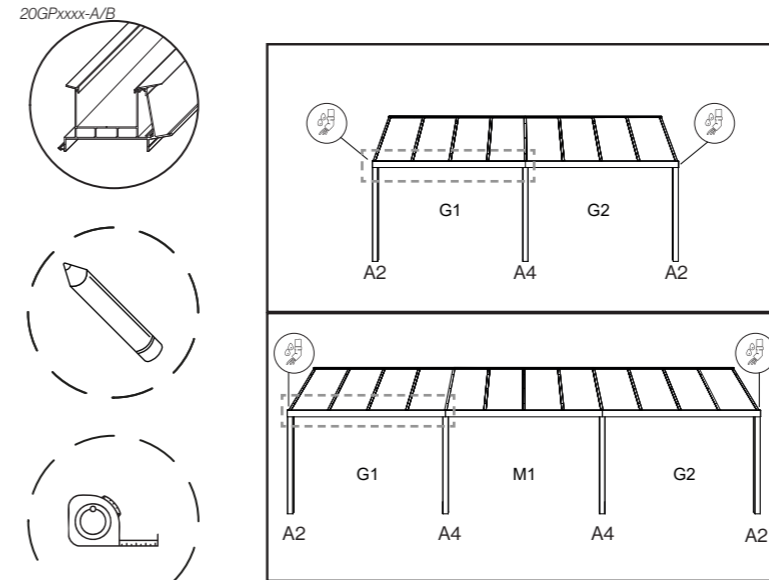
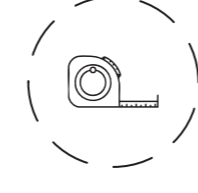
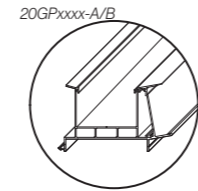


$H1 = H + D \times \tan(8)$



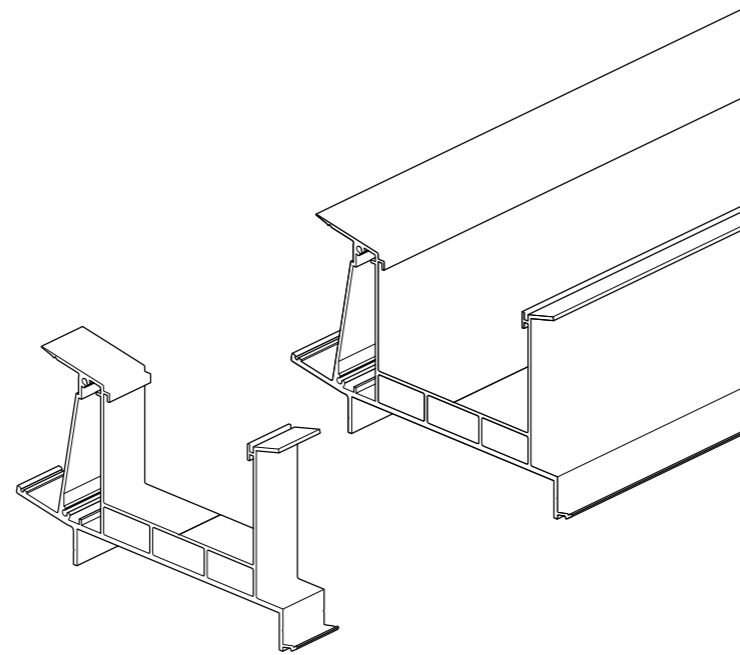
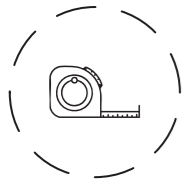
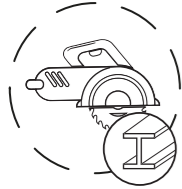
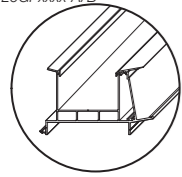
H (m)	D (m)			
	2.5 m	3.0 m	3.5 m	4.0 m
2.00	2.35	2.42	2.49	2.56
2.05	2.40	2.47	2.54	2.61
2.10	2.45	2.52	2.59	2.66
2.15	2.50	2.57	2.64	2.71
2.20	2.55	2.62	2.69	2.76
2.25	2.60	2.67	2.74	2.81
2.30	2.65	2.72	2.79	2.86
2.35	2.70	2.77	2.84	2.91
2.40	2.75	2.82	2.89	2.96
2.45	2.80	2.87	2.94	3.01
2.50	2.85	2.92	2.99	3.06
2.55	2.90	2.97	3.04	3.11
2.60	2.95	3.02	3.09	3.16

H1



13

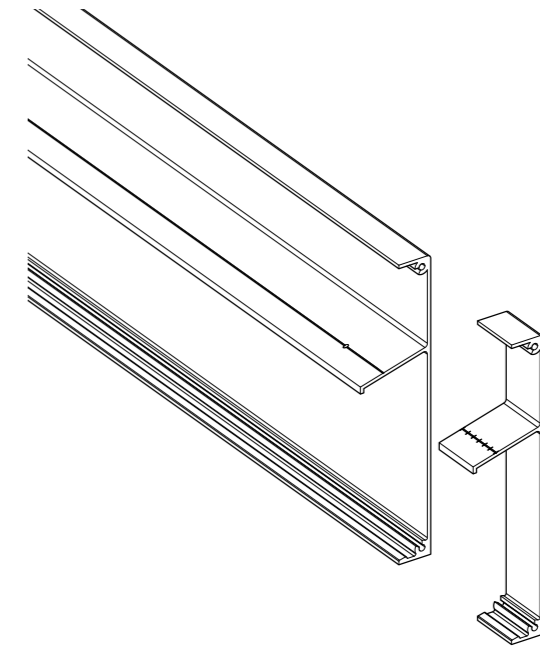
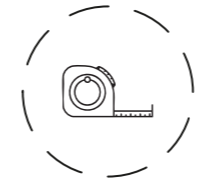
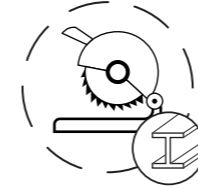
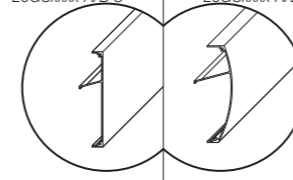
20GPxxx-A/B



15

20GCxxx-A/B-S

20GCxxx-A/B-R

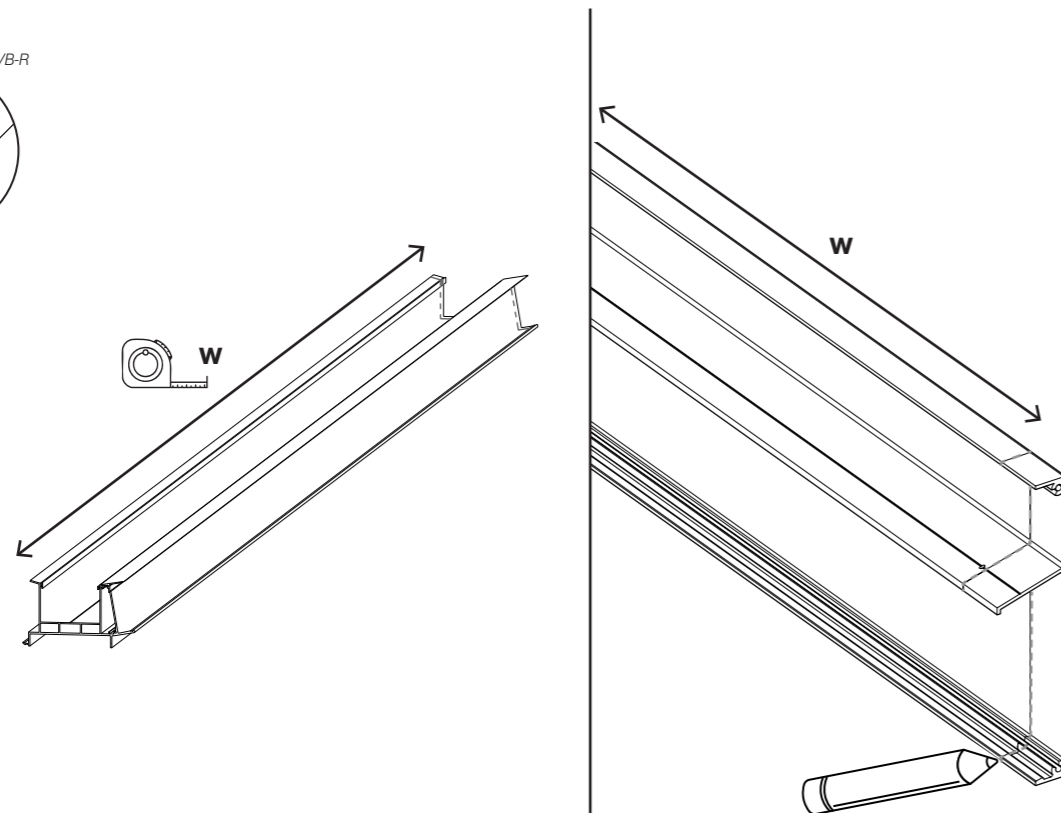
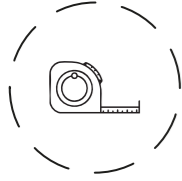
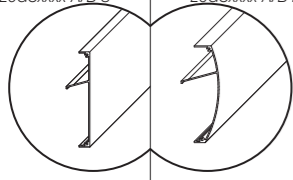


14



20GCxxx-A/B-S

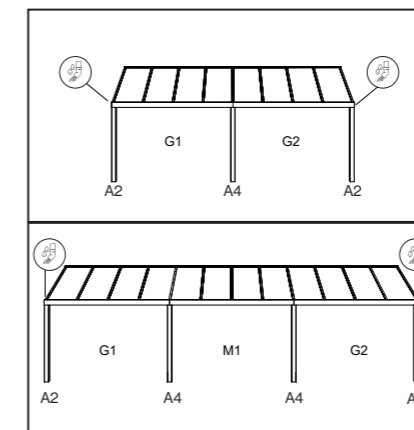
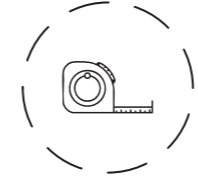
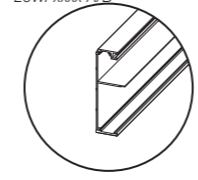
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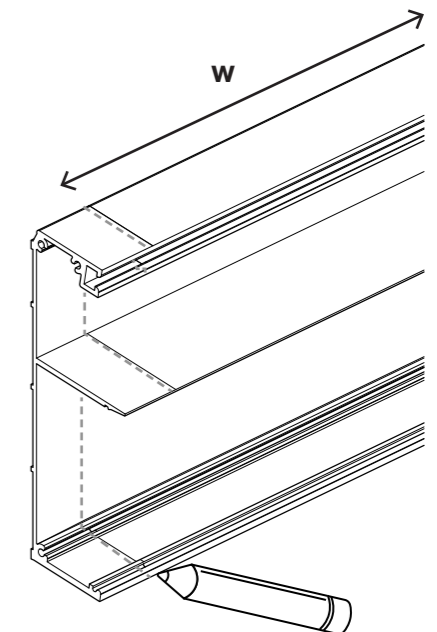
16



20WPxxx-A/B



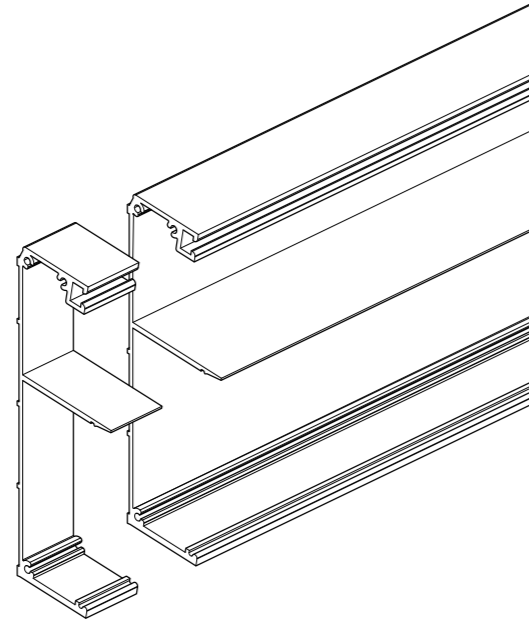
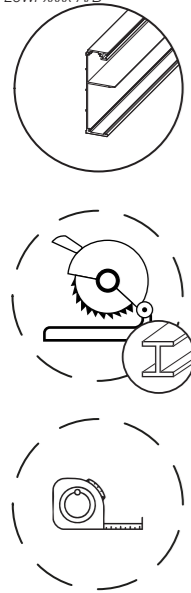
Breite(m)	type	G1 (m)	M1 (m)	G2 (m)
7.06	all	3.03	-	4.03
8.06	all	4.03	-	4.03
9.06	all	5.03	-	4.03
10.06	all	5.03	-	5.03
11.06	polyline D=2.5 3m	5.03	-	6.03
11.06	polyline D=3.5 4m	4.03	3.00	4.03
11.06	glassline D=2.5	5.03	-	6.03
11.06	glassline D=3 3.5 4m	4.03	3.00	4.03
12.06	all	4.03	4.00	4.03



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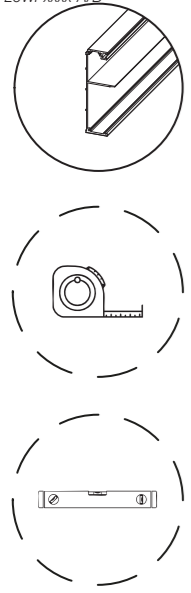
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20WPxxxx-A/B

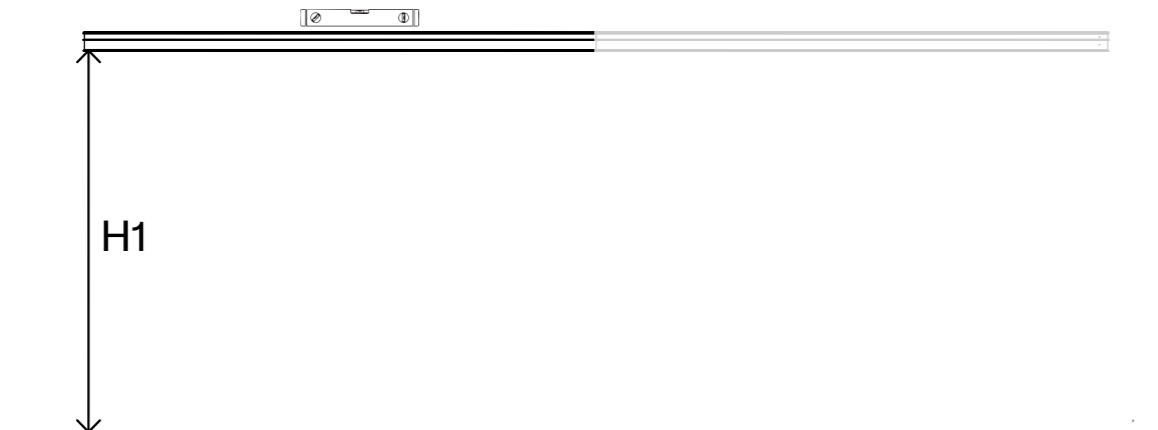
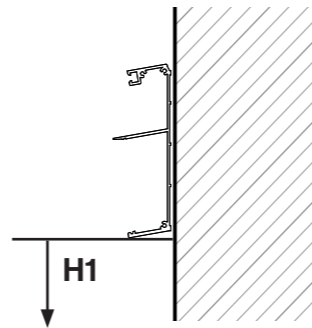


18

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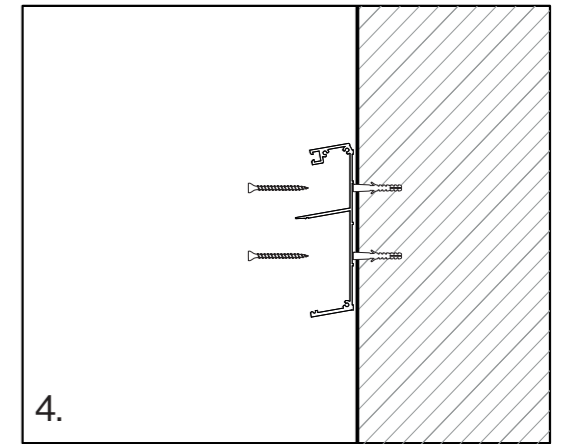
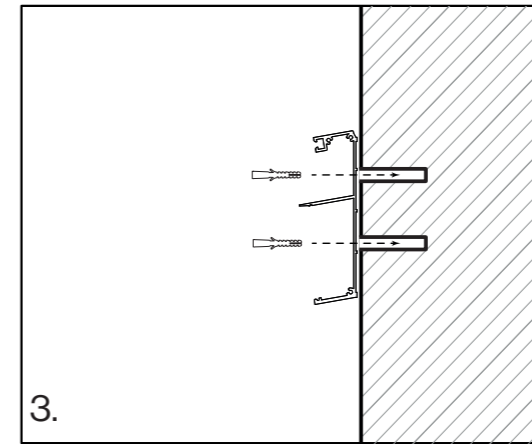
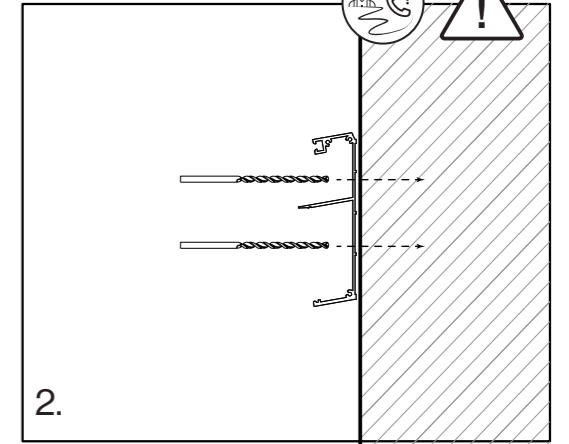
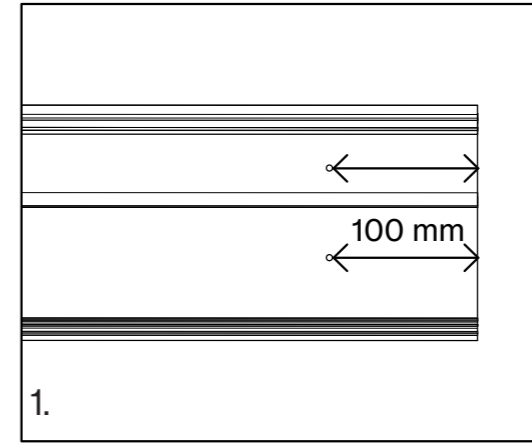
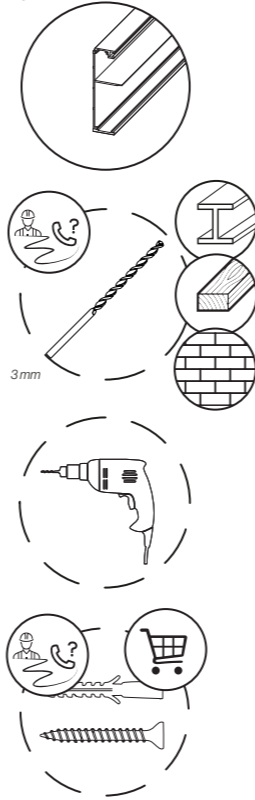


H (m)	D			
	2.5 m	3.0 m	3.5 m	4.0 m
2.00	2.35	2.42	2.49	2.56
2.05	2.40	2.47	2.54	2.61
2.10	2.45	2.52	2.59	2.66
2.15	2.50	2.57	2.64	2.71
2.20	2.55	2.62	2.69	2.76
2.25	2.60	2.67	2.74	2.81
2.30	2.65	2.72	2.79	2.86
2.35	2.70	2.77	2.84	2.91
2.40	2.75	2.82	2.89	2.96
2.45	2.80	2.87	2.94	3.01
2.50	2.85	2.92	2.99	3.06
2.55	2.90	2.97	3.04	3.11
2.60	2.95	3.02	3.09	3.16



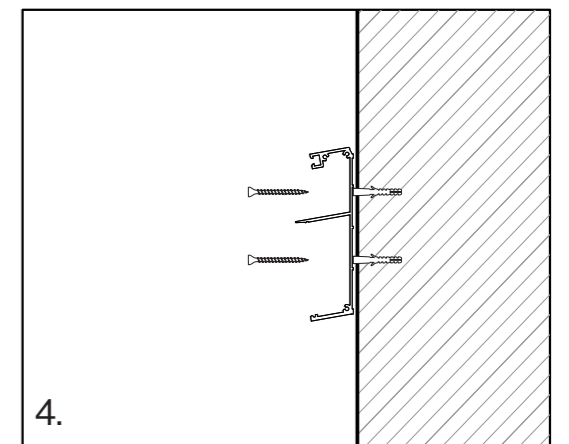
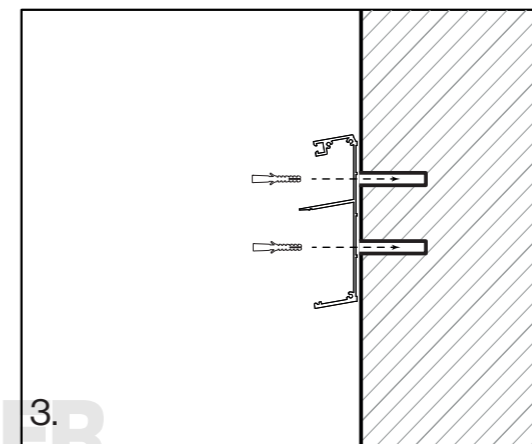
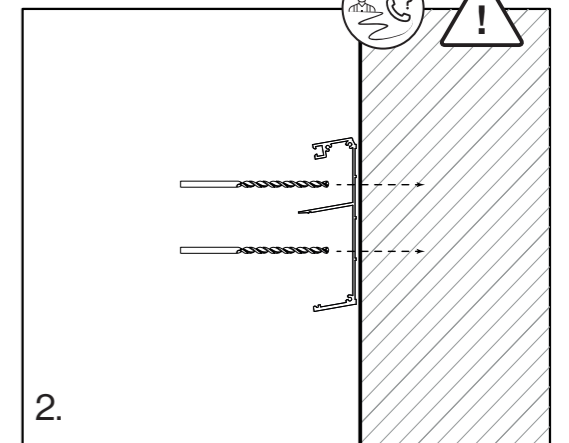
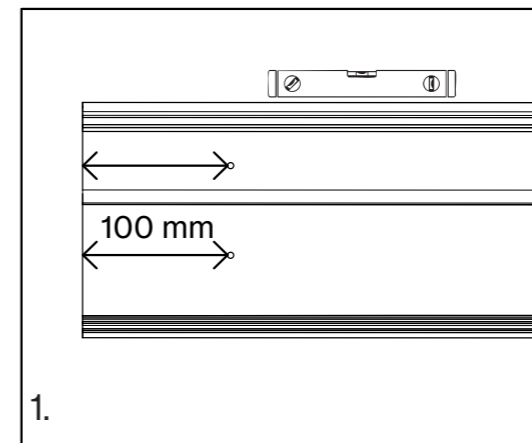
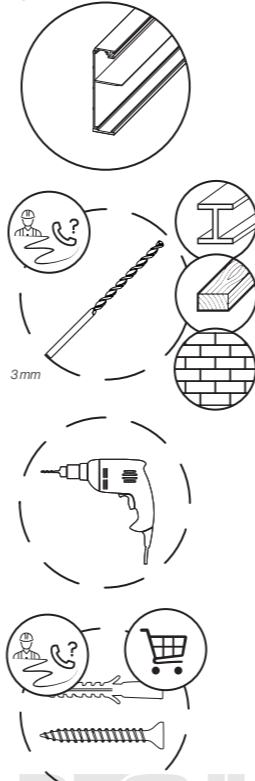
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20WPxxxx-A/B



20

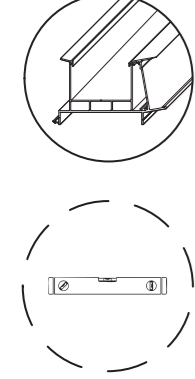
20WPxxxx-A/B



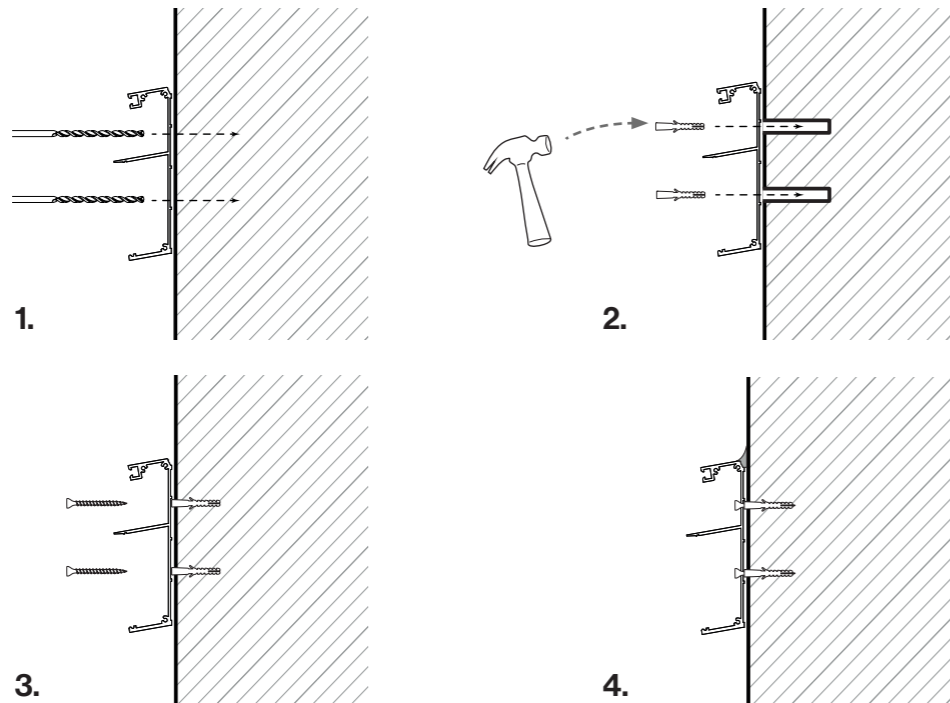
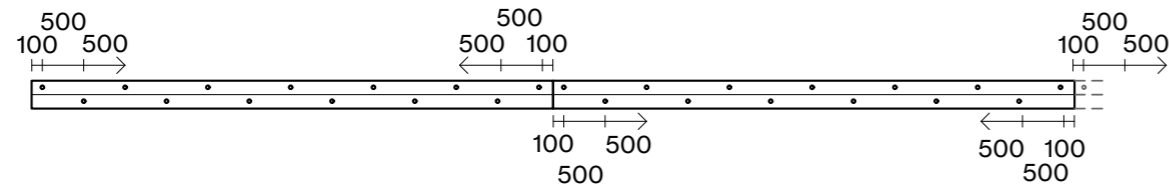
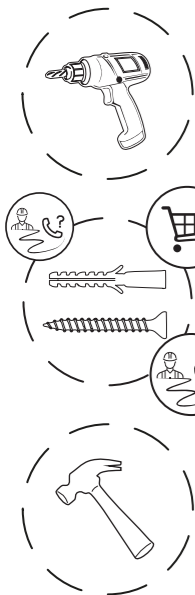
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21

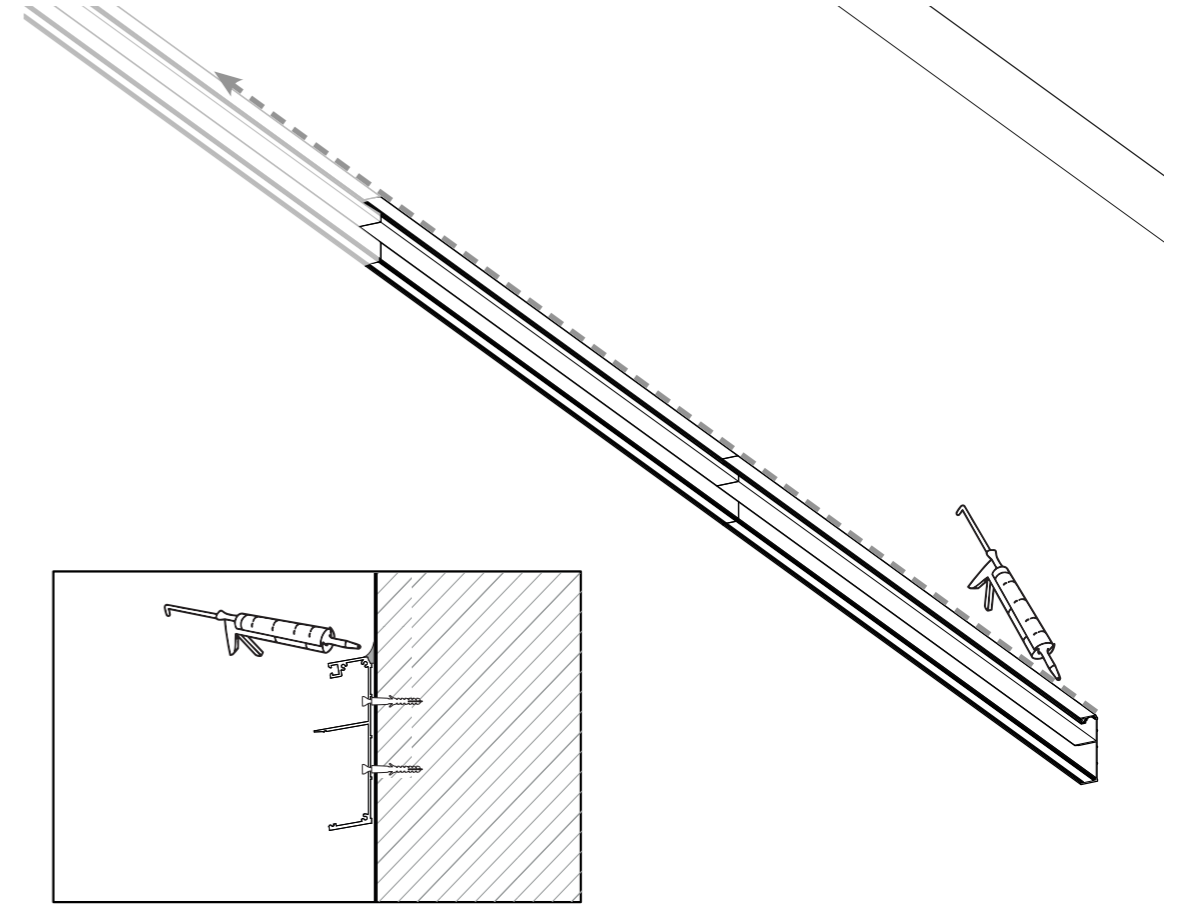
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22



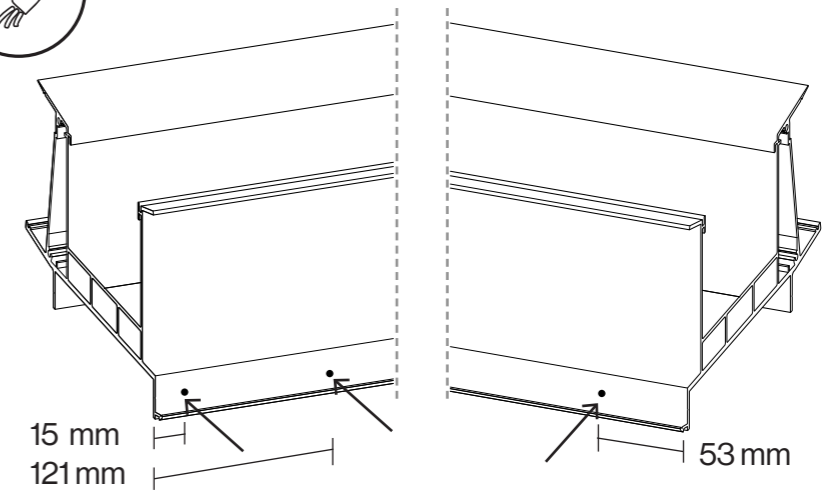
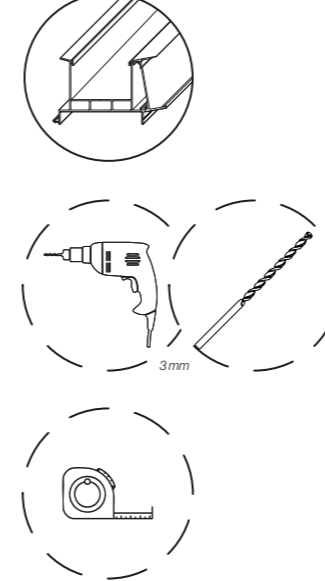
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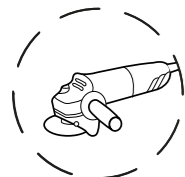
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20GPxxx-A/B

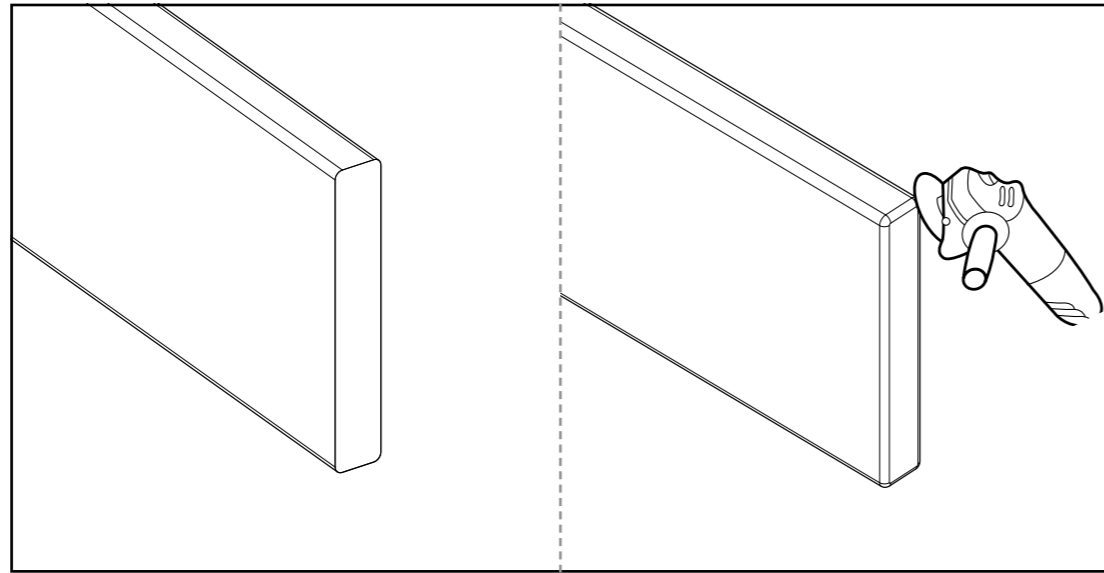
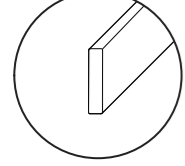


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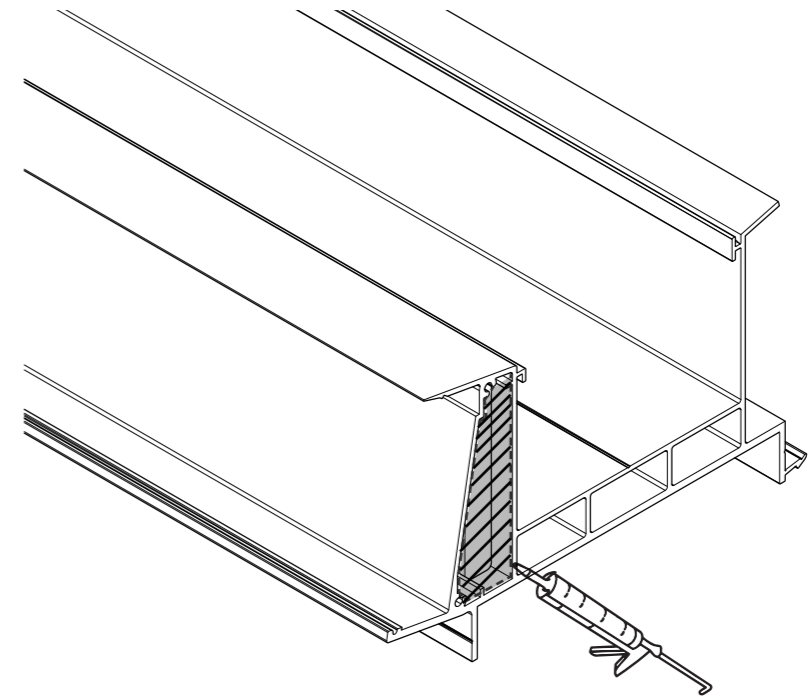
25 



20SGS-xxxx



27

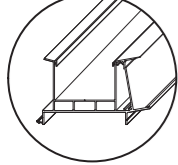


L+R

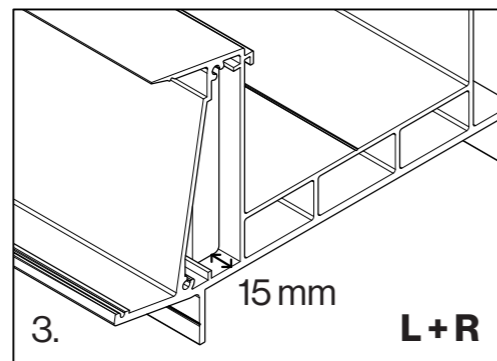
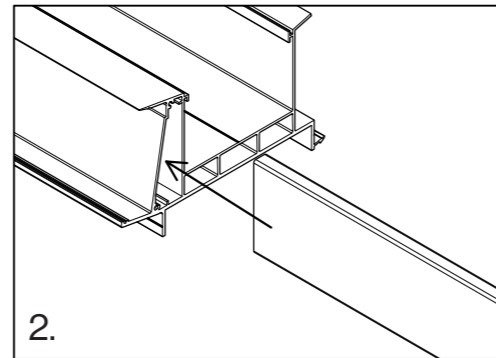
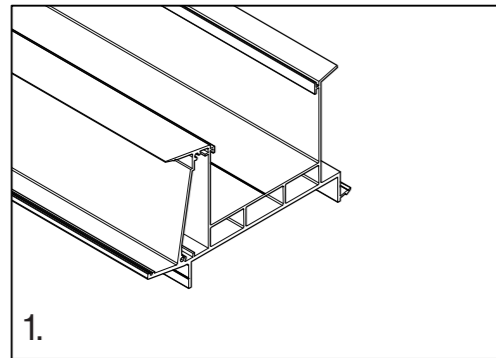
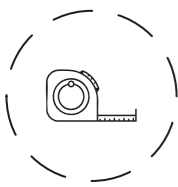
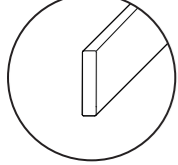
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26 

20GPxxxx-A/B



20SGS-xxxx



1.

2.

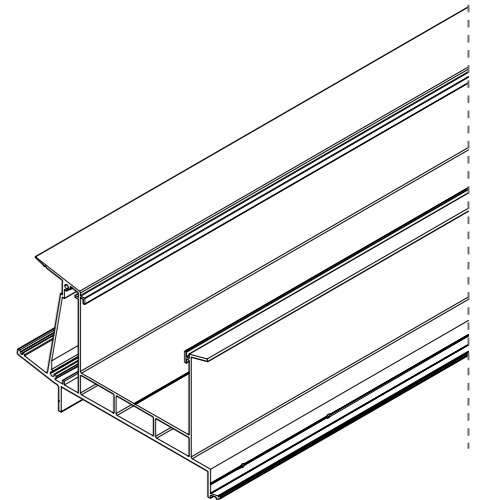
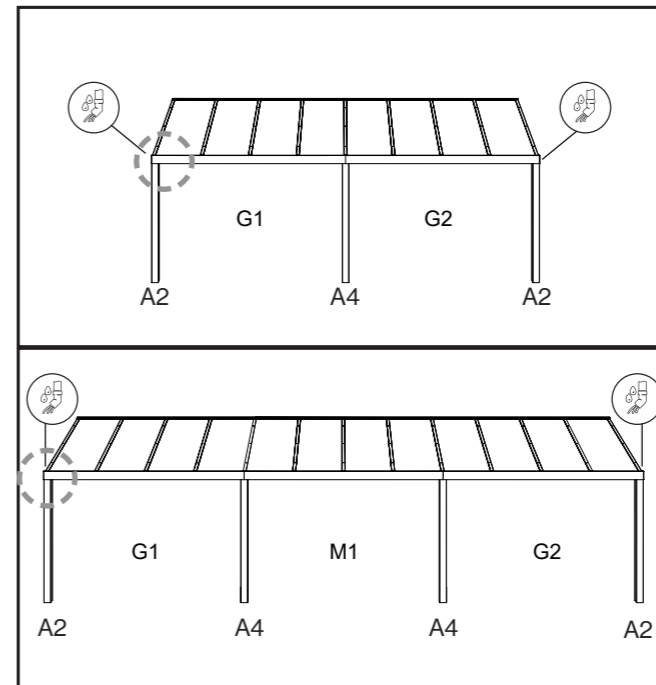
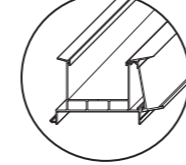
3.

15 mm

L+R

28 

20GPxxxx-A/B



L

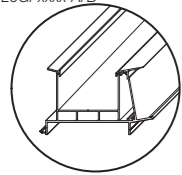


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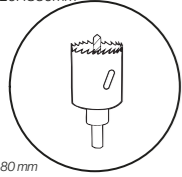
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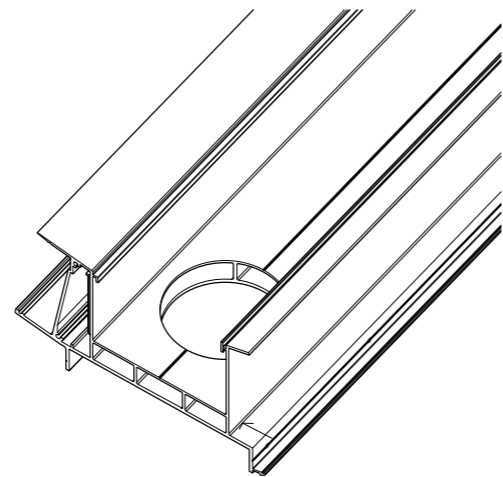
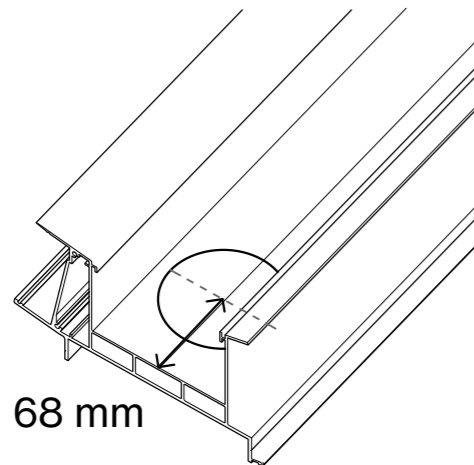
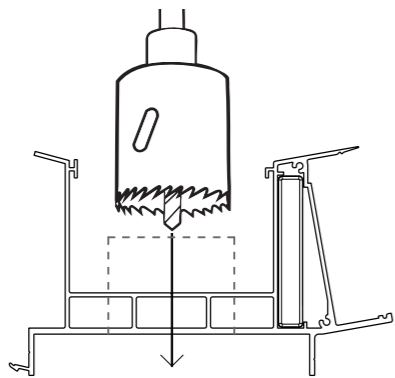
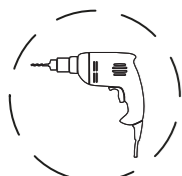
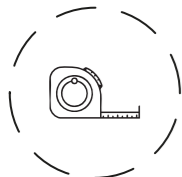
20GPxxxx-A/B



20HS80mm



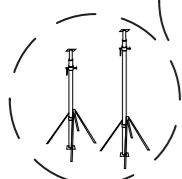
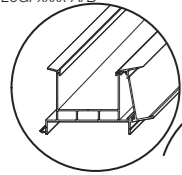
80 mm



68 mm

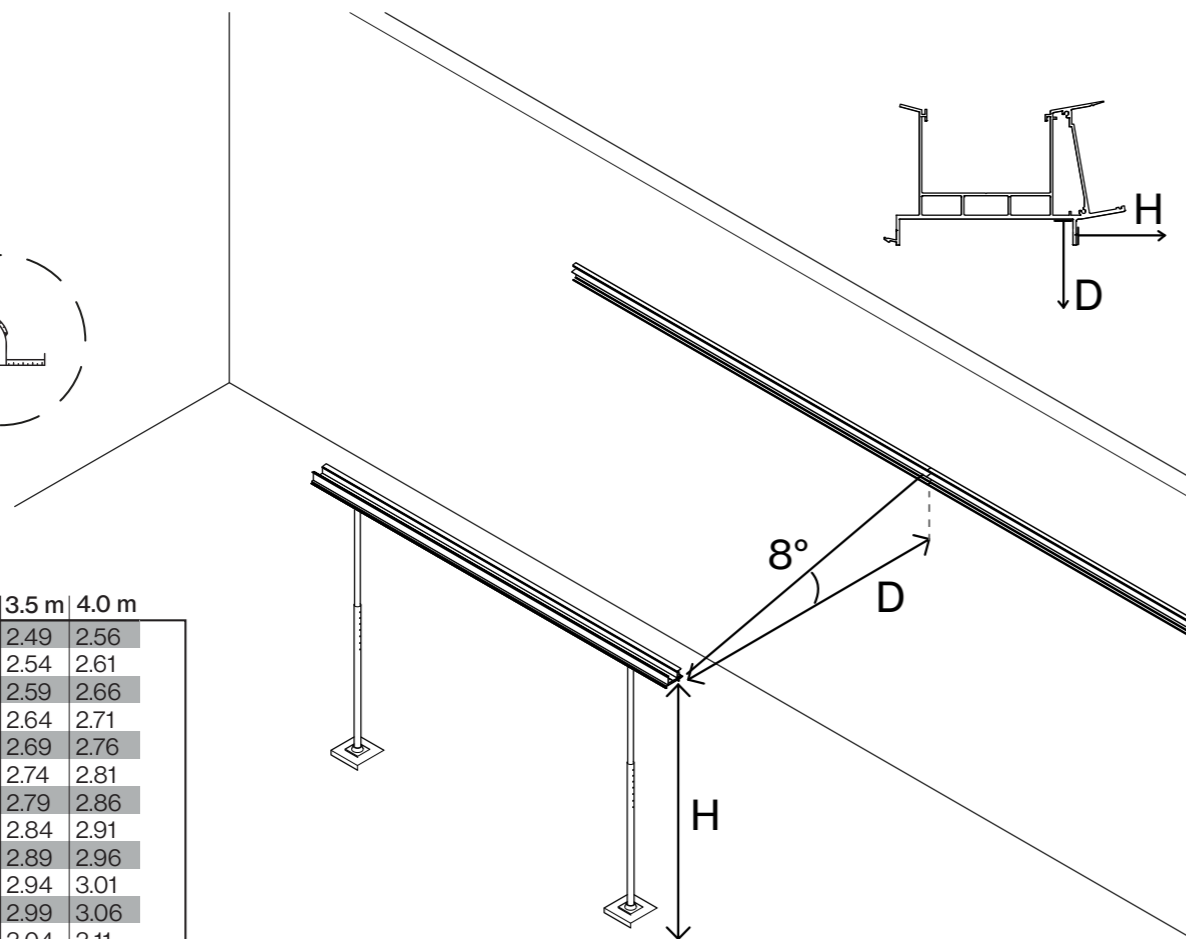
30

20GPxxxx-A/B



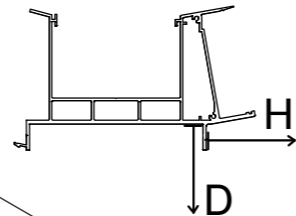
	D				
(m)	2.5 m	3.0 m	3.5 m	4.0 m	
H	2.00	2.35	2.42	2.49	2.56
	2.05	2.40	2.47	2.54	2.61
	2.10	2.45	2.52	2.59	2.66
	2.15	2.50	2.57	2.64	2.71
	2.20	2.55	2.62	2.69	2.76
	2.25	2.60	2.67	2.74	2.81
	2.30	2.65	2.72	2.79	2.86
	2.35	2.70	2.77	2.84	2.91
	2.40	2.75	2.82	2.89	2.96
	2.45	2.80	2.87	2.94	3.01
	2.50	2.85	2.92	2.99	3.06
	2.55	2.90	2.97	3.04	3.11
	2.60	2.95	3.02	3.09	3.16

H1



8°

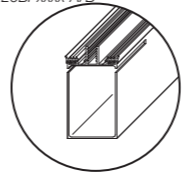
H



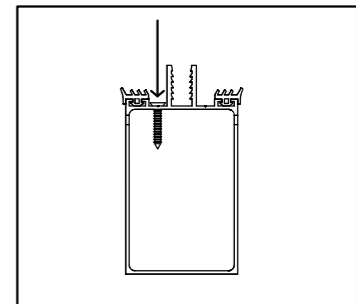
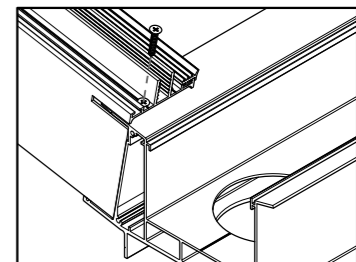
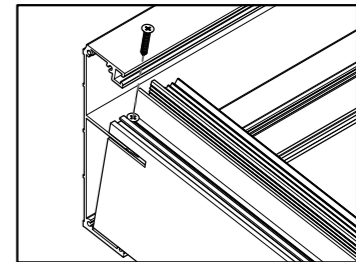
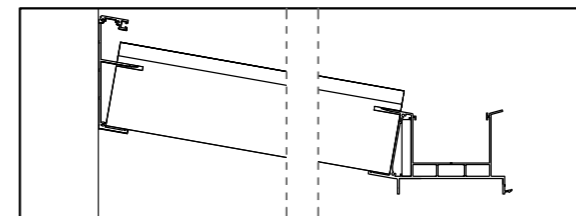
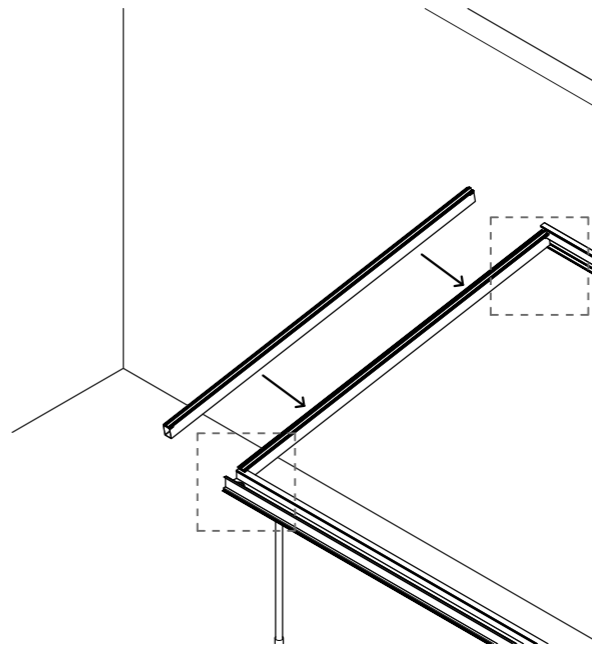
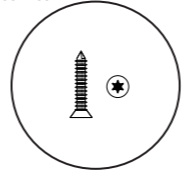
D

31

20BPxxxx-A/B

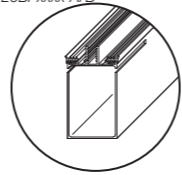


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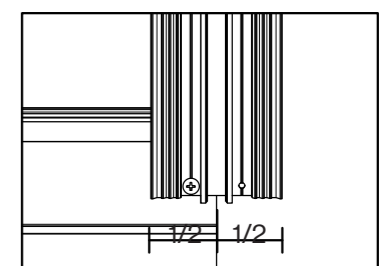
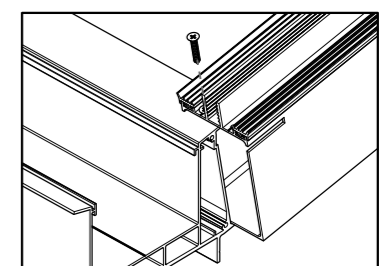
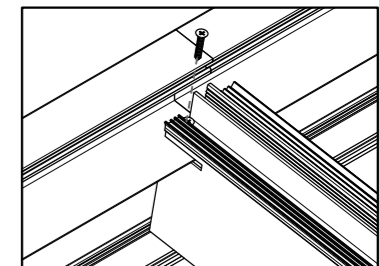
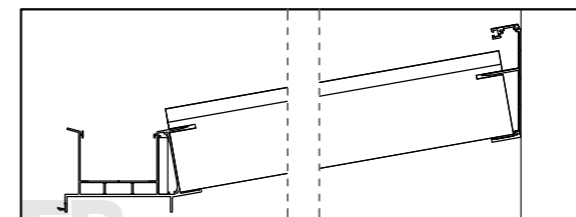
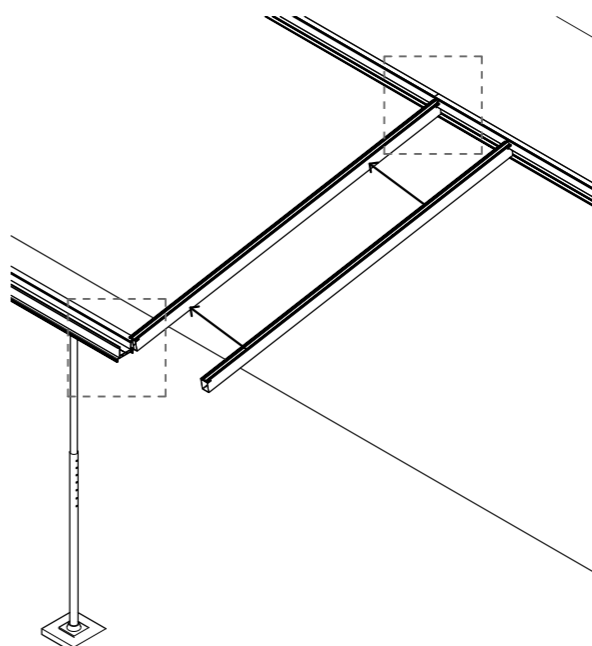
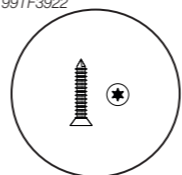


32

20BPxxxx-A/B

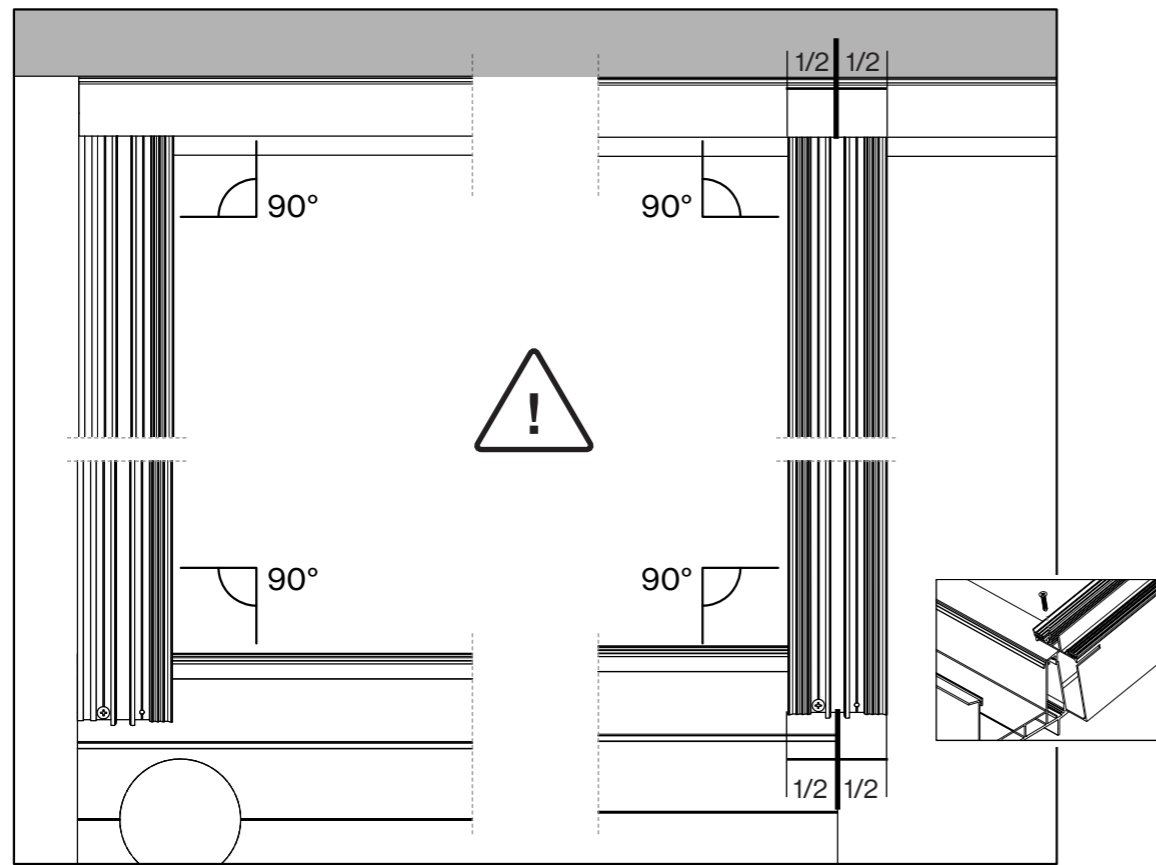
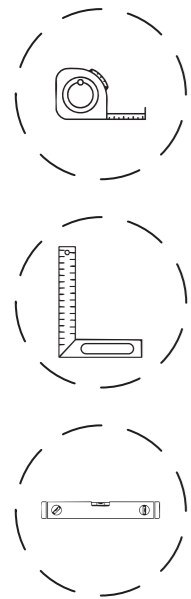


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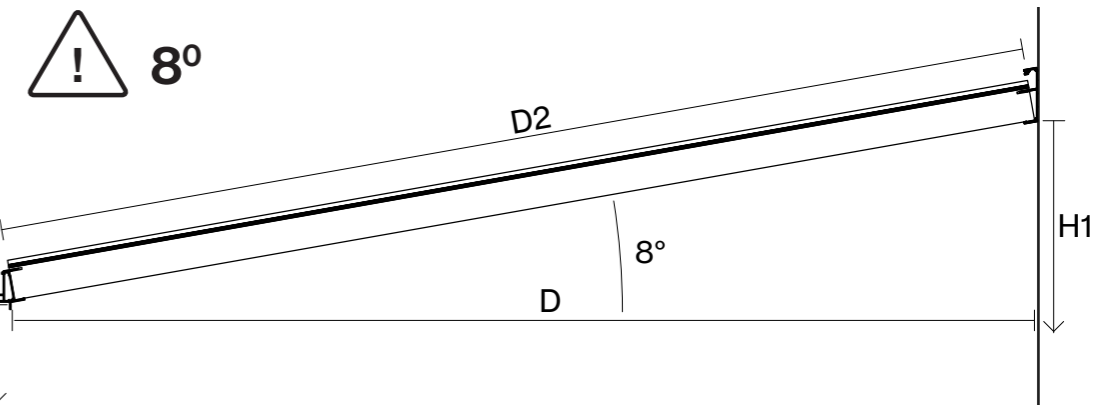
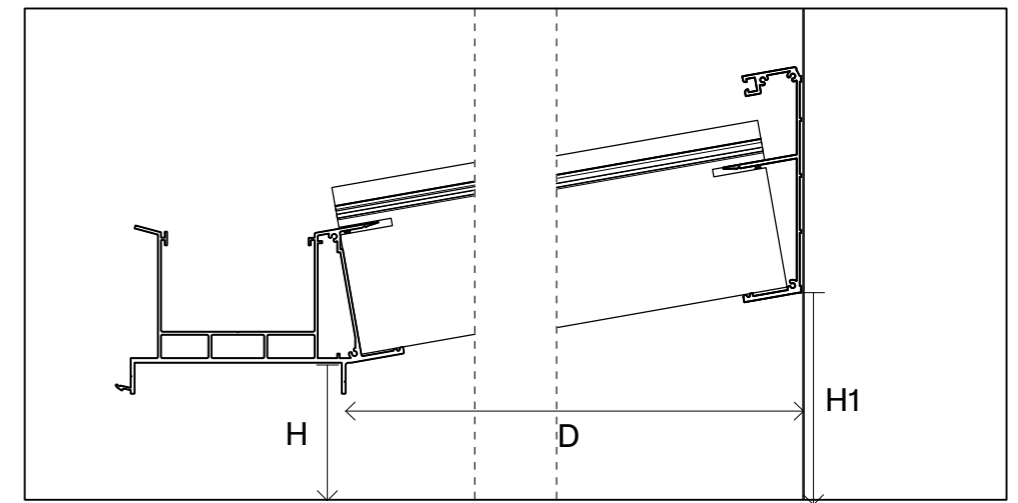
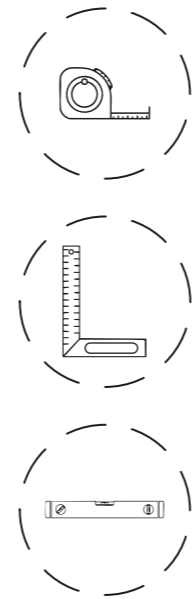


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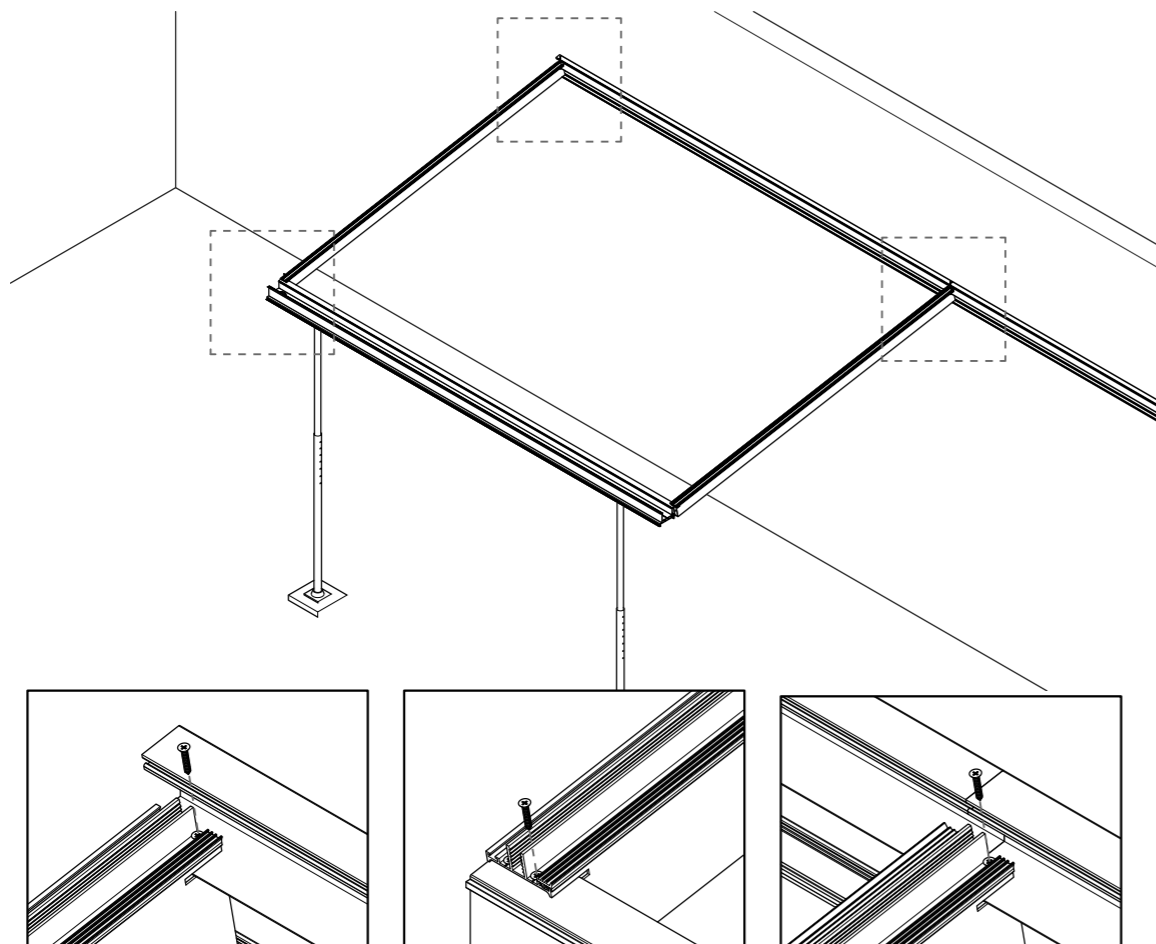
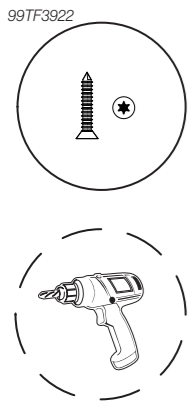


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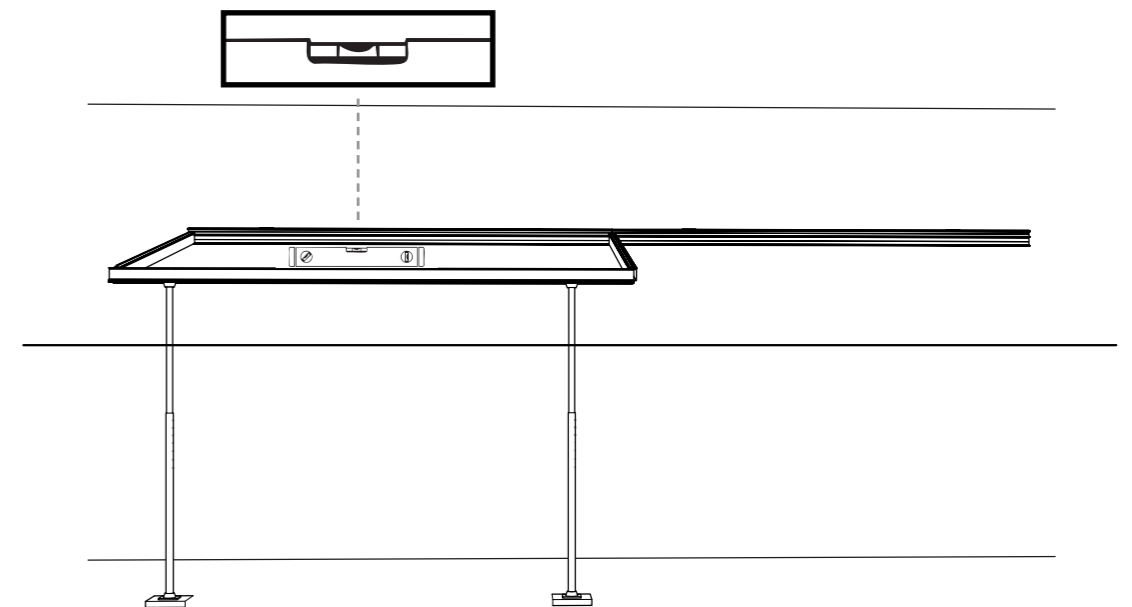
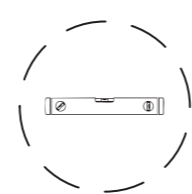


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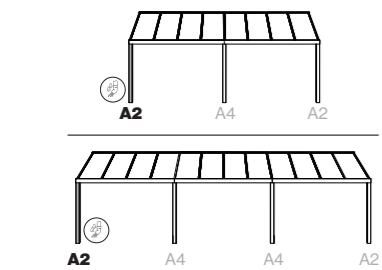
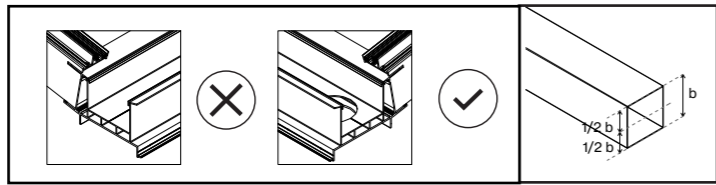


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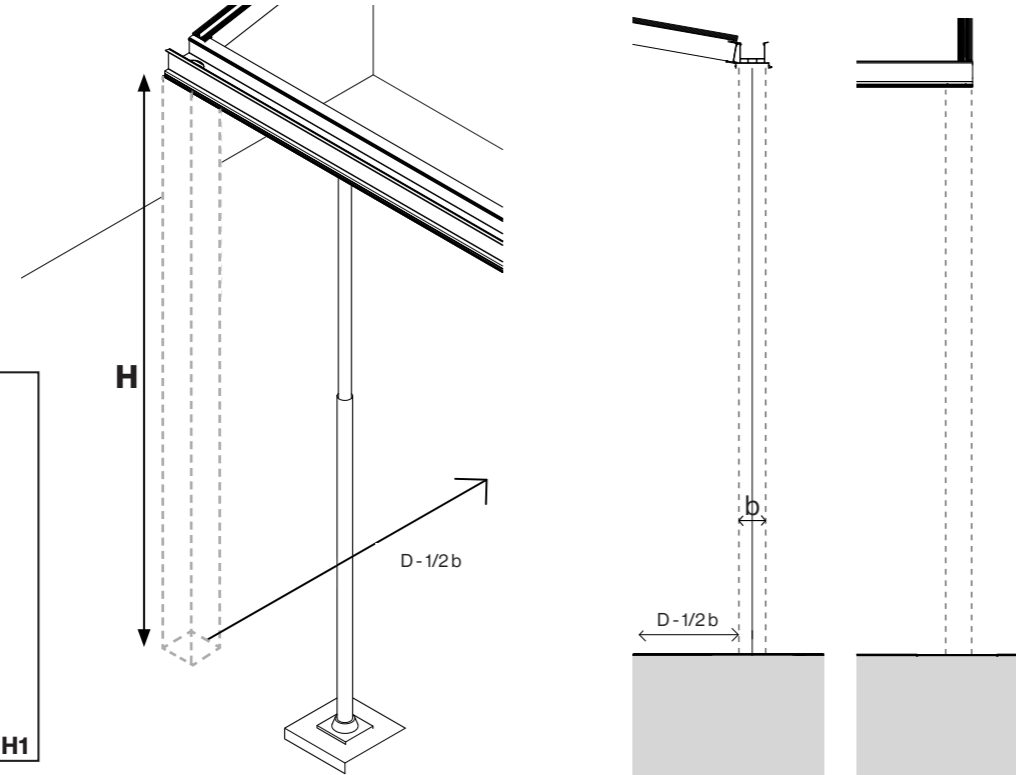


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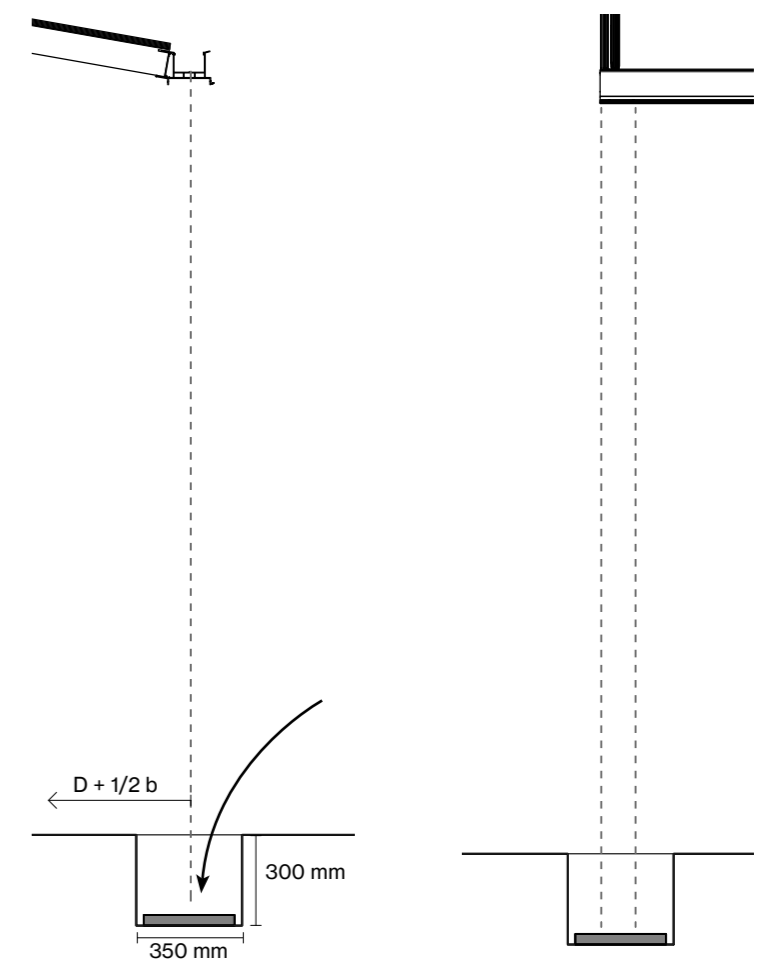
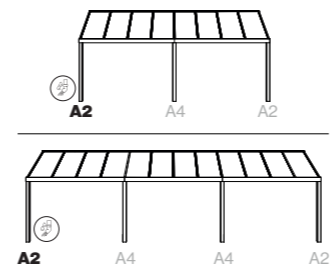
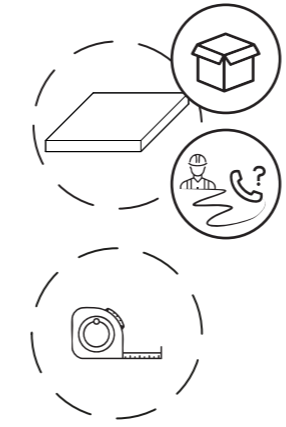
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H	D			
	(m)	2.5 m	3.0 m	3.5 m
2.00	2.35	2.42	2.49	2.56
2.05	2.40	2.47	2.54	2.61
2.10	2.45	2.52	2.59	2.66
2.15	2.50	2.57	2.64	2.71
2.20	2.55	2.62	2.69	2.76
2.25	2.60	2.67	2.74	2.81
2.30	2.65	2.72	2.79	2.86
2.35	2.70	2.77	2.84	2.91
2.40	2.75	2.82	2.89	2.96
2.45	2.80	2.87	2.94	3.01
2.50	2.85	2.92	2.99	3.06
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2.60	2.95	3.02	3.09	3.16



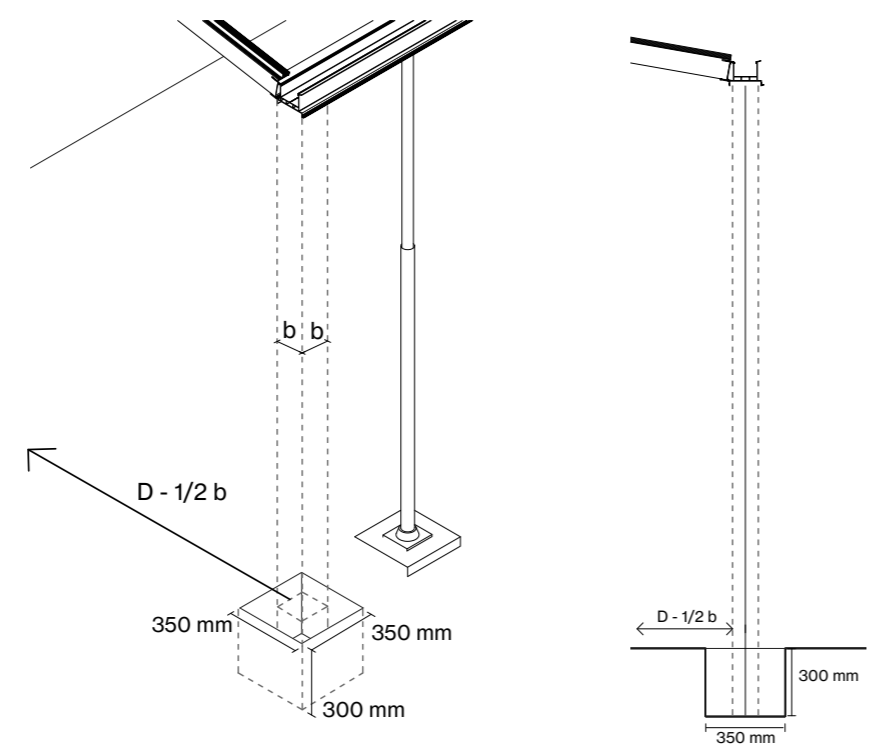
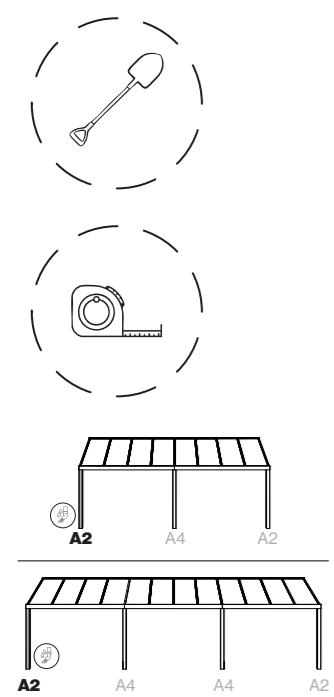
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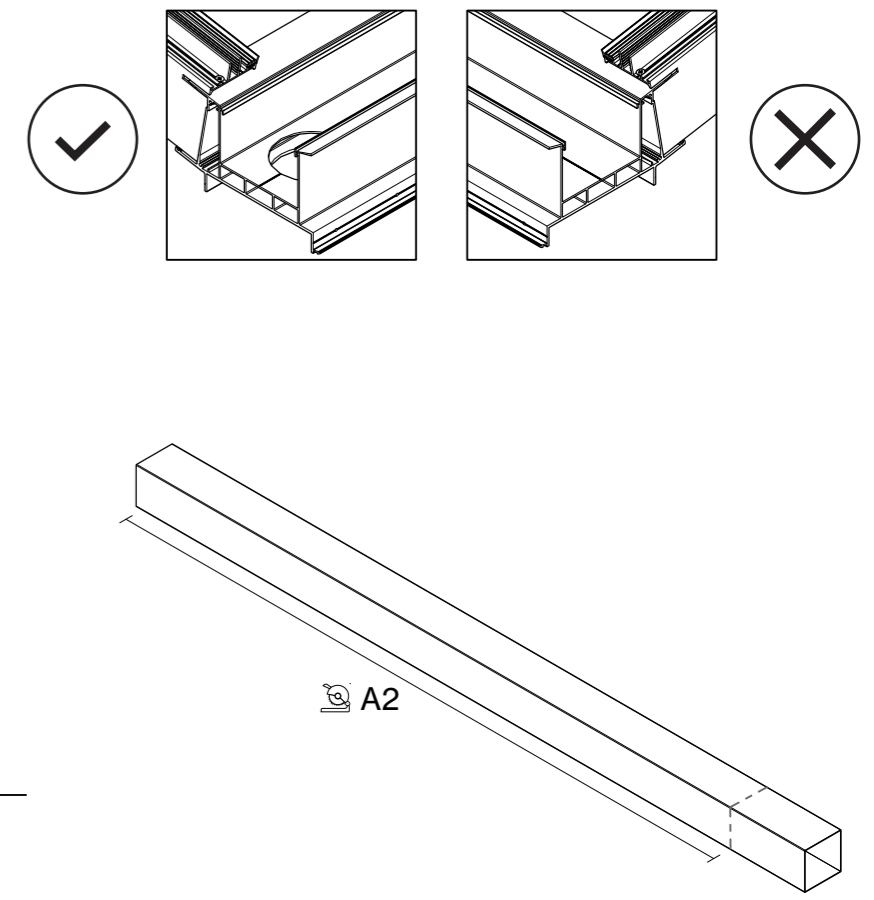
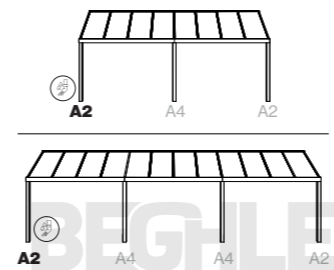
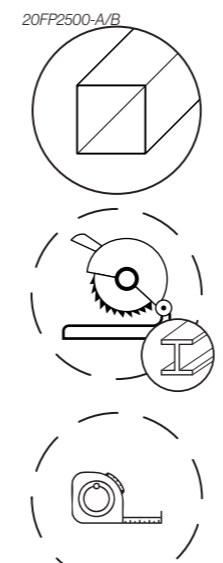
siehe Anleitung Betonfundamente



38



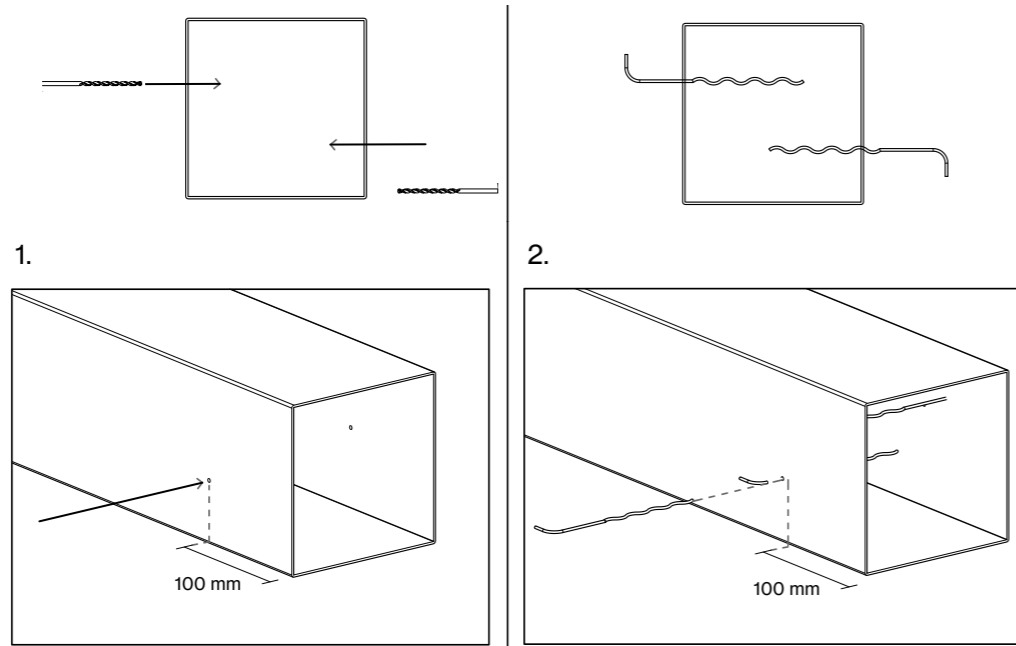
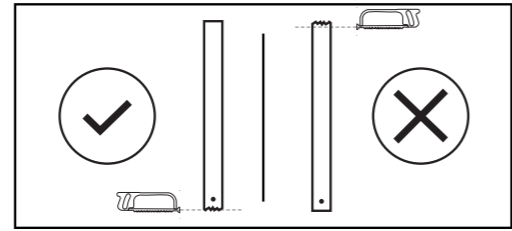
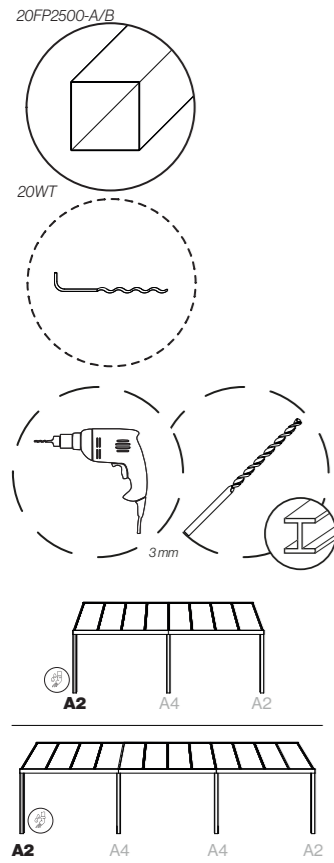
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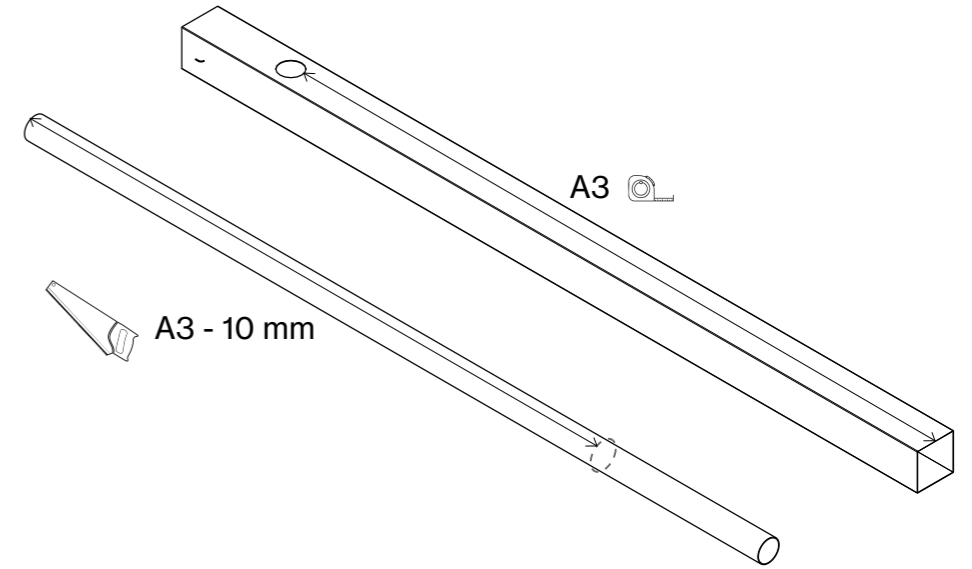
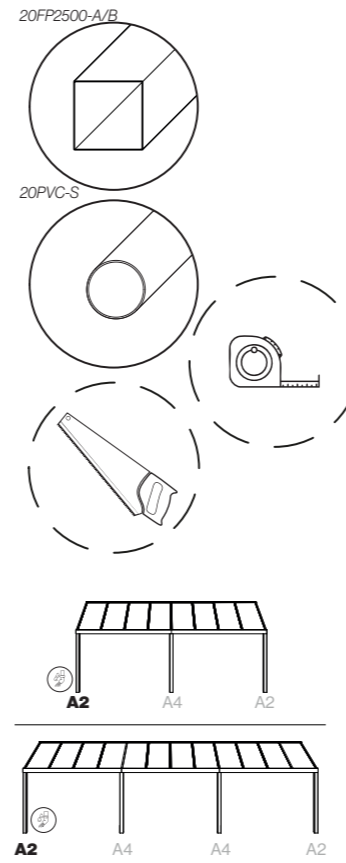
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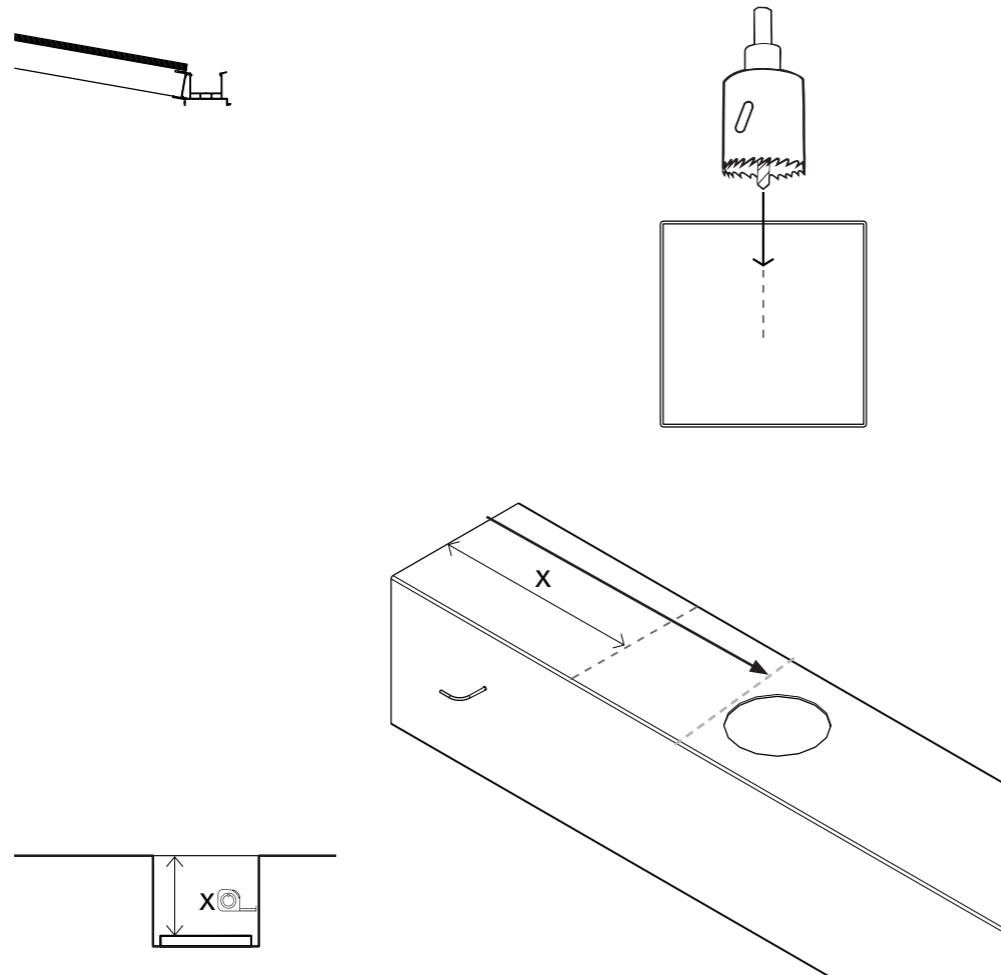
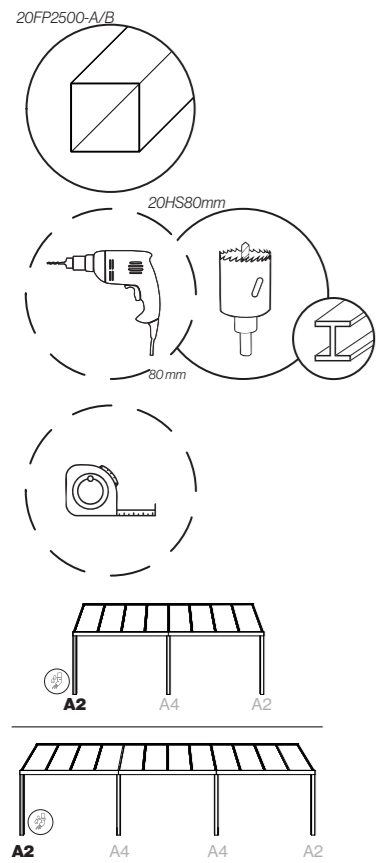


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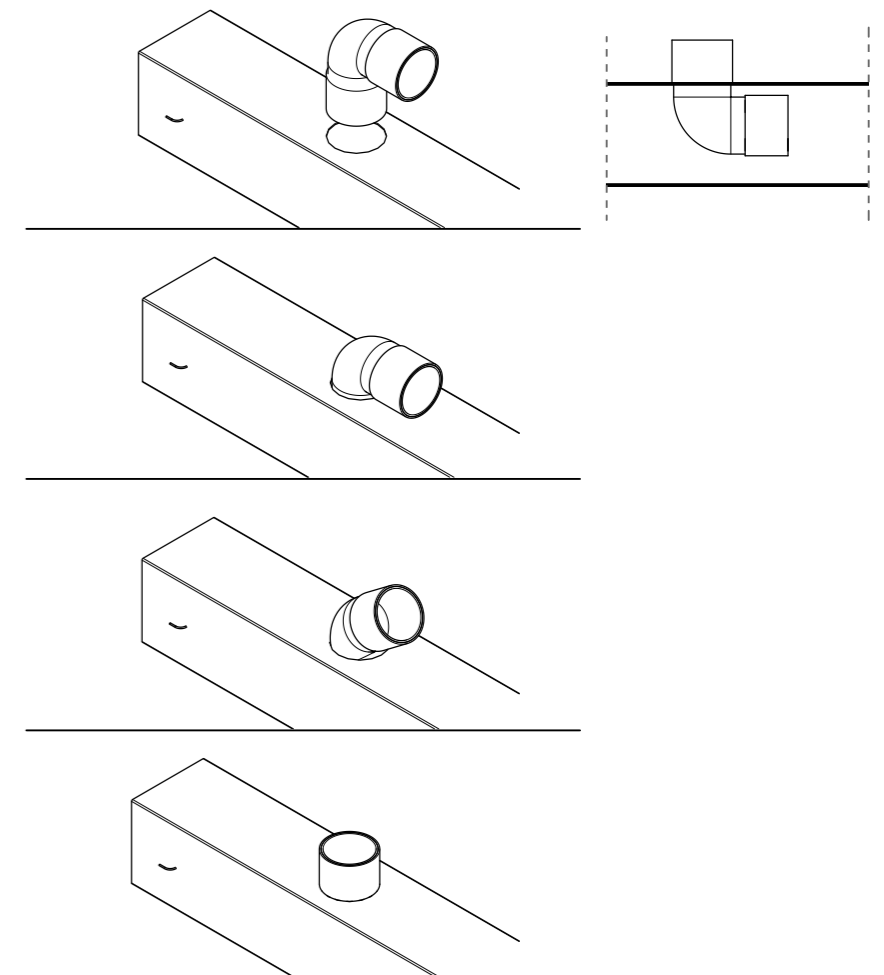
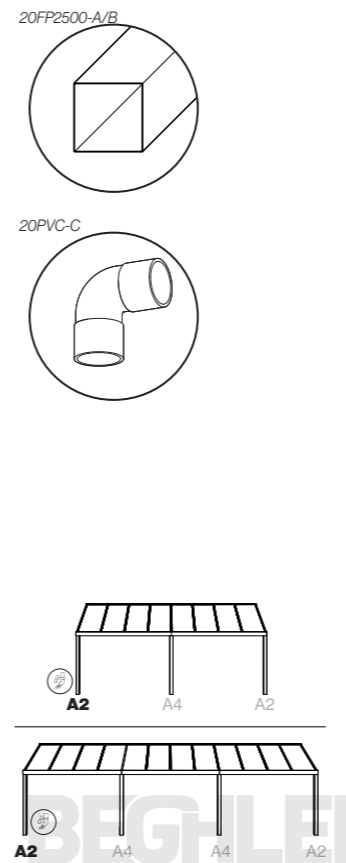


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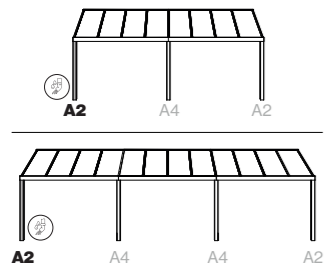
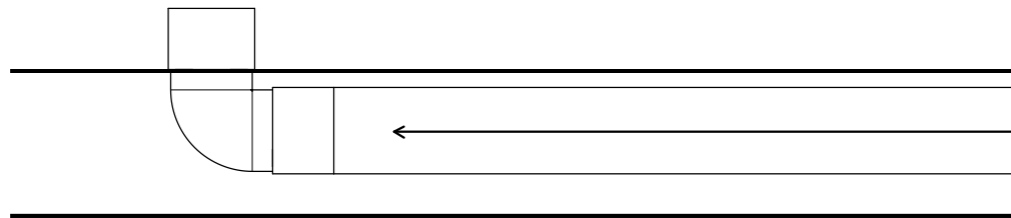
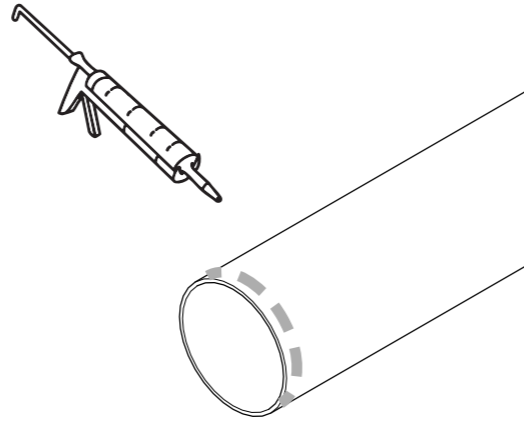
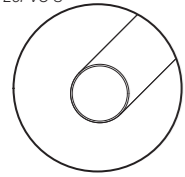
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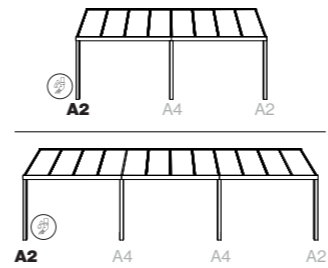
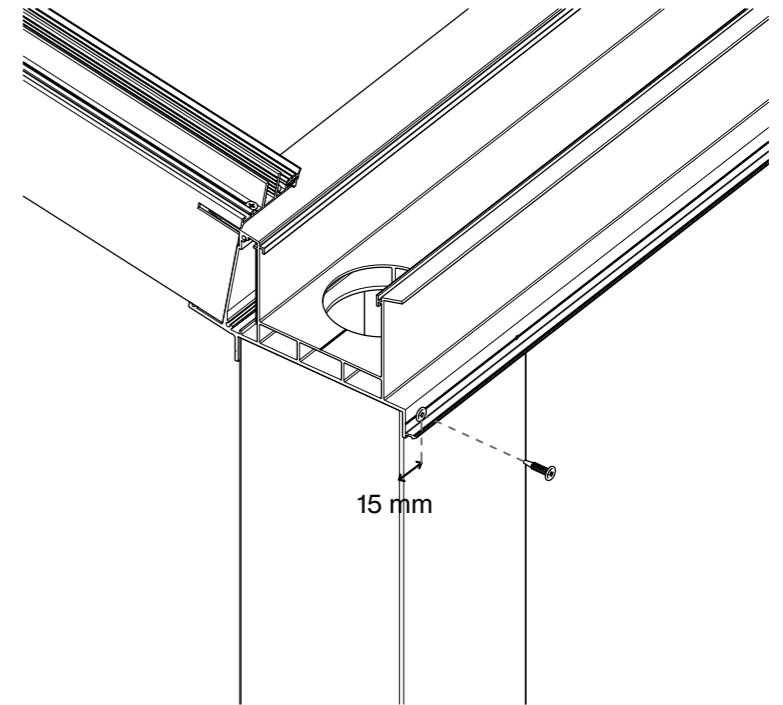
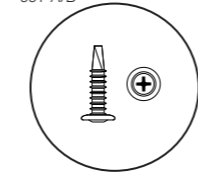
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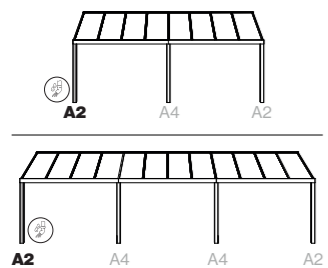
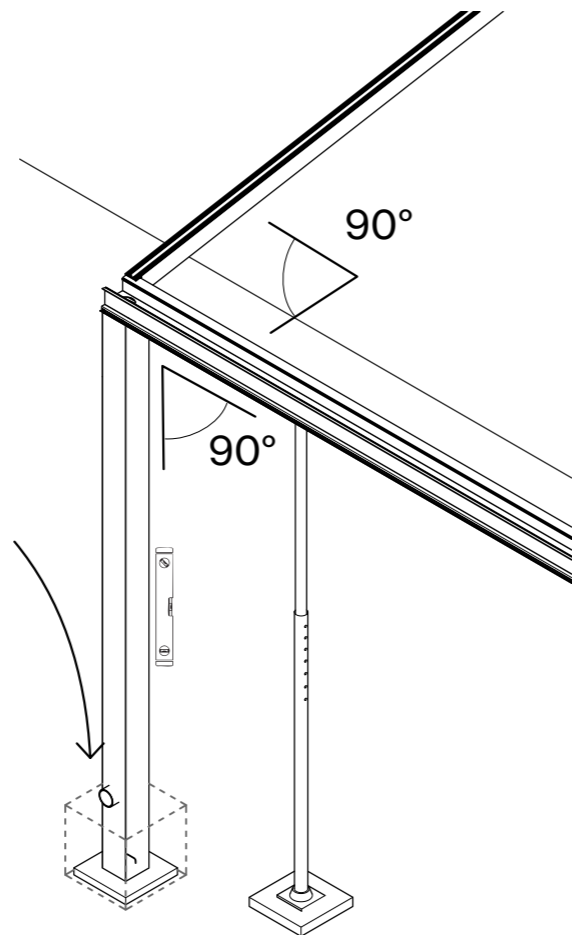
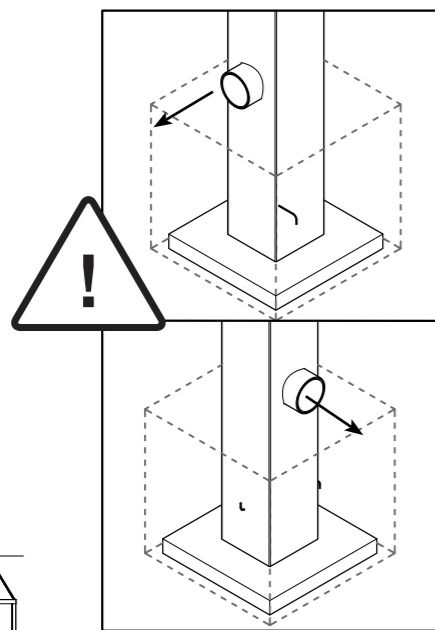
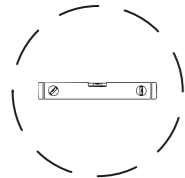
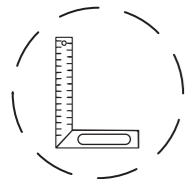


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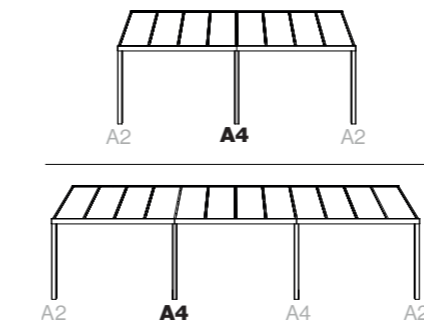
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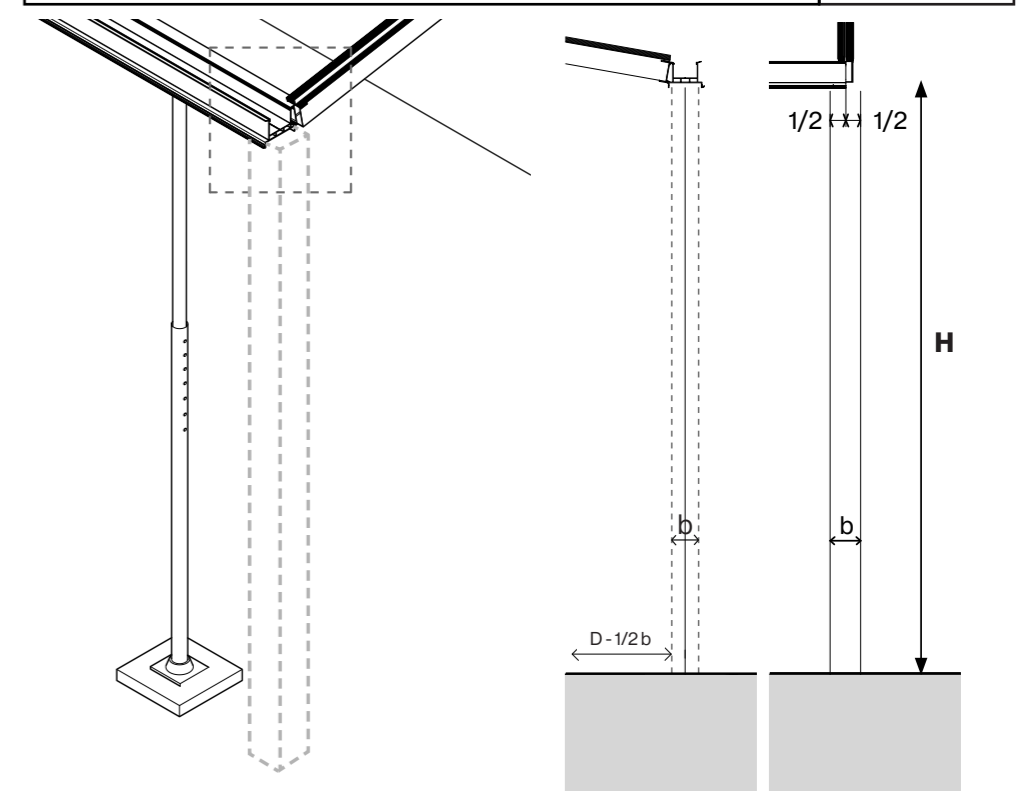
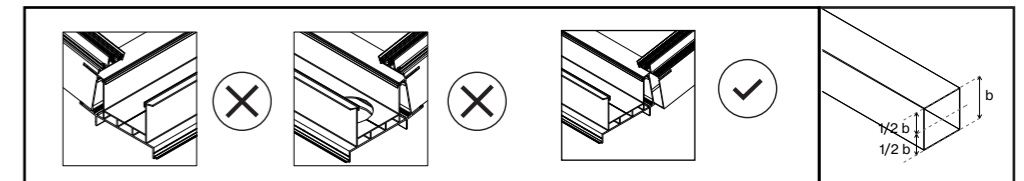


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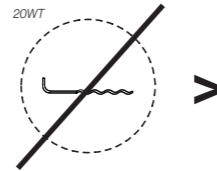
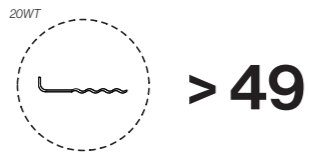
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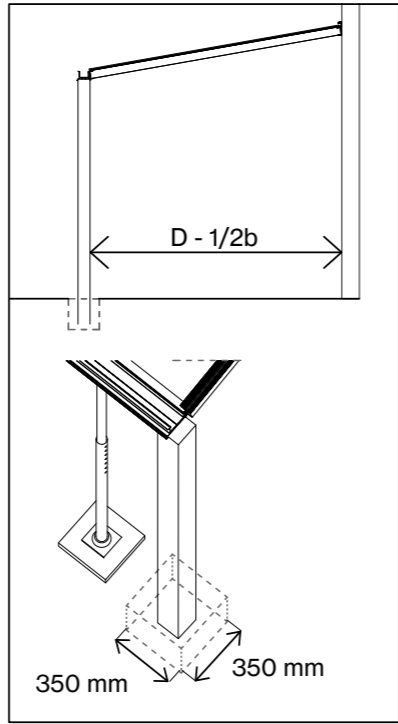
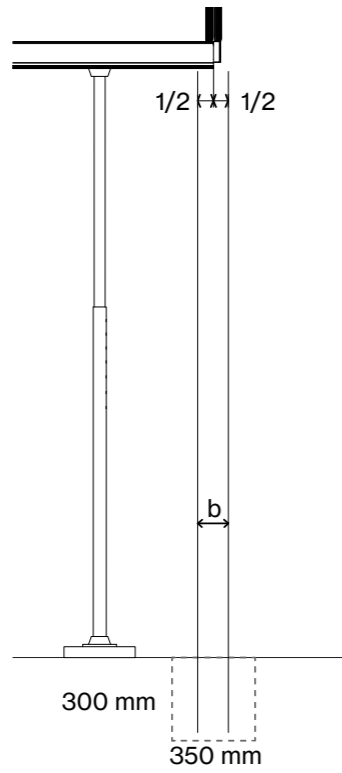
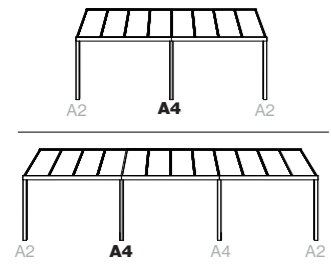
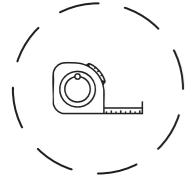
H	D			
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2.05	2.40	2.47	2.54	2.61
2.10	2.45	2.52	2.59	2.66
2.15	2.50	2.57	2.64	2.71
2.20	2.55	2.62	2.69	2.76
2.25	2.60	2.67	2.74	2.81
2.30	2.65	2.72	2.79	2.86
2.35	2.70	2.77	2.84	2.91
2.40	2.75	2.82	2.89	2.96
2.45	2.80	2.87	2.94	3.01
2.50	2.85	2.92	2.99	3.06
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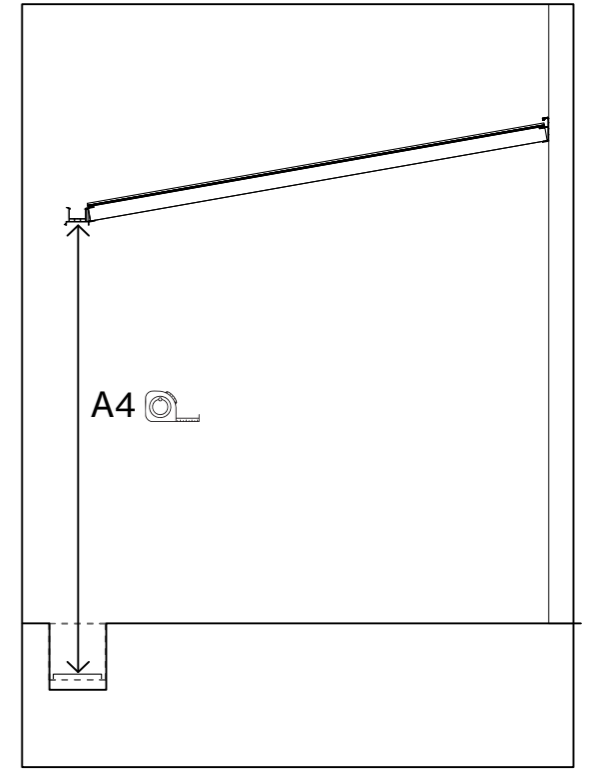
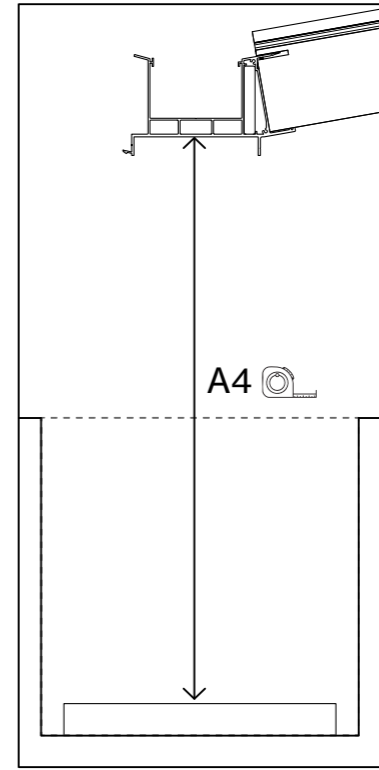
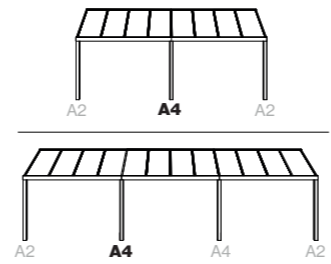
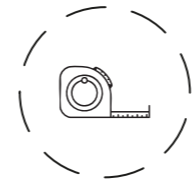
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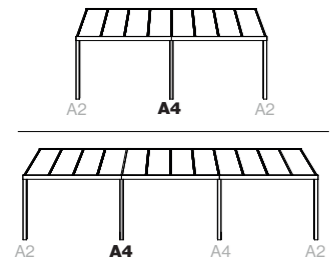
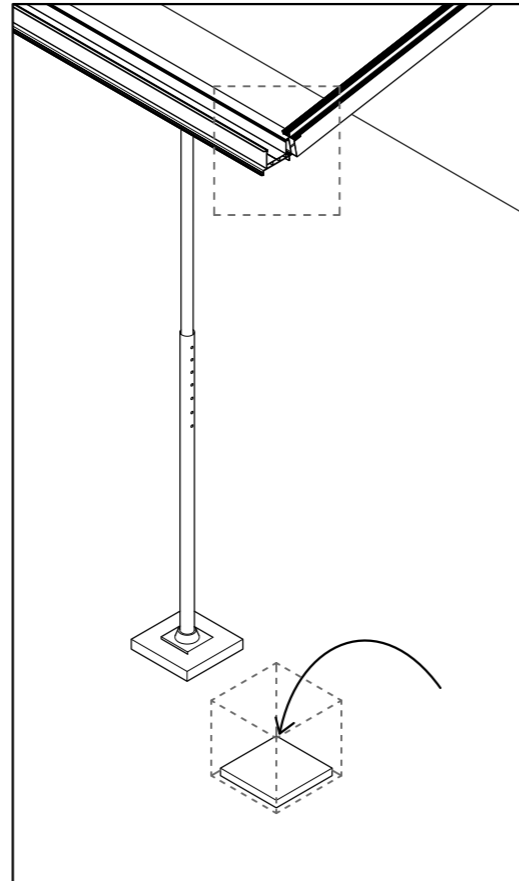
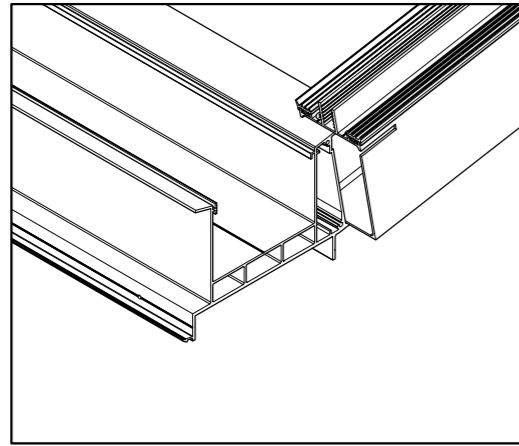
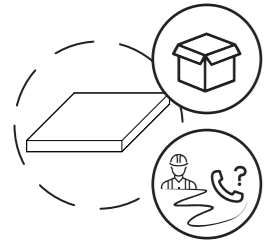


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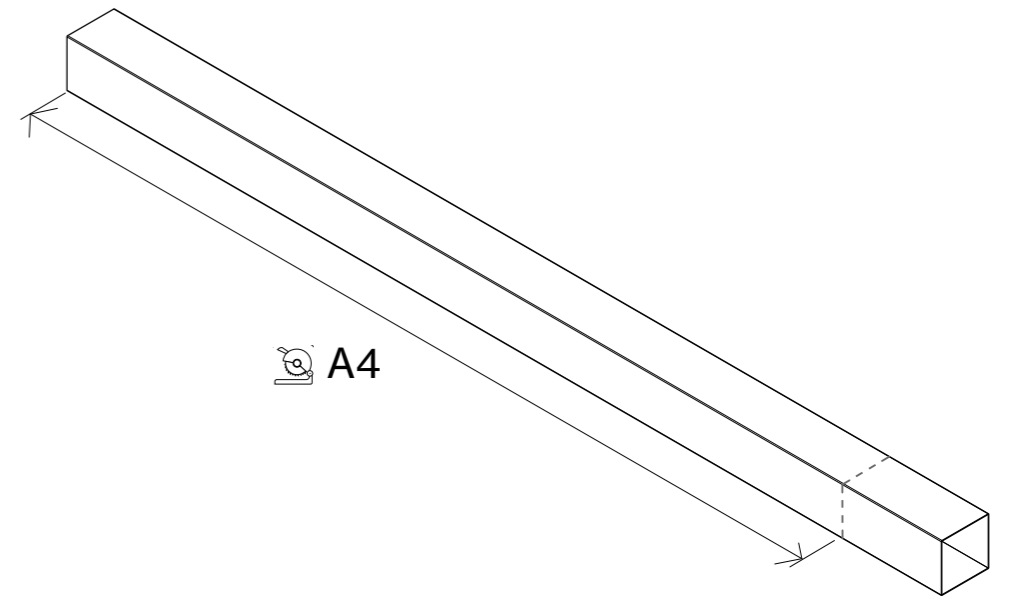
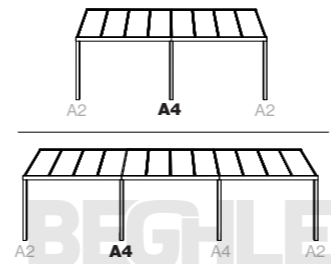
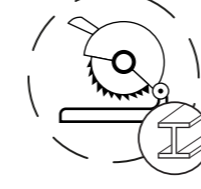
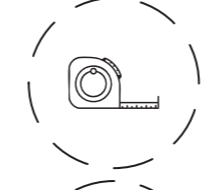
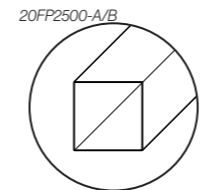


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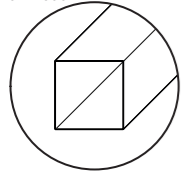
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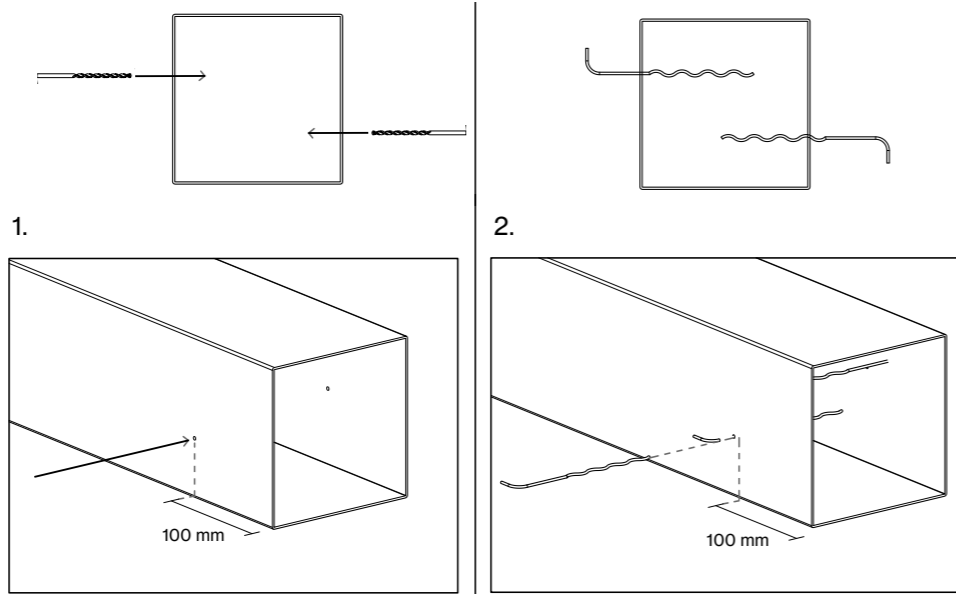
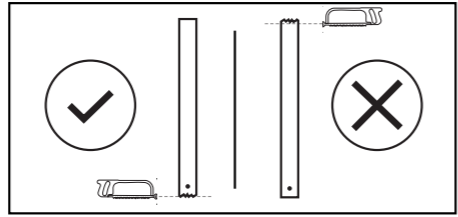
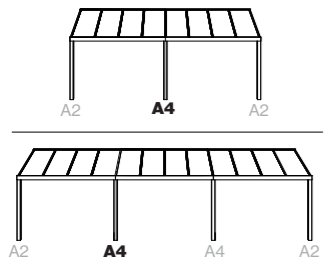
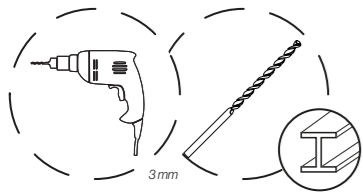
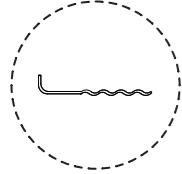
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53

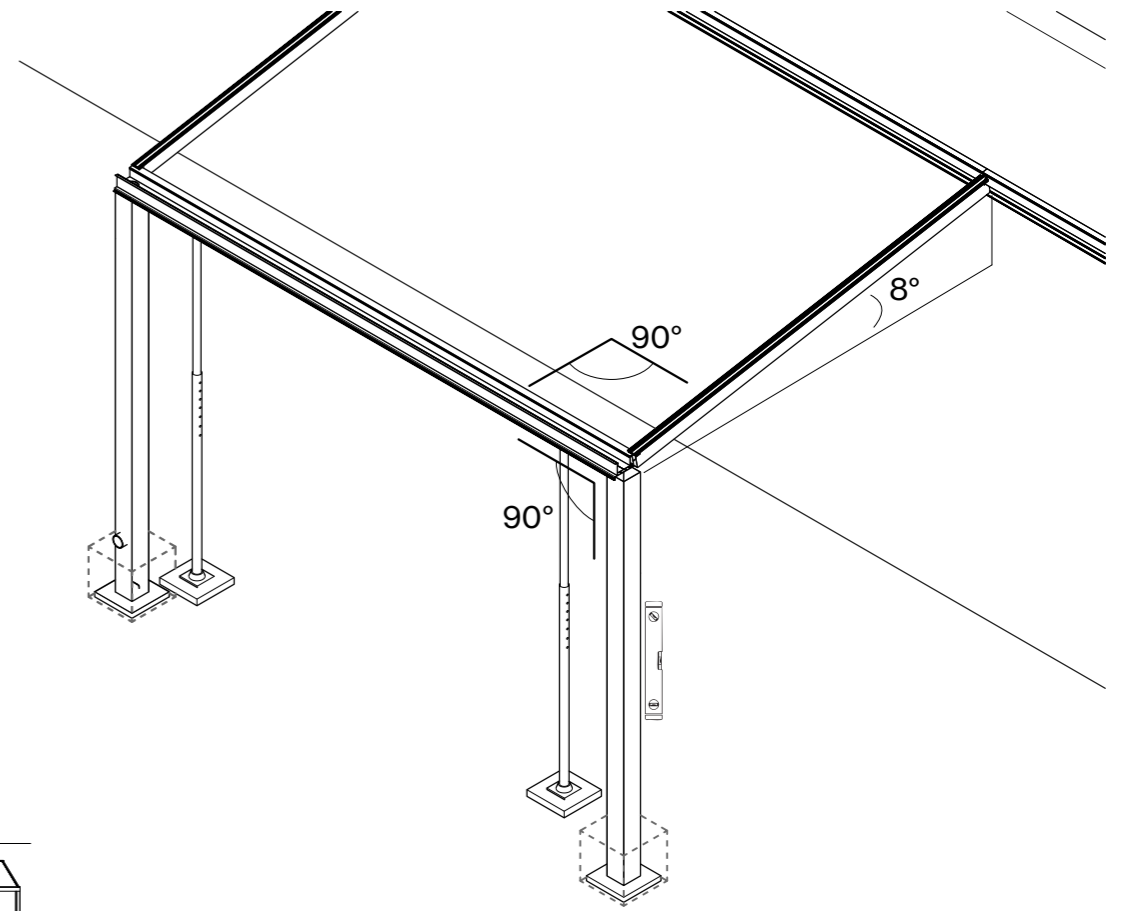
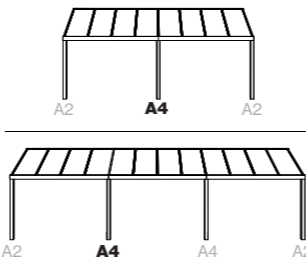
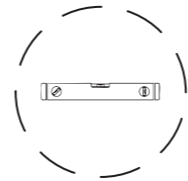
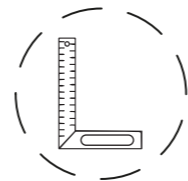
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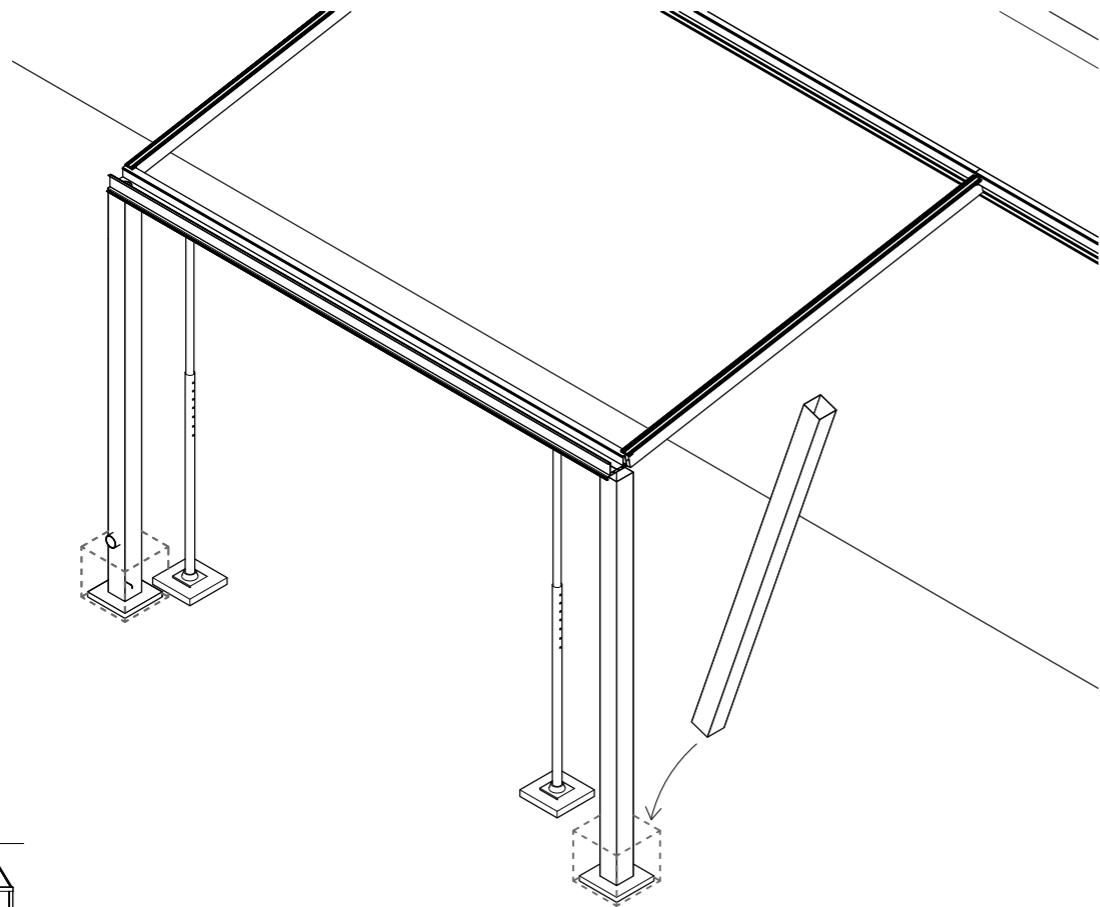
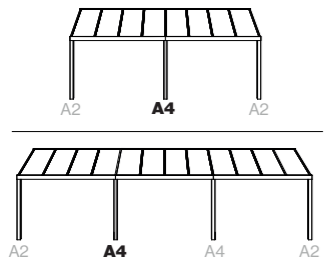
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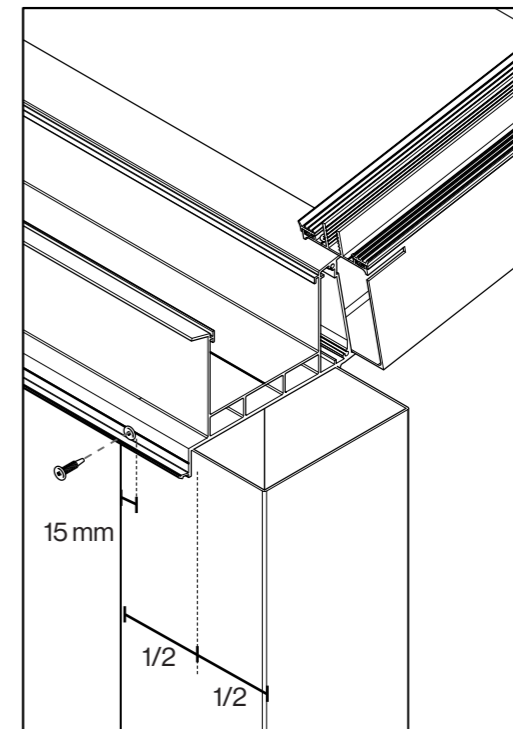
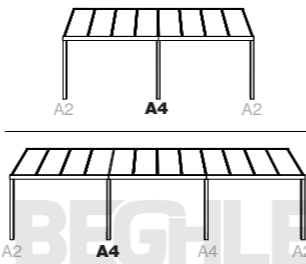
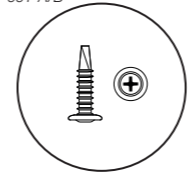
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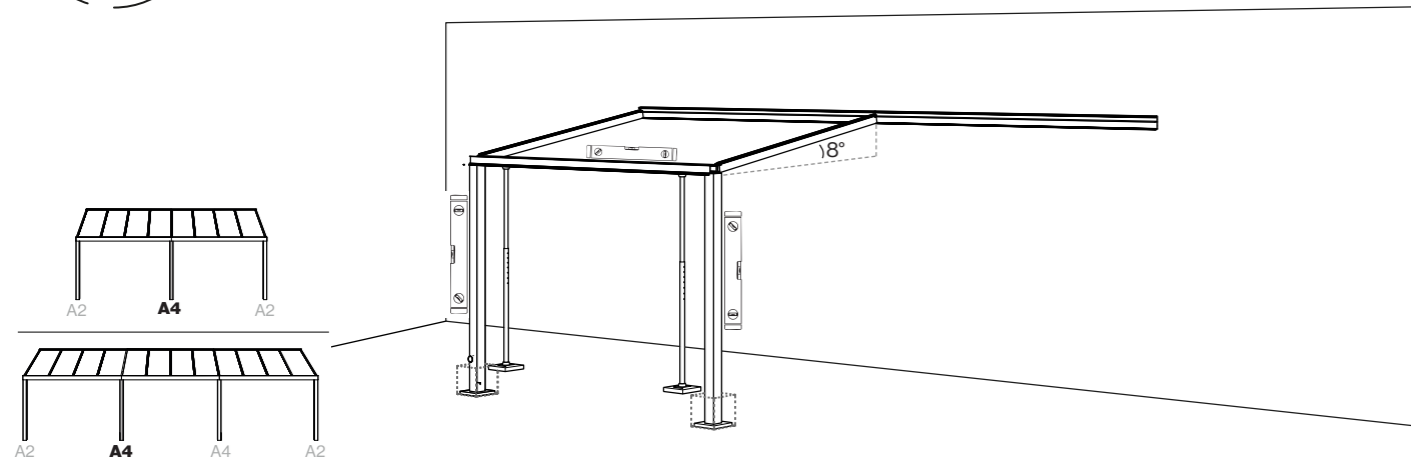
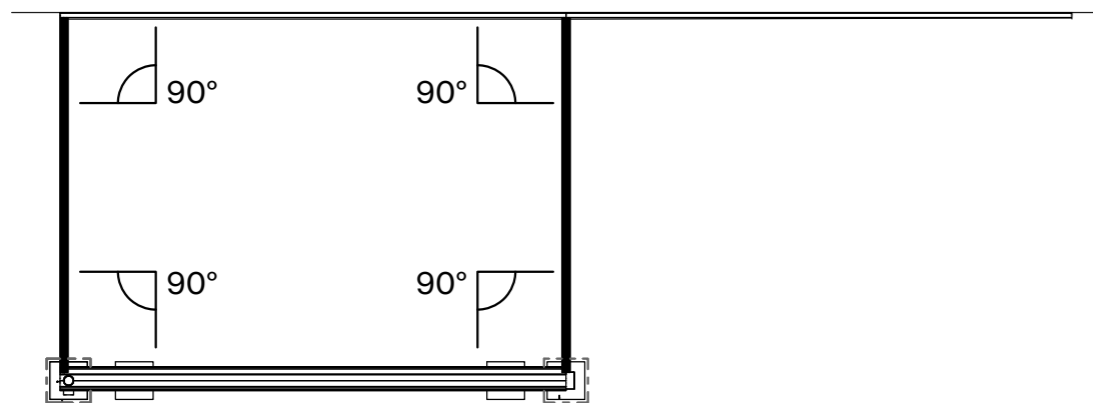
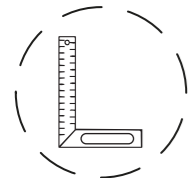
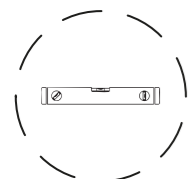
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99T-A/B



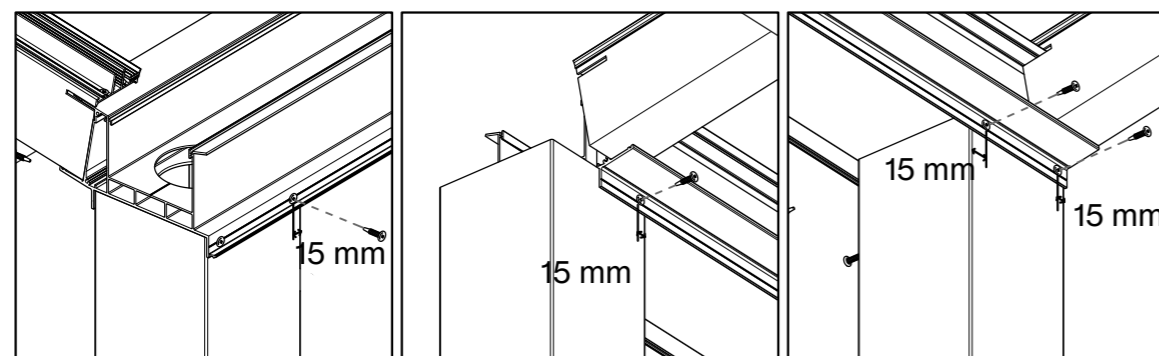
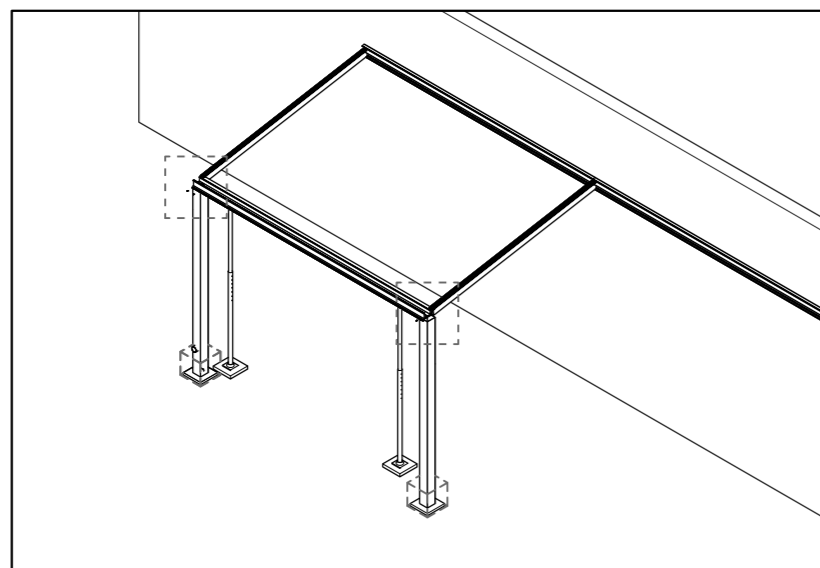
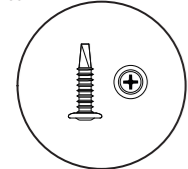
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58



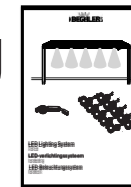
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LED

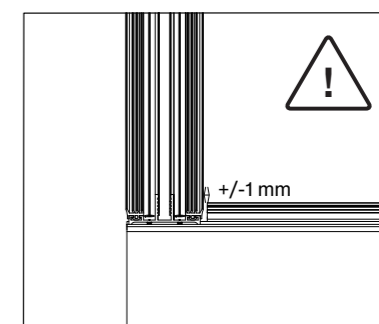
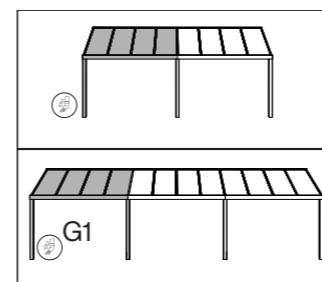
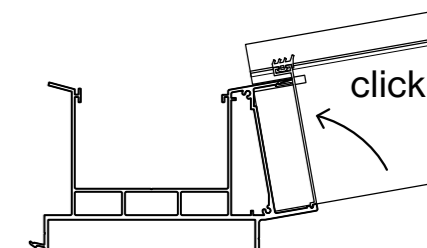
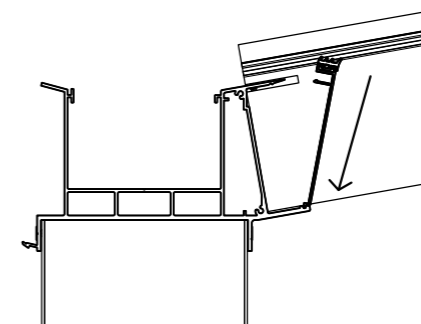
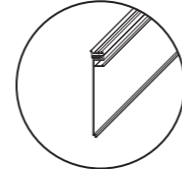
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siehe LED Anleitung Schritt 17



59

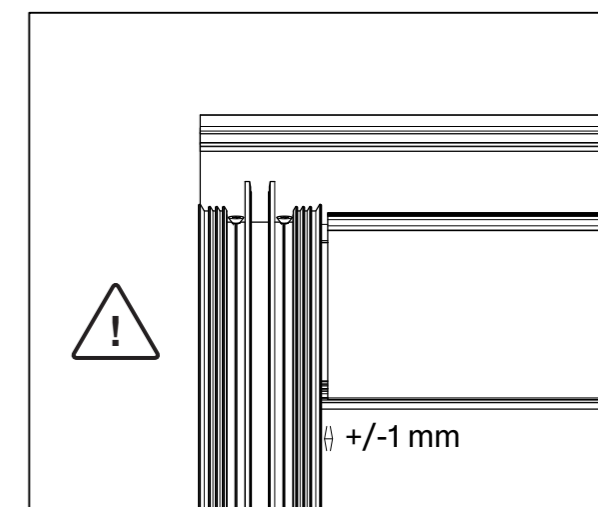
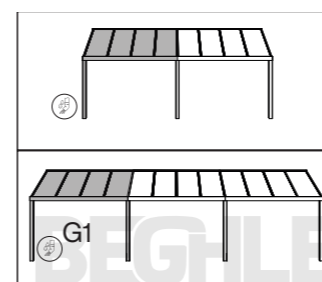
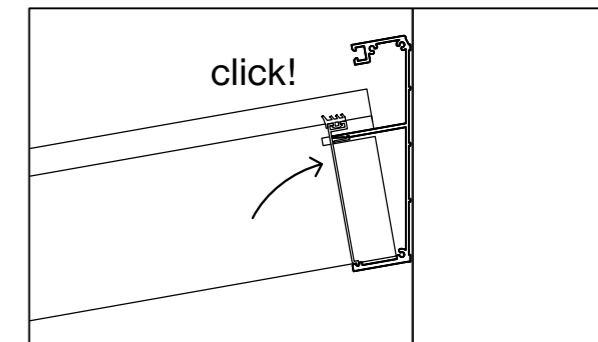
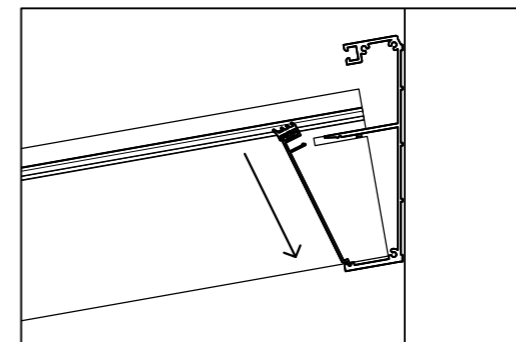
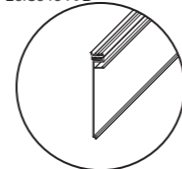
20IC940-A/B



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60

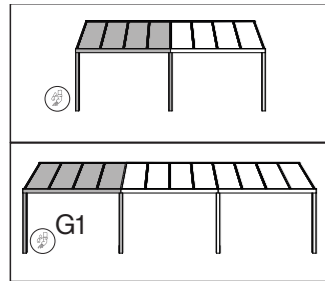
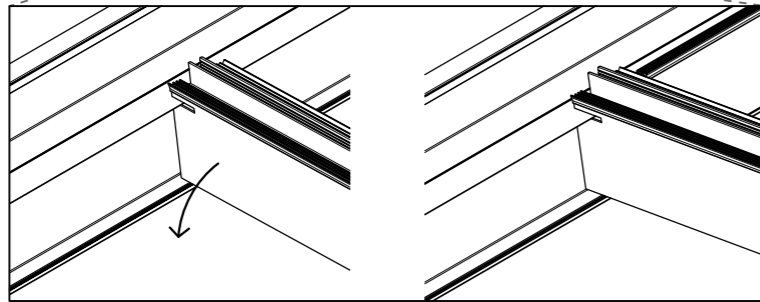
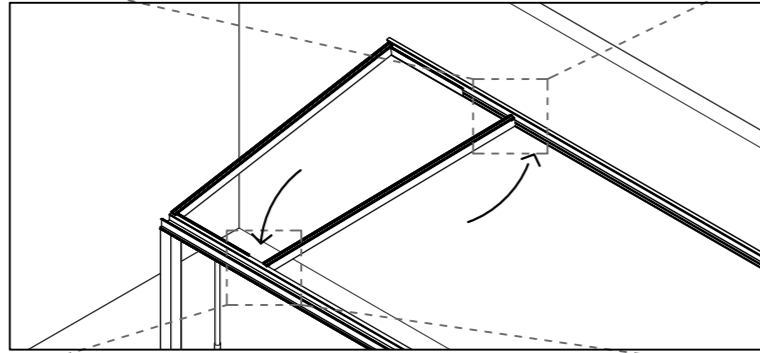
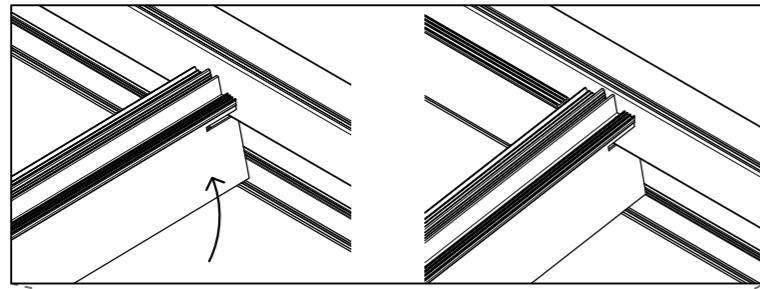
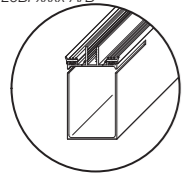
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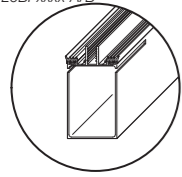
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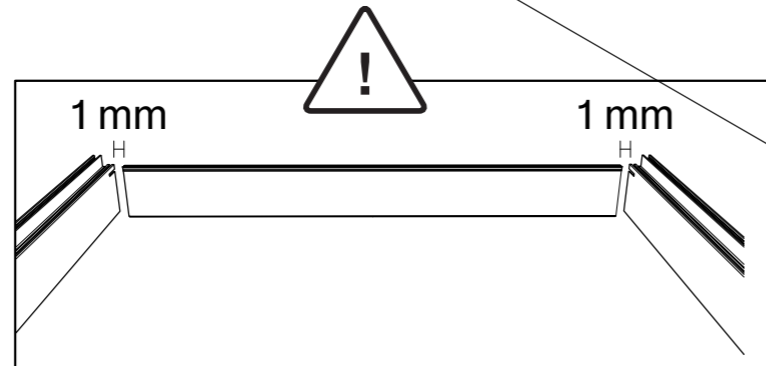
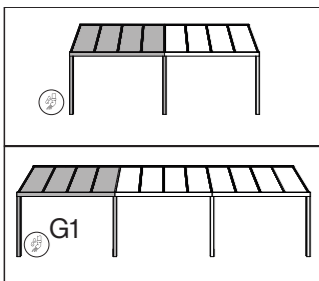
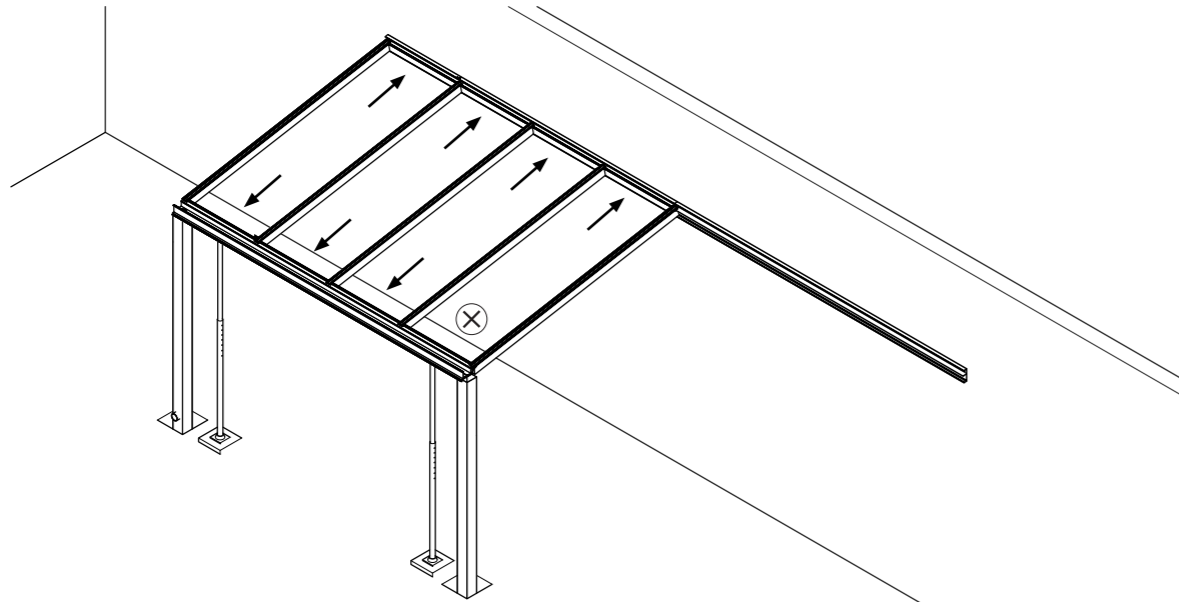
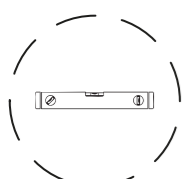
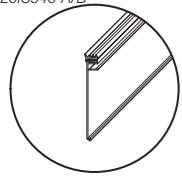


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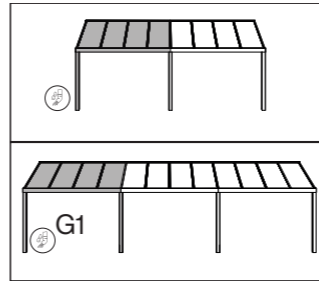
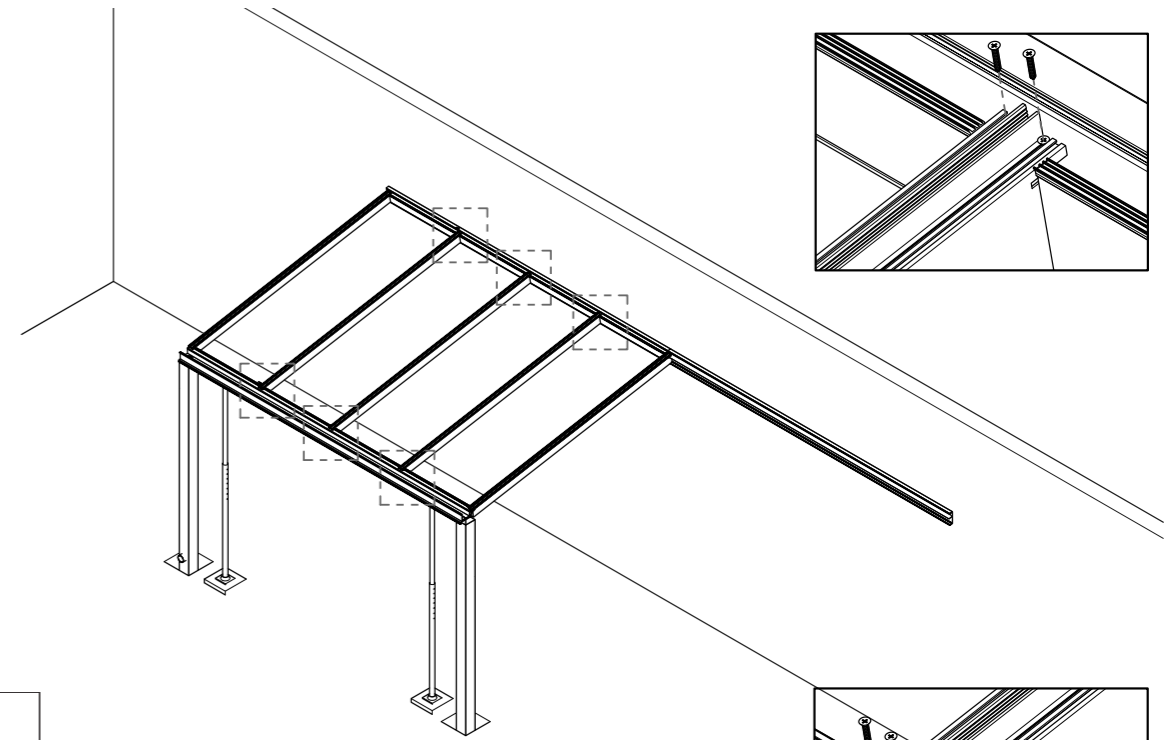
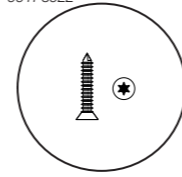


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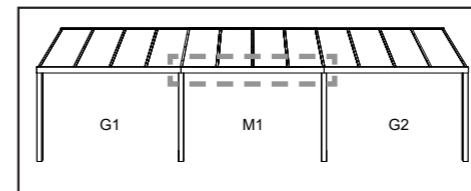


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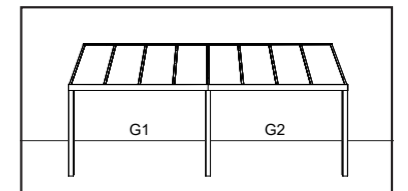
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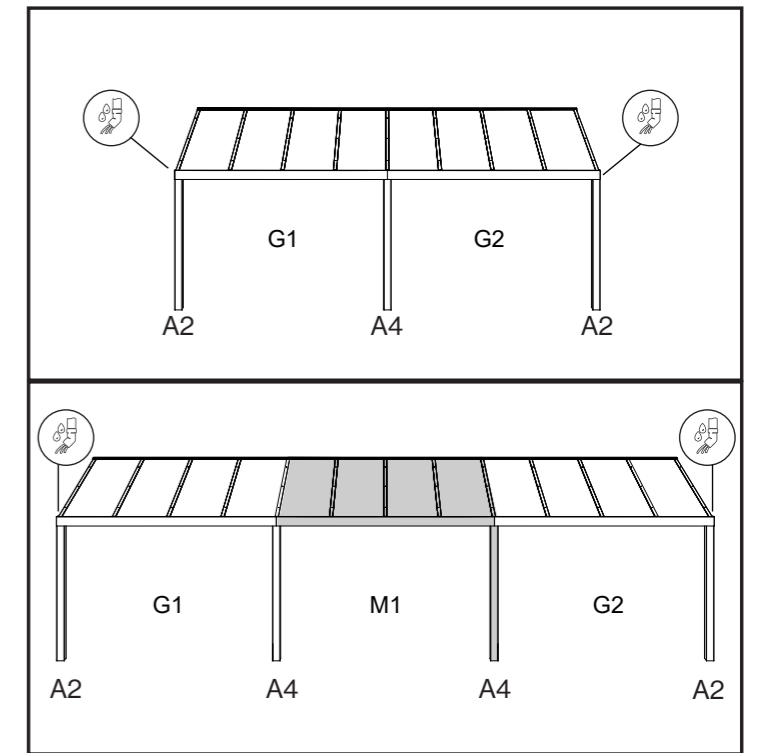


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64

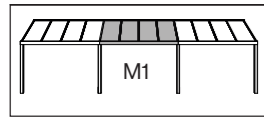
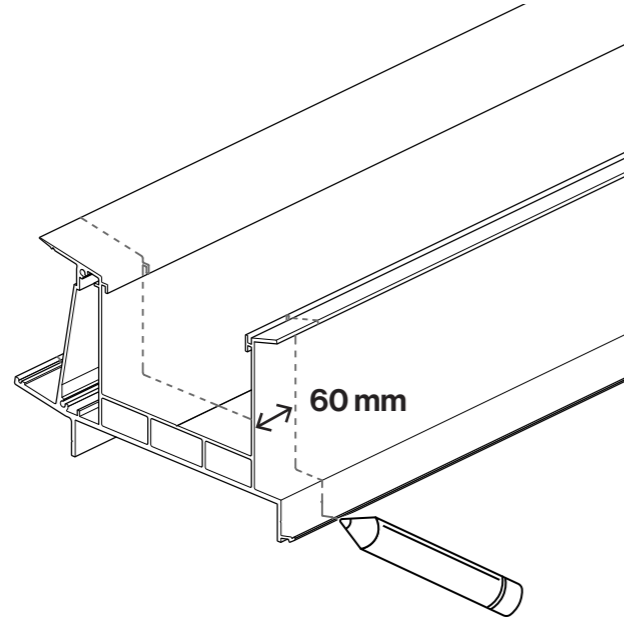
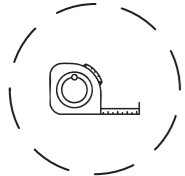
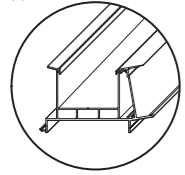
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9.06	all	5.03	-	4.03
10.06	all	5.03	-	5.03
11.06	polyline D=2,5 3m	5.03	-	6.03
11.06	polyline D=3,5 4m	4.03	3.00	4.03
11.06	glassline D=2,5	5.03	-	6.03
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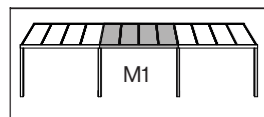
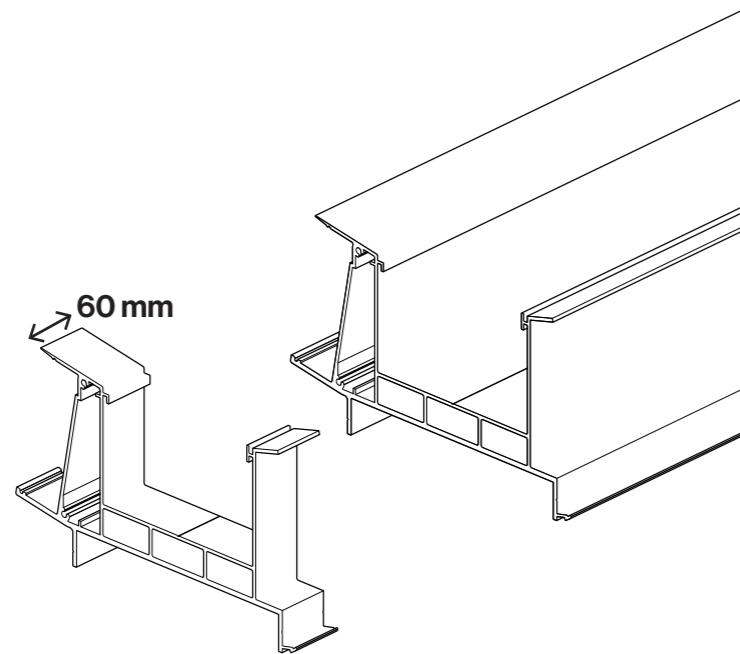
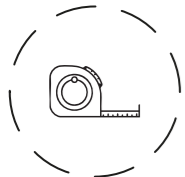
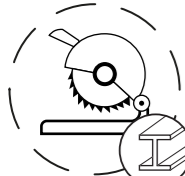
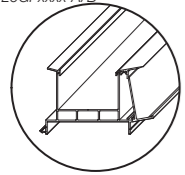
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20GPxxx-A/B



66

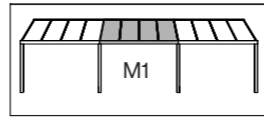
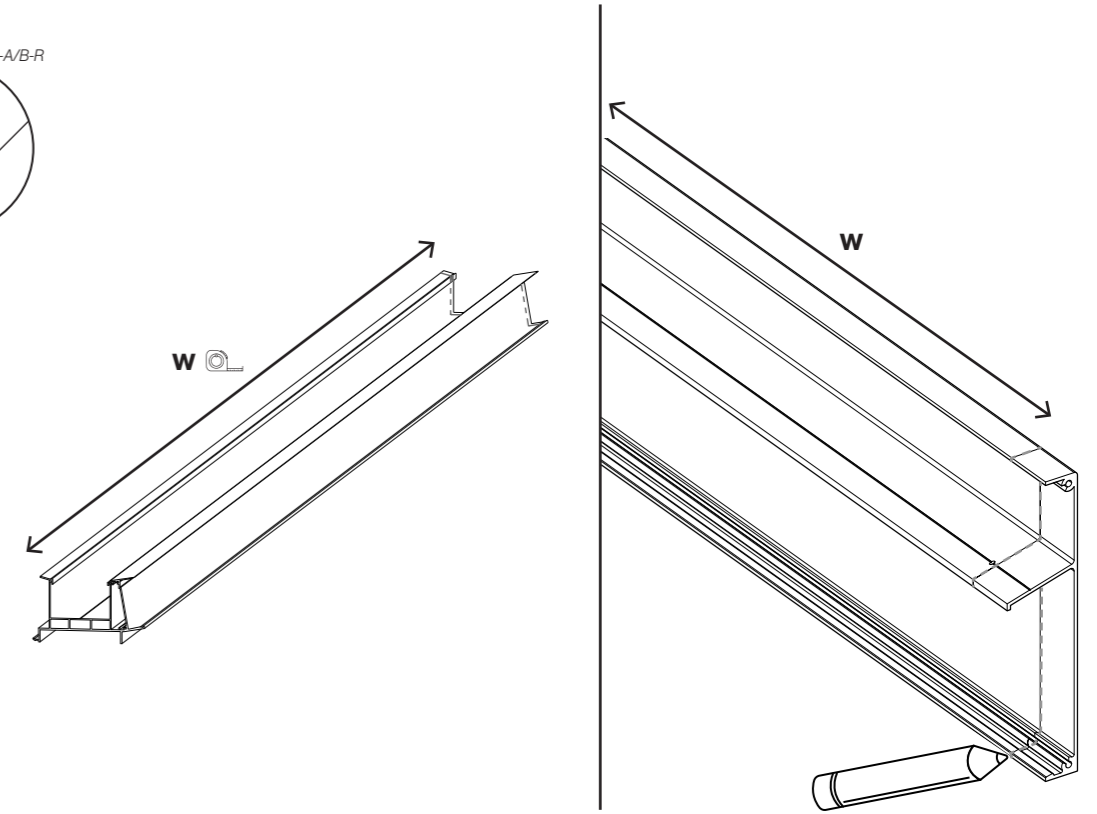
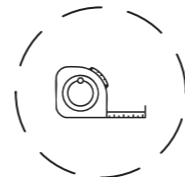
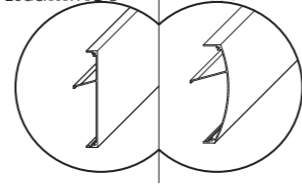
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67

20GCxxx-A/B-S

20GCxxx-A/B-R

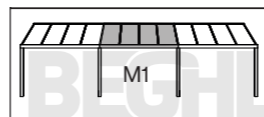
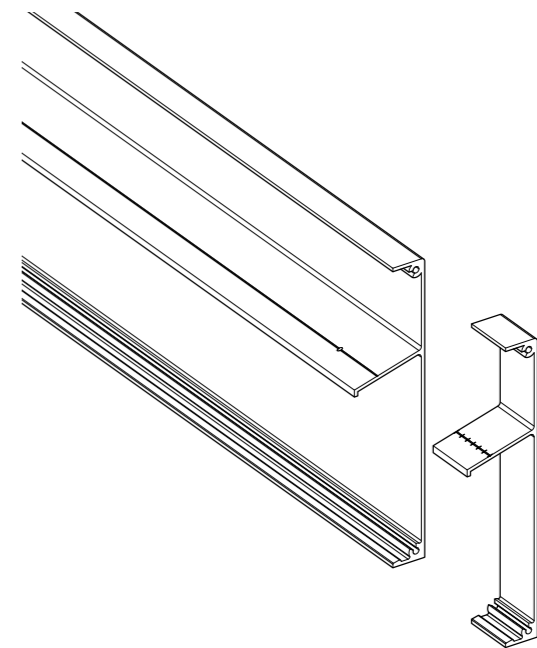
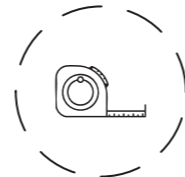
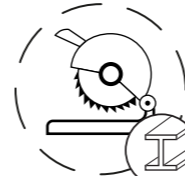
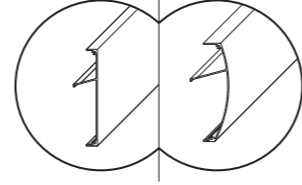


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68

20GCxxx-A/B-S

20GCxxx-A/B-R

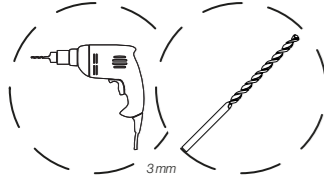
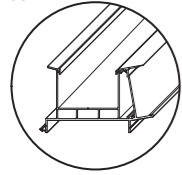


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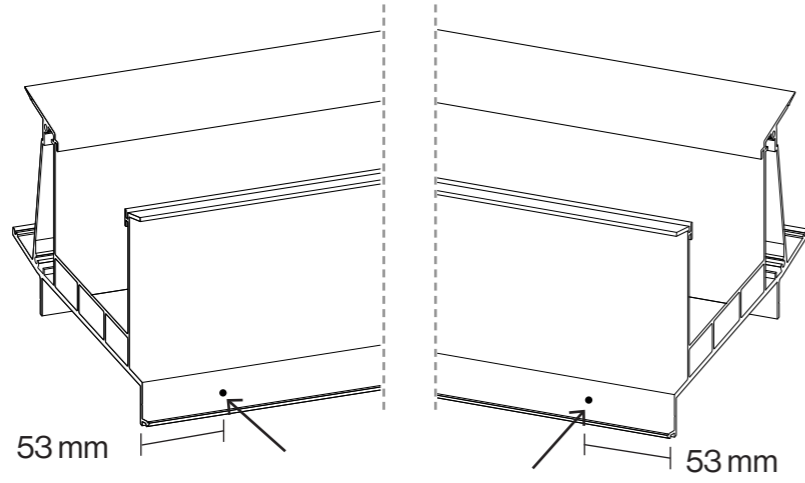
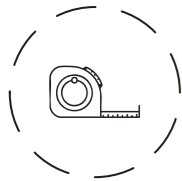
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20GPxxxx-A/B

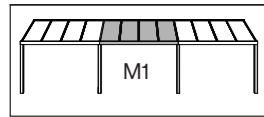


3mm



53 mm

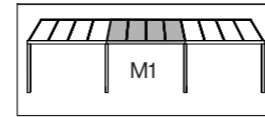
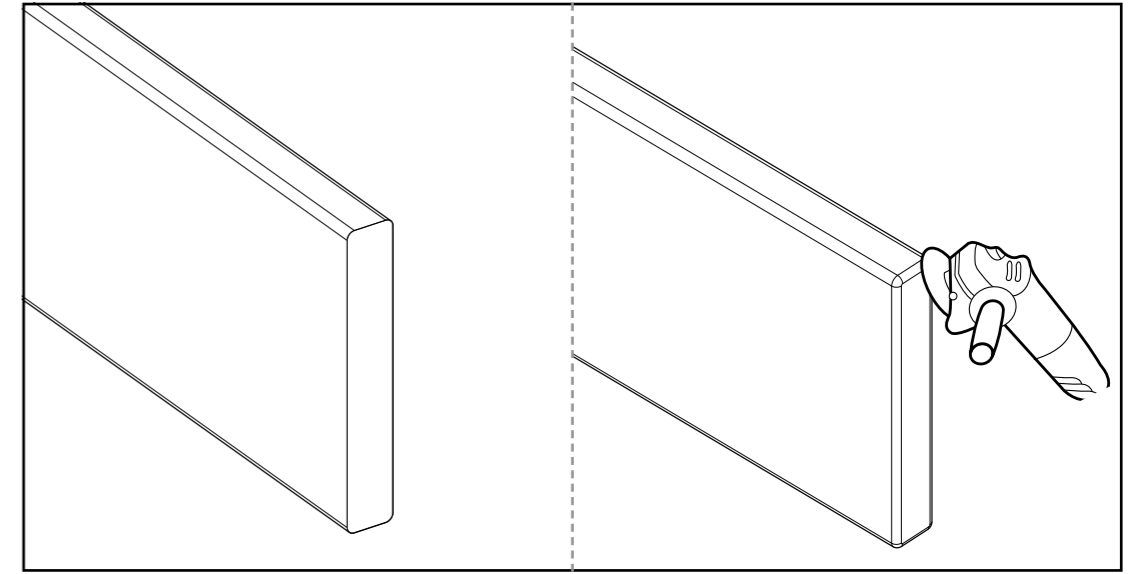
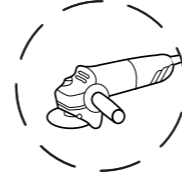
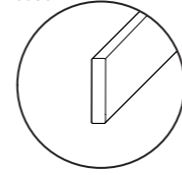
53 mm



71



20SGS-xxxx

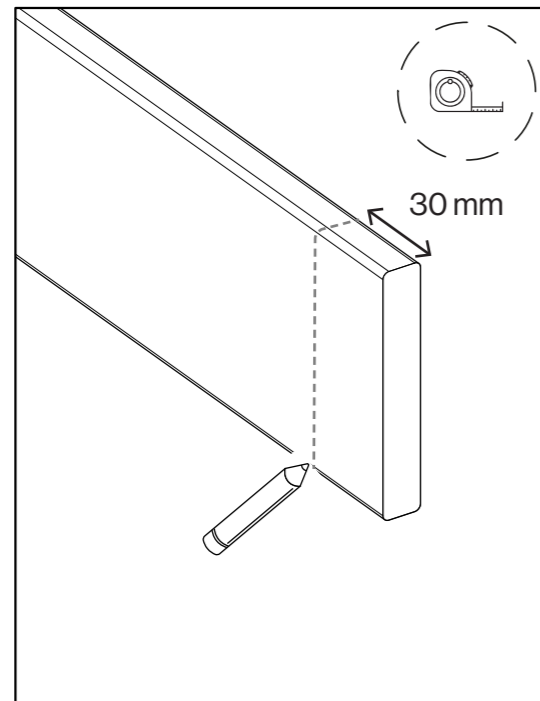
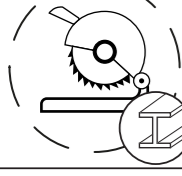
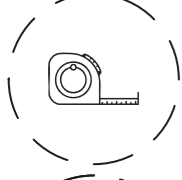
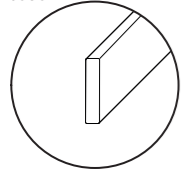


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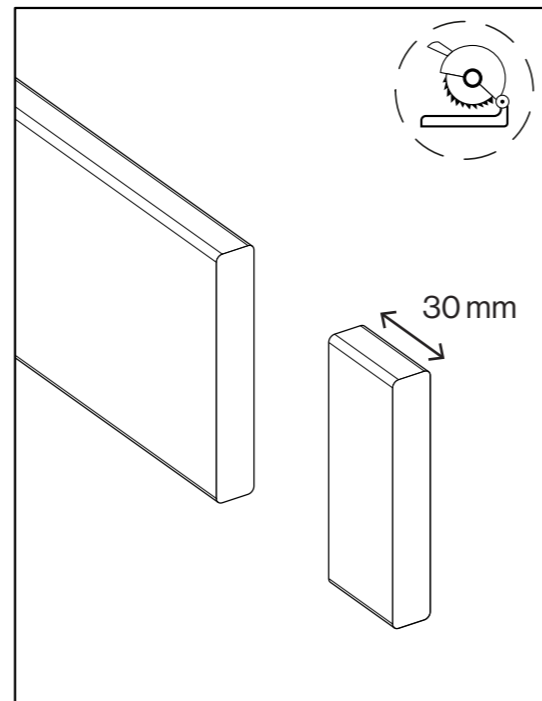
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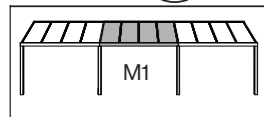
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30 mm



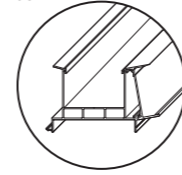
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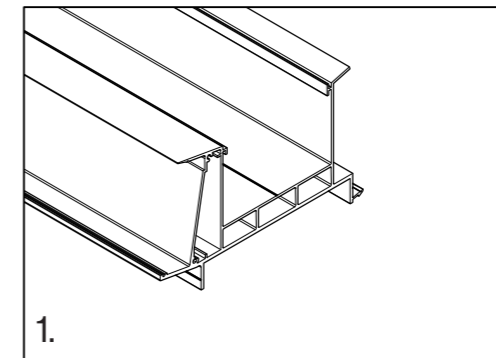
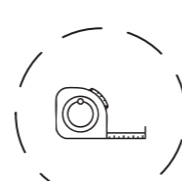
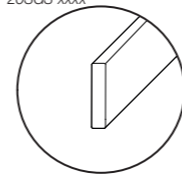
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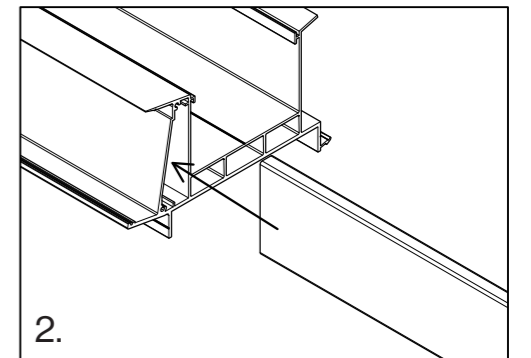
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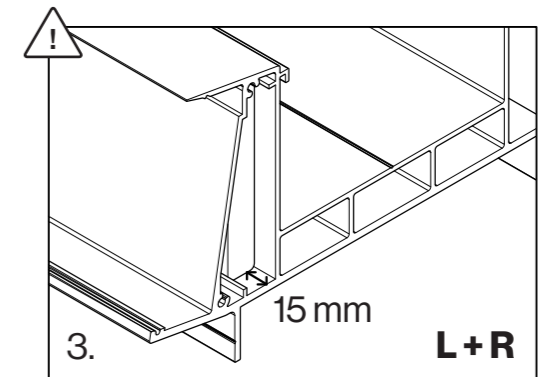
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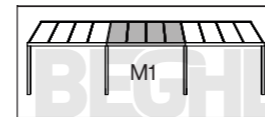
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3.

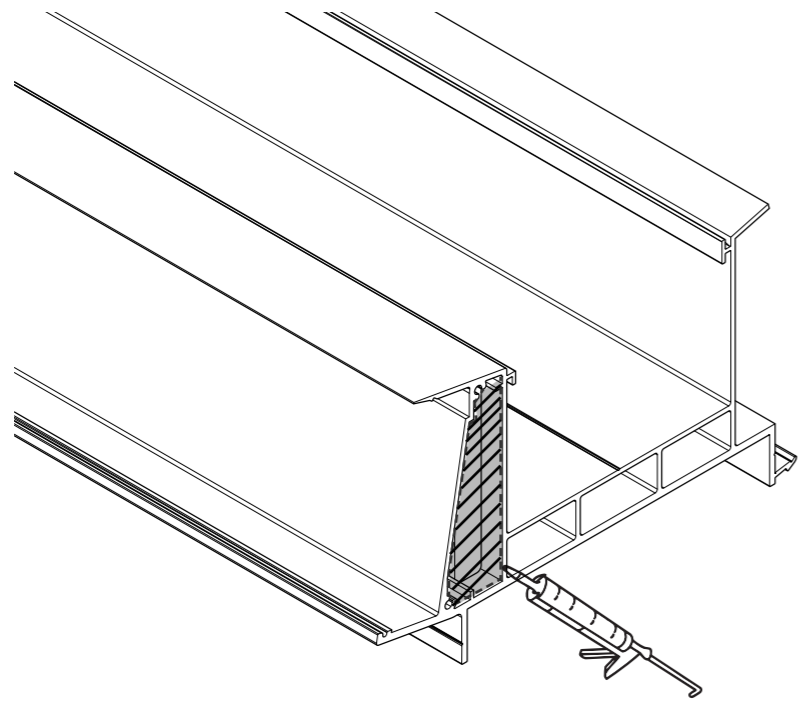
15 mm

L+R

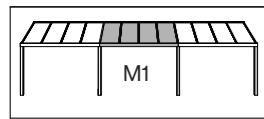


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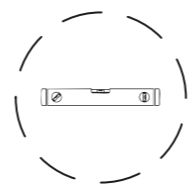
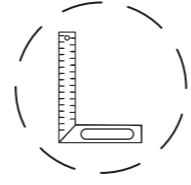
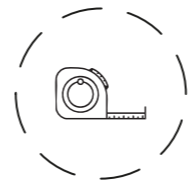
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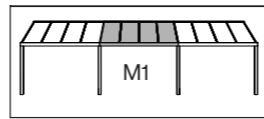
L+R



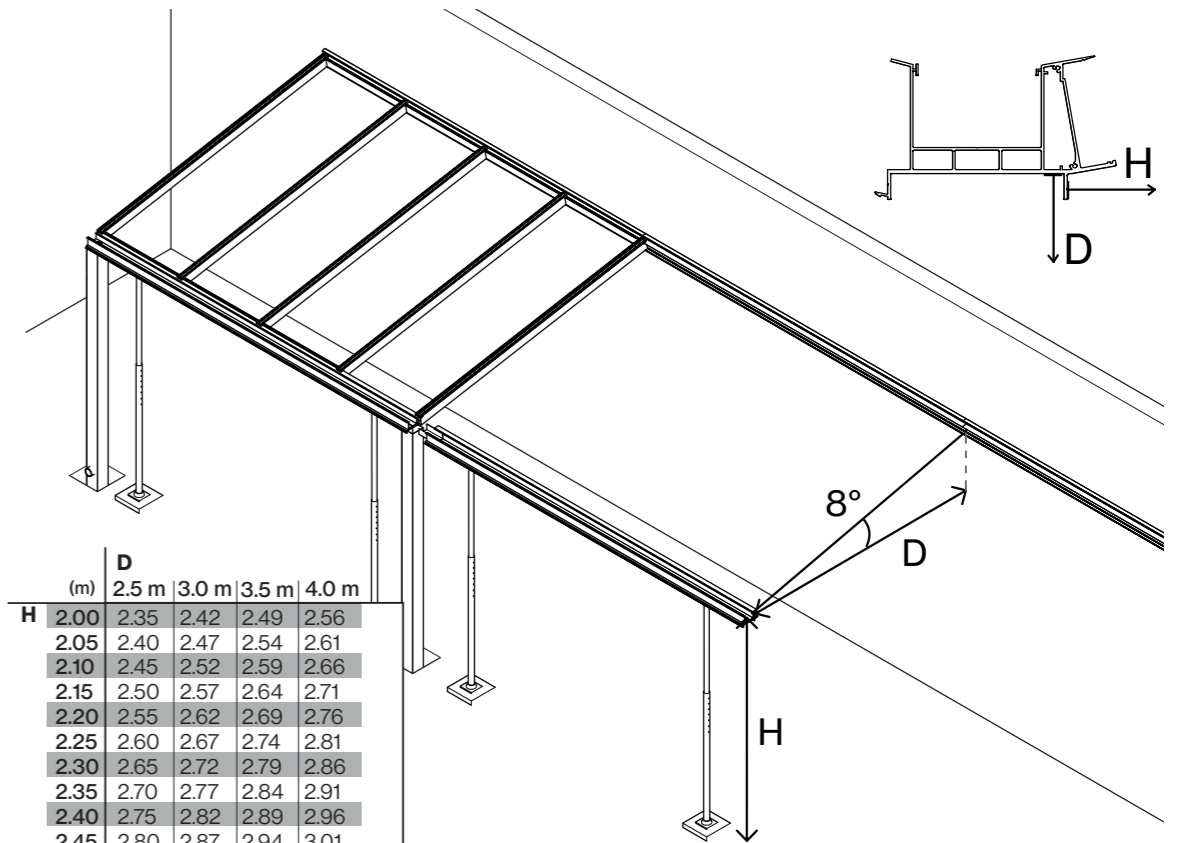
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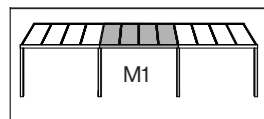
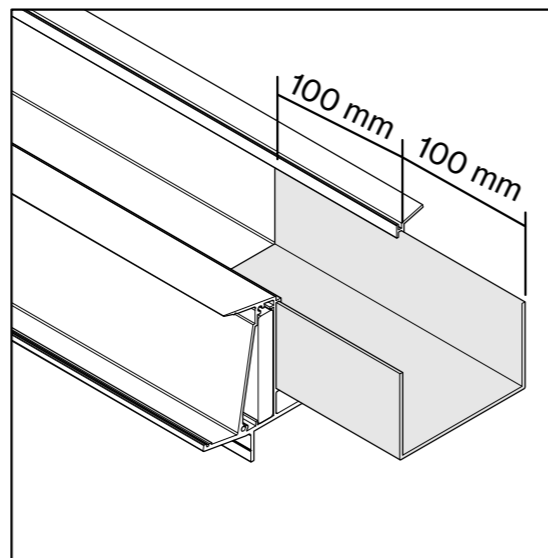
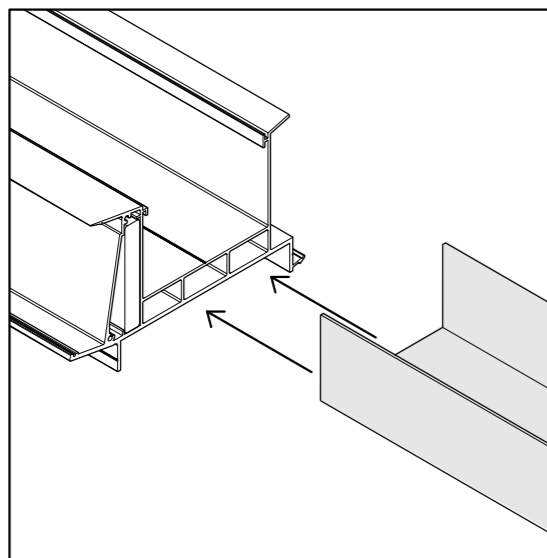
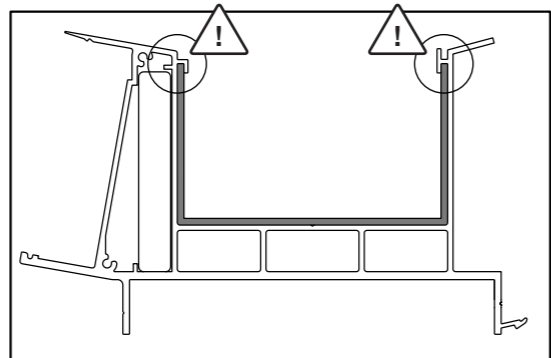
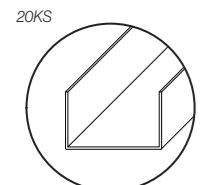
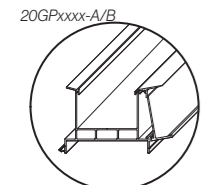
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2.05	2.40	2.47	2.54	2.61
2.10	2.45	2.52	2.59	2.66
2.15	2.50	2.57	2.64	2.71
2.20	2.55	2.62	2.69	2.76
2.25	2.60	2.67	2.74	2.81
2.30	2.65	2.72	2.79	2.86
2.35	2.70	2.77	2.84	2.91
2.40	2.75	2.82	2.89	2.96
2.45	2.80	2.87	2.94	3.01
2.50	2.85	2.92	2.99	3.06
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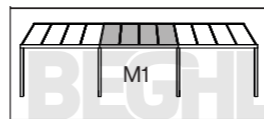
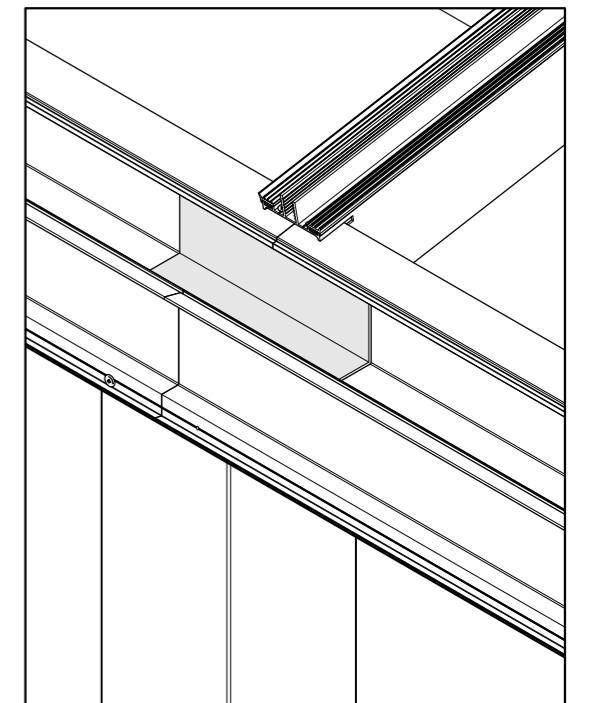
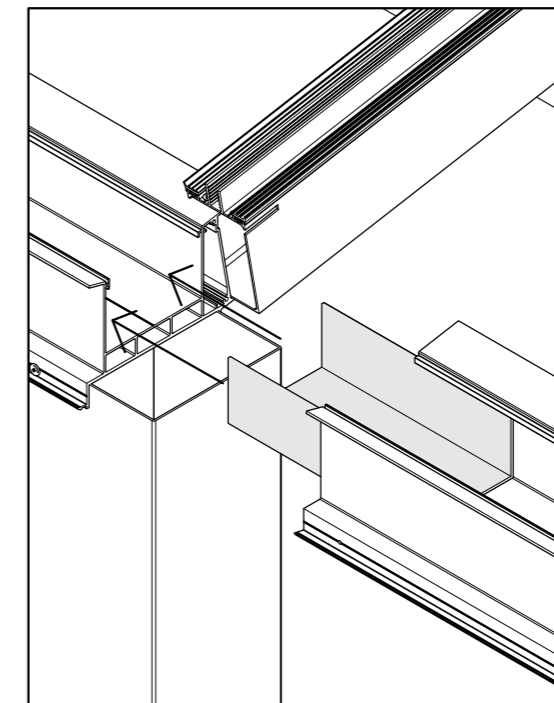


74



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76



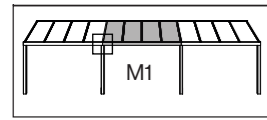
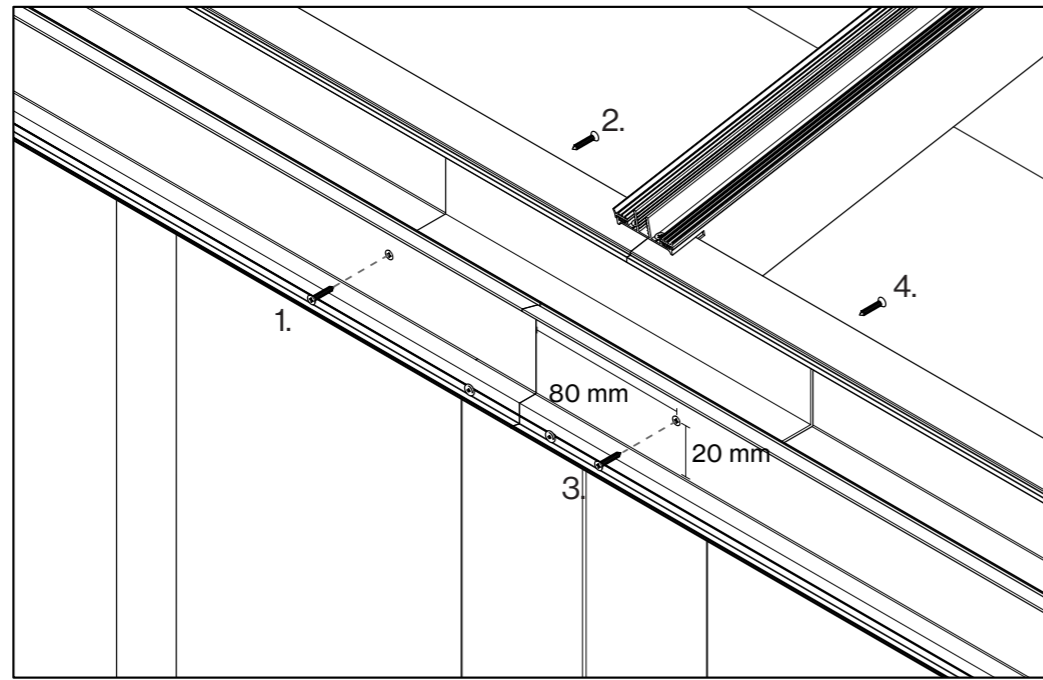
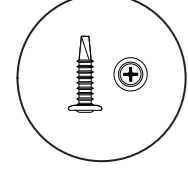
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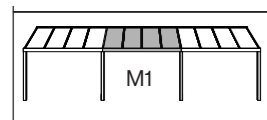
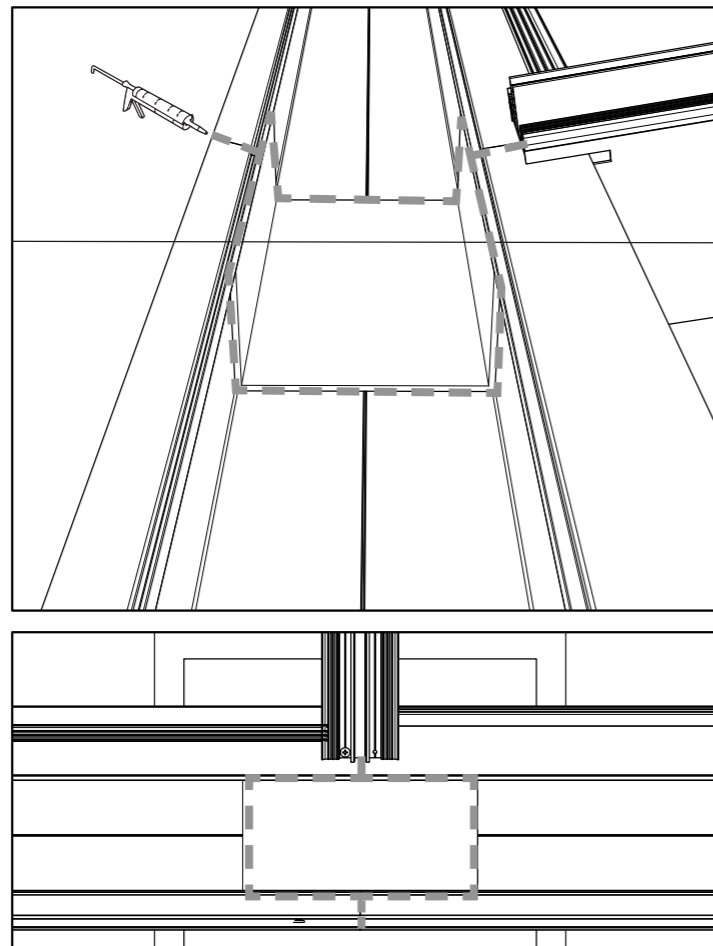
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99T-A/B



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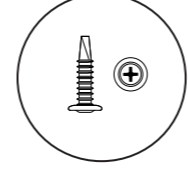


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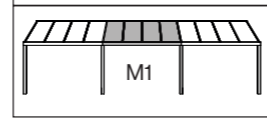
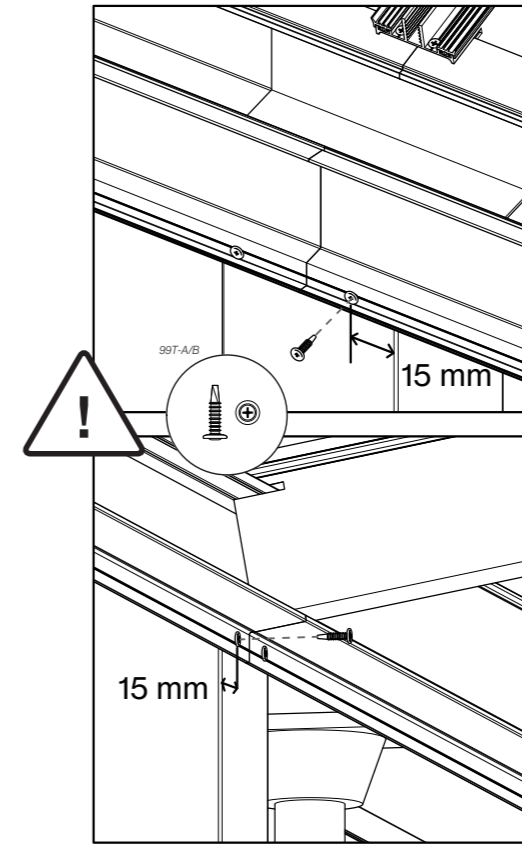
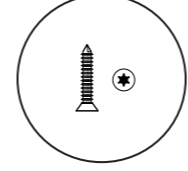
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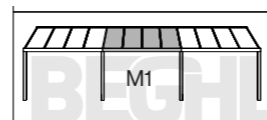
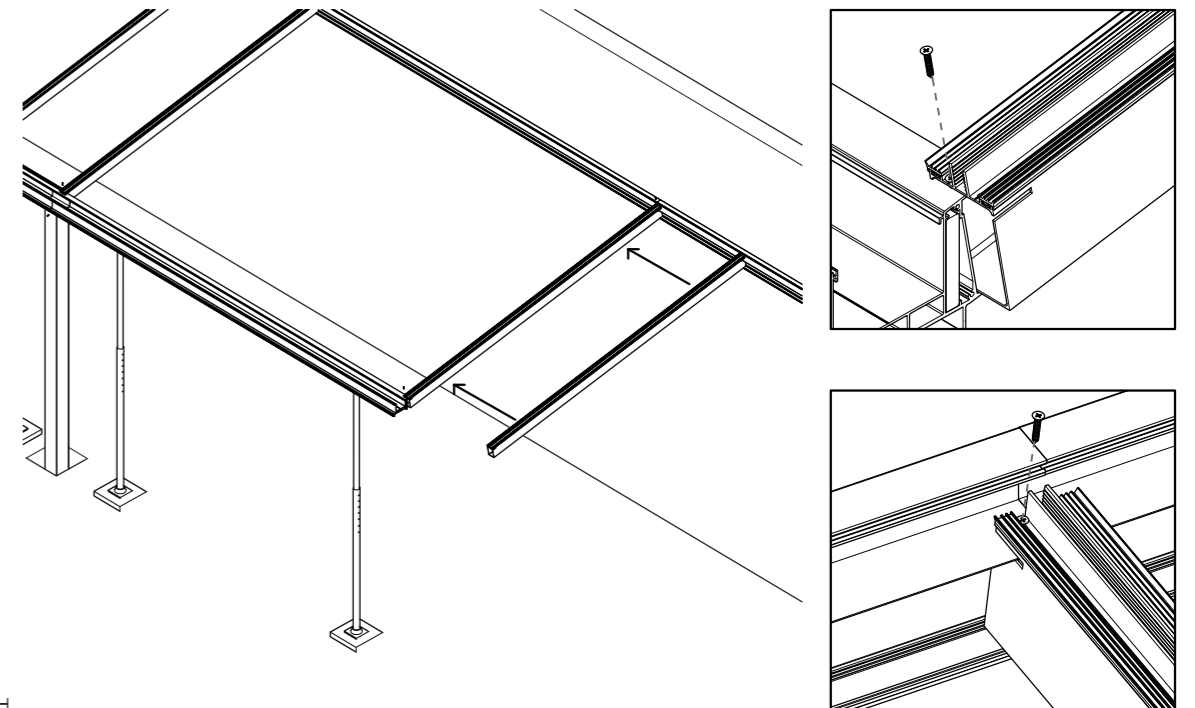
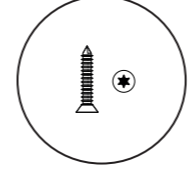
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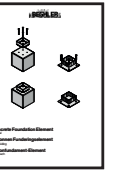
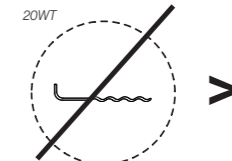
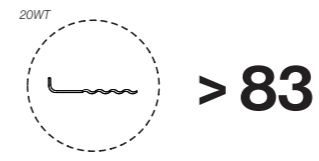
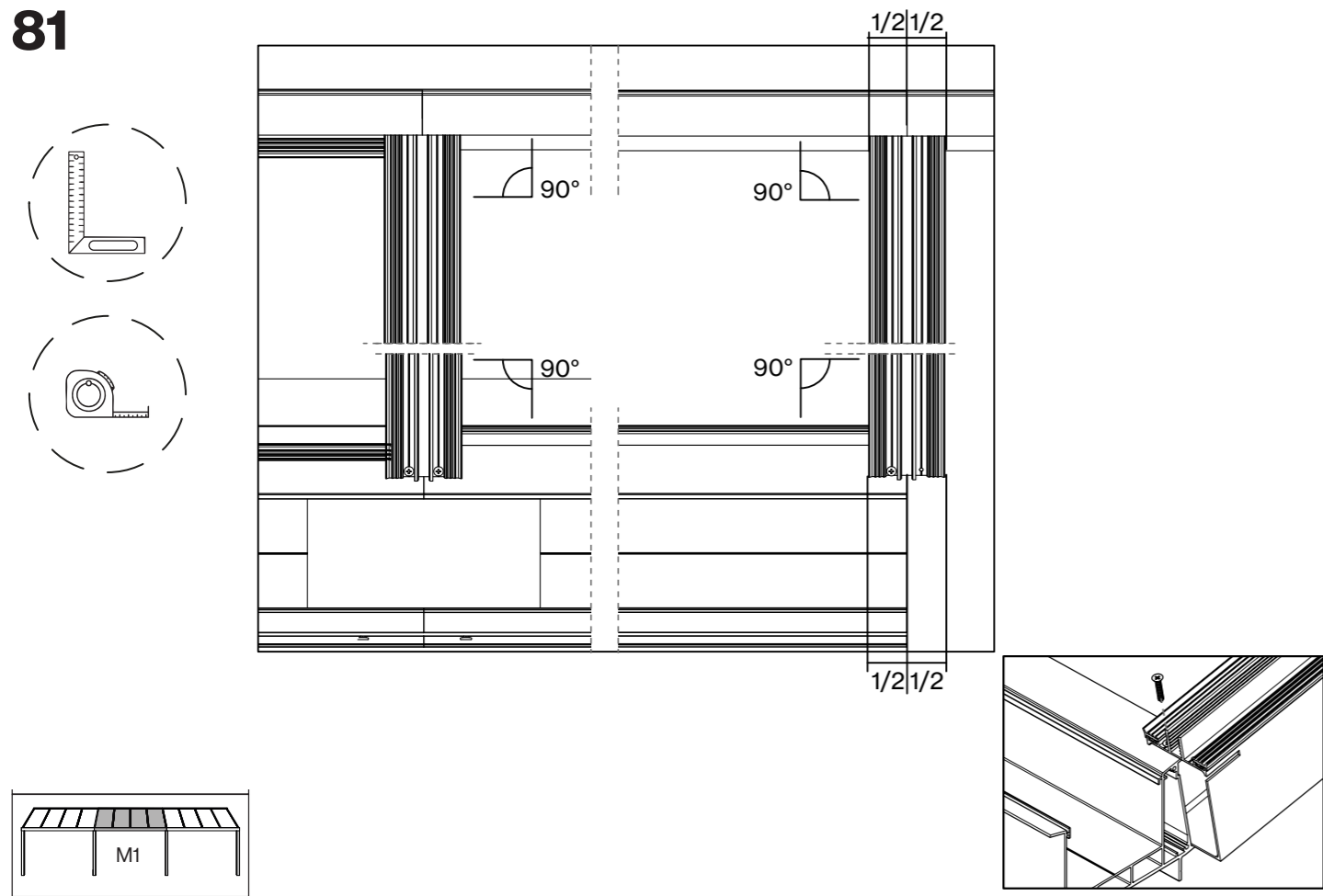
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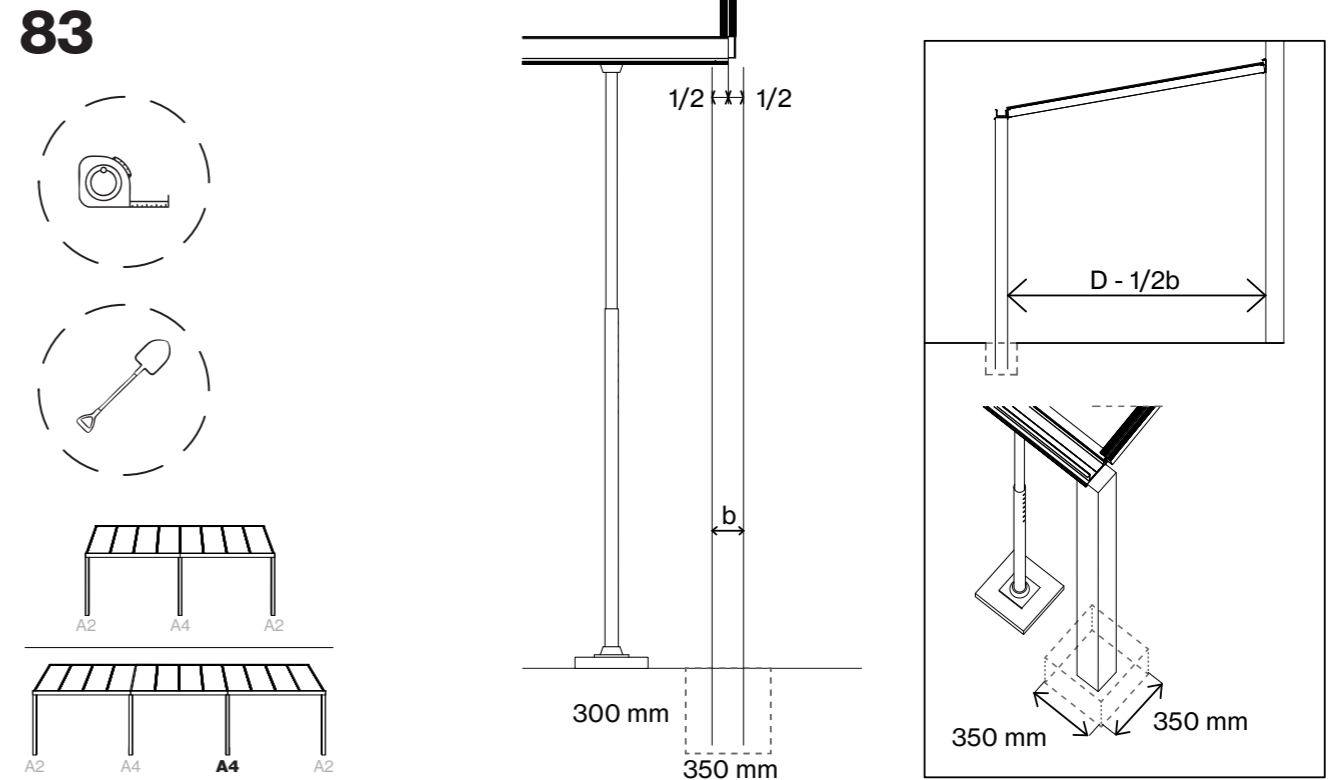
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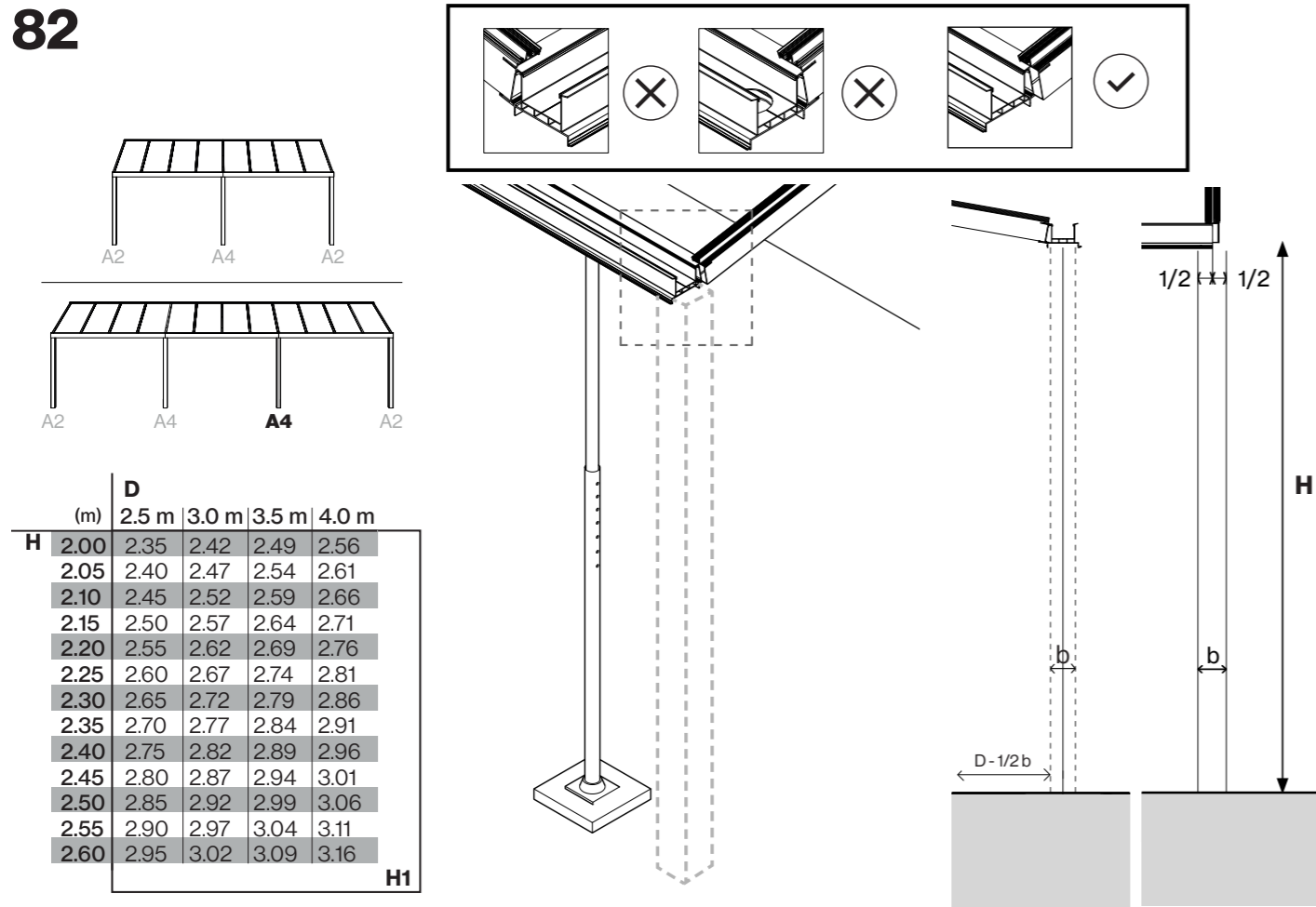
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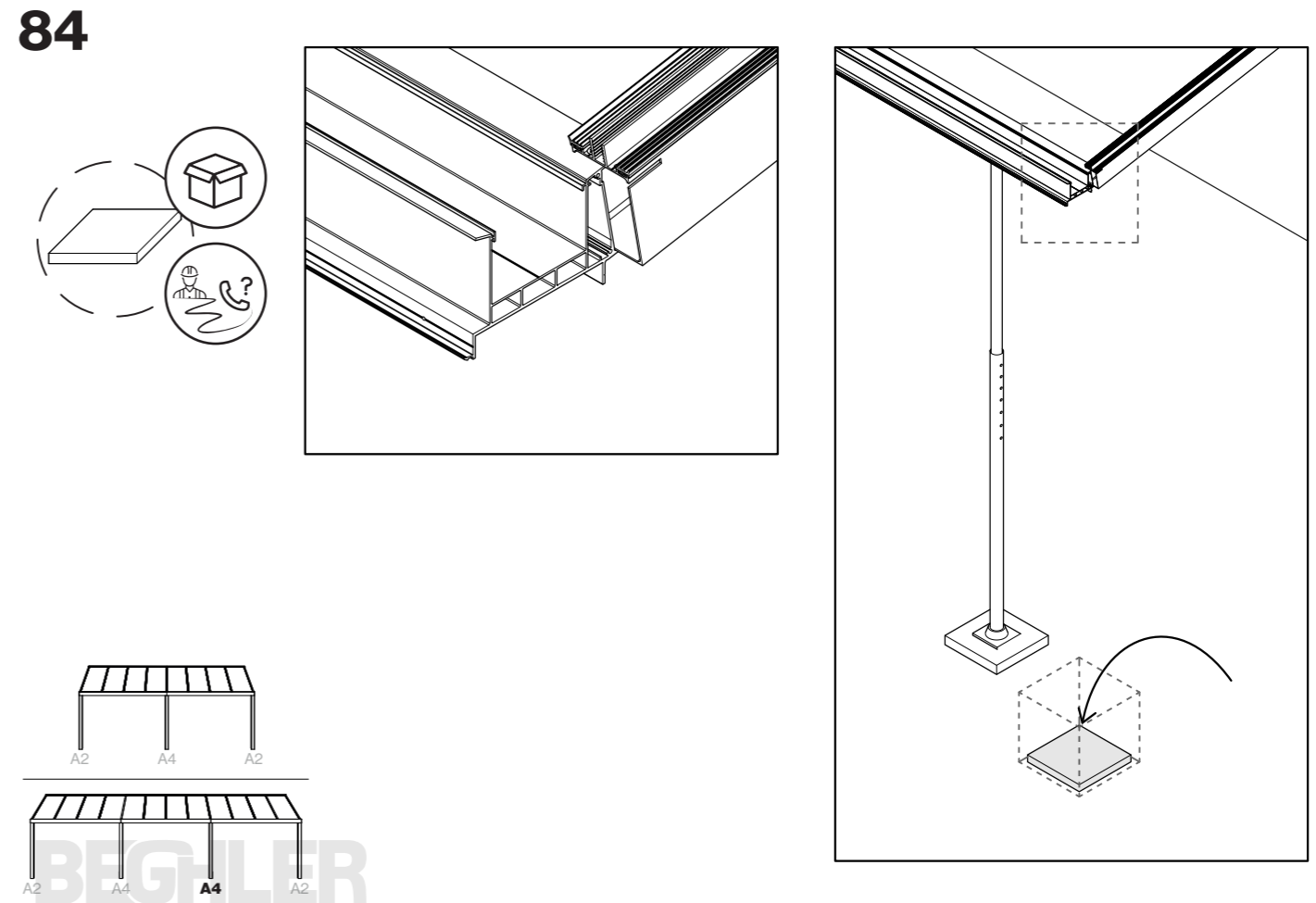
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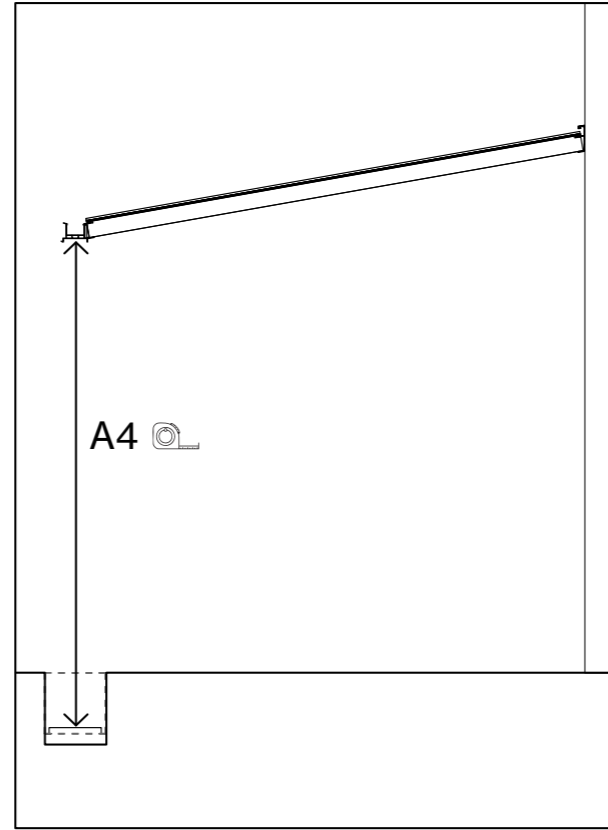
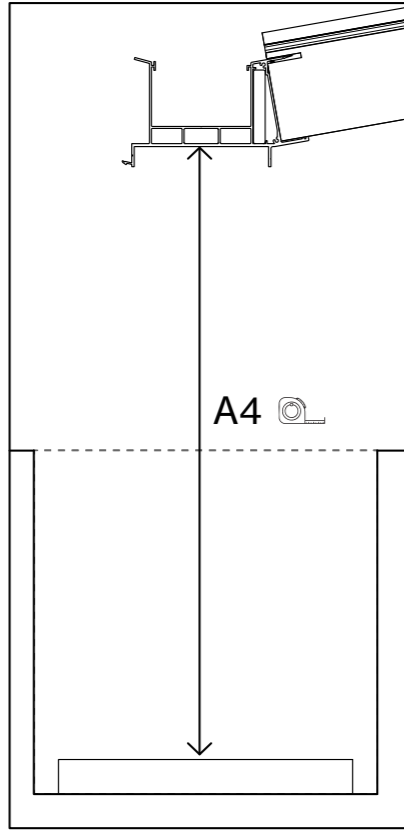
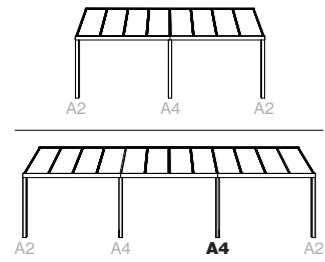
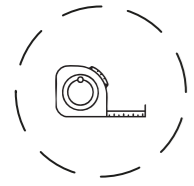
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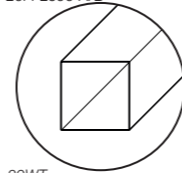


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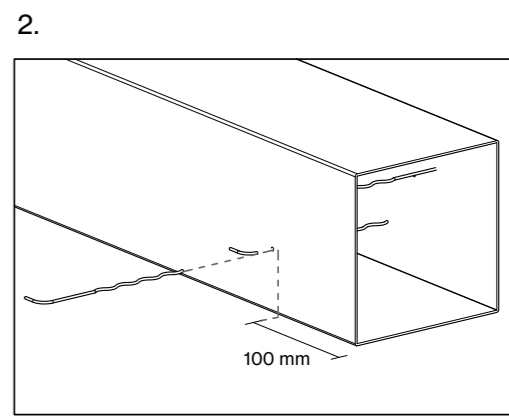
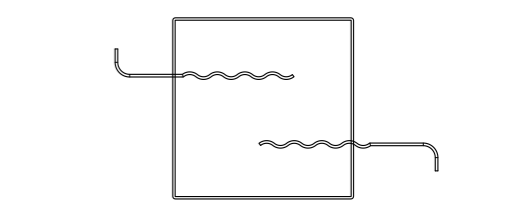
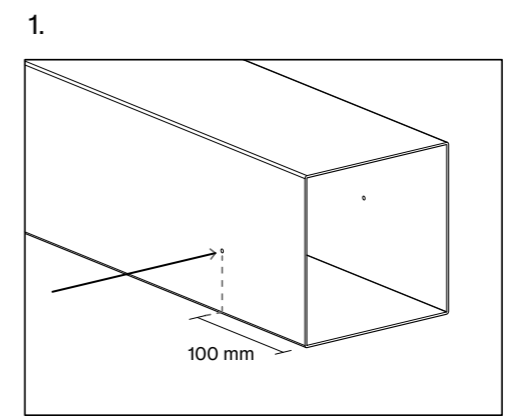
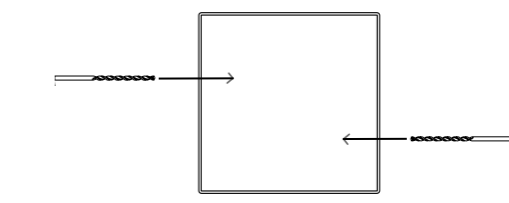
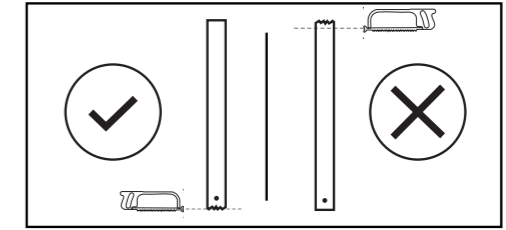
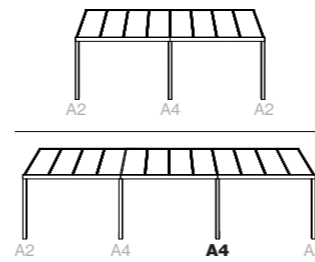
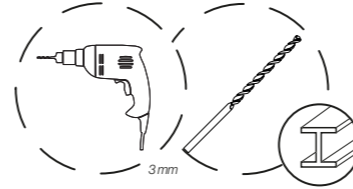
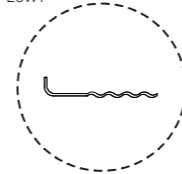


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20FP2500-A/B



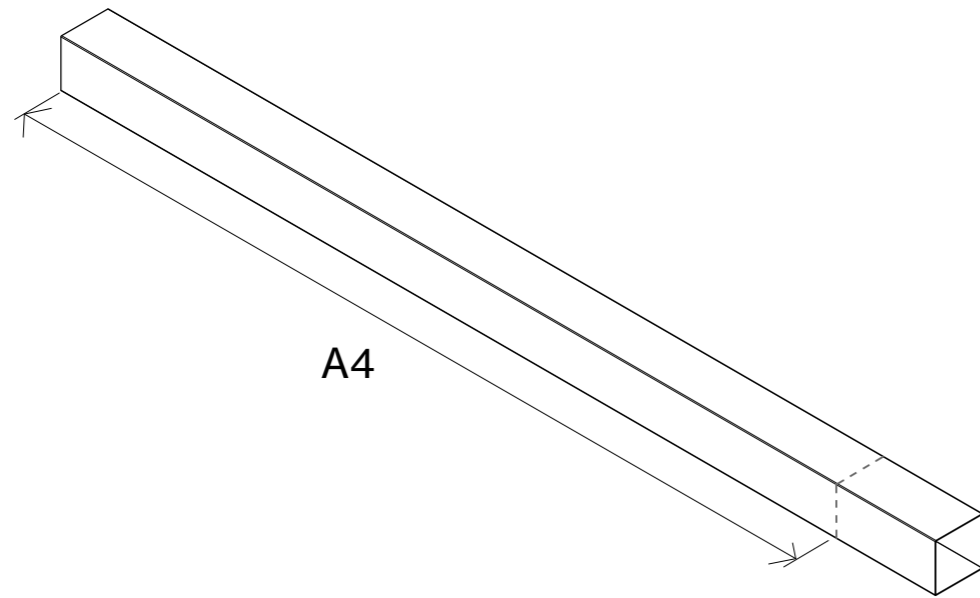
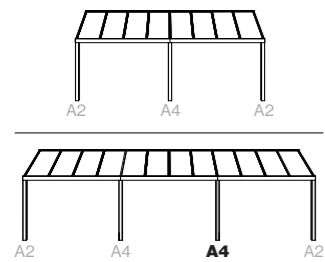
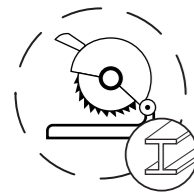
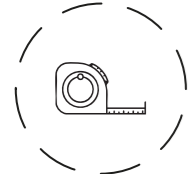
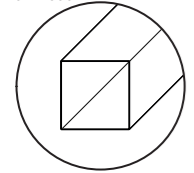
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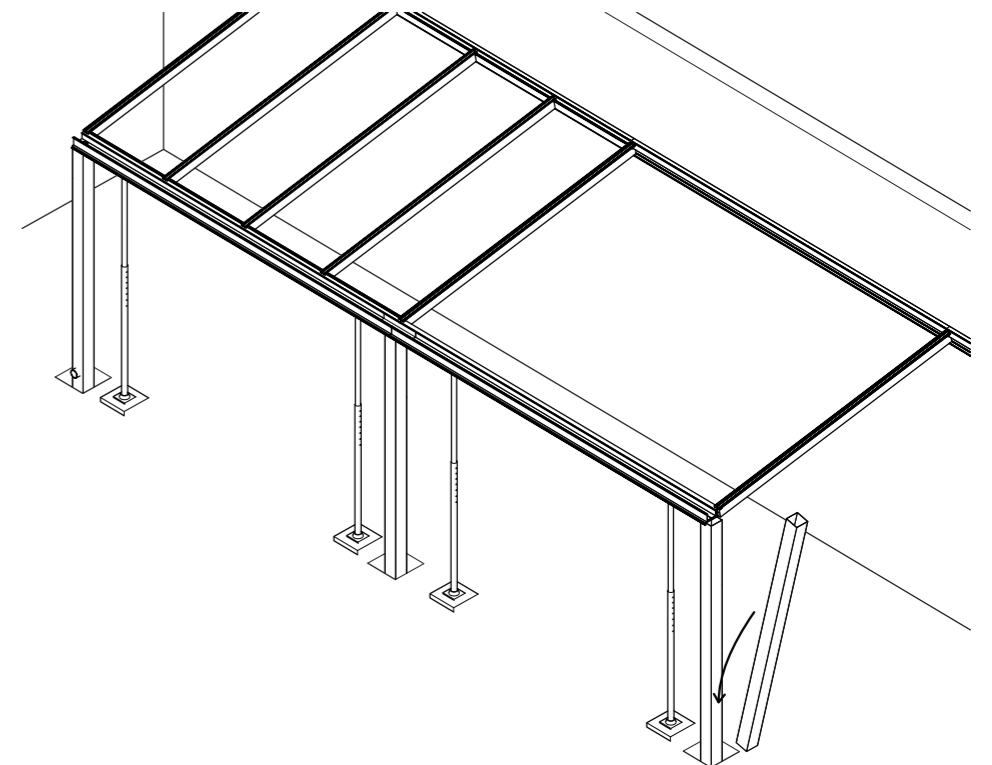
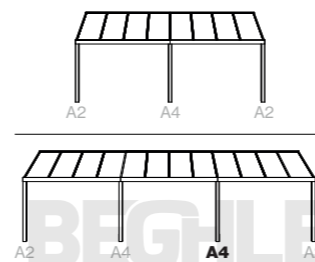
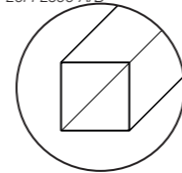
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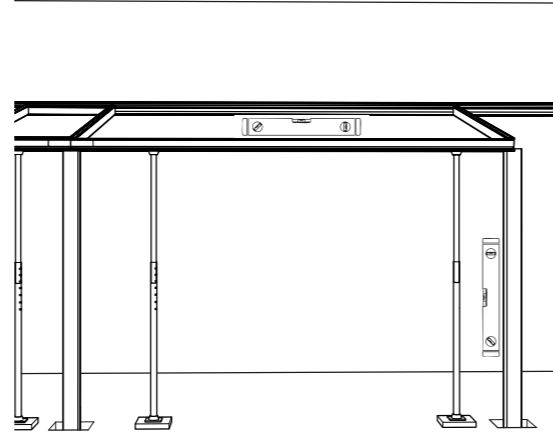
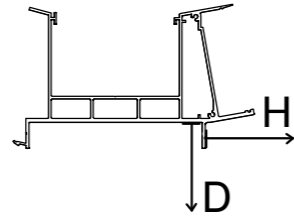
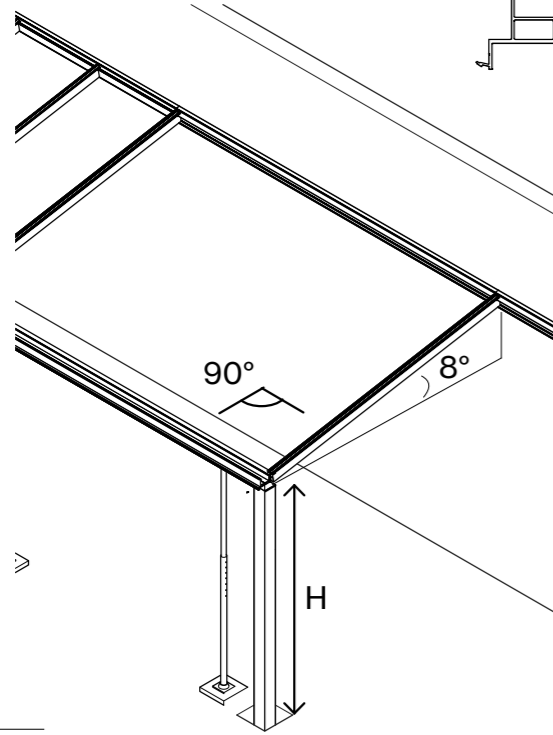
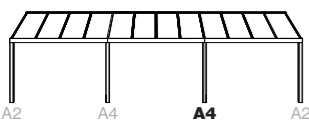
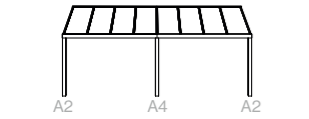
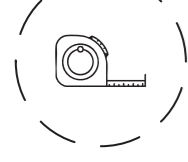
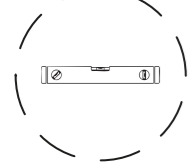
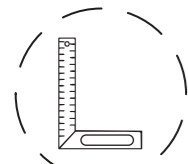
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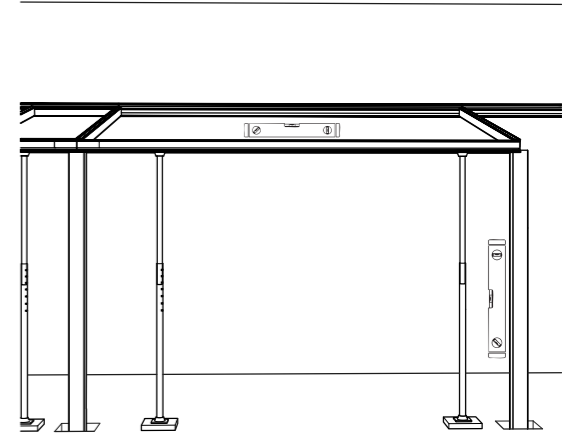
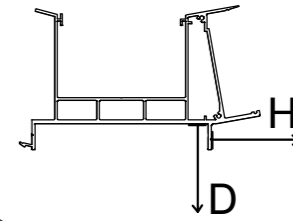
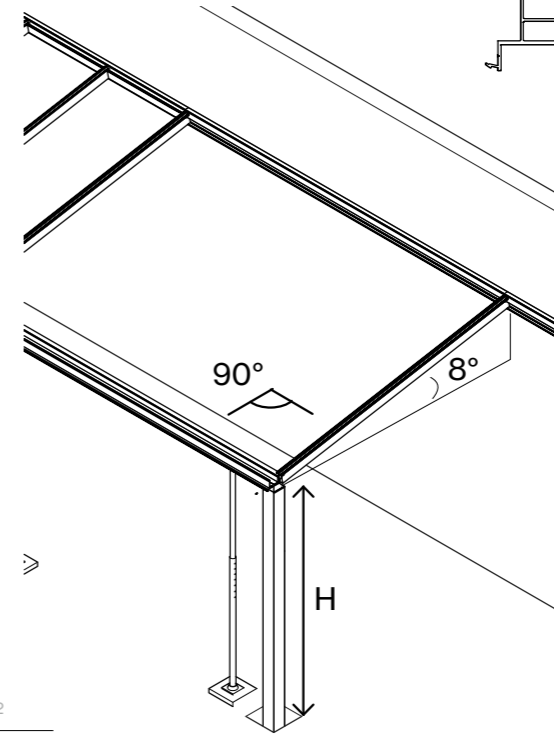
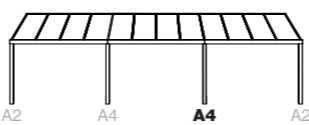
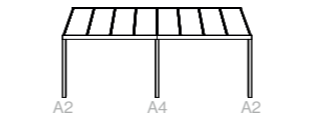
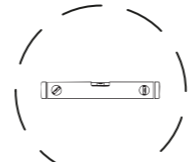
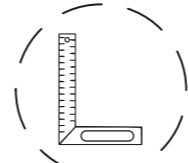
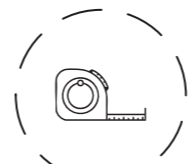


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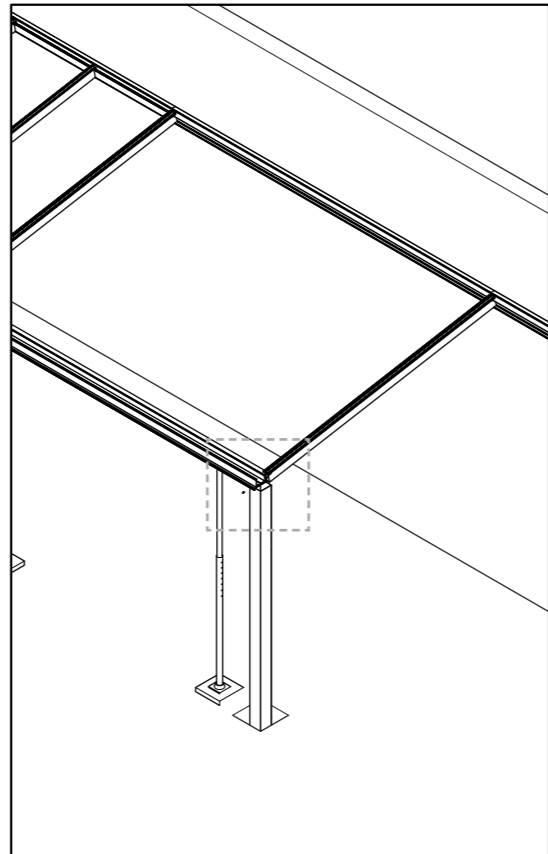
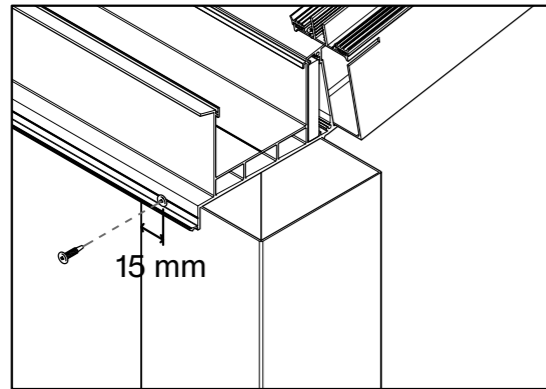
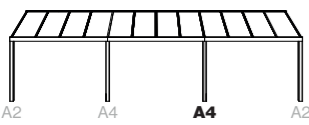
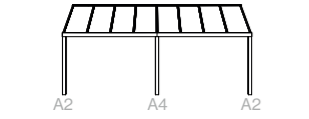
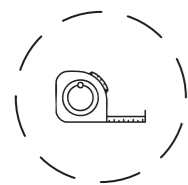
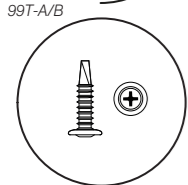


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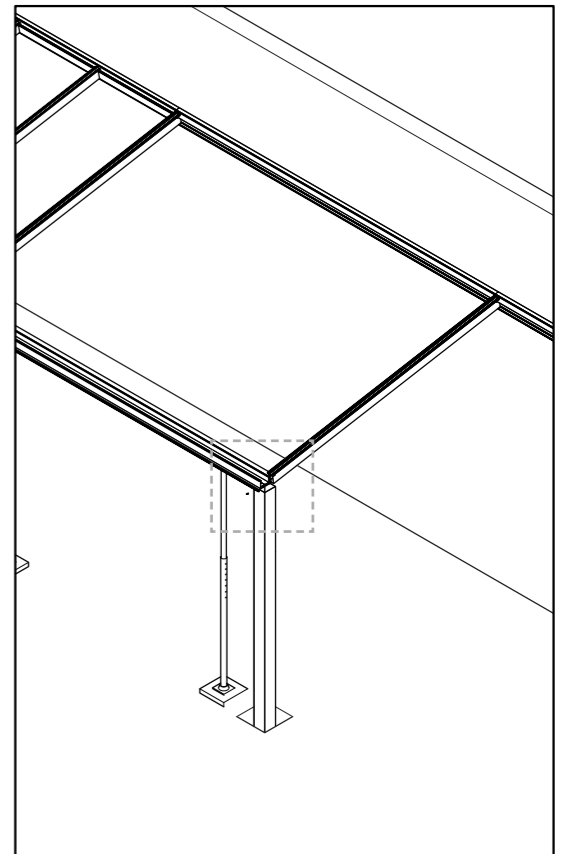
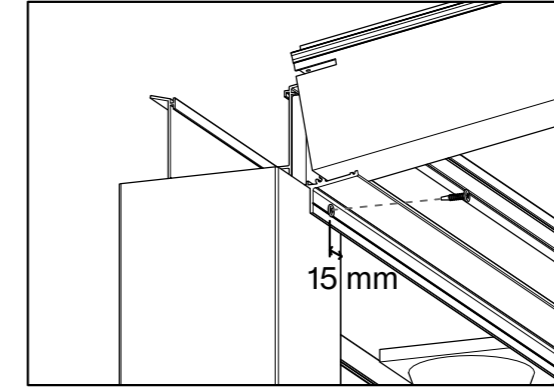
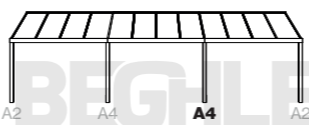
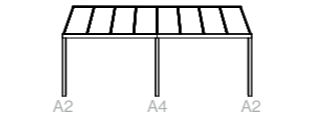
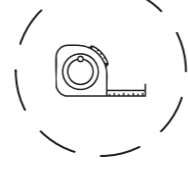
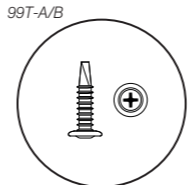


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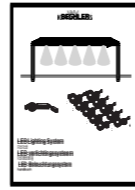
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LED

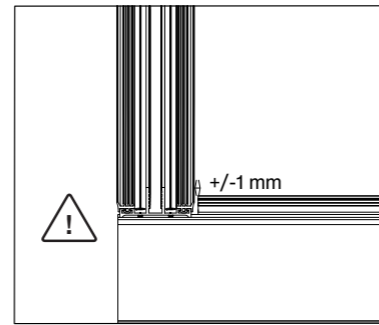
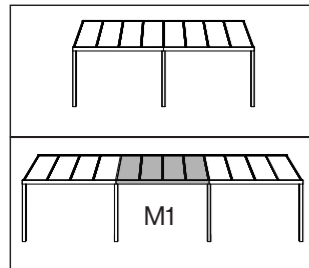
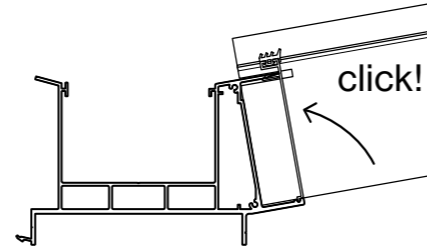
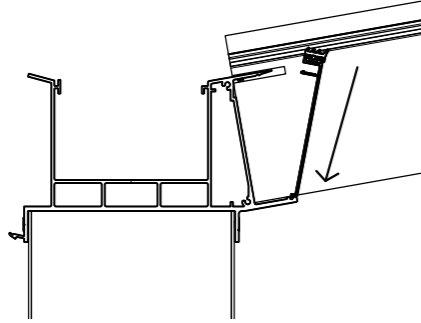
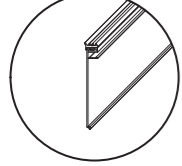
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siehe LED Anleitung
Schritt 17



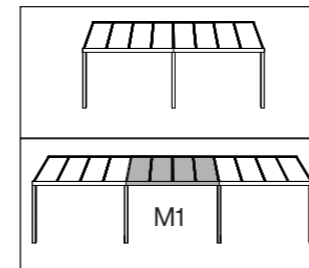
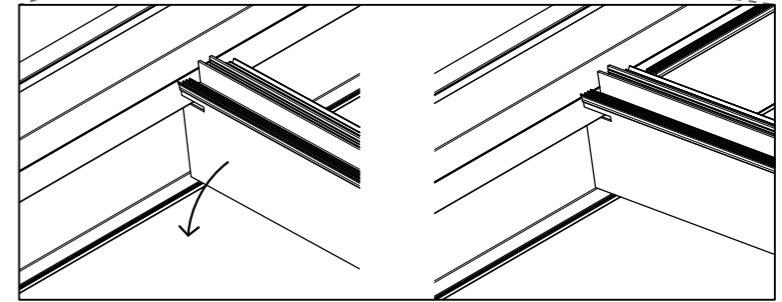
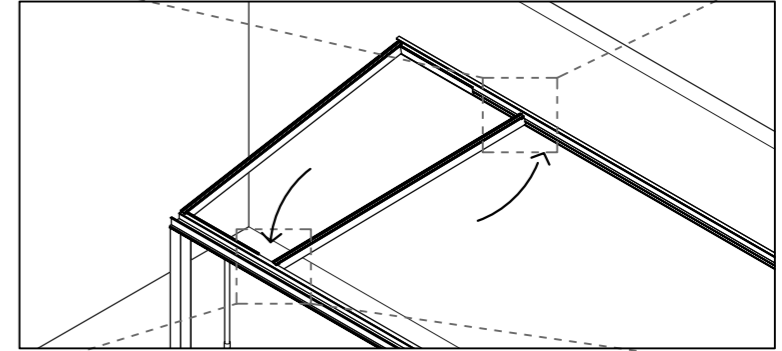
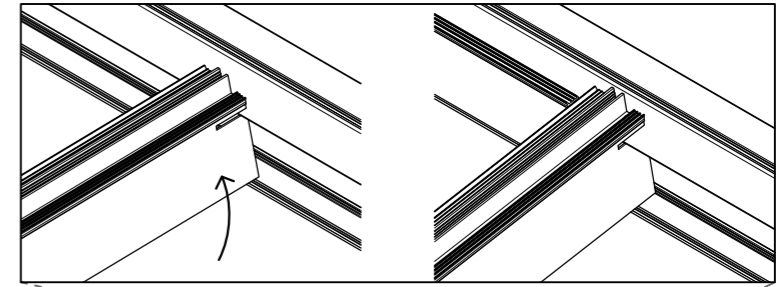
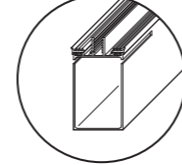
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20IC940-A/B



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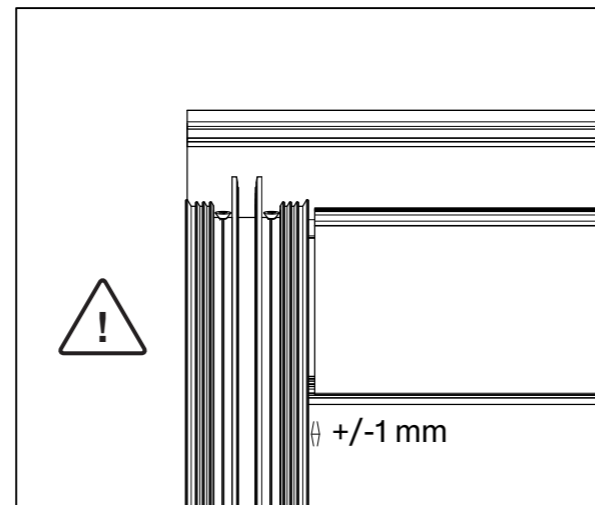
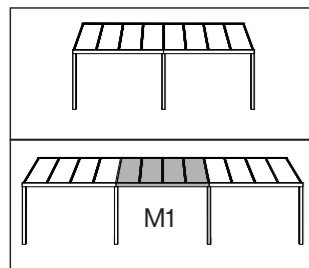
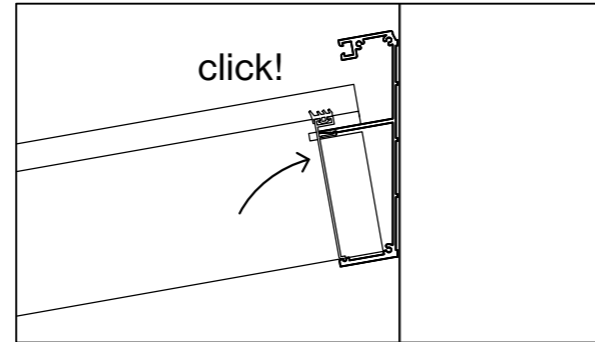
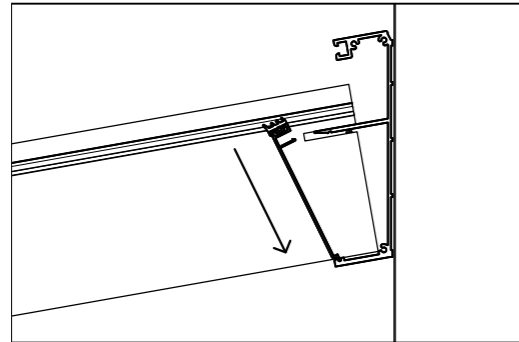
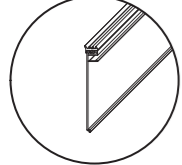
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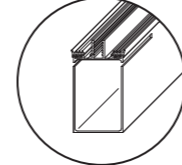
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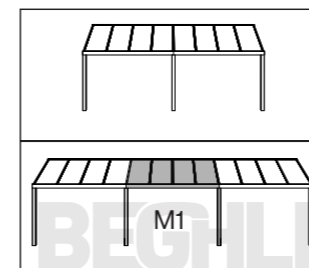
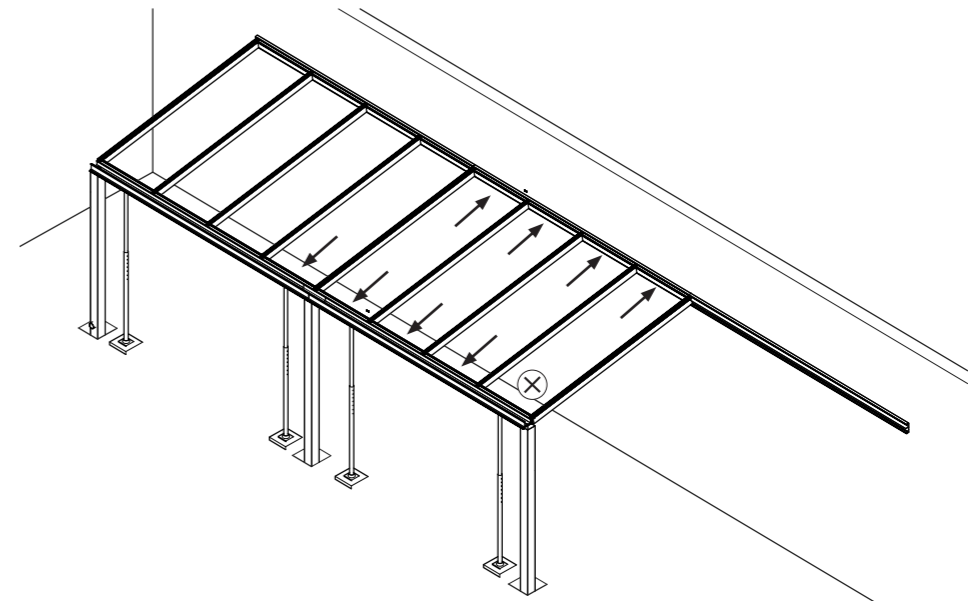
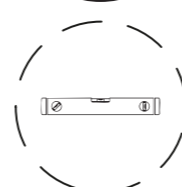
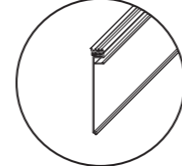
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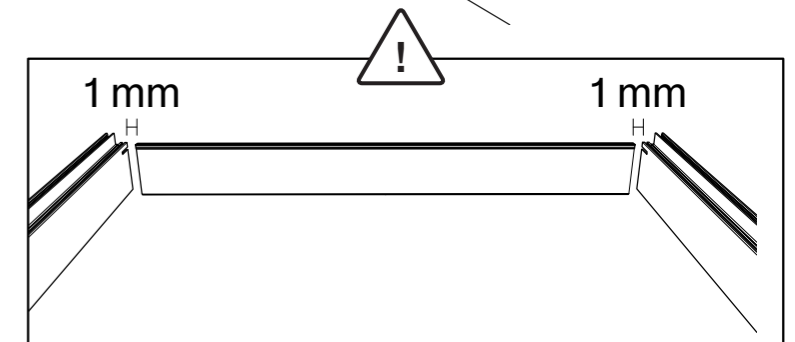
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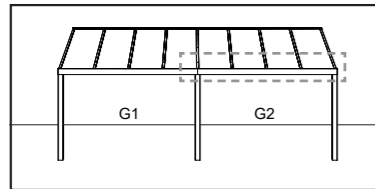
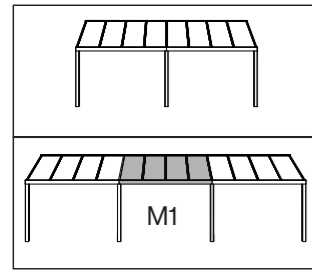
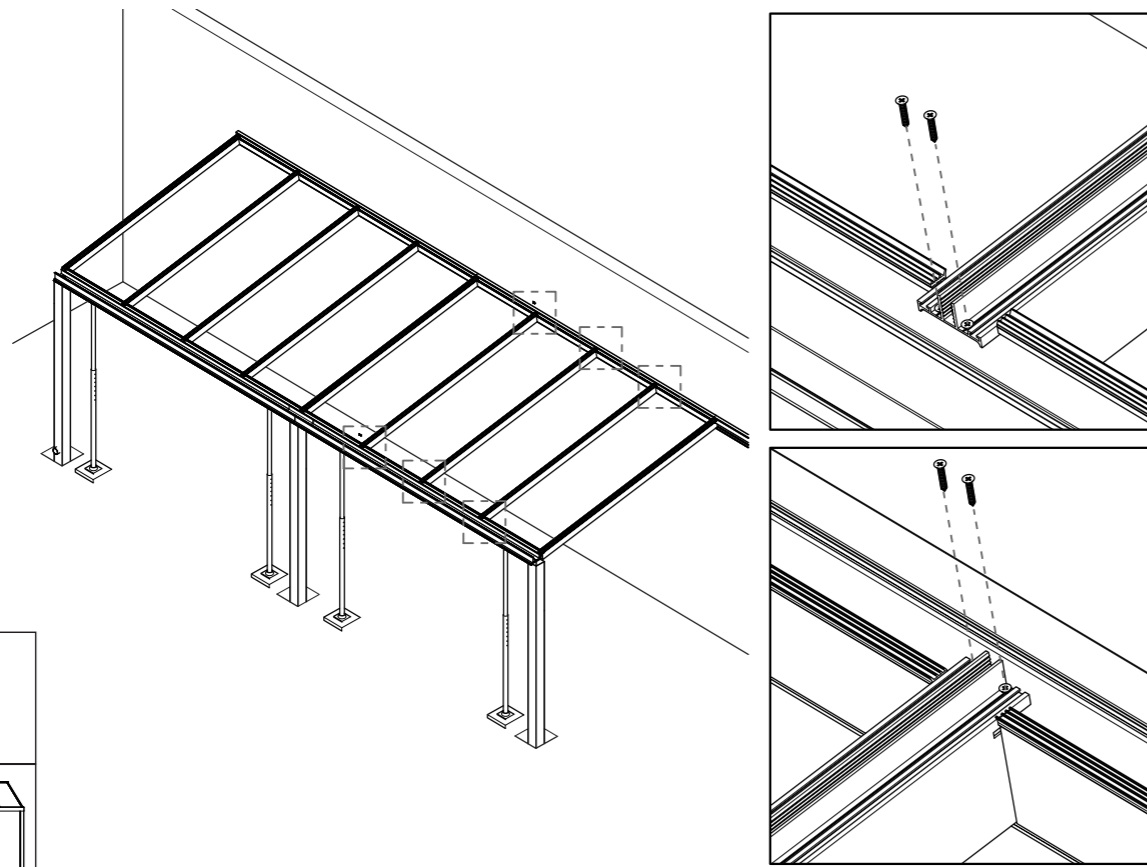
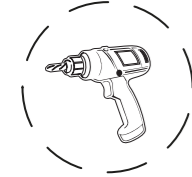
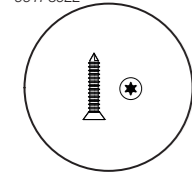


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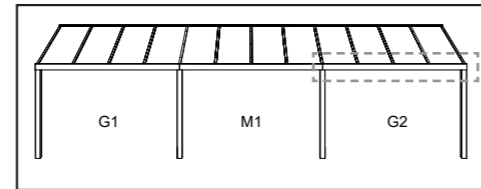


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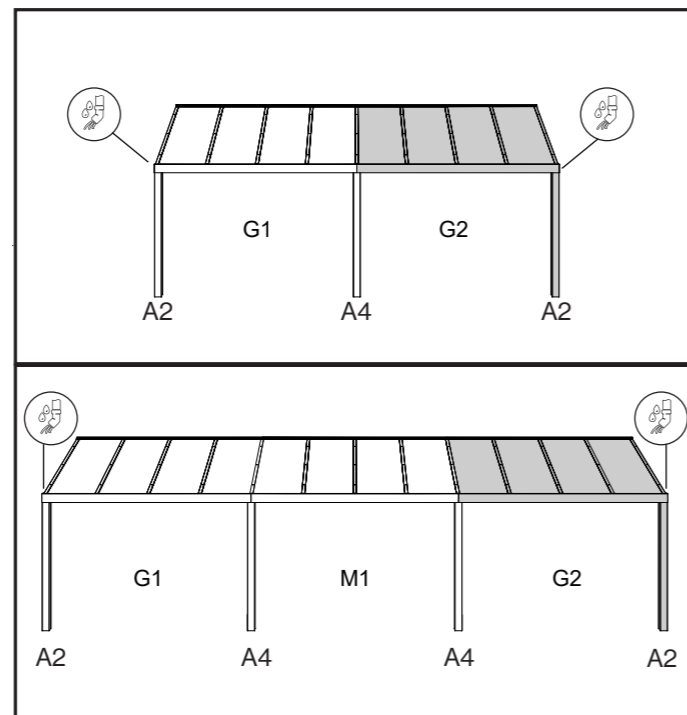


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98

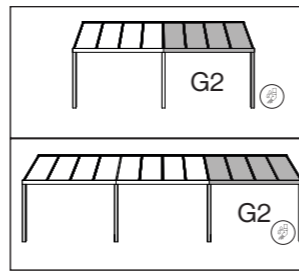
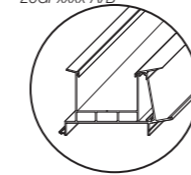
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8.06	all	4.03	-	4.03
9.06	all	5.03	-	4.03
10.06	all	5.03	-	5.03
11.06	polyline D=2.5 3m	5.03	-	6.03
11.06	polyline D=3.5 4m	4.03	3.00	4.03
11.06	glassline D=2.5	5.03	-	6.03
11.06	glassline D=3 3.5 4m	4.03	3.00	4.03
12.06	all	4.03	4.00	4.03

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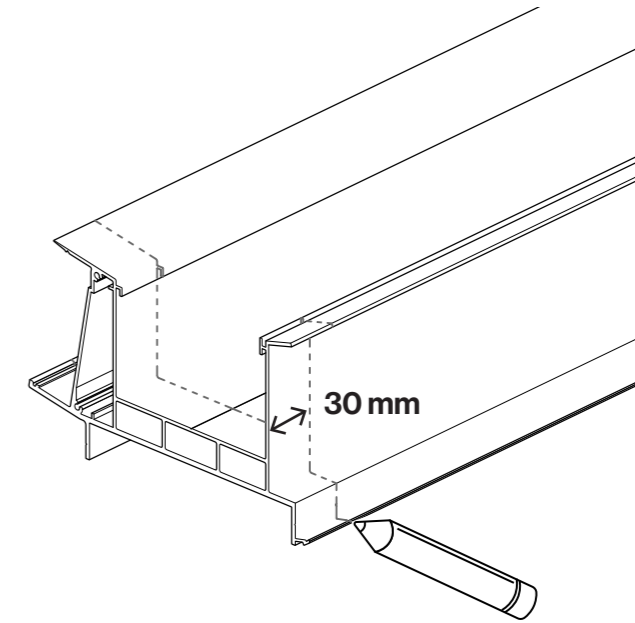


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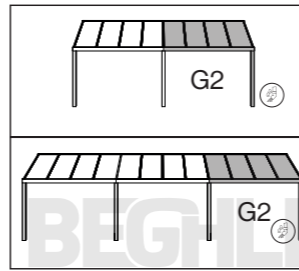
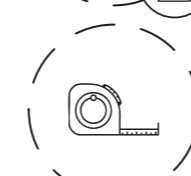
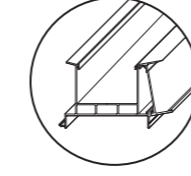


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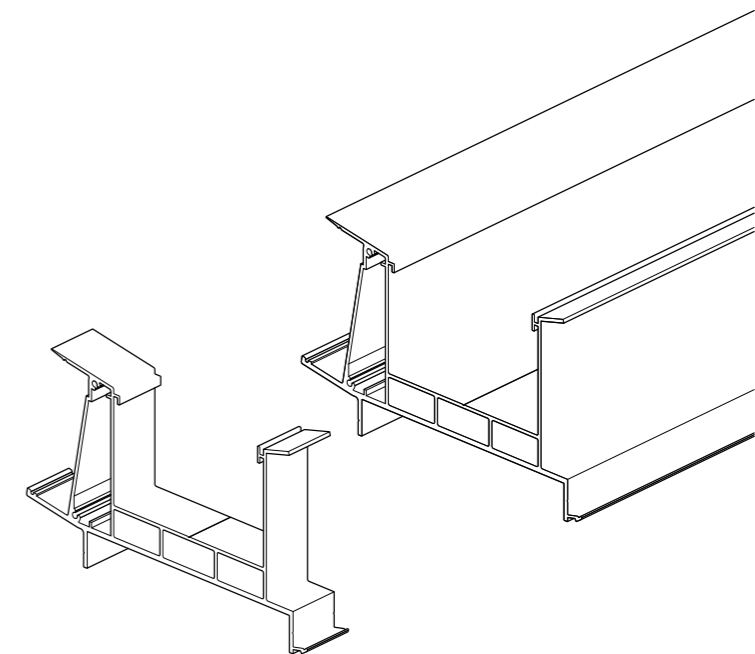


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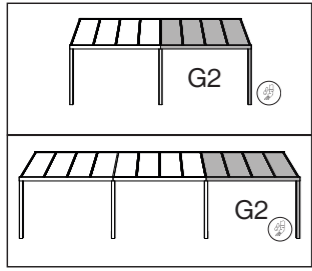
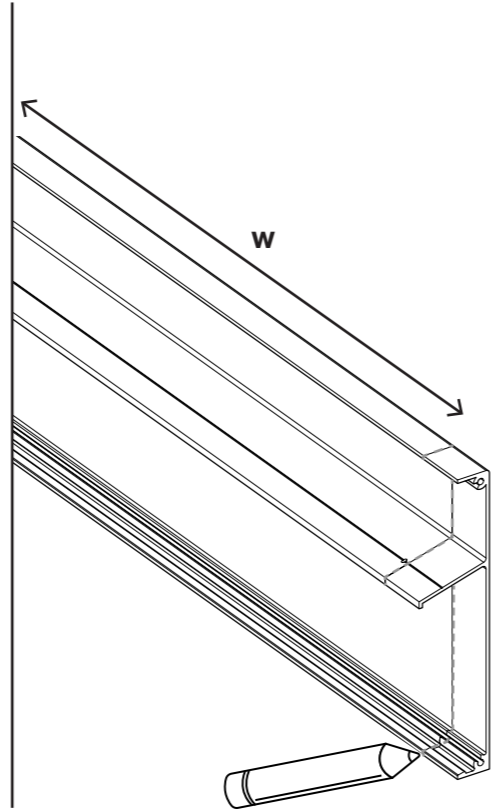
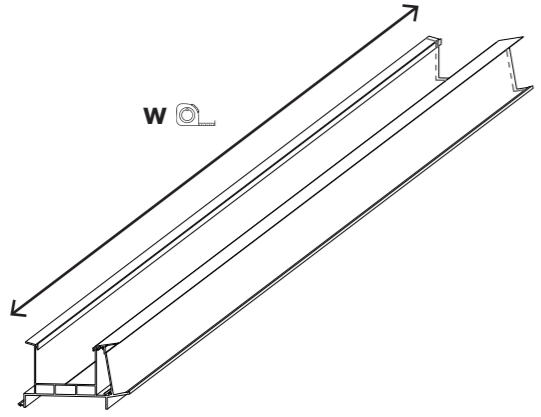
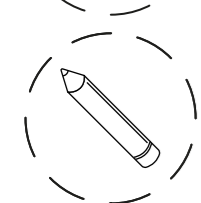
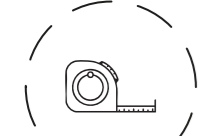
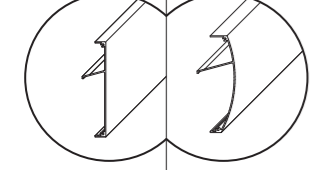
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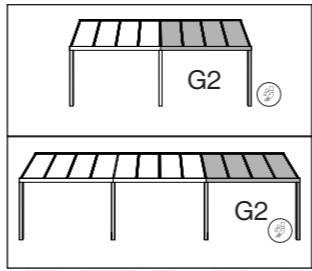
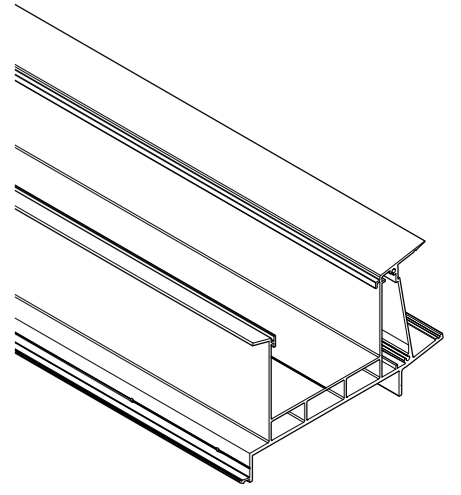
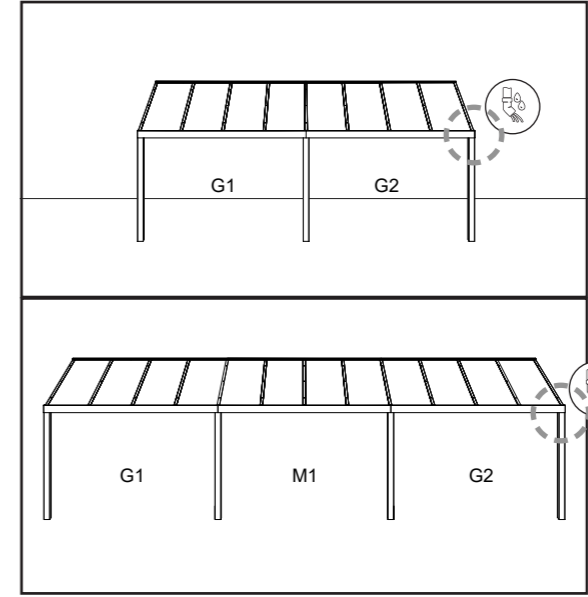
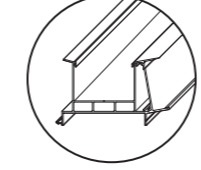
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103

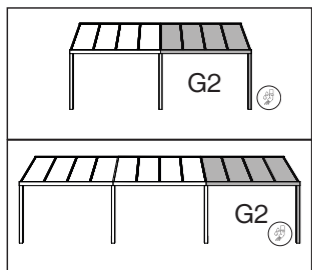
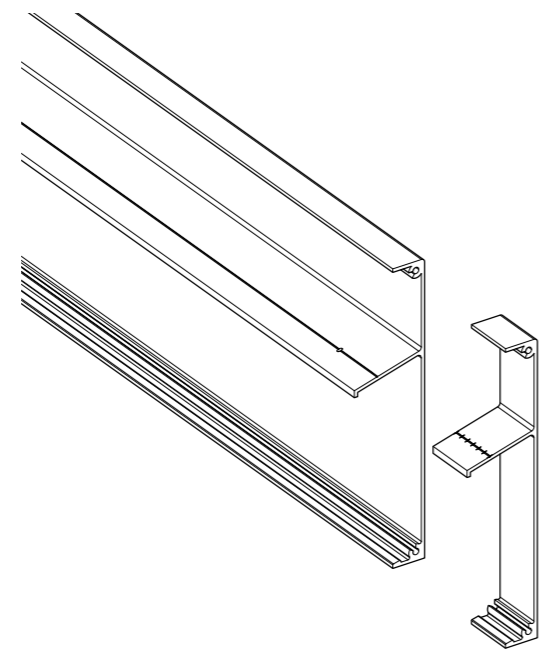
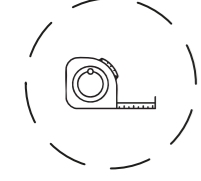
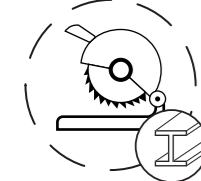
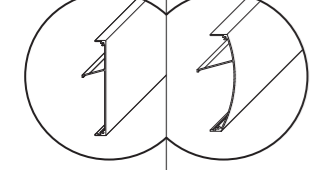


20GPxxx-A/B



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20GCxxx-A/B-S 20GCxxx-A/B-R



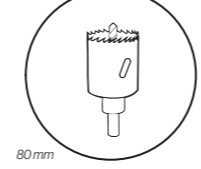
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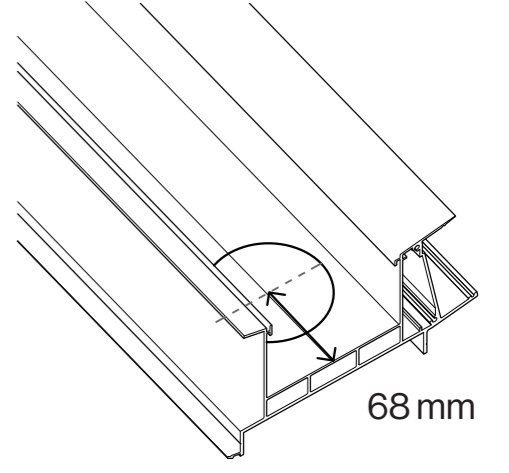
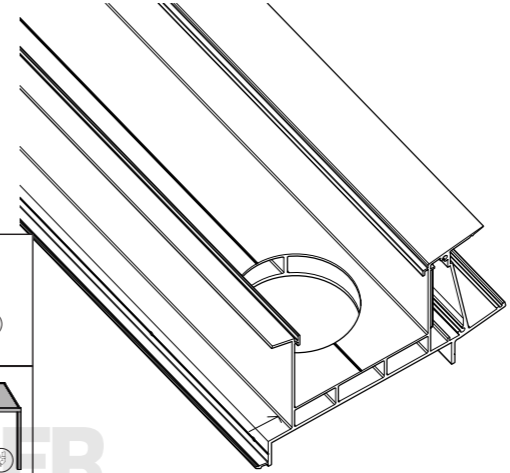
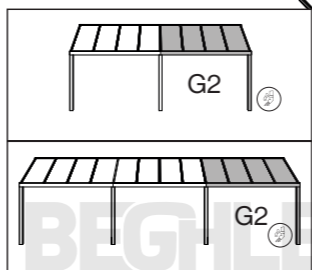
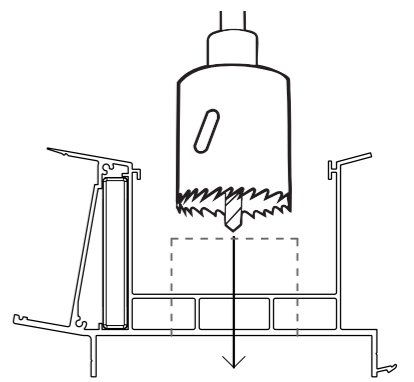
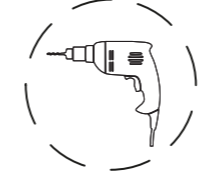
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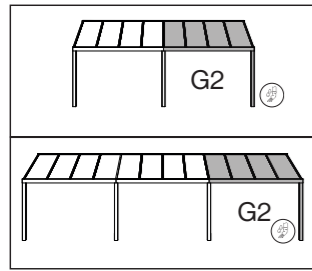
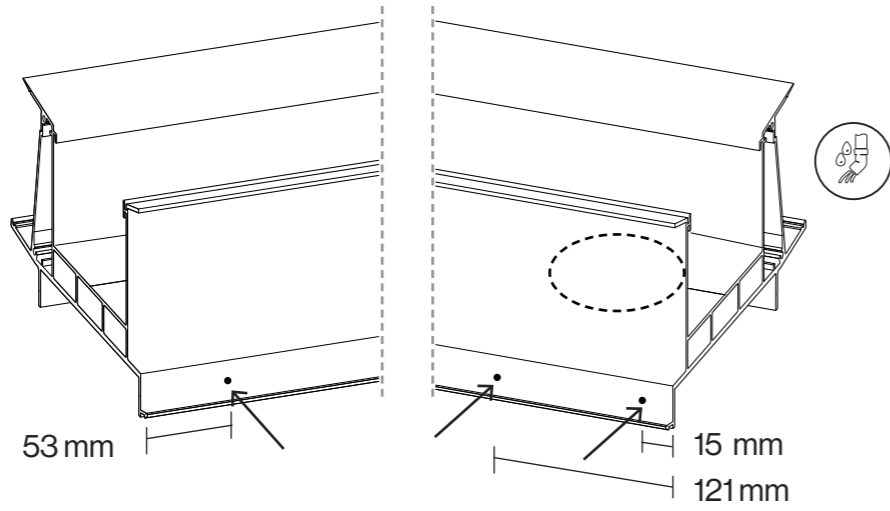
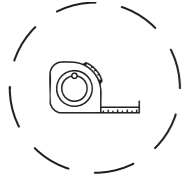
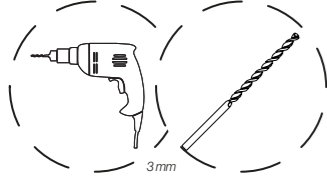
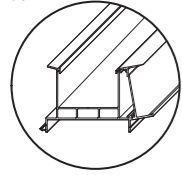


80 mm

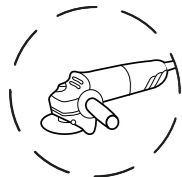


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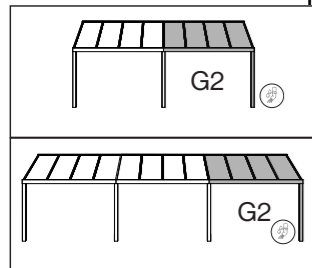
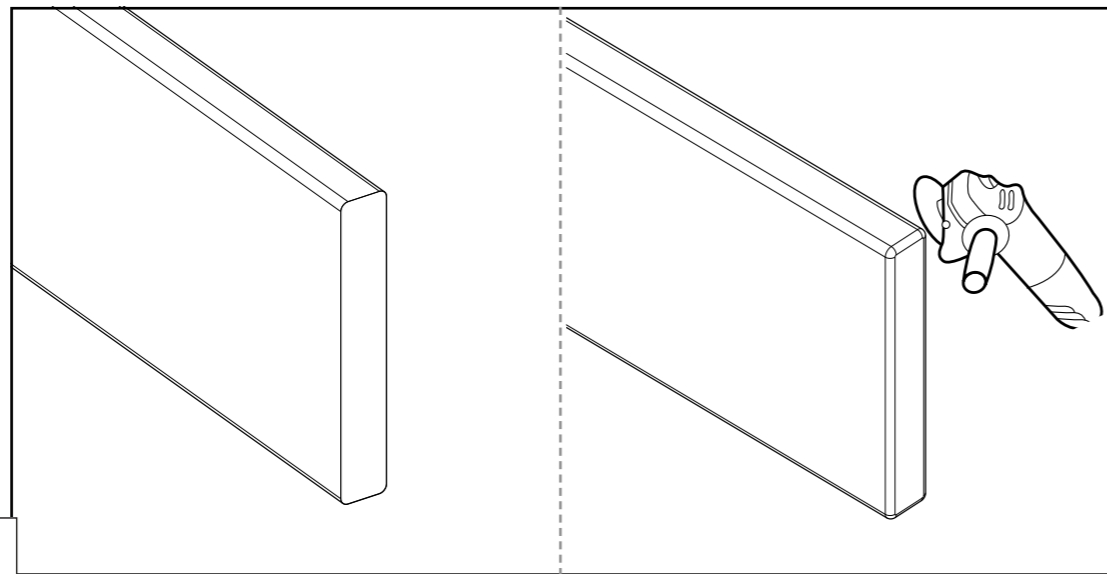
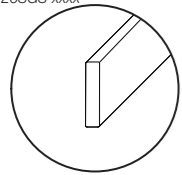
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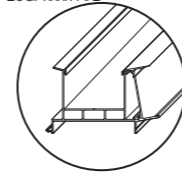


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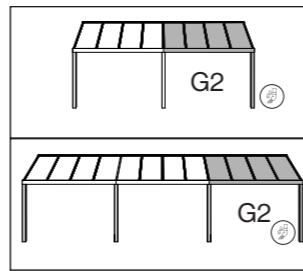
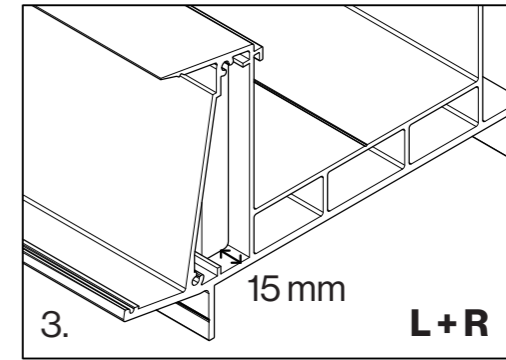
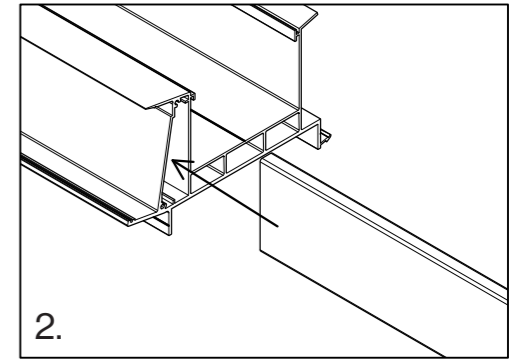
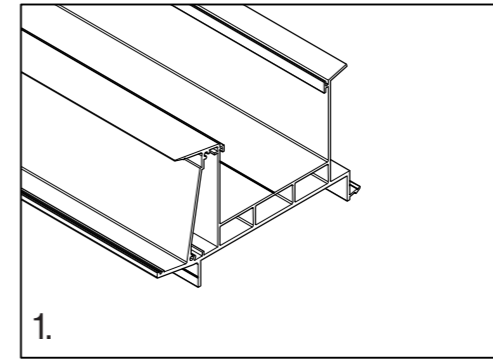
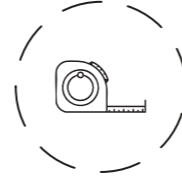
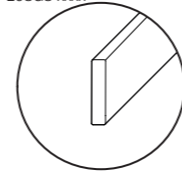


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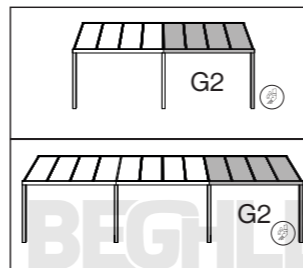
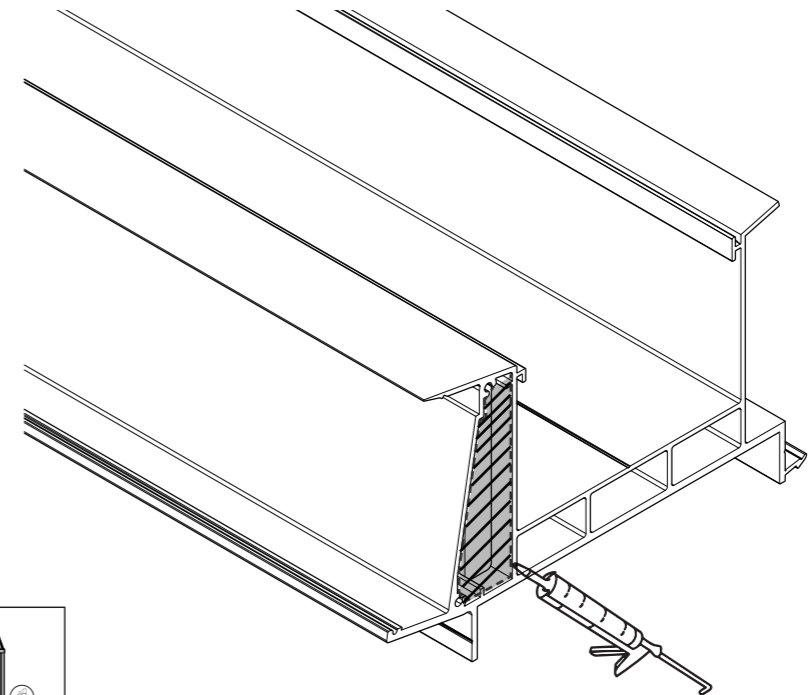


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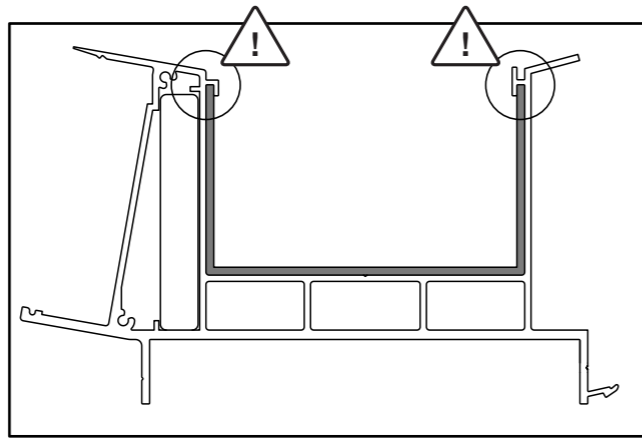
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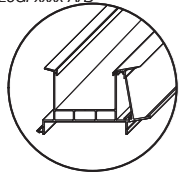


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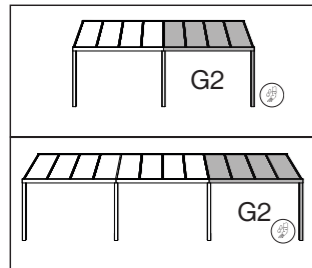
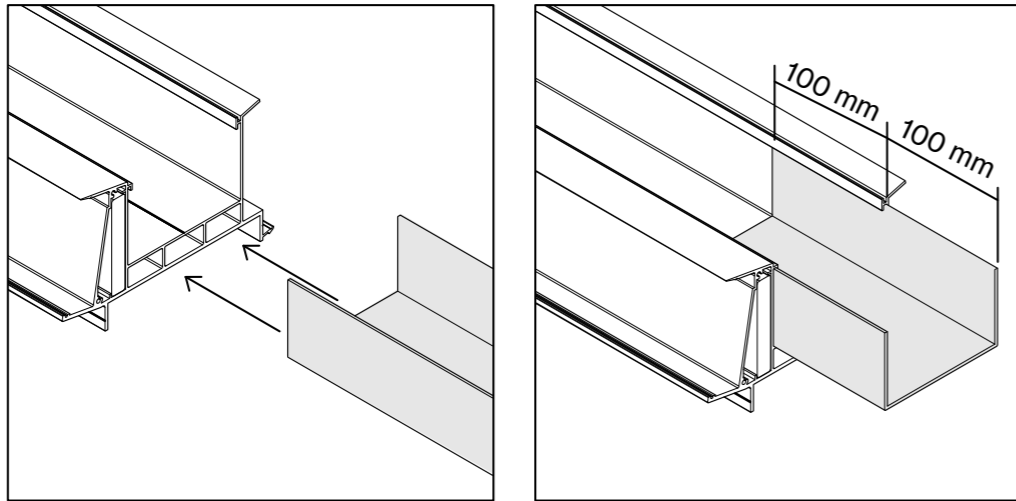
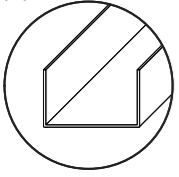
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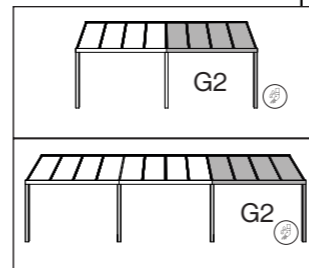
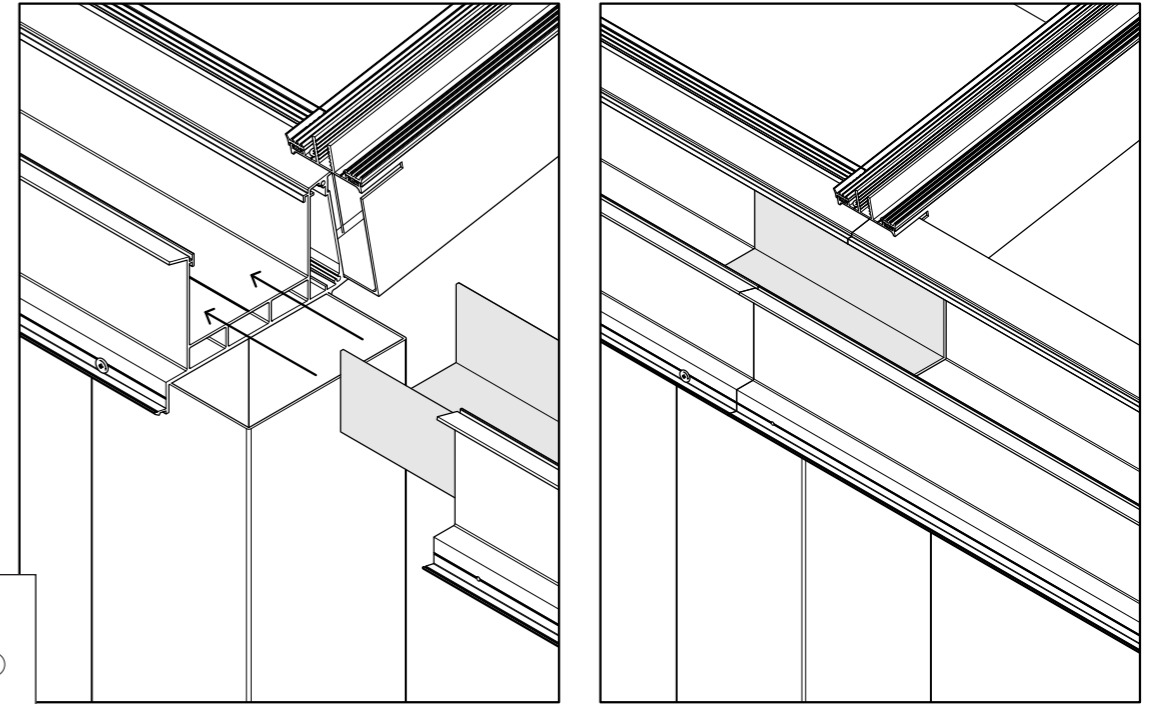
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20KS



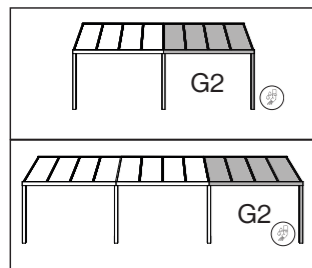
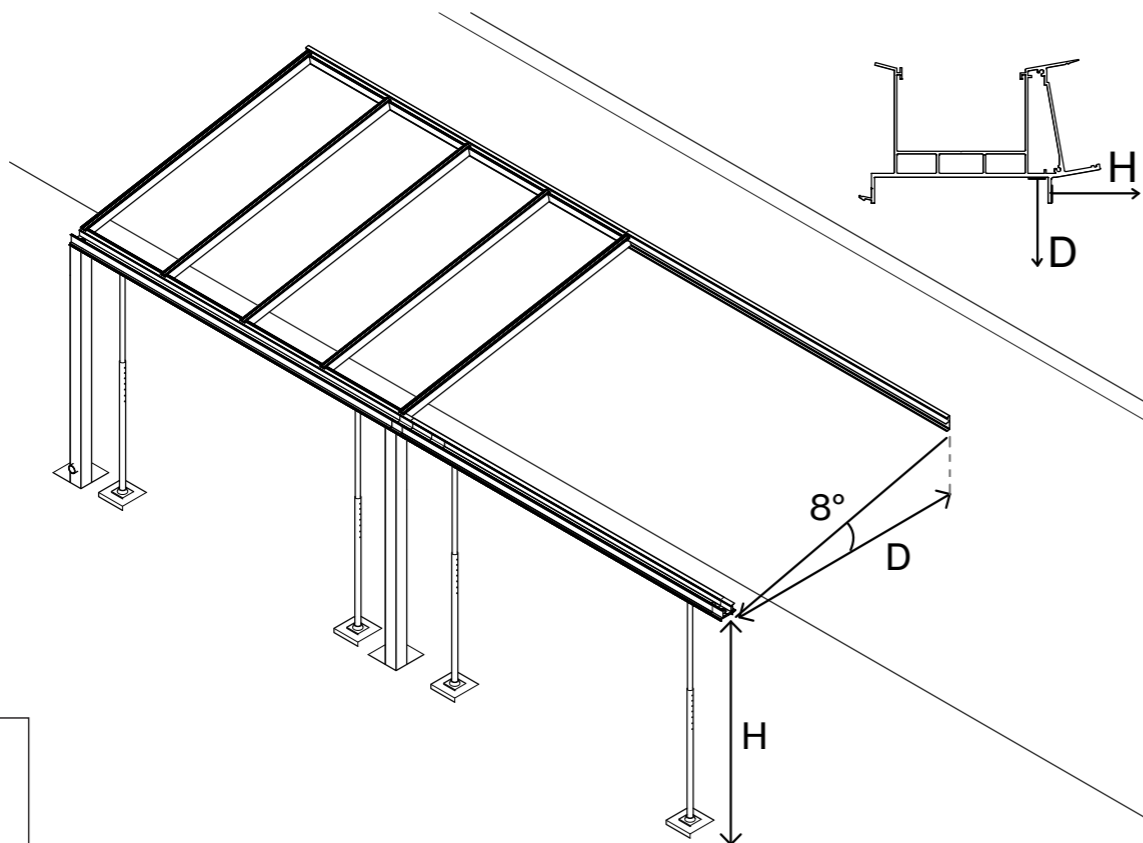
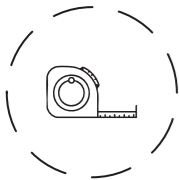
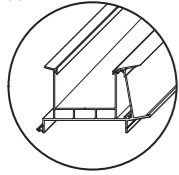
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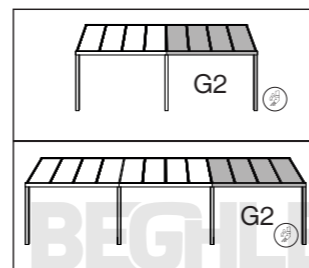
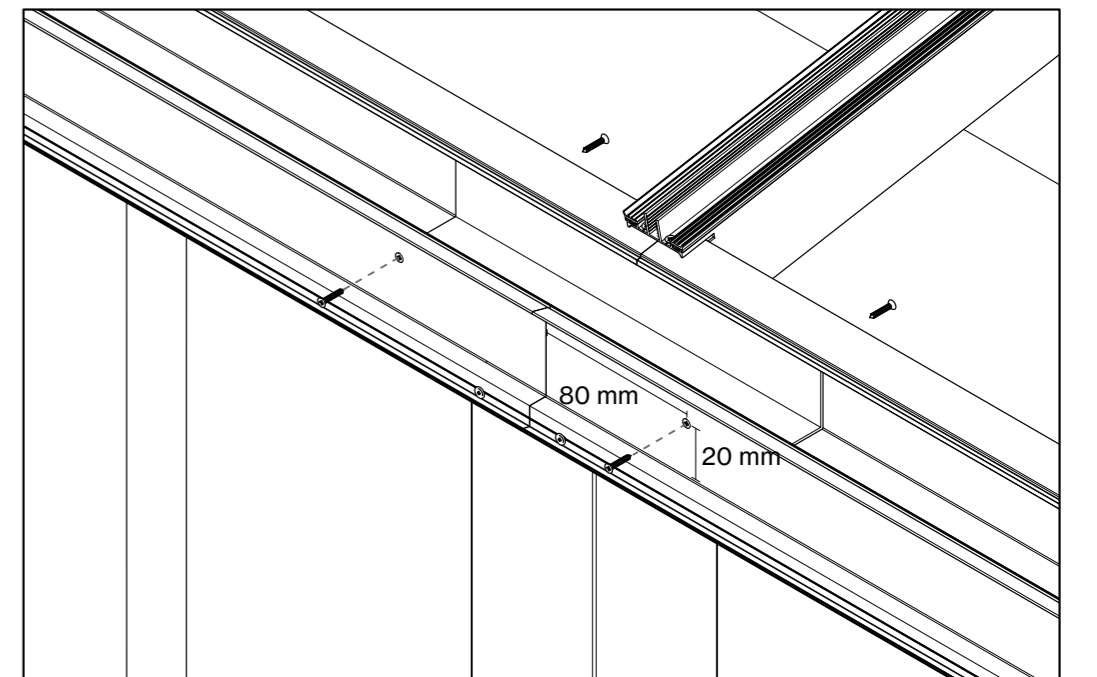
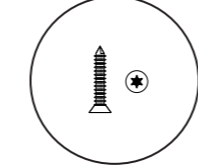
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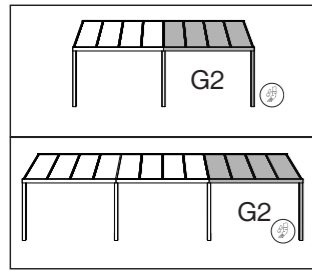
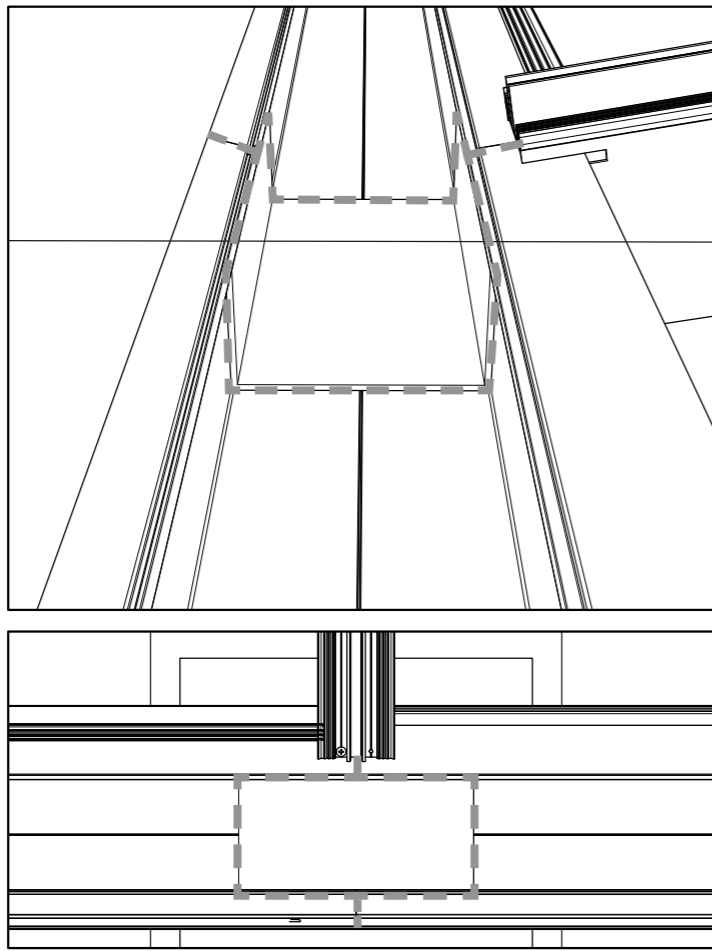


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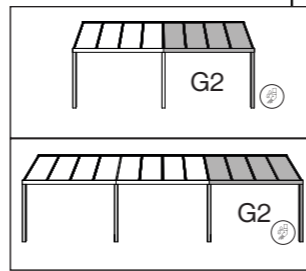
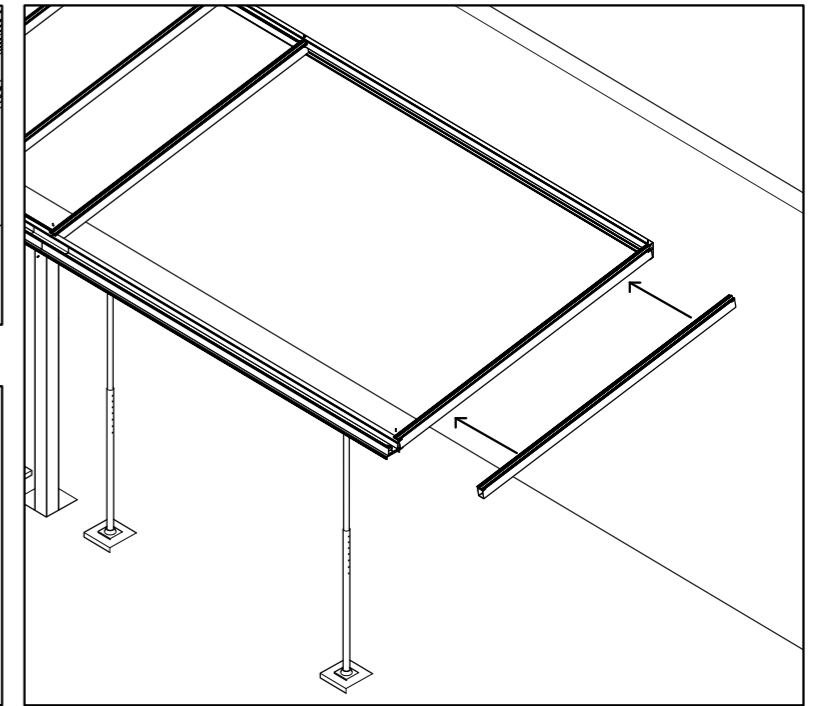
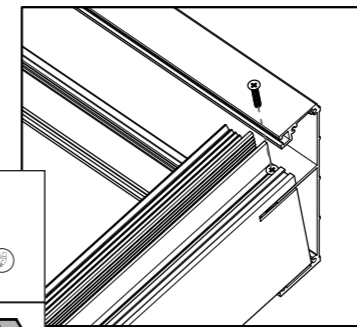
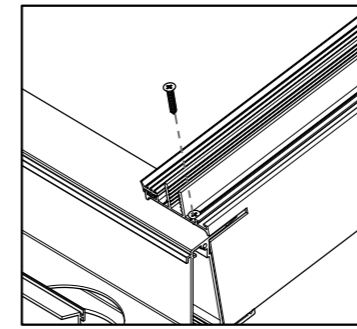
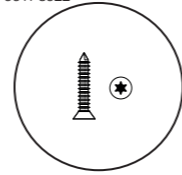
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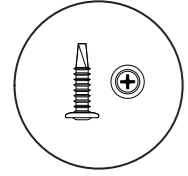


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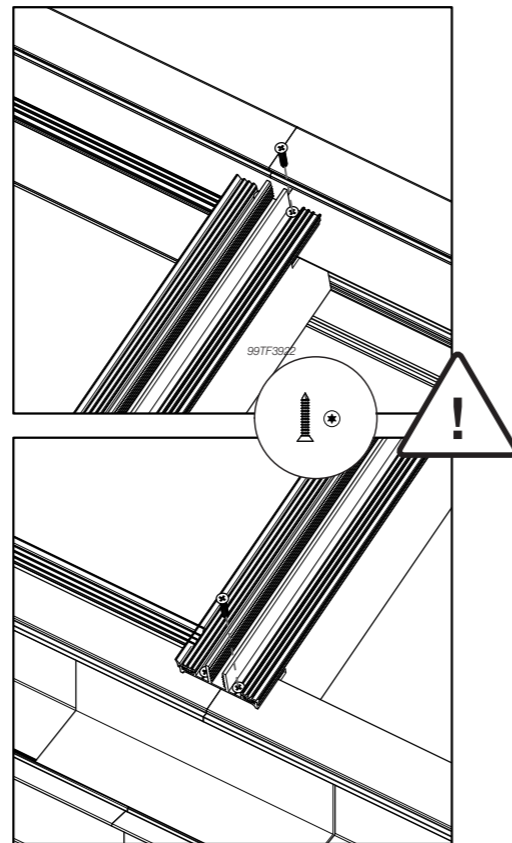
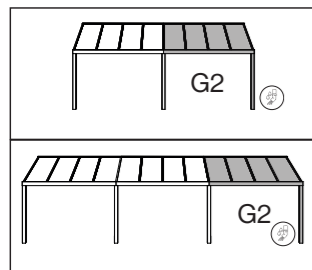
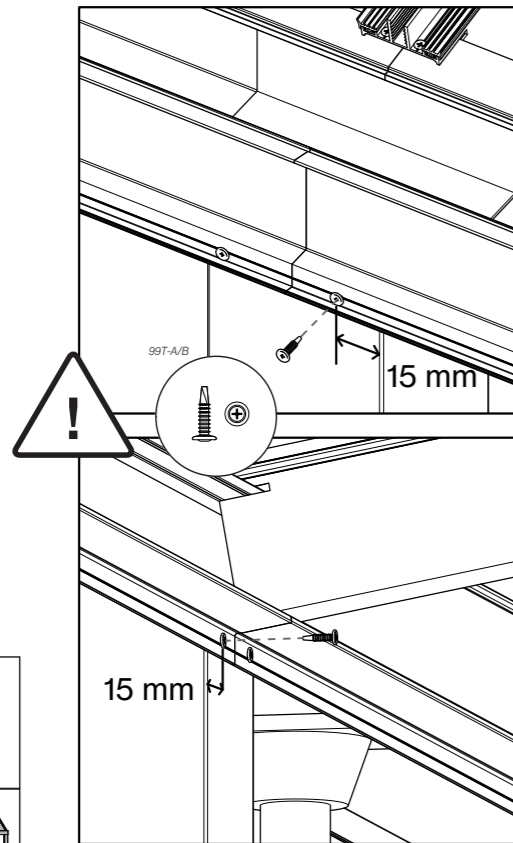
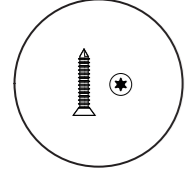
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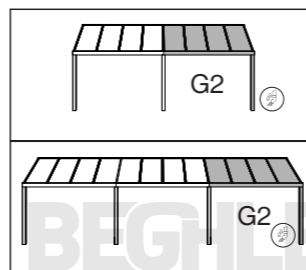
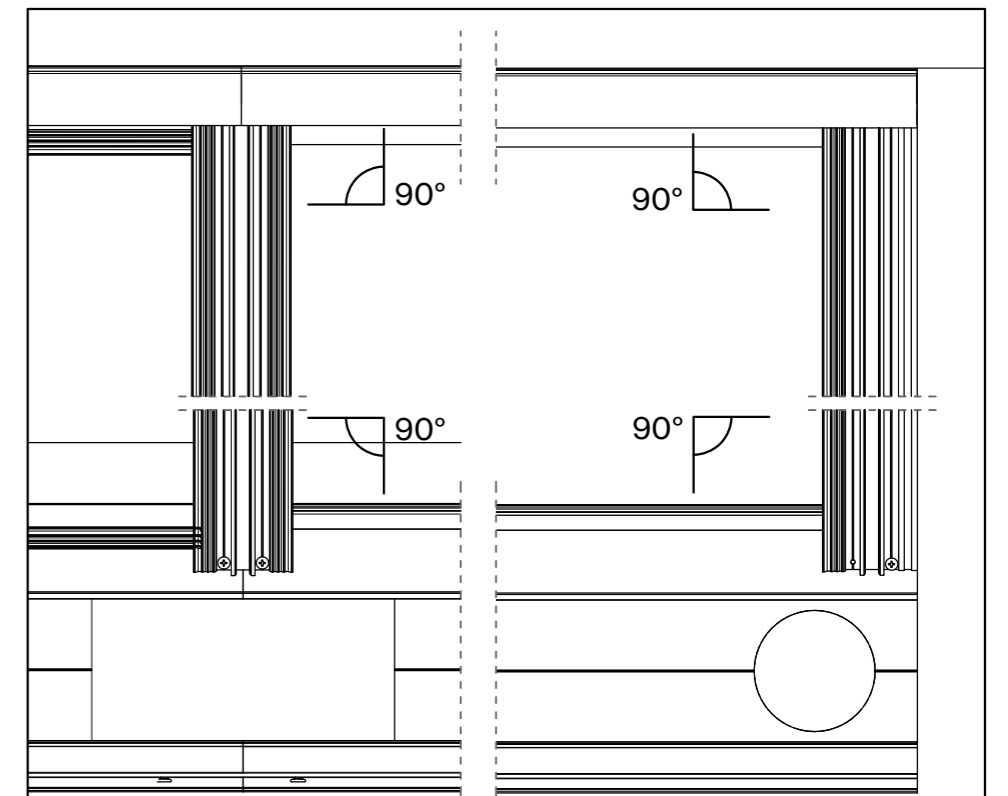
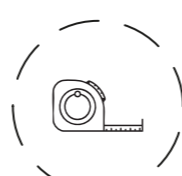
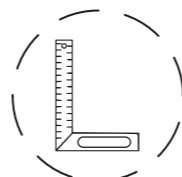
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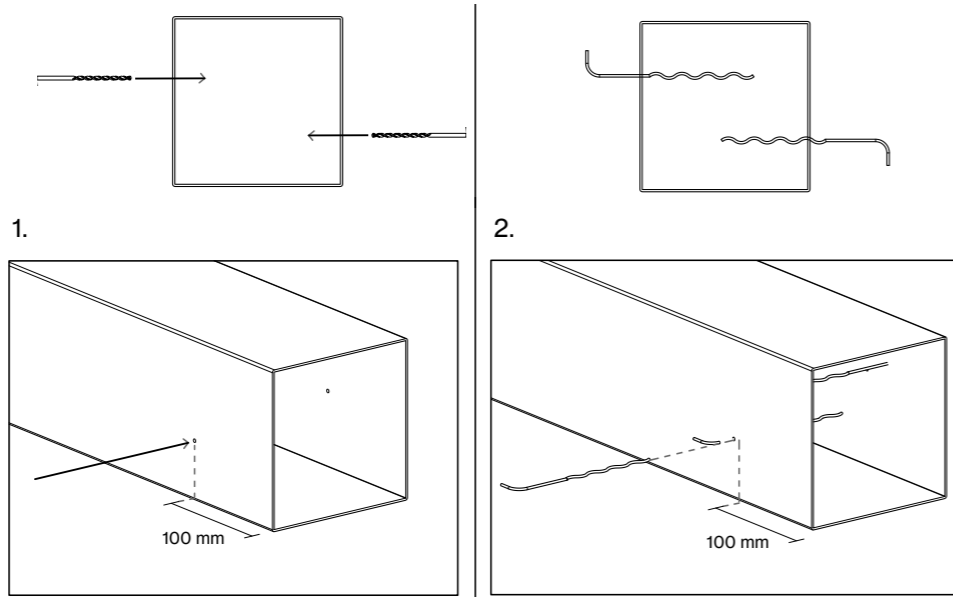
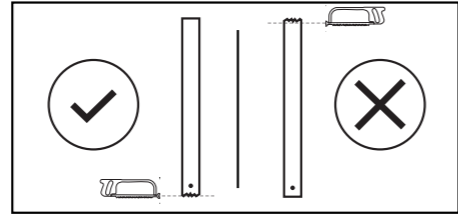
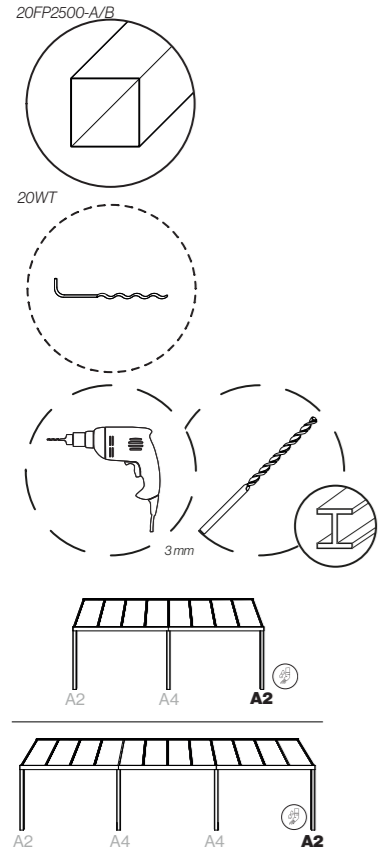
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	2.10	2.45	2.52	2.59	2.66
	2.15	2.50	2.57	2.64	2.71
	2.20	2.55	2.62	2.69	2.76
	2.25	2.60	2.67	2.74	2.81
	2.30	2.65	2.72	2.79	2.86
	2.35	2.70	2.77	2.84	2.91
	2.40	2.75	2.82	2.89	2.96
	2.45	2.80	2.87	2.94	3.01
	2.50	2.85	2.92	2.99	3.06
2.55	2.90	2.97	3.04	3.11	
2.60	2.95	3.02	3.09	3.16	

119

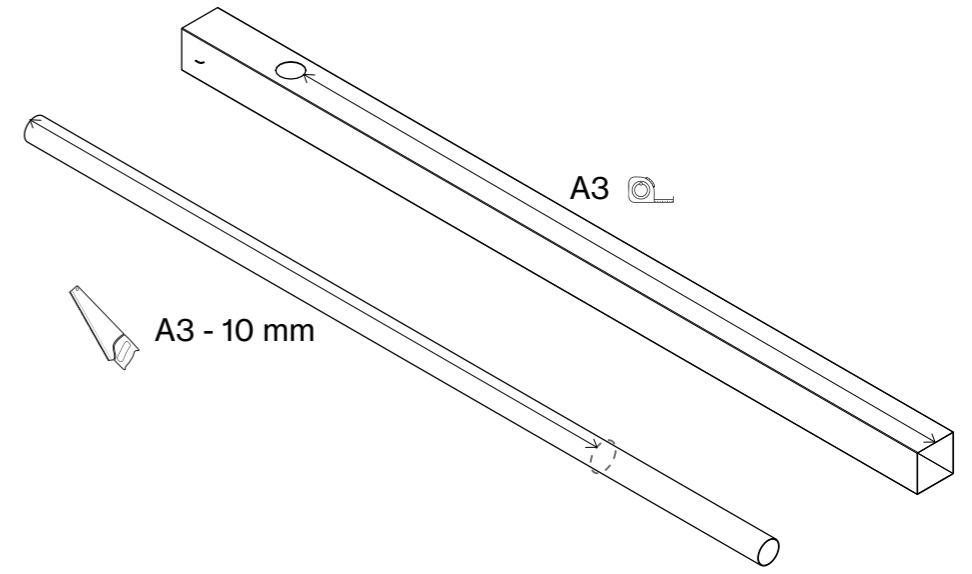
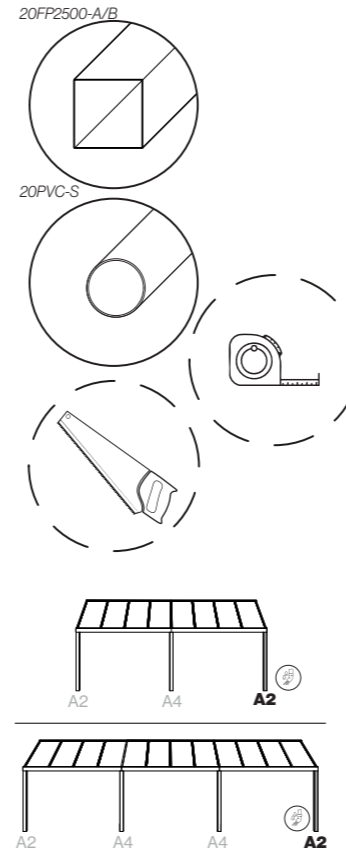
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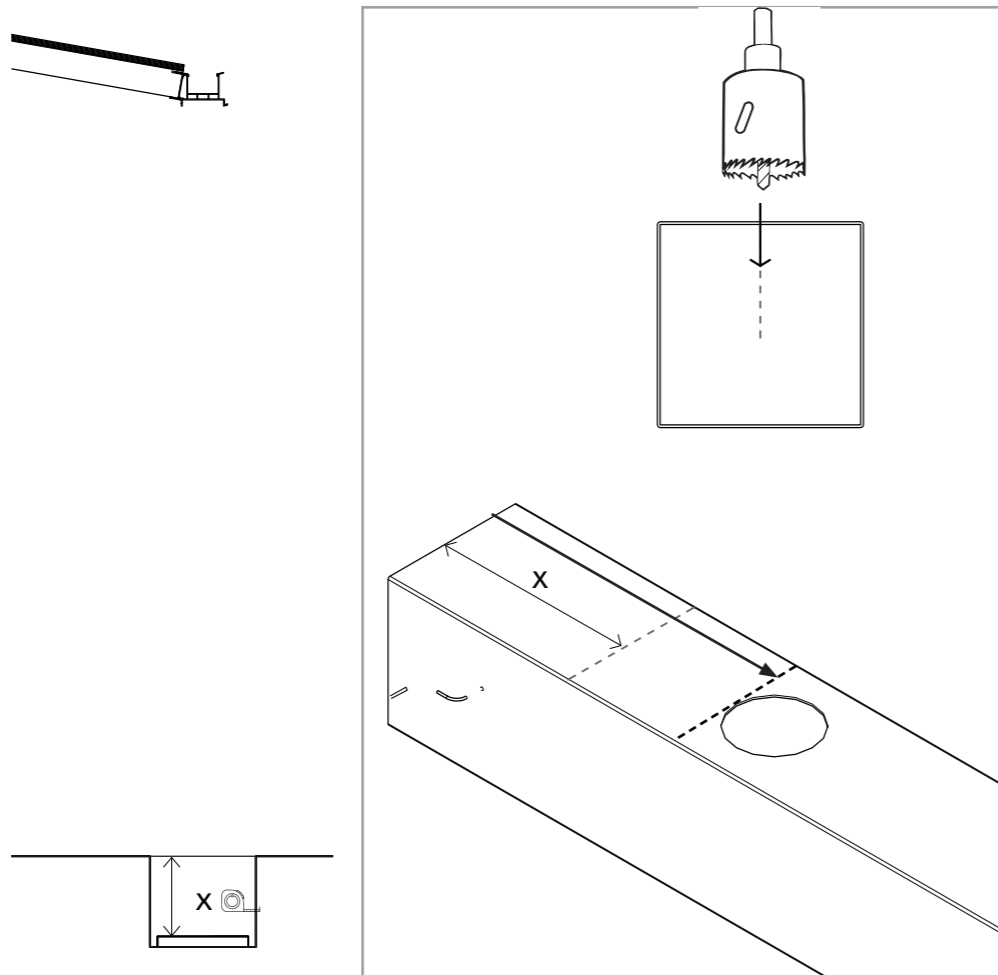
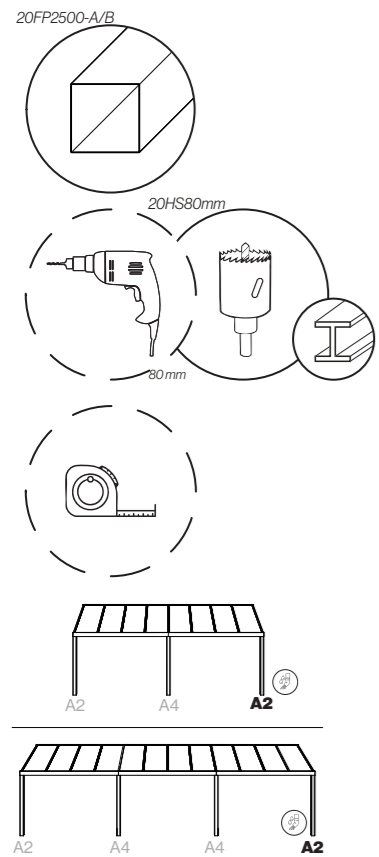
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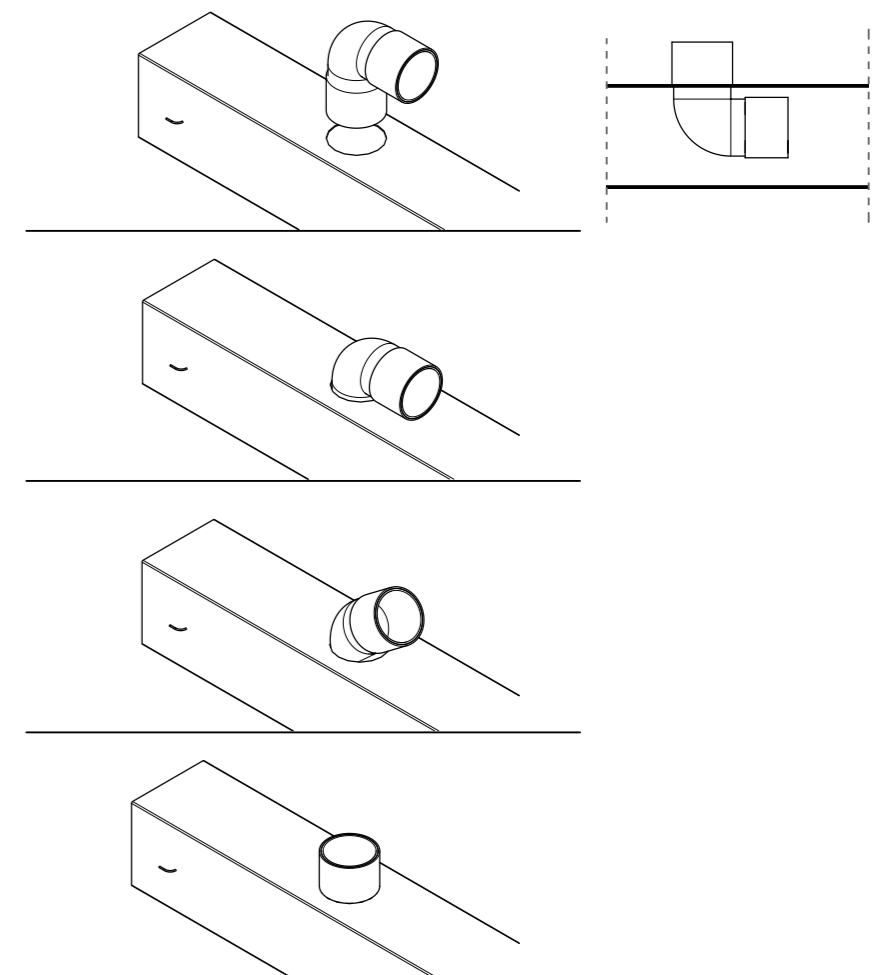
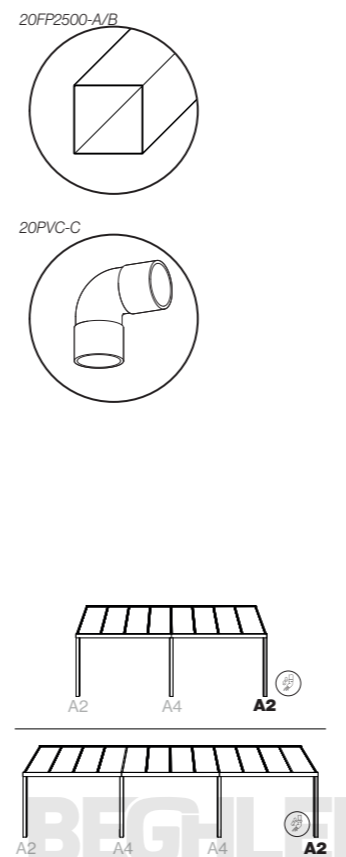
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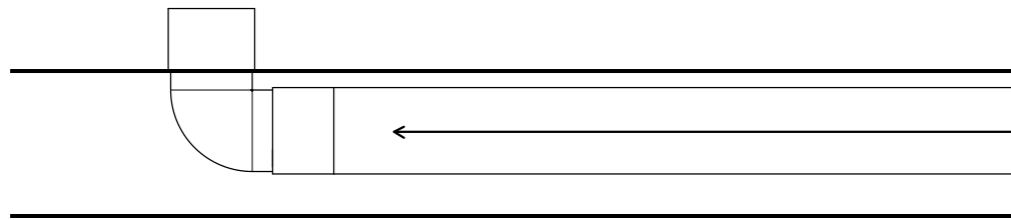
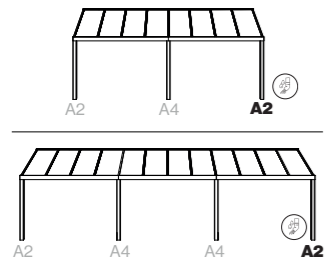
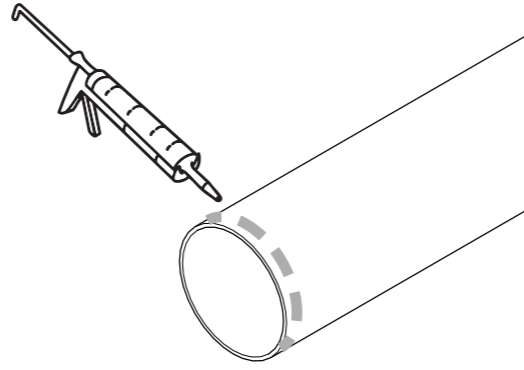
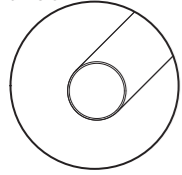


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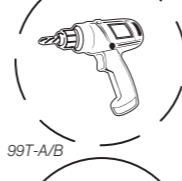
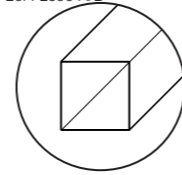
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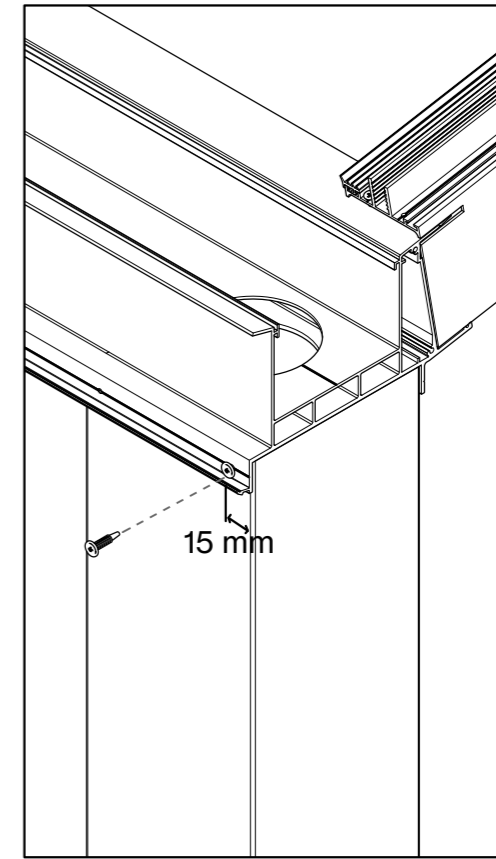
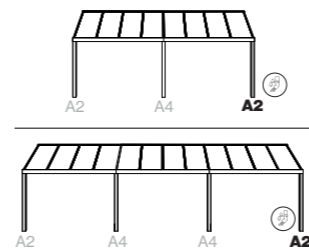
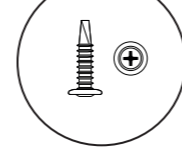


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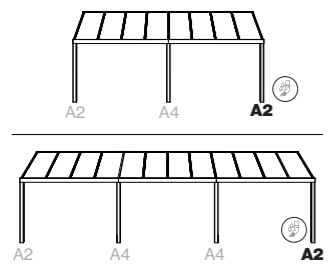
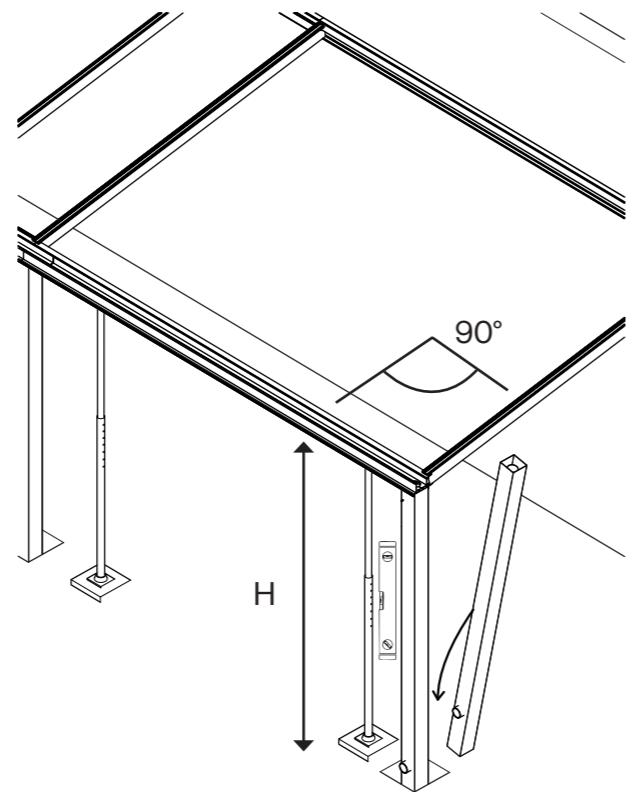
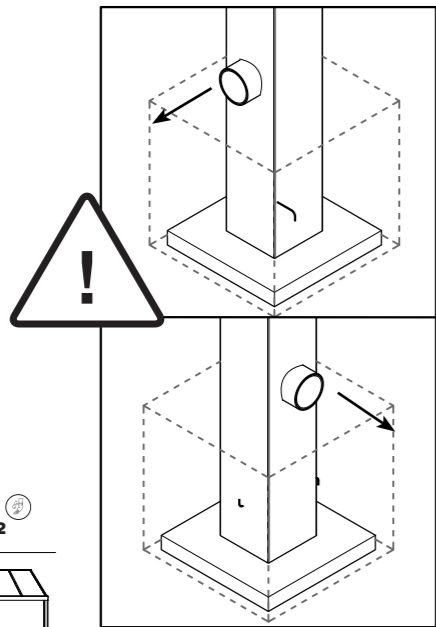
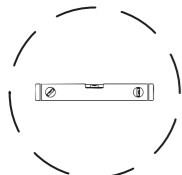
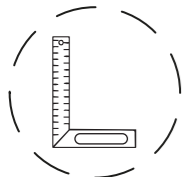


99T-A/B

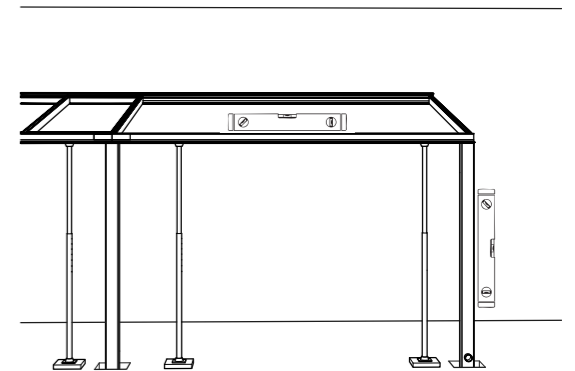
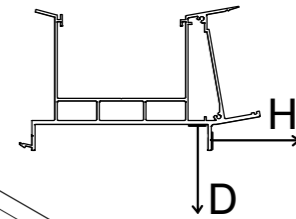
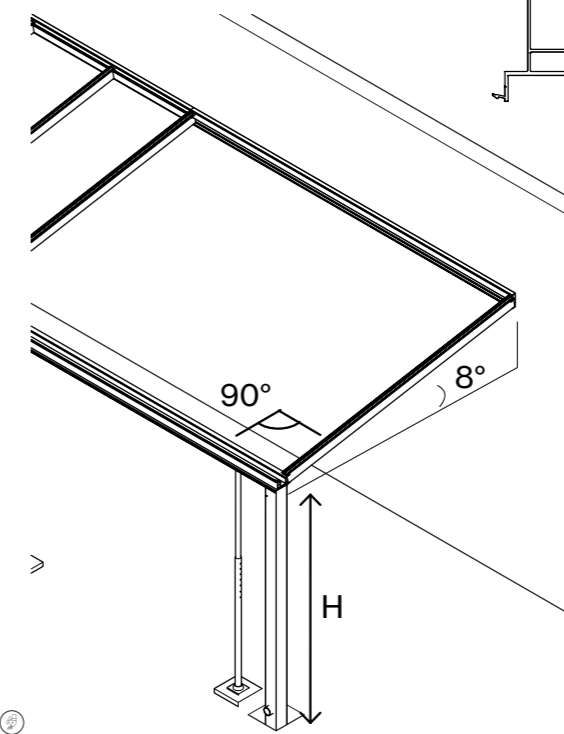
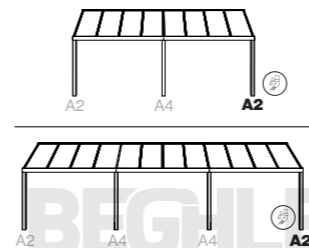
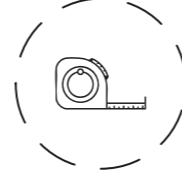
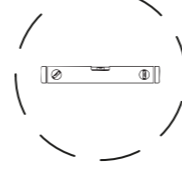
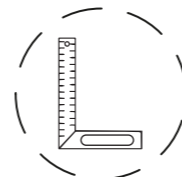


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126



128

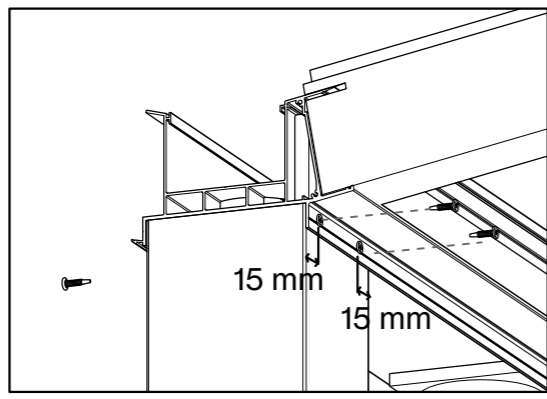
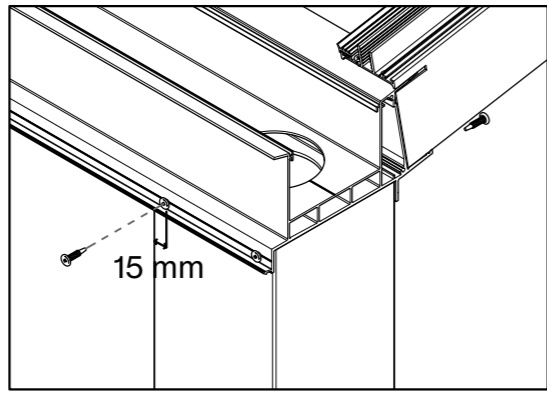
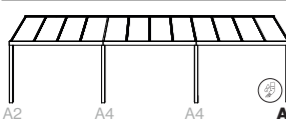
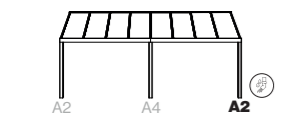
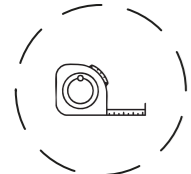
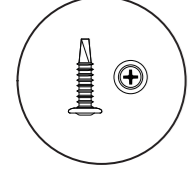


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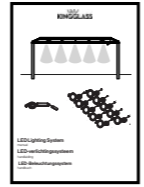
99T-A/B



LED

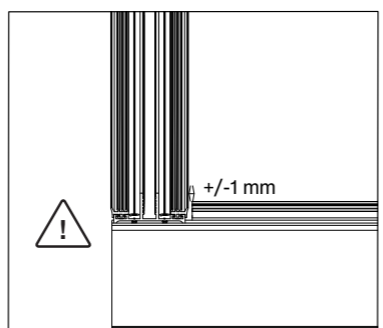
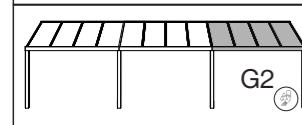
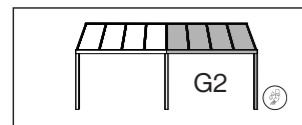
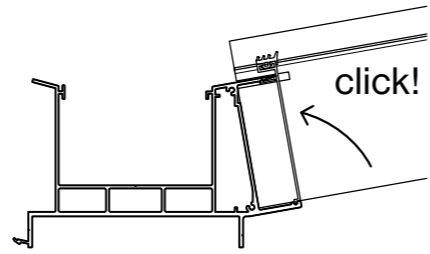
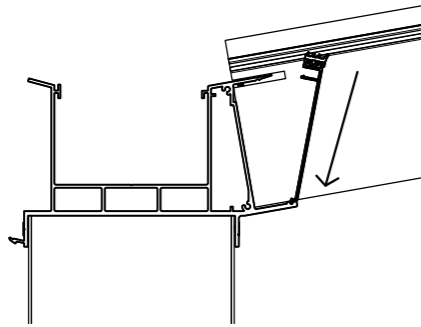
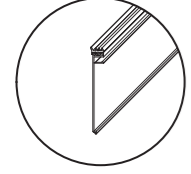
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siehe LED Anleitung Schritt 17



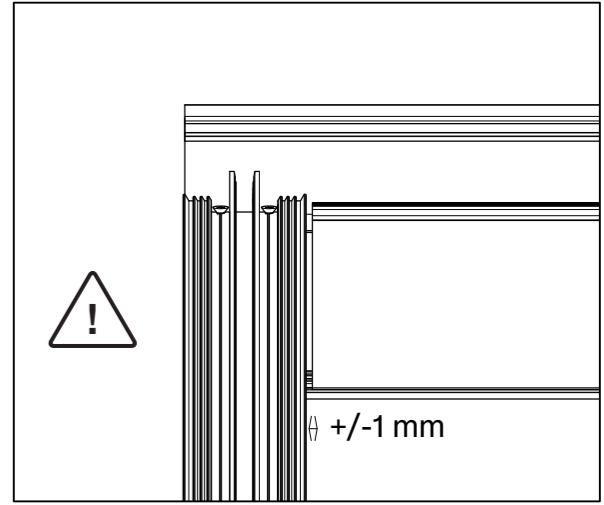
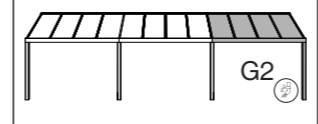
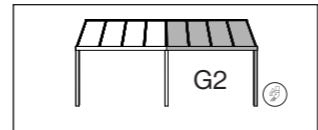
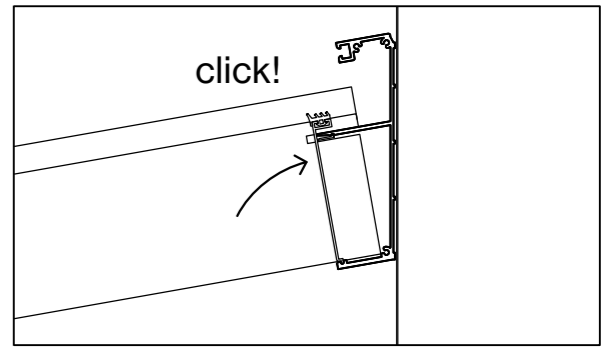
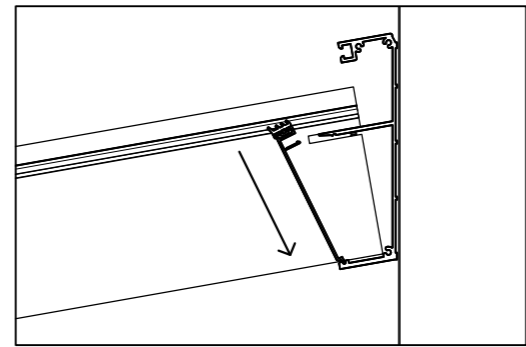
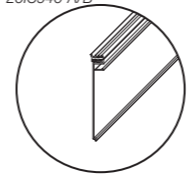
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20IC940-A/B



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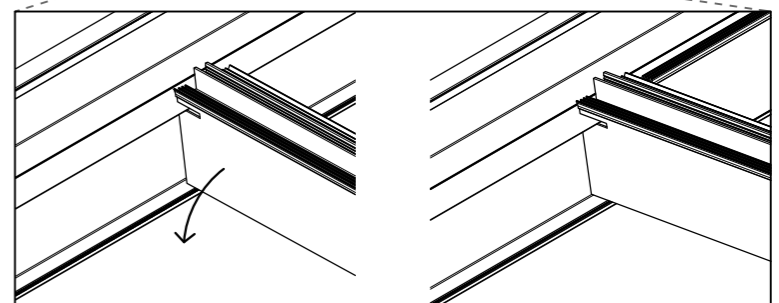
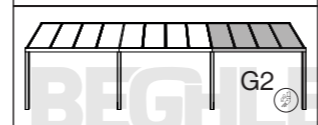
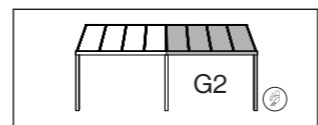
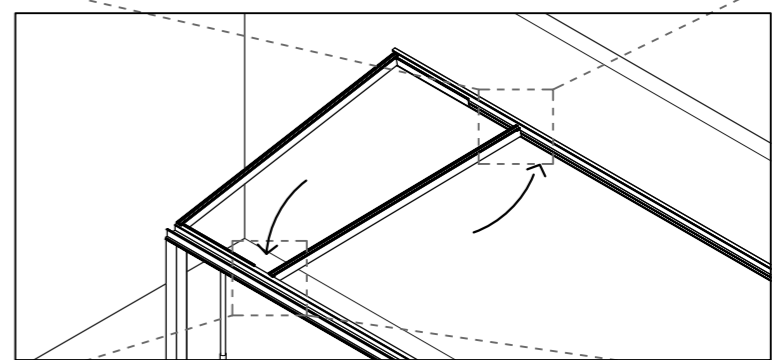
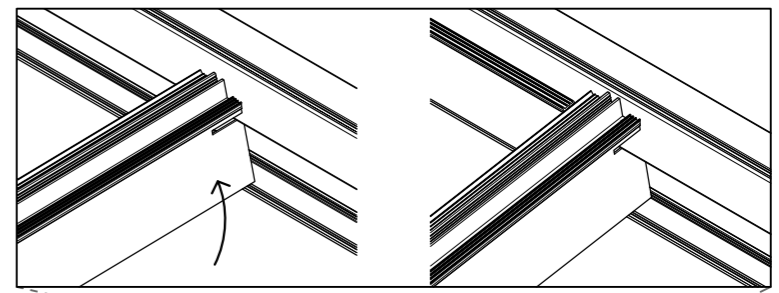
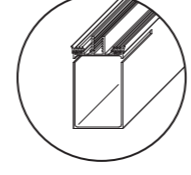
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132

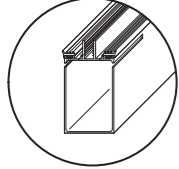
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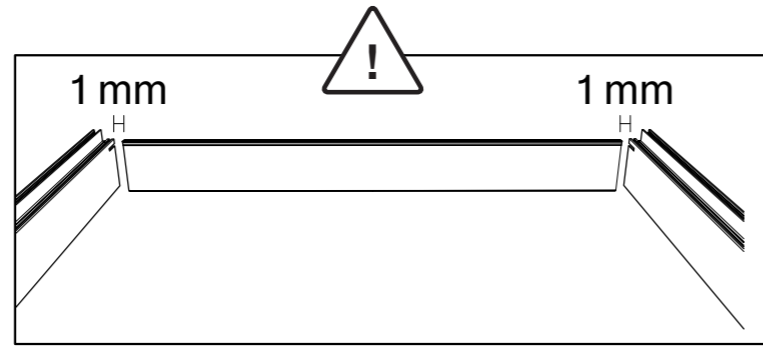
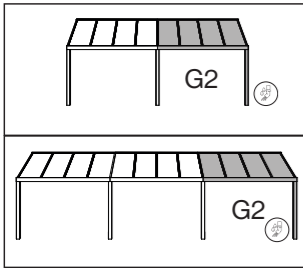
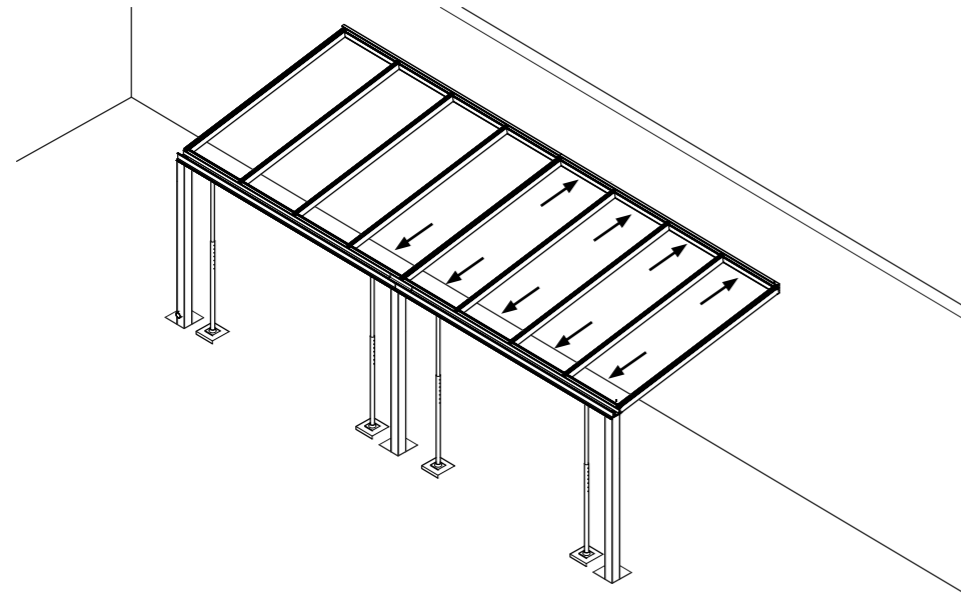
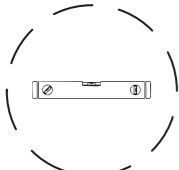
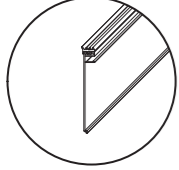
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133

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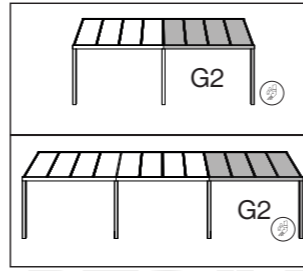
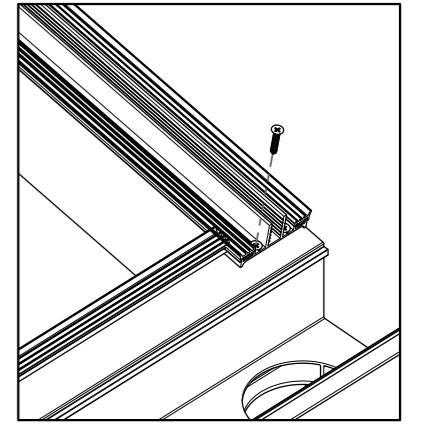
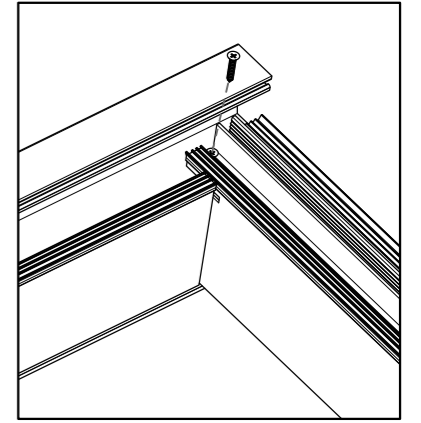
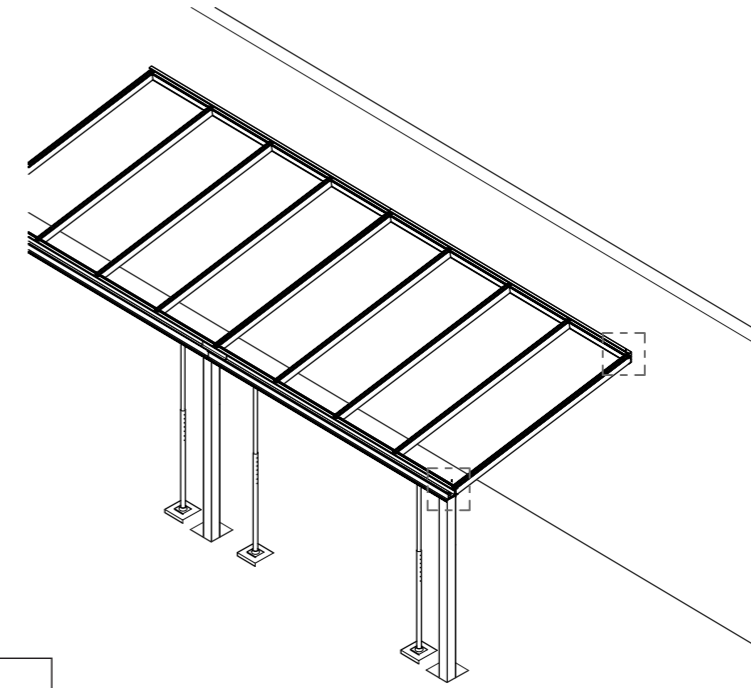
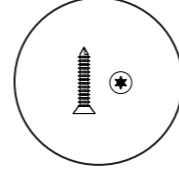


20IC940-A/B



135

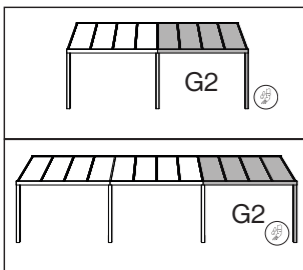
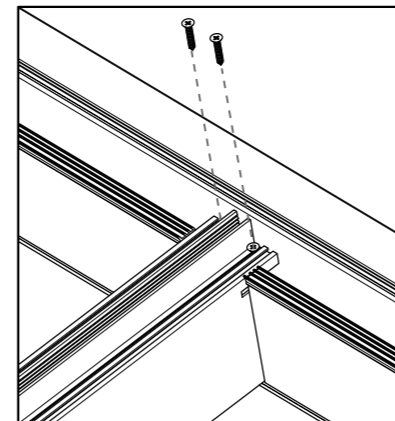
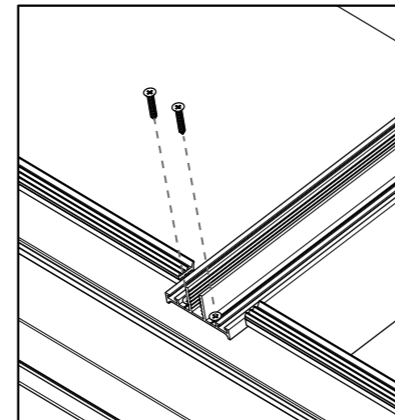
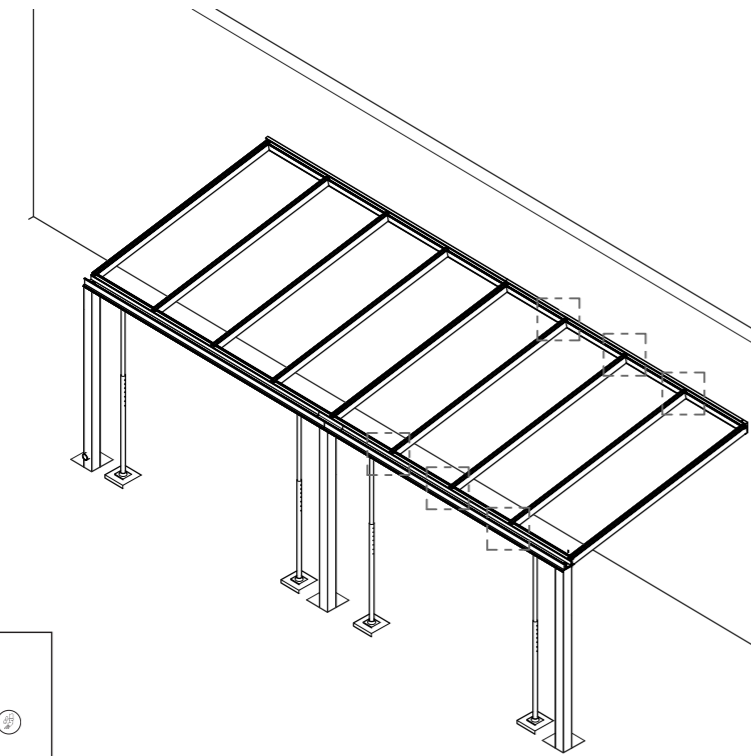
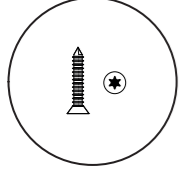
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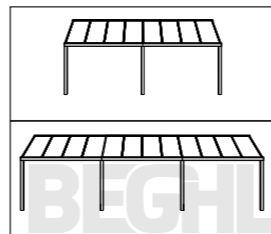
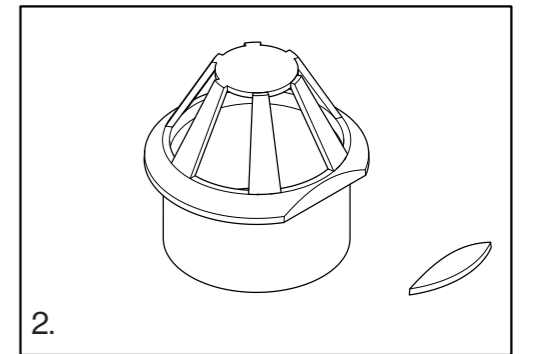
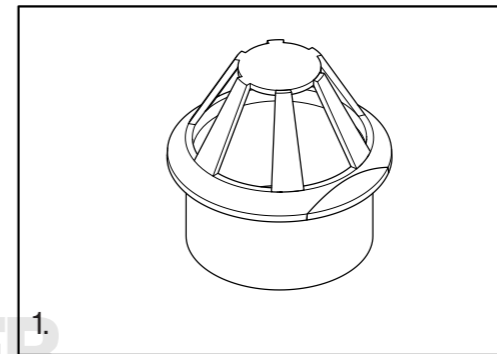
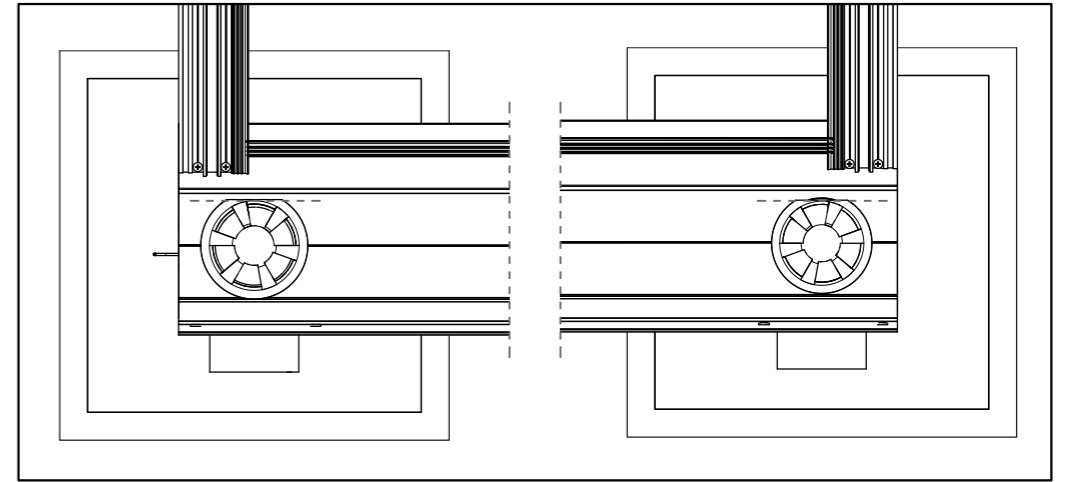
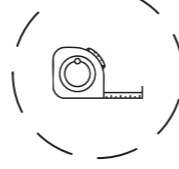
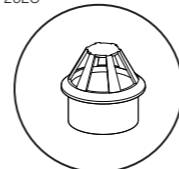
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136

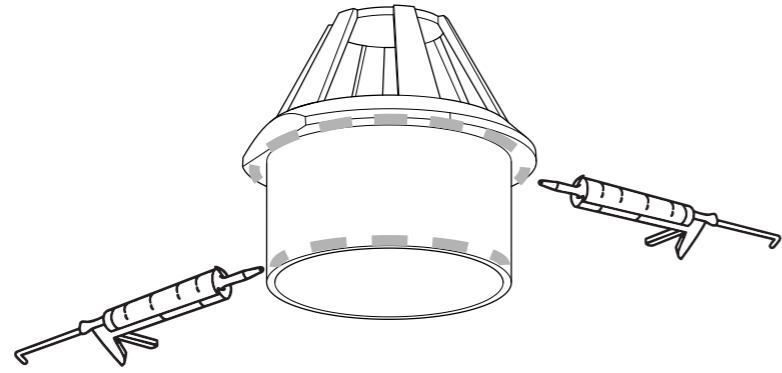
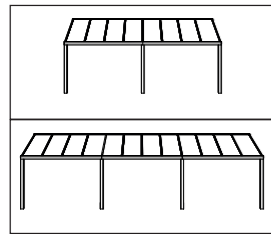
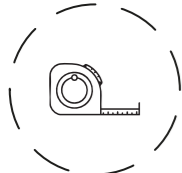
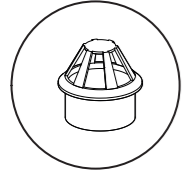
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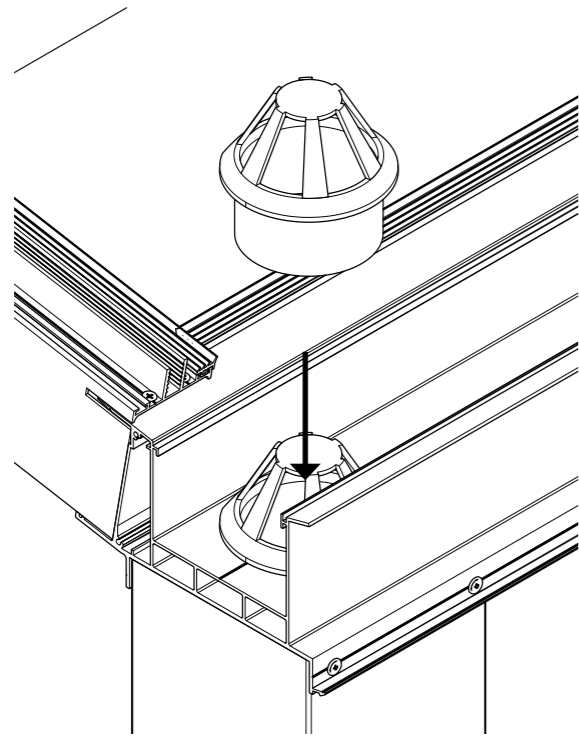
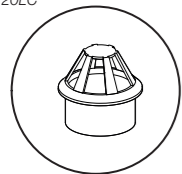
137

20LC

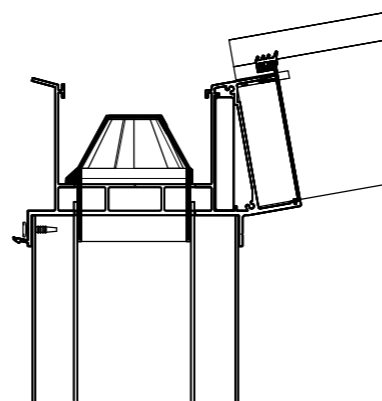


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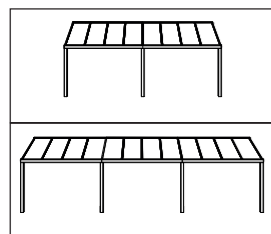
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L+R

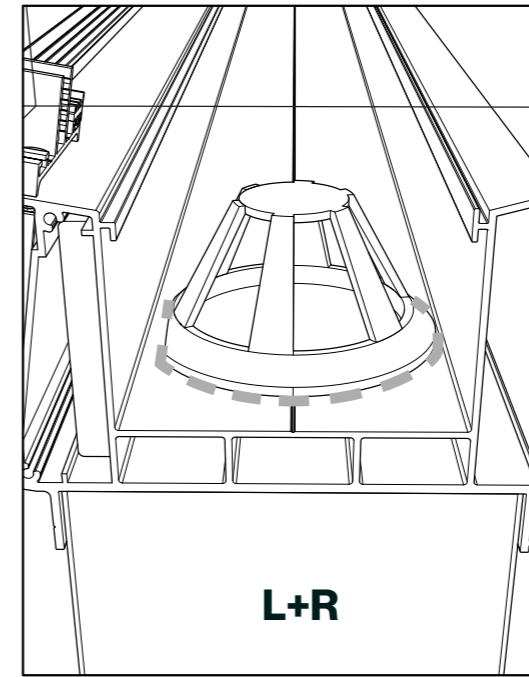
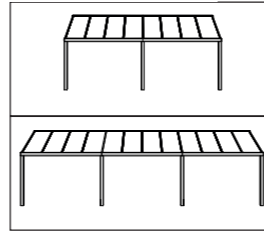
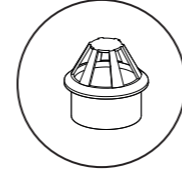


L+R

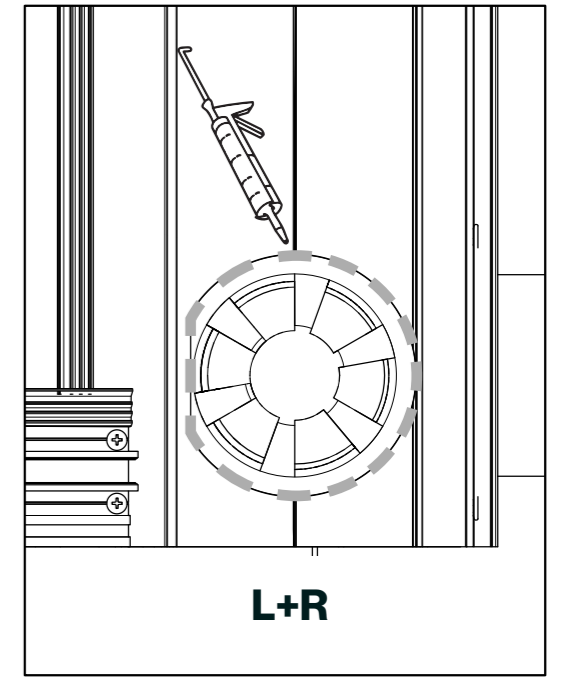


139

20LC



L+R



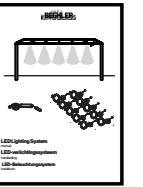
L+R



LED

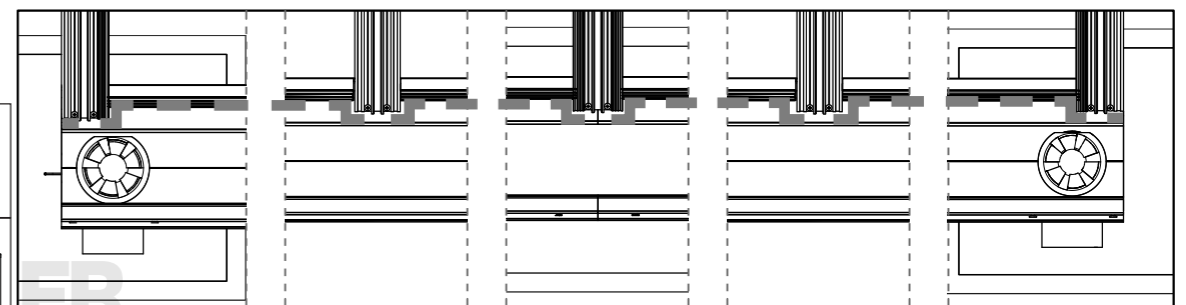
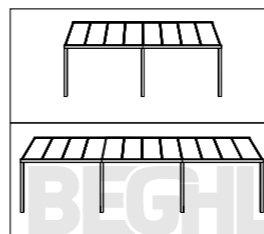
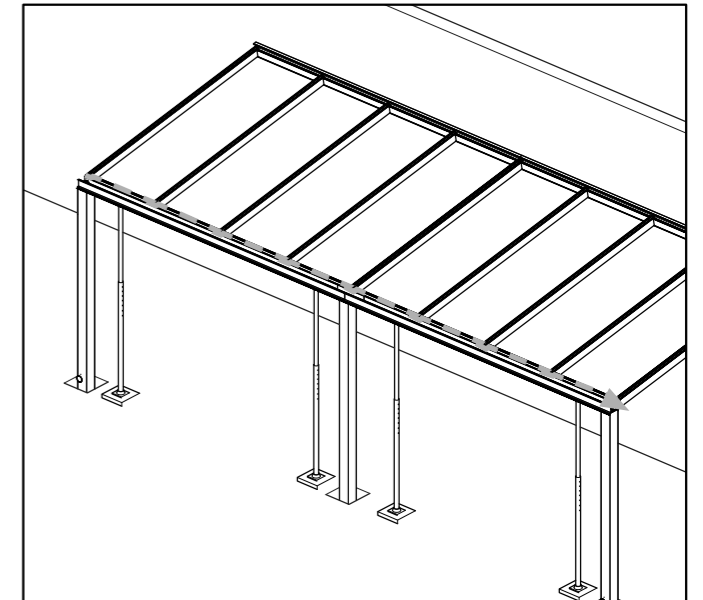
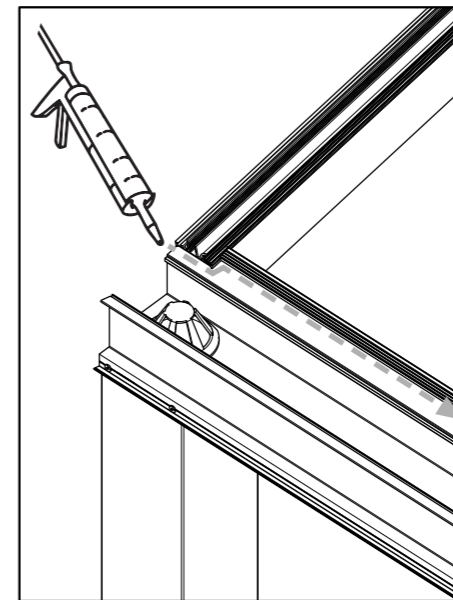
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siehe LED Anleitung Schritt 17



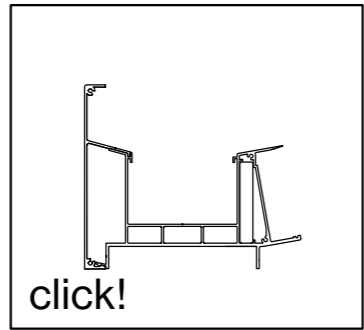
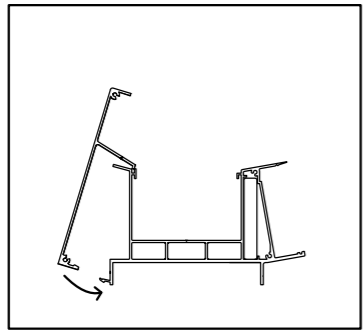
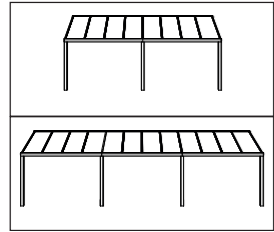
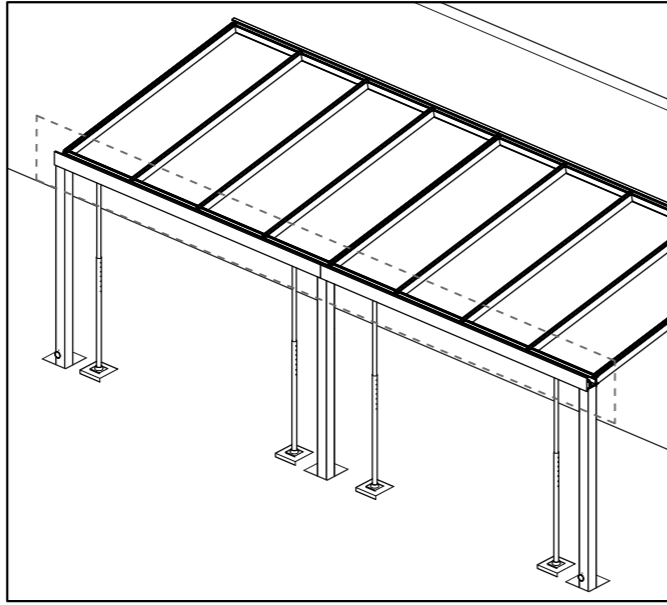
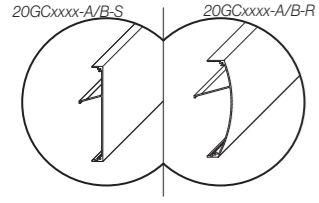
BEGHLER

140

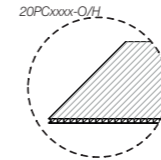
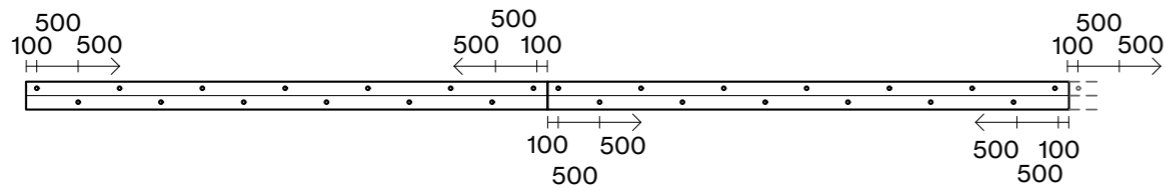
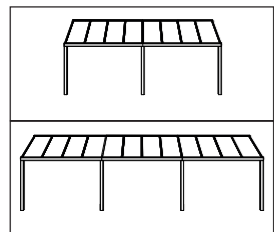
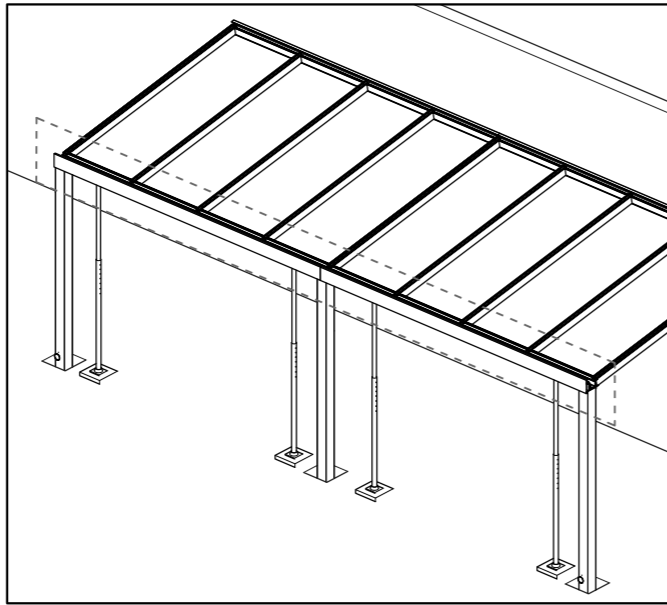
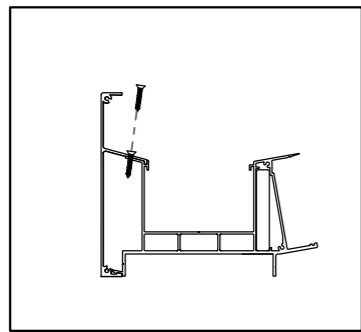
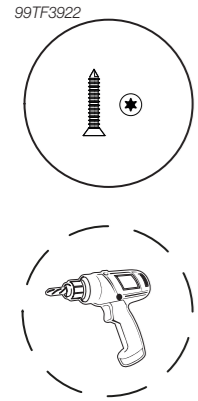


BEGHLER

141



142

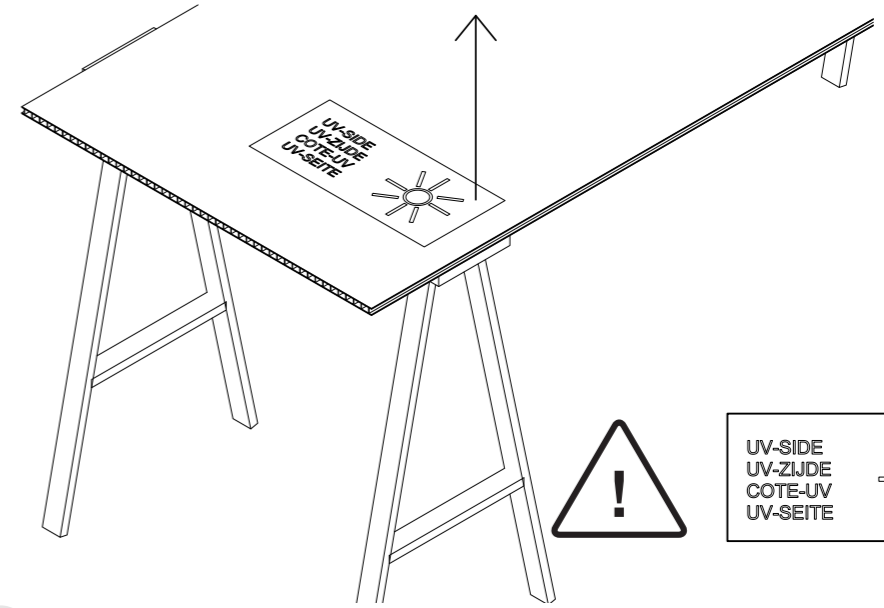
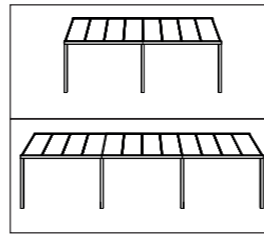
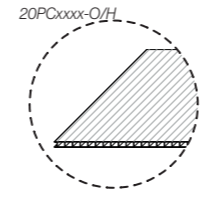


Polycarbonat
> 143

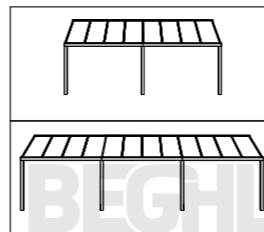
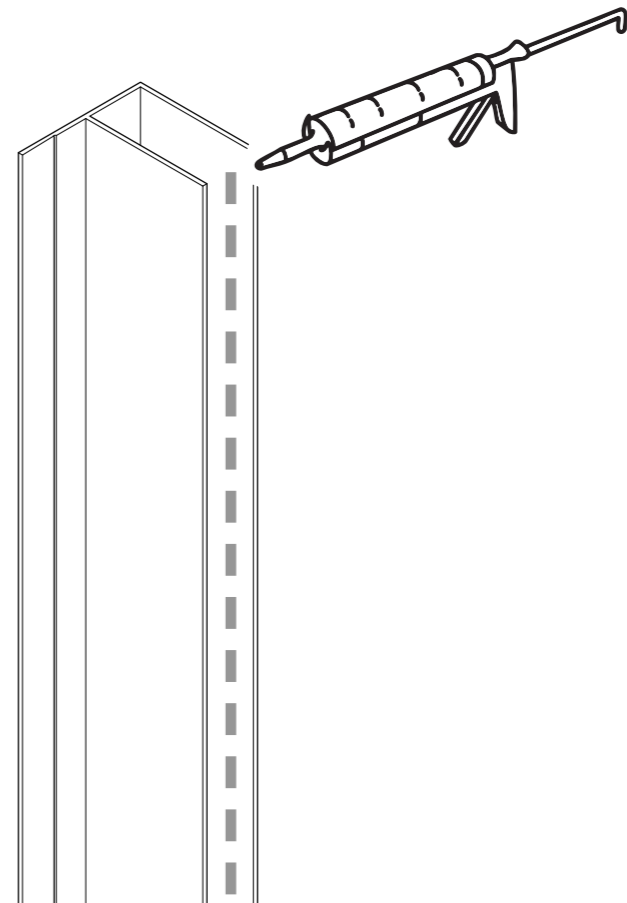


Glass
> 148

143

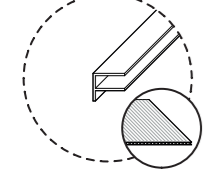


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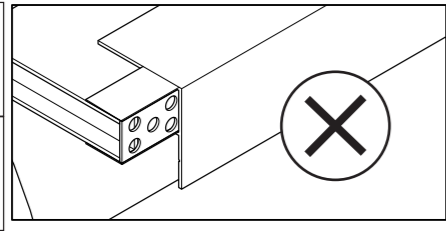
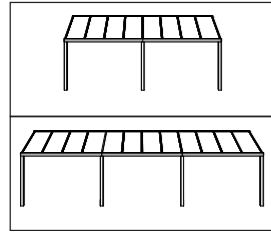
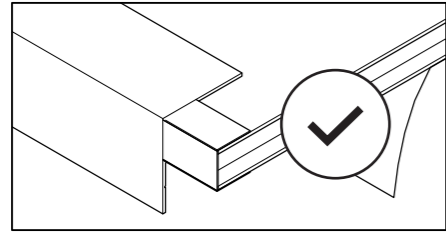
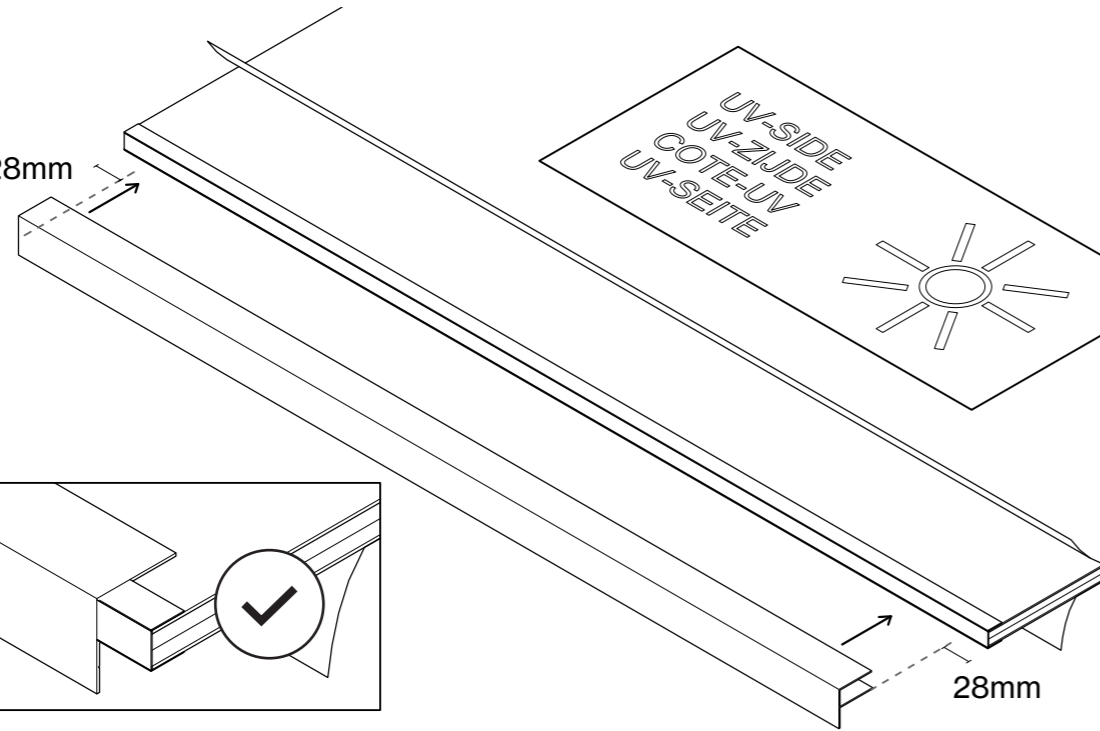


145

20FPL980-A/B



28mm

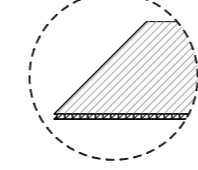


UV-SIDE
UV-ZIJDE
COTE-UV
UV-SEITE

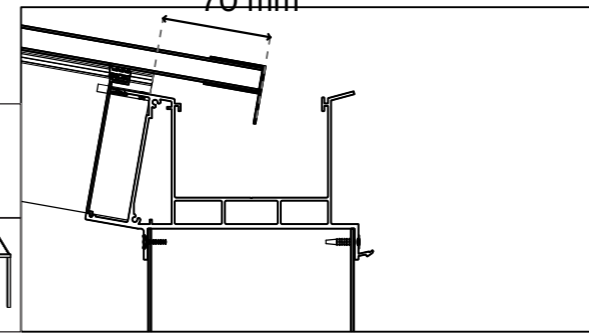
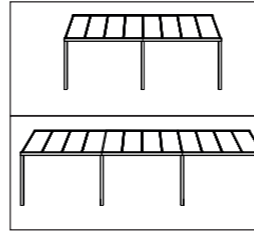
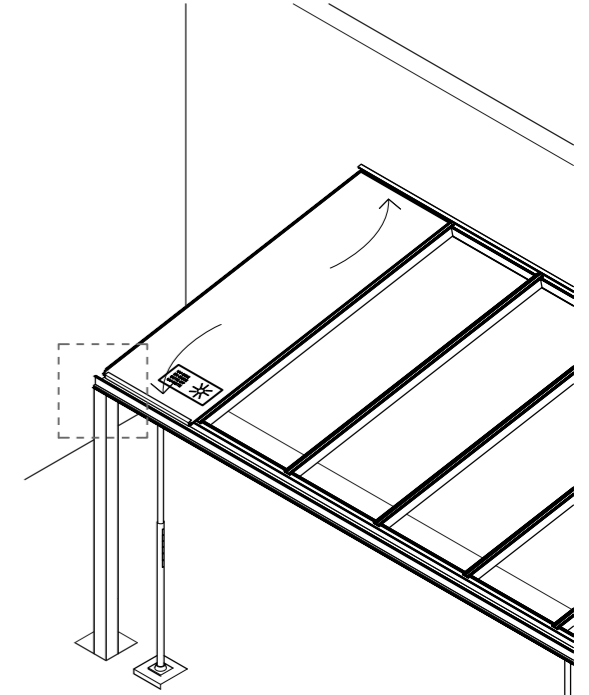
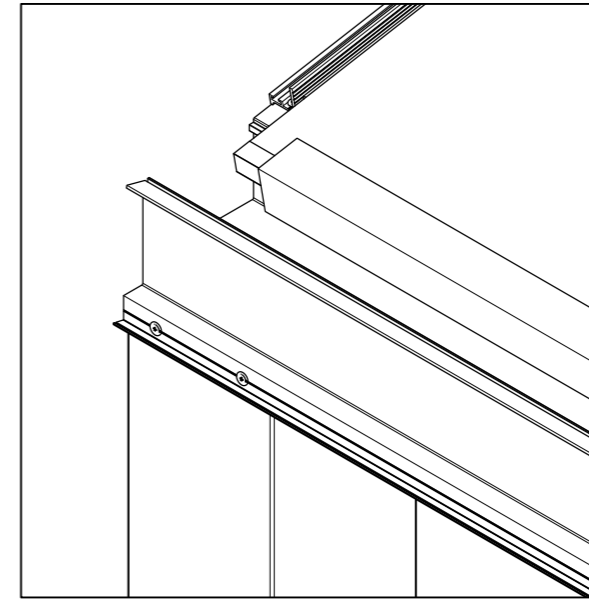


147

20PCxxxx-O/H



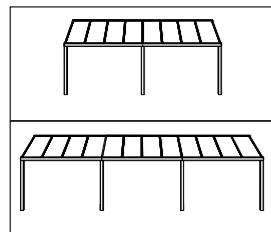
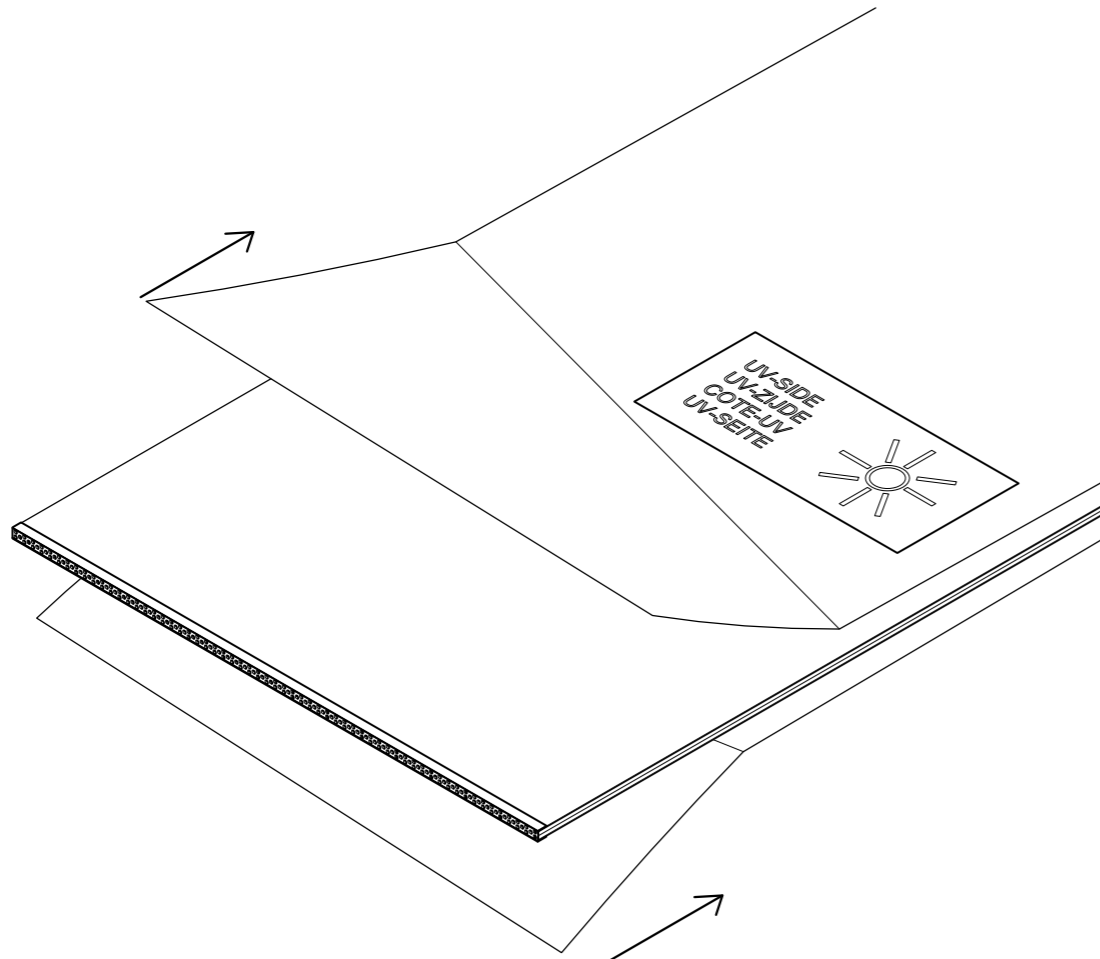
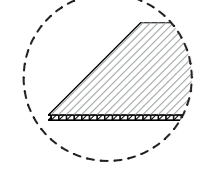
70 mm



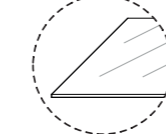
UV-SIDE
UV-ZIJDE
COTE-UV
UV-SEITE

146

20PCxxxx-O/H



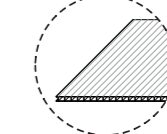
GR(m)xxxx



Glass

> 148

20PCxxxx-O/H

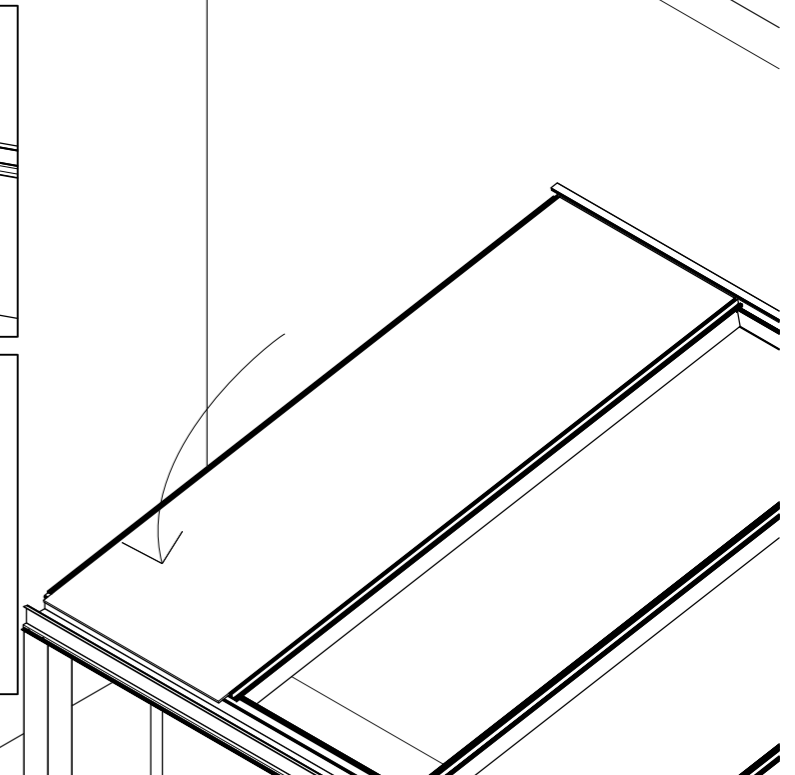
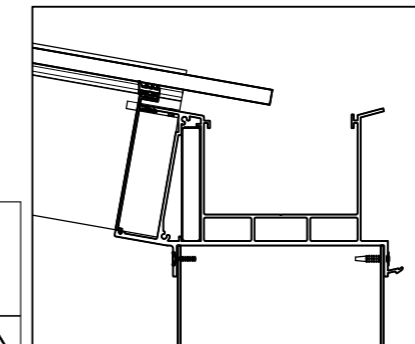
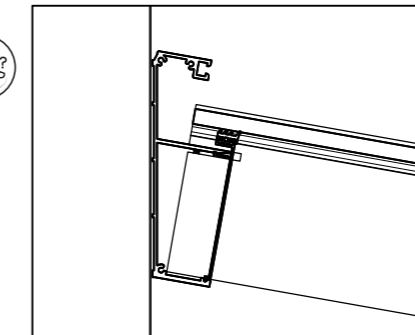
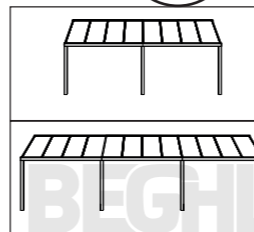
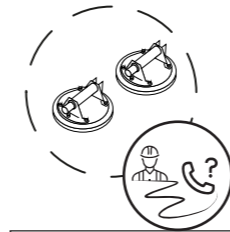
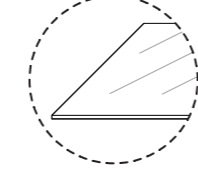


Polycarbonat

> 149

148

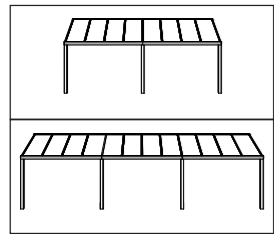
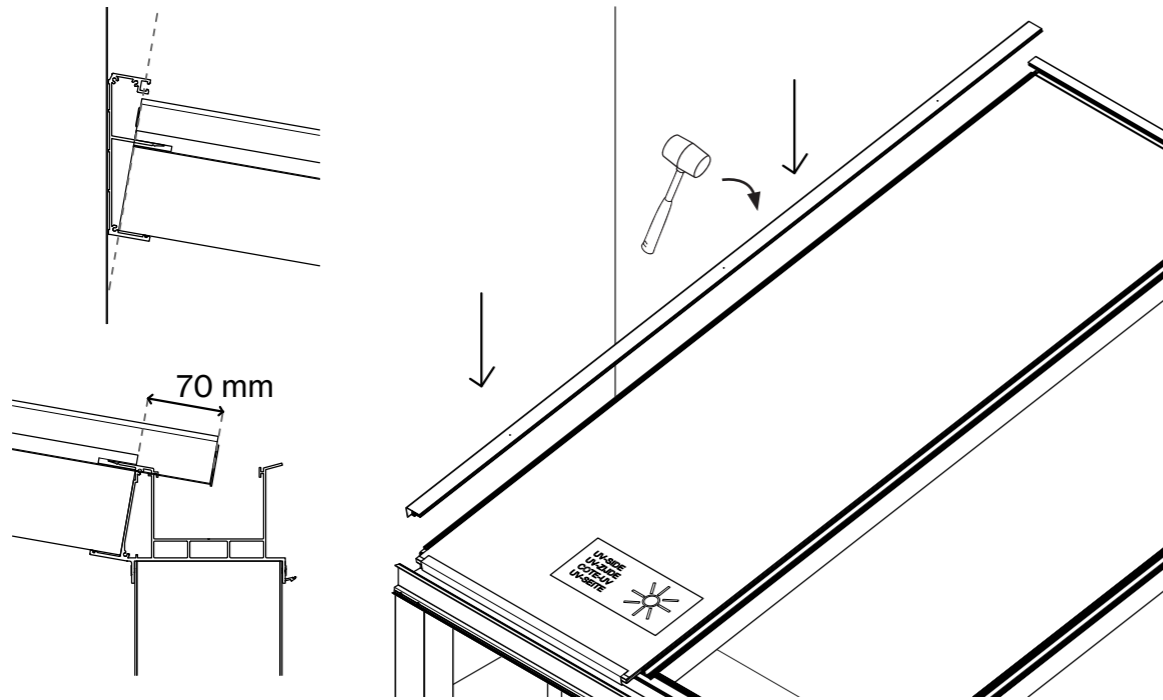
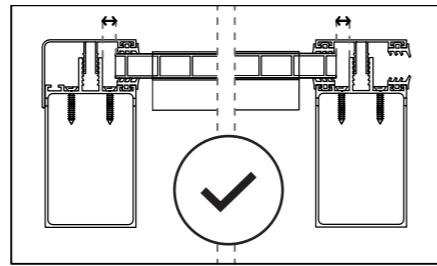
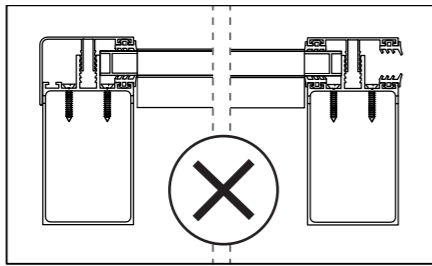
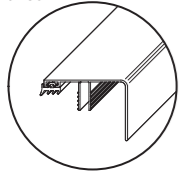
GR(m)xxxx



149

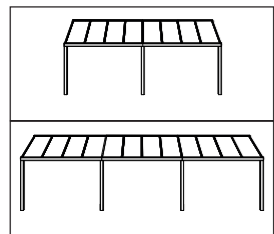
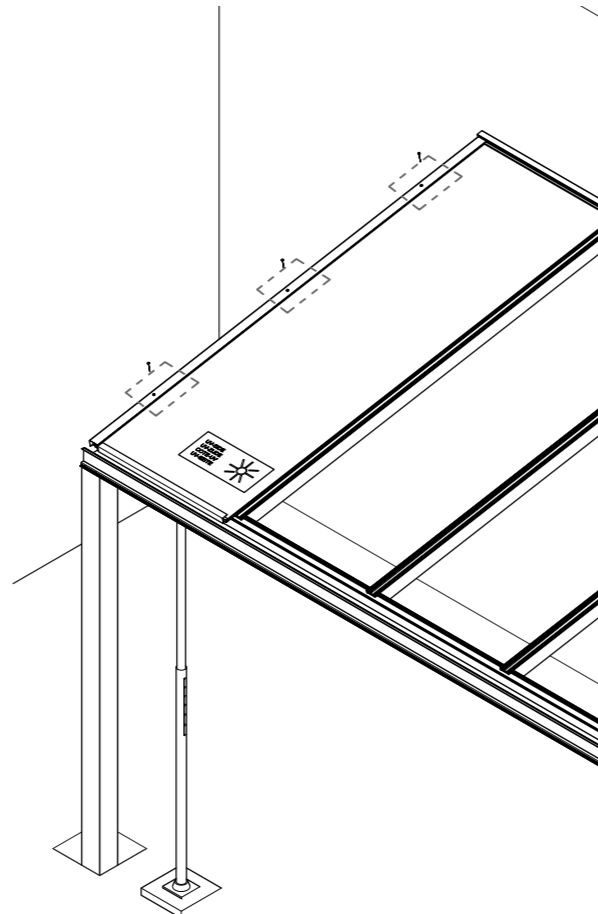
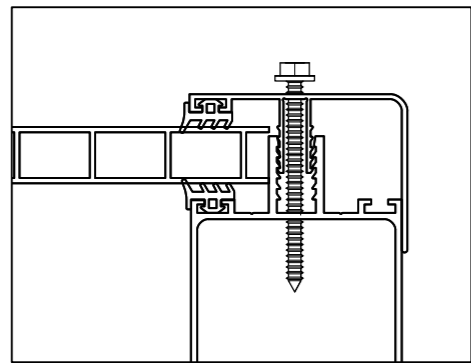
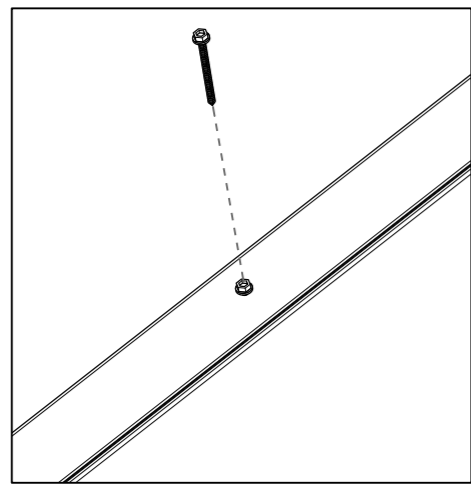
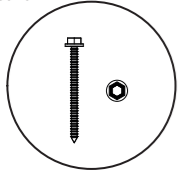


20BCSxxx-A/B



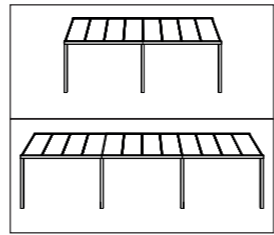
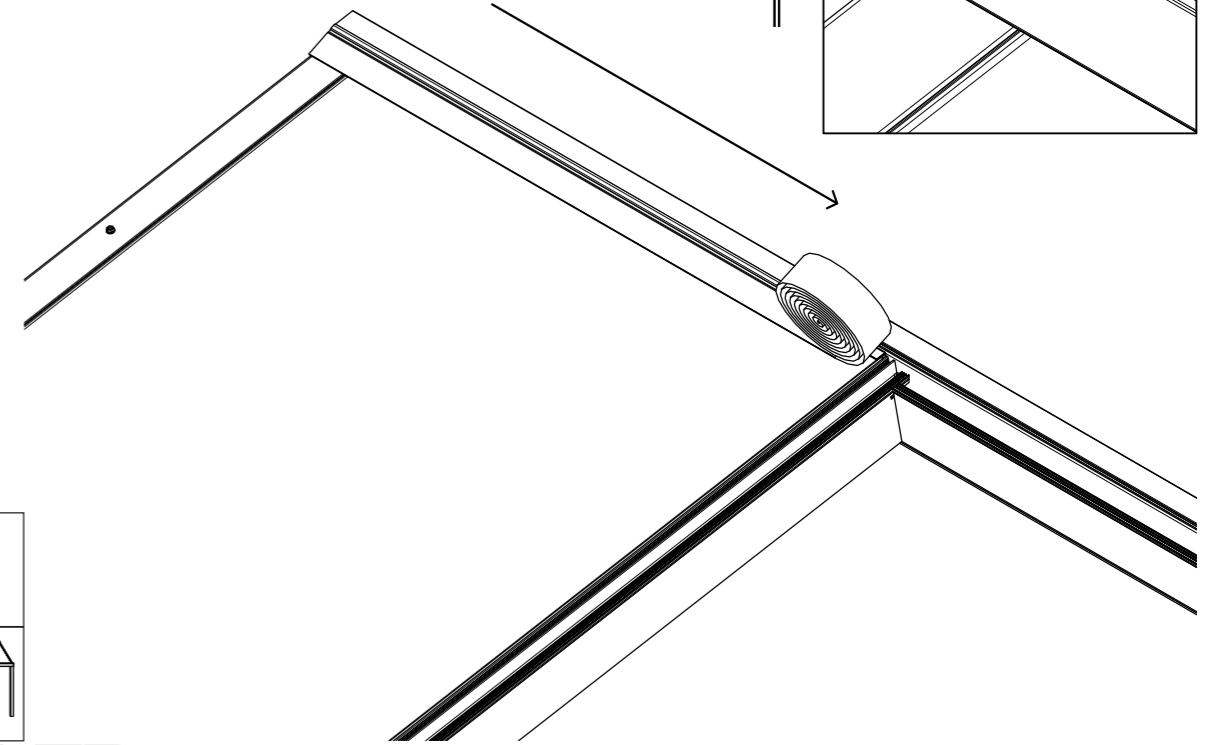
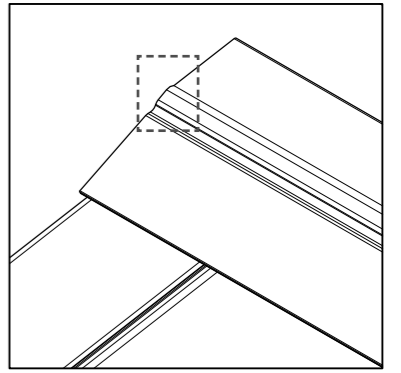
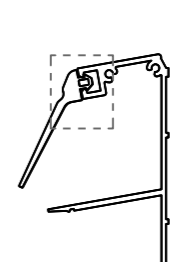
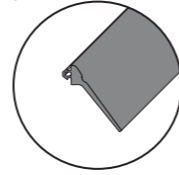
150

99PS-A/B



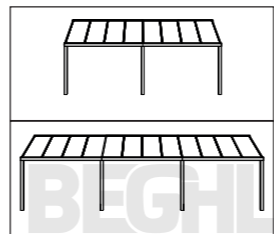
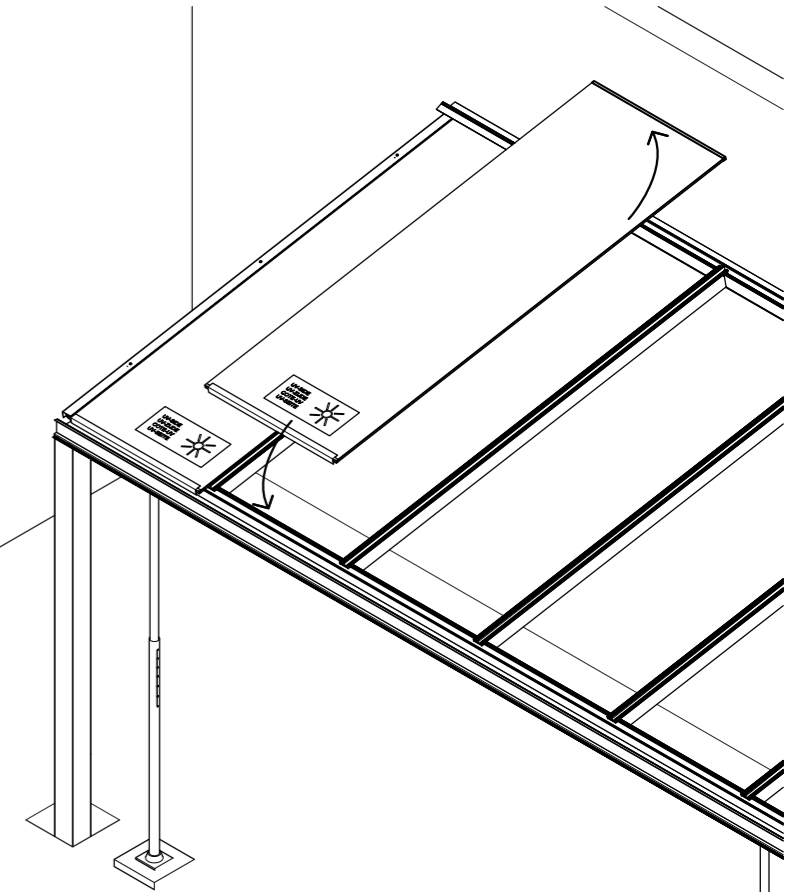
151

20RL



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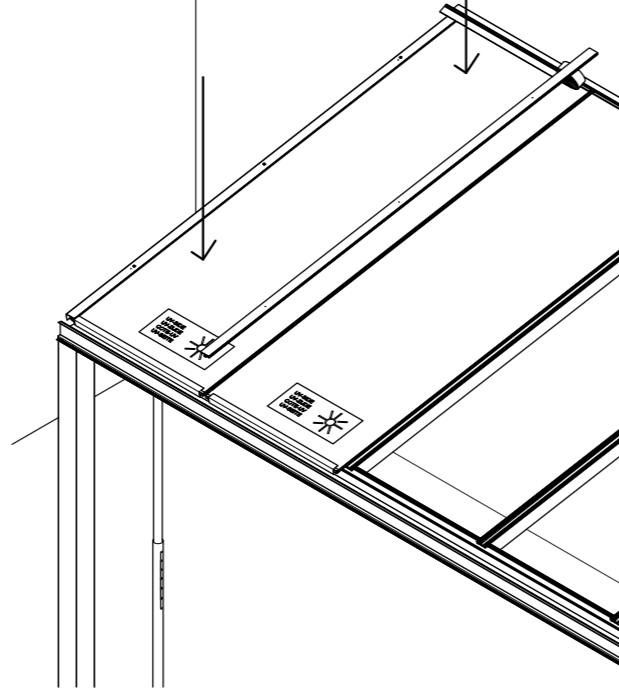
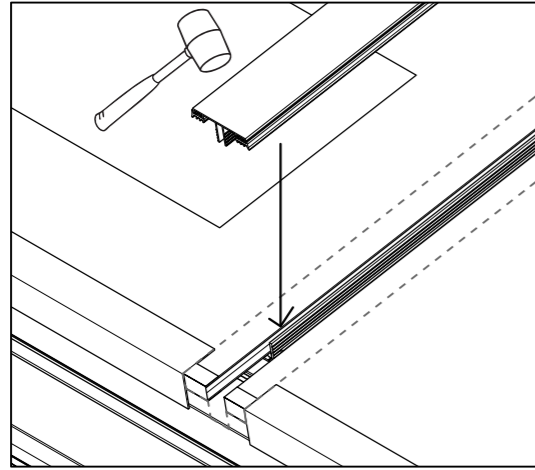
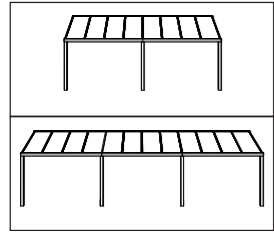
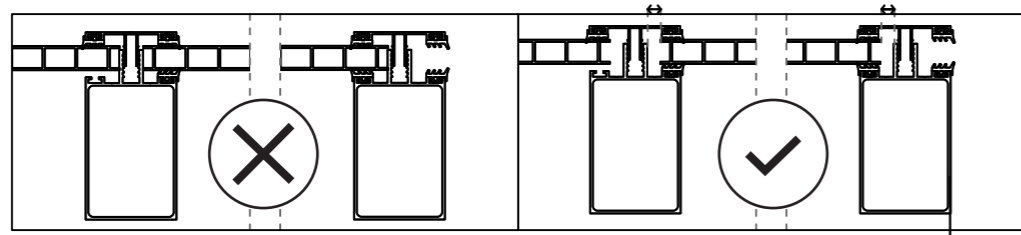
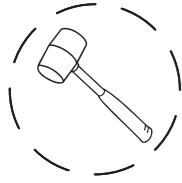
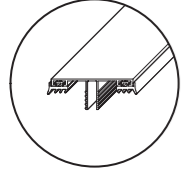
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BEGHLER

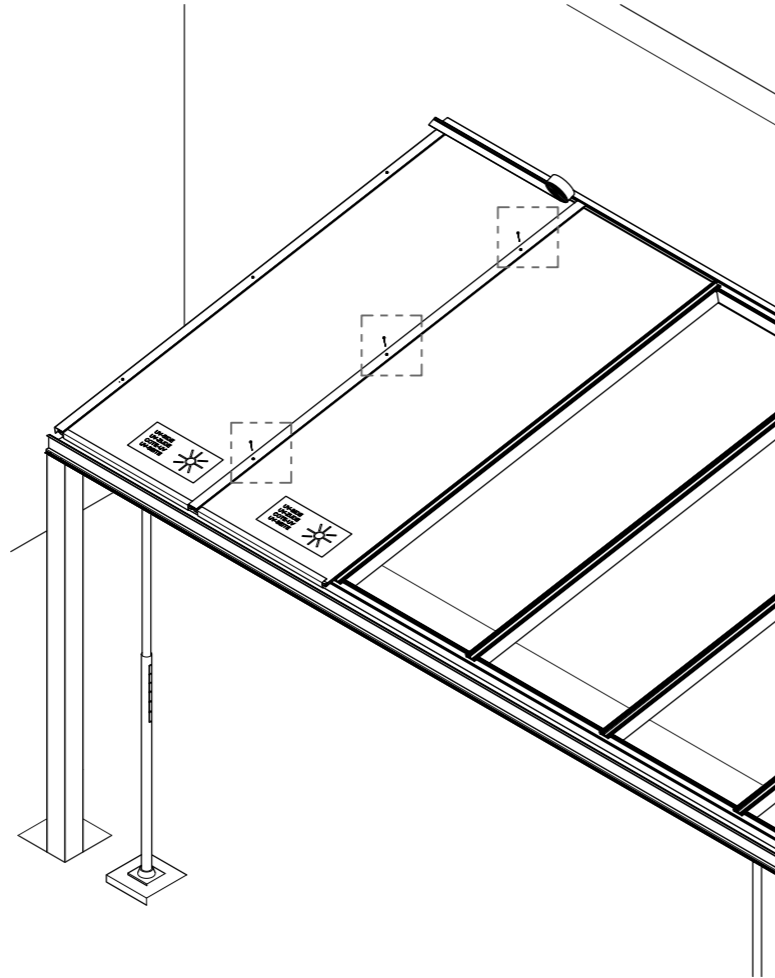
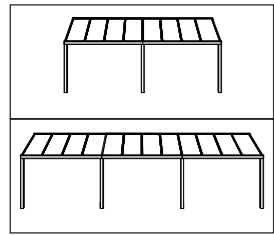
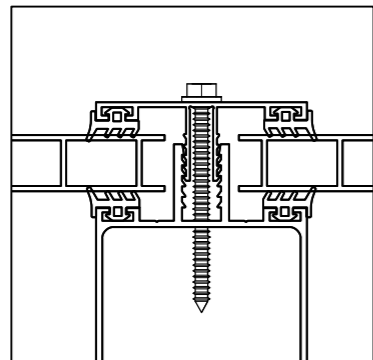
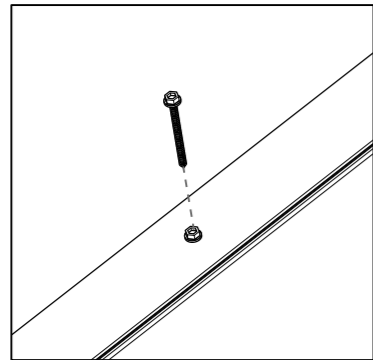
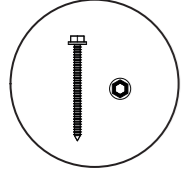
153

20BMxxxx-A/B



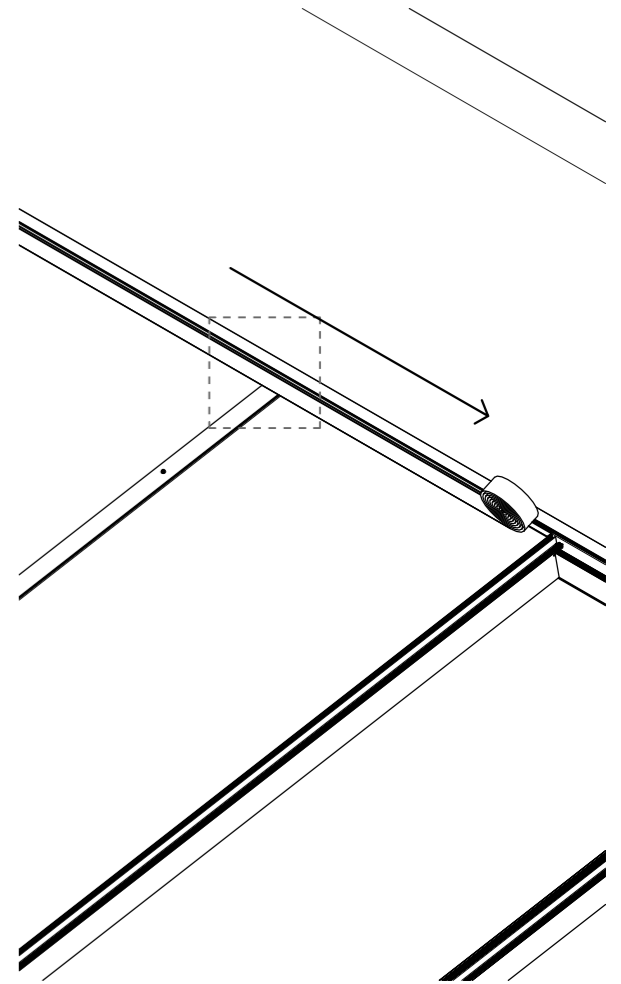
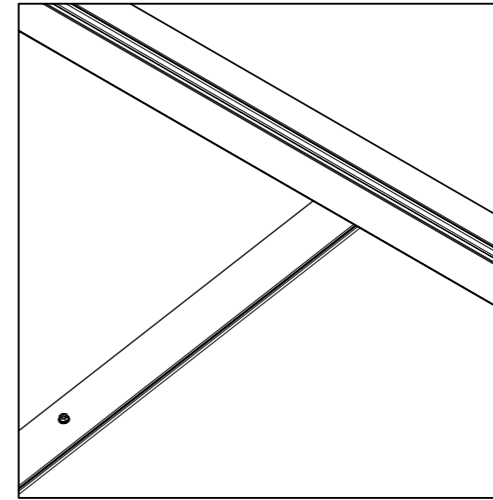
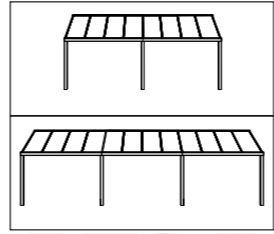
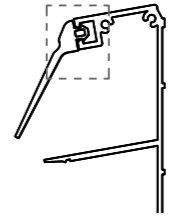
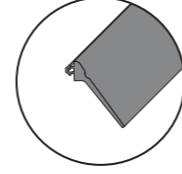
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99PS-A/B

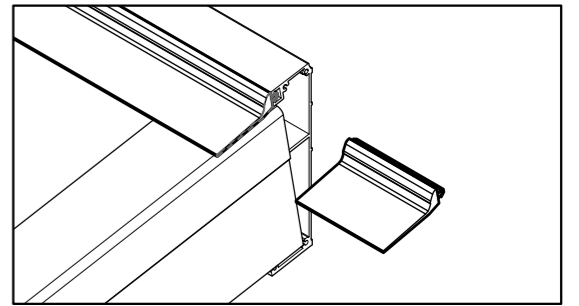
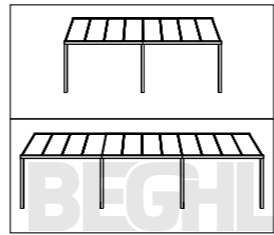
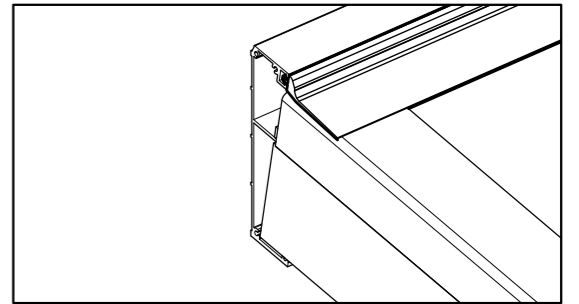
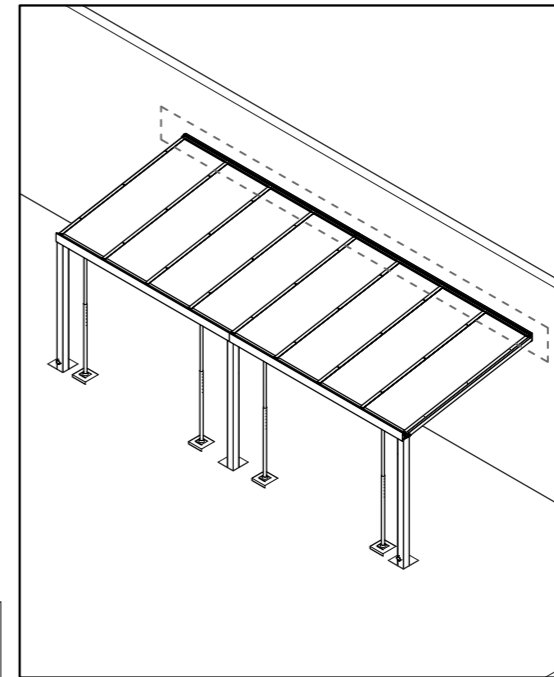


155

20RL

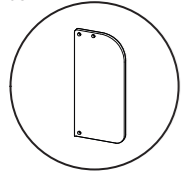


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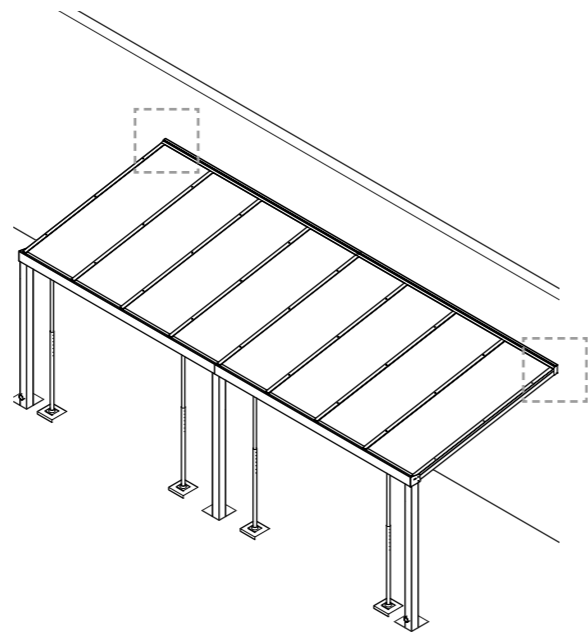
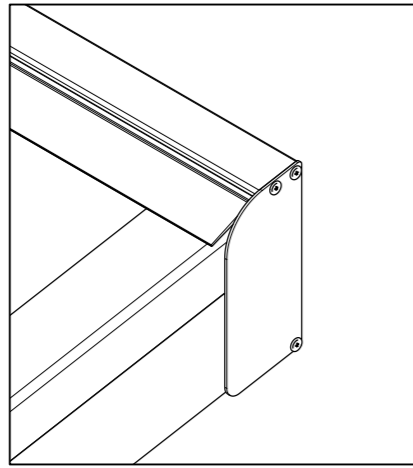
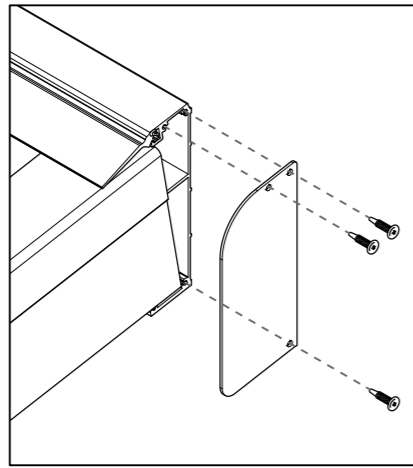
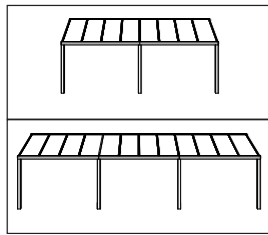
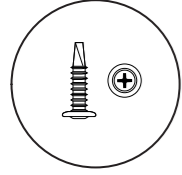


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20CWP-A/B



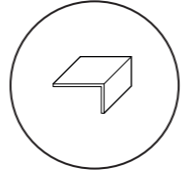
99T-A/B



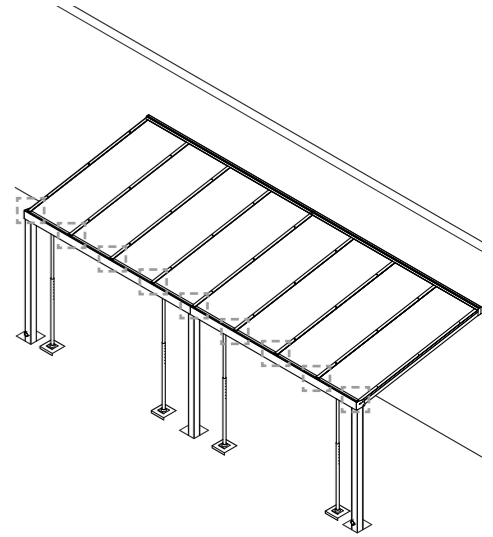
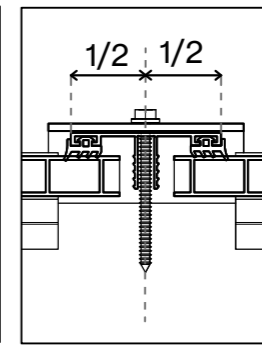
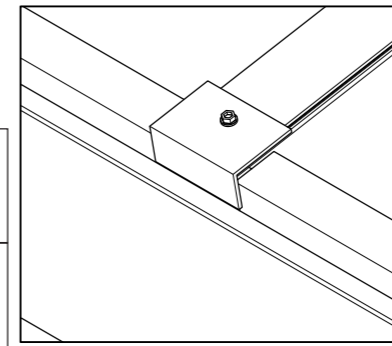
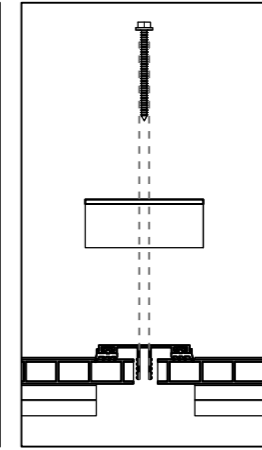
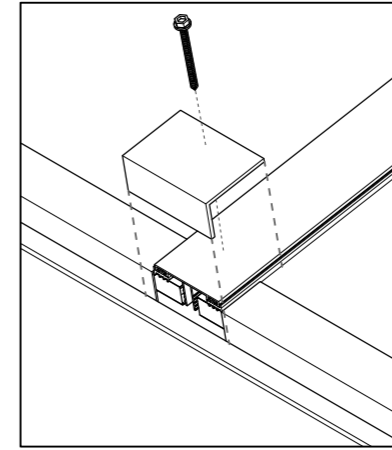
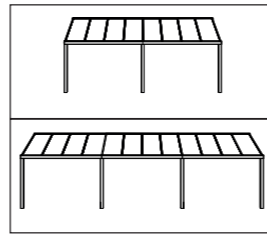
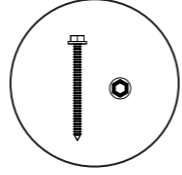
159



20LP60-A/B

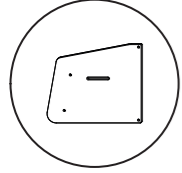


99PS-A/B

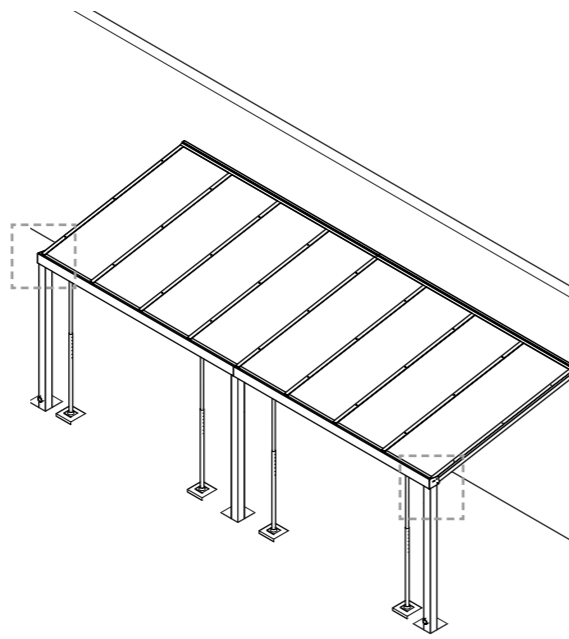
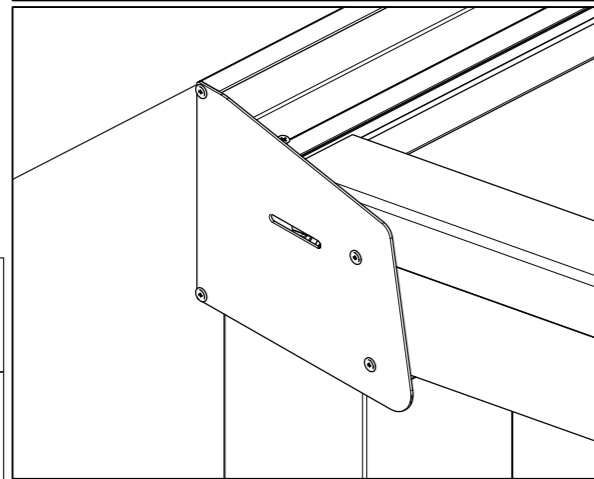
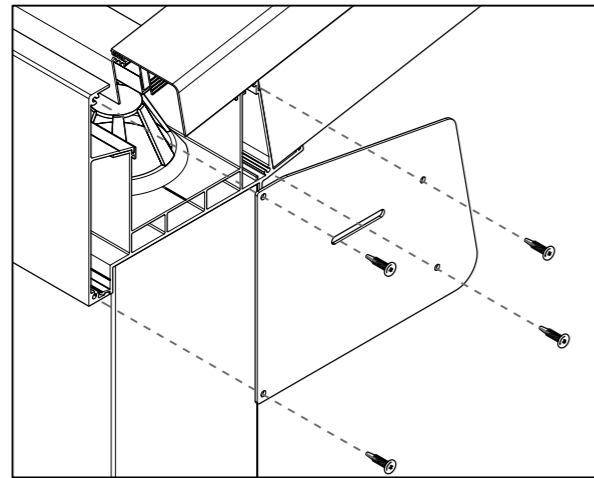
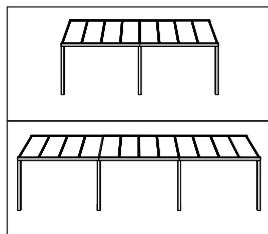
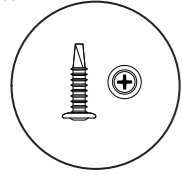


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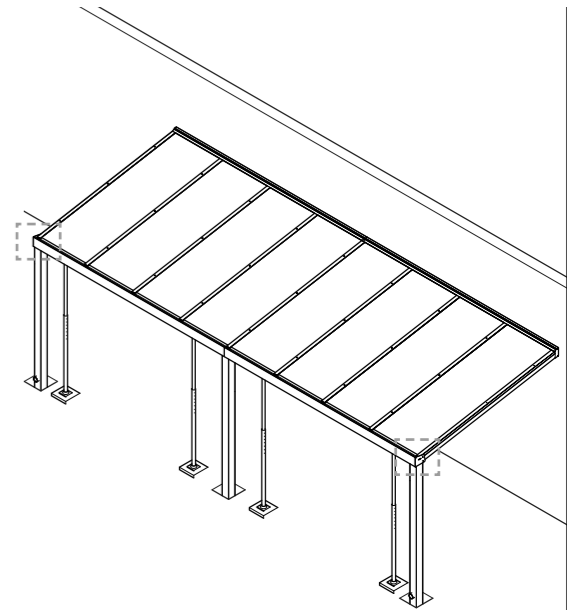
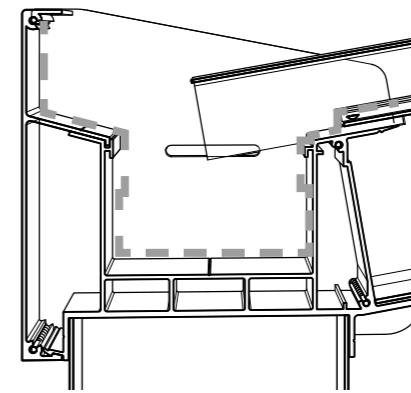
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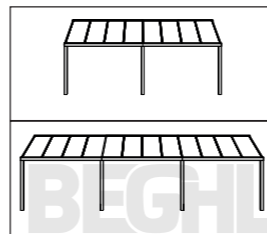
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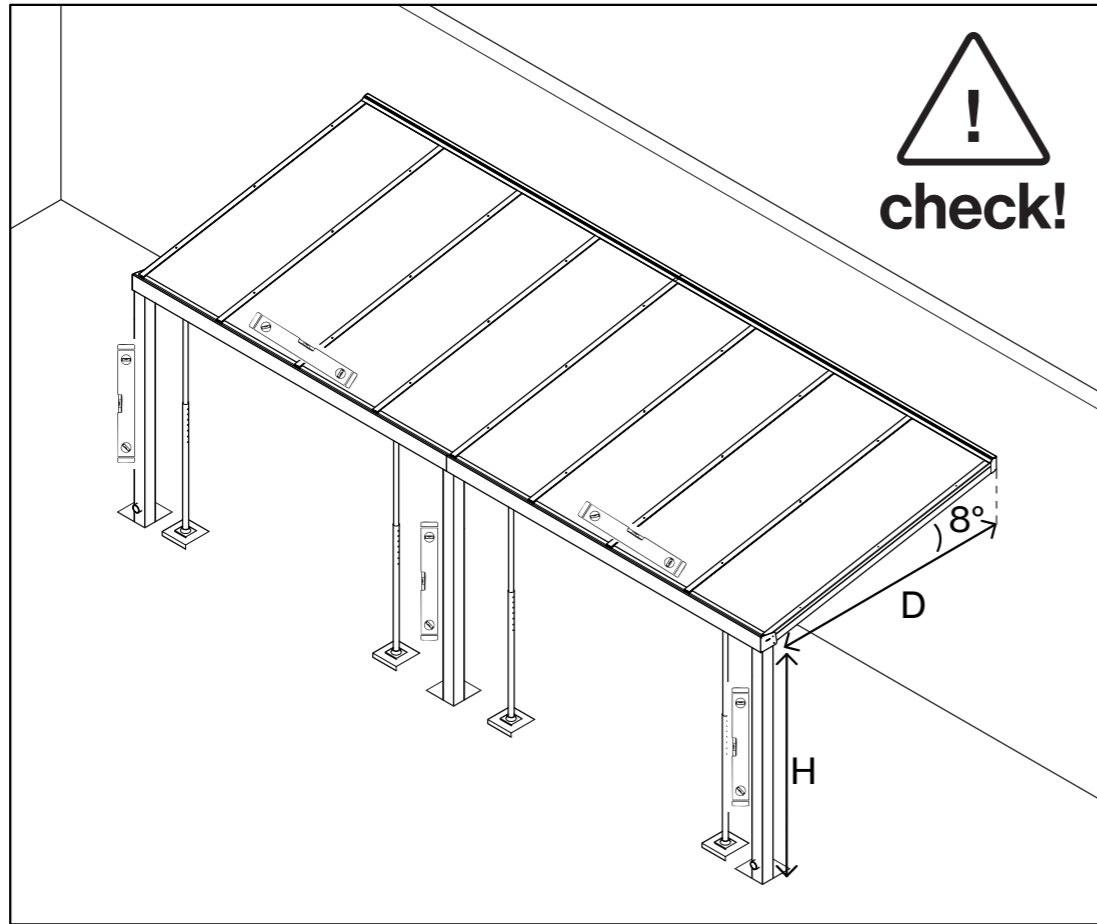
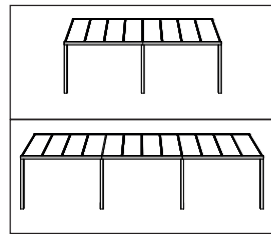
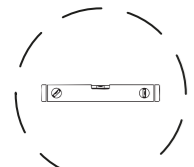
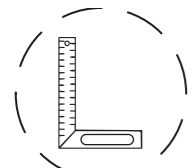
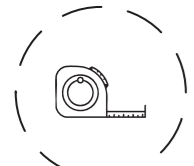
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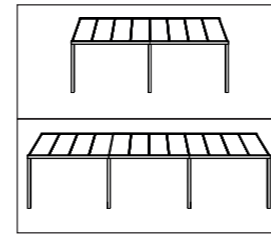
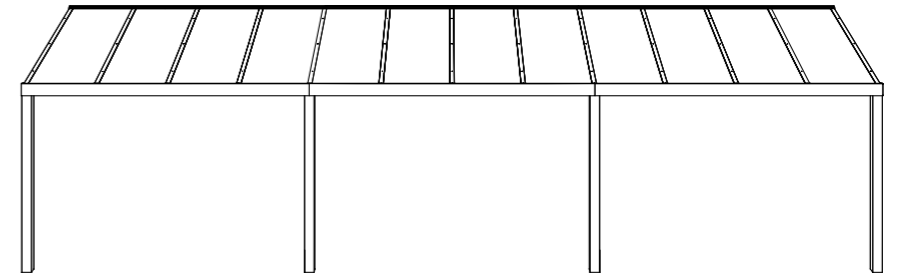
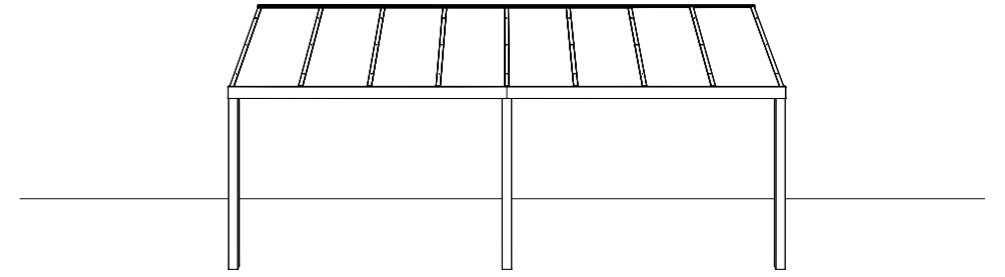
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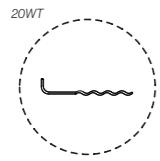
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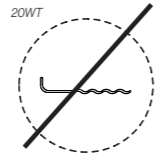
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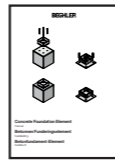
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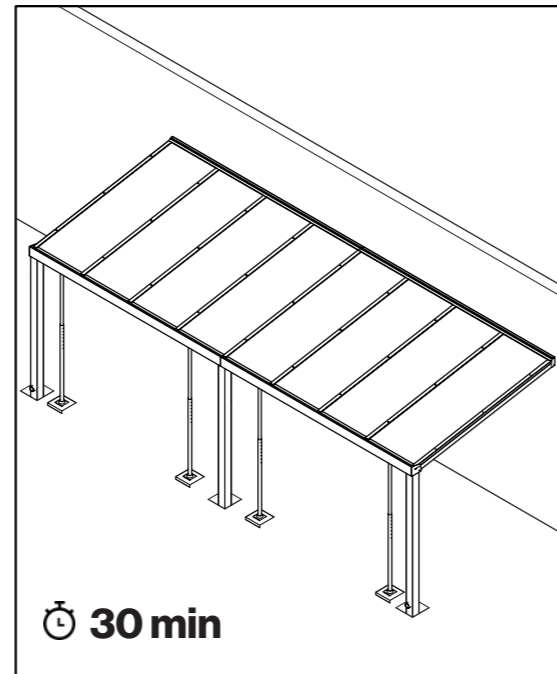
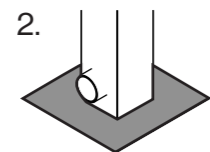
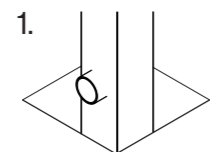
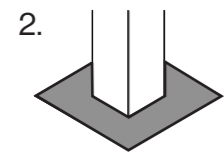
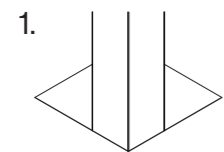
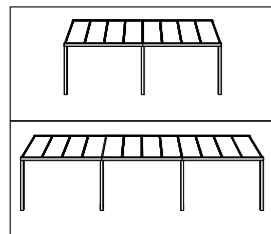
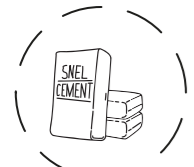
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